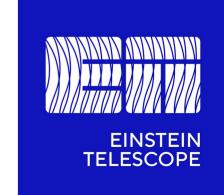
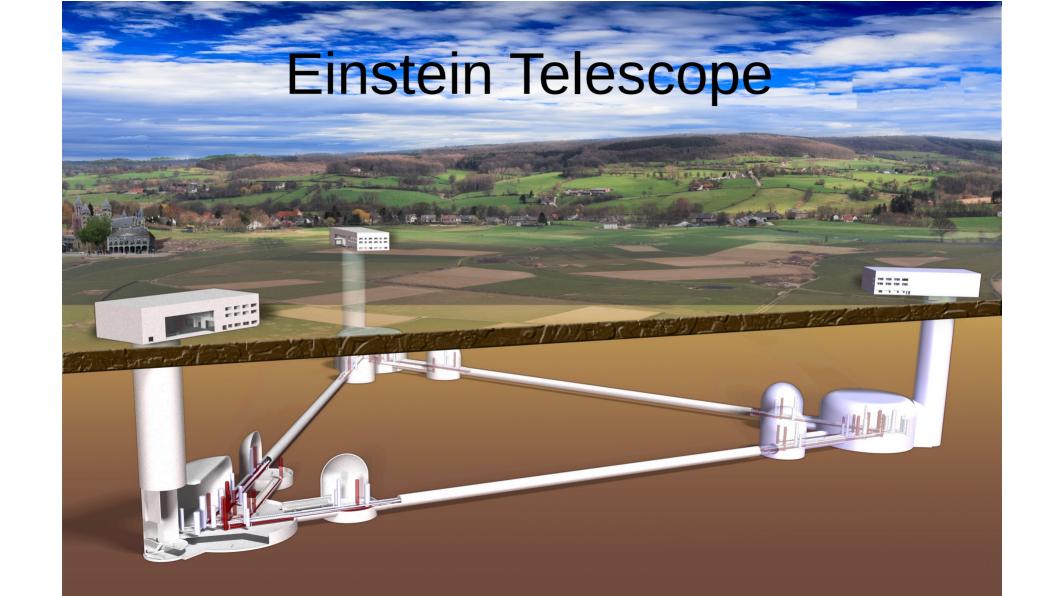
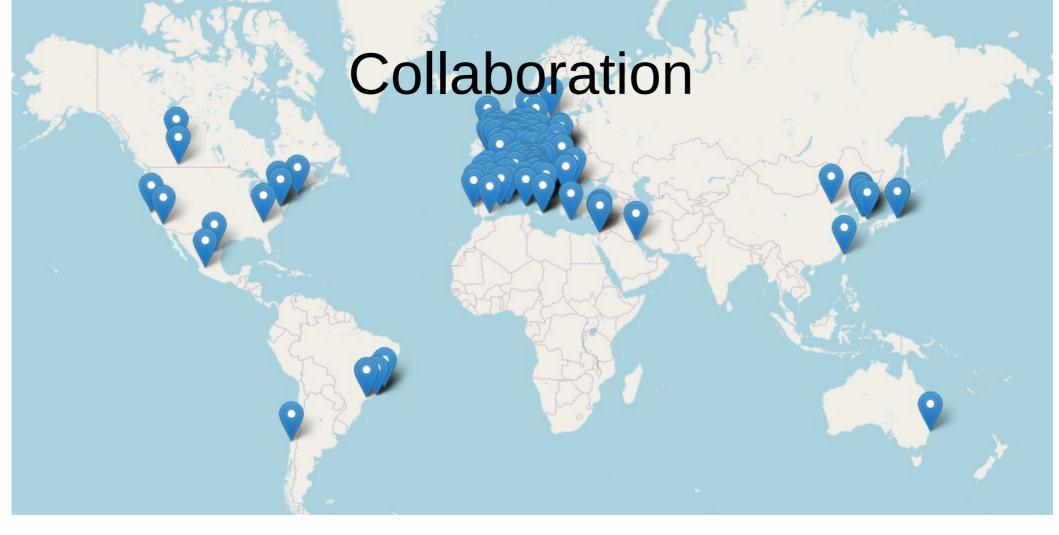
# Einstein Telescope – status + vacuum and beampipe summary

Tomasz Bulik

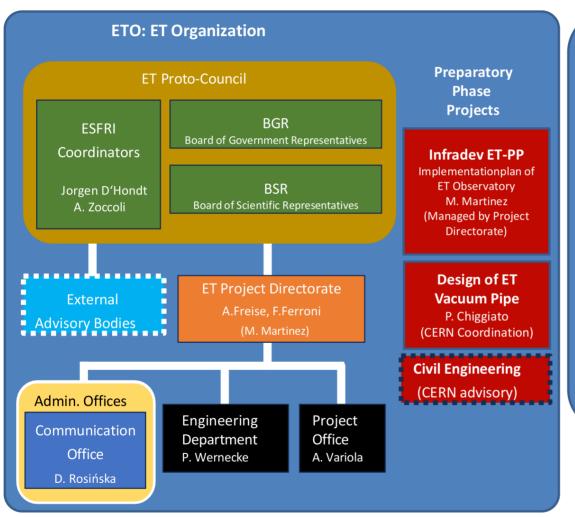


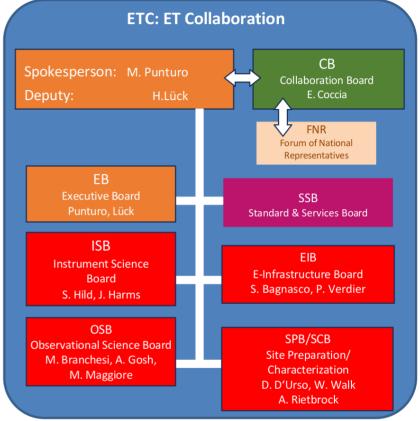






1876 members, 271 institutions, 31 countries





#### **National Host Teams**



#### About ET PP

- Et Preparatory Phase Project, https://etpp.ifae.es/
- Project to streamline Et preparations
- Documents at this website

WP 1: Management and Coordination

WP 2: Organization, Governance and Legal Aspects

WP 3: Financial Architecture

WP 4: Site Preparation

WP 5: Project Office & Engineering Department

WP 6: Technical Design

WP 7: Innovation and Industrial Engagement

WP 8: Computing and Data Access

WP 9: Sustainable Development Strategy

WP 10: Communication & Outreach

# Potential locations

Italy: Sardinia

Netherlands, Belgium: EMR

Germany: Lusatia



#### Layout: 2L vs Δ

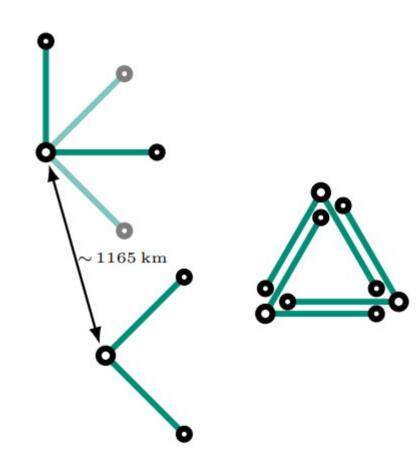
#### Triangle

3(6) detectors of 10 km 30km of tunnels large diameter

2L

2 detectors with 15km arms 60 km of tunnels Small diameter

https://arxiv.org/pdf/2303.15923



# Site selection process

#### Science case

ET-0036E-25

The "Blue book":

https://arxiv.org/pdf/2503.122

#### The Science of the Einstein Telescope

Einstein Telescope collaboration

Fundamental Physics
Cosmology
Population studies
Multi messenger observations
Synergies with observatories

Subatomic physics Stellar collapse ad NS Waveforms Tools Data analysis

#### **ET Pathfinder**



ET experimental facility at the University of Maastricht

Testbed dfor Et technologies

- -cryogenics
- -quantum optics
- mirror testing
- laser technology (longer wavelength)

https://www.etpathfinder.eu/



# Einstein Telescope meetings

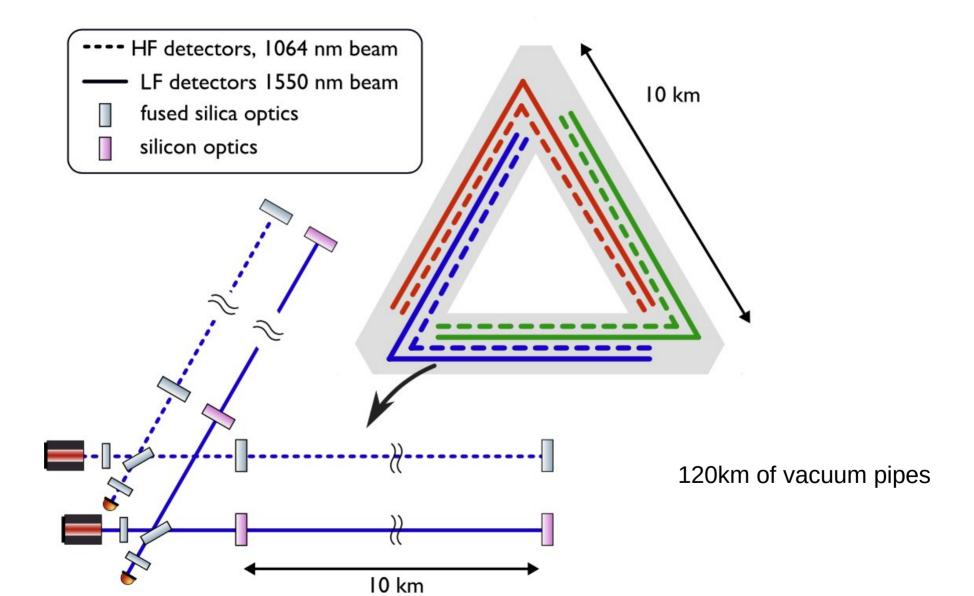
#### **ET Meetings**

- Held in the fall
- Internal meeting of the ET collaboration
- Next one in Croatia in November

#### **ET Symposia**

- Held in springtime
- Open to all
- Last in Bolonia
- Next TBD

# Beampipe and vacuum work



#### **Documents**



#### Einstein Telescope beampipe requirements

ET-0385A-24

Aniello Grado, Marije Barel, Tomasz Bulik, Marc Andres-Carcasona, Giacomo Ciani, Livia Conti, Julien Gargiulo, Stefan Hanke, Harald Lueck, Mario Martinez, Andrea Moscatello, Nick van Remortel, Carlo Scarcia, Emanuele Tofani, Patrik Werneke

Issue: 1

Date: June 10, 2024



Preparatory Phase for the Einstein Telescope Gravitational Wave Observatory

Deliverable 6.2

The Vacuum Pipe of ET

#### Groups of problems

- Scattering, baffles, dust, beampipie diameter
- Pressure fluctuations, residual pressure of different species
- Surface contamination
- Pump-down requirements, bakeout
- Conditions in the tunnels: Temperature, humidity,
- Acoustic noise, vibrations of the beampipe (modes)

- Lifetime
- Materials
- Supports
- Welding
- Vacuum control
- Maintenance and removal
- Risks
- Logistics and sustainability

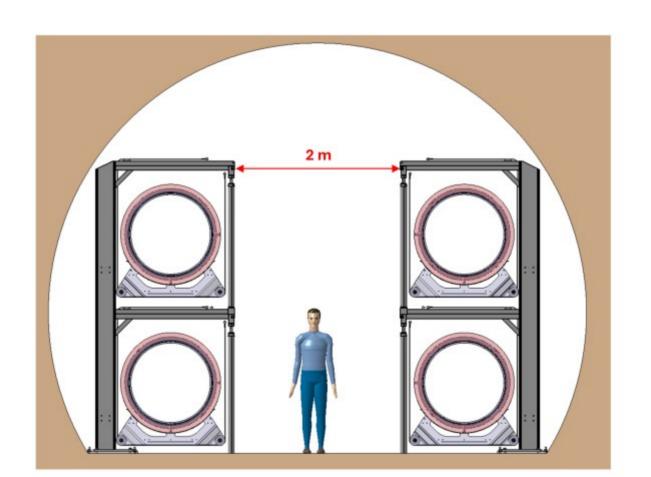
# Basic parameters

FP optical cavity parameters					
Variable	ET-HF	ET-LF	Units	Description	
$\overline{m}$	200	211	kg	Mirror mass	
$\overline{L}$	10	10	km	Length of an arm	
λ	1064	1550	nm	Wavelength of the laser	
$R_m$	0.31	0.225	m	Radii of the mirrors	
$\mathcal{R}_1$	5070	5580	m	Radius of curvature input mirror	
$\mathcal{R}_2$	5070	5580	m	Radius of curvature end mirror	
$P_{circ}$	3000	18	kW	Circulating power in the cavity	
R	0.5	0.5	m	Radius of the vacuum pipe.	

#### Materials for pipes

- Classical stainless steel
  - Needs bakeout
  - Significant outgasing
- Ferritic steel an alternative
  - less hydrogen content
  - Lower cost
  - But magnetic properties to be taken care of

### How to squeeze 4 pipes in a tunnel?



# Pipe vibrations

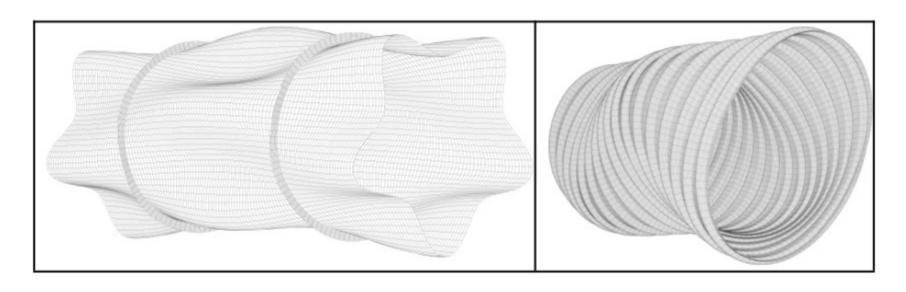
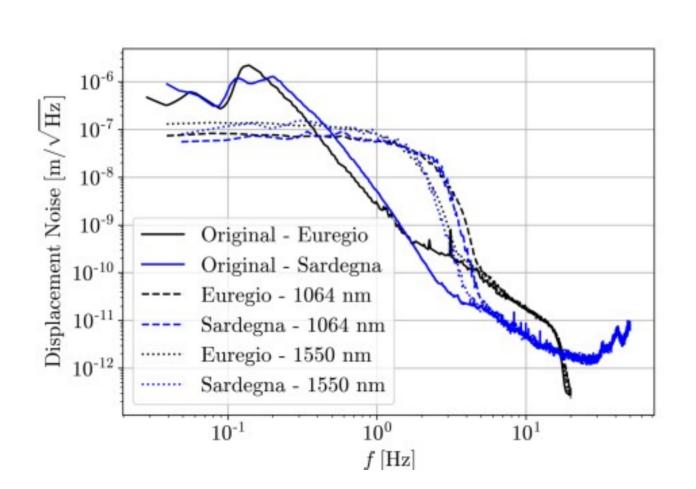


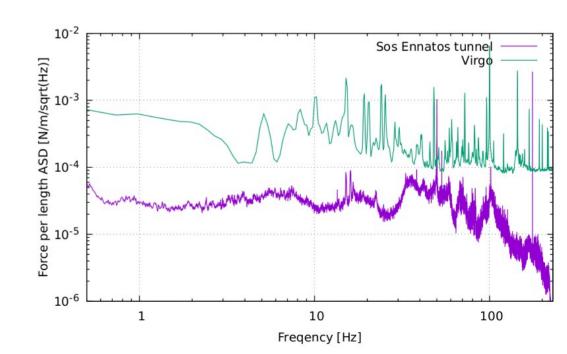
Fig. 7: Main buckling mode of the smooth (left side) and corrugated vacuum pipes (right side).

#### Seismic noise

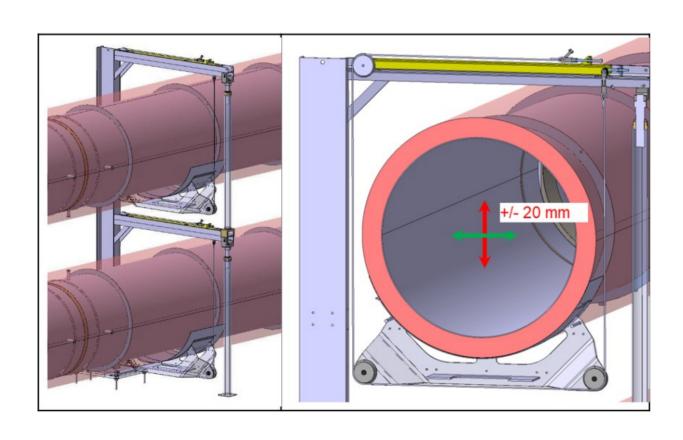


#### Beampipe vibrations

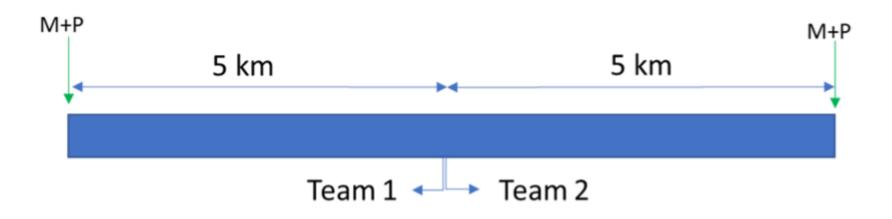
- Seismic noise
  - Transfer to the beampipe
- Infrasound noise
  - Force due to noise



# Pipe mounting



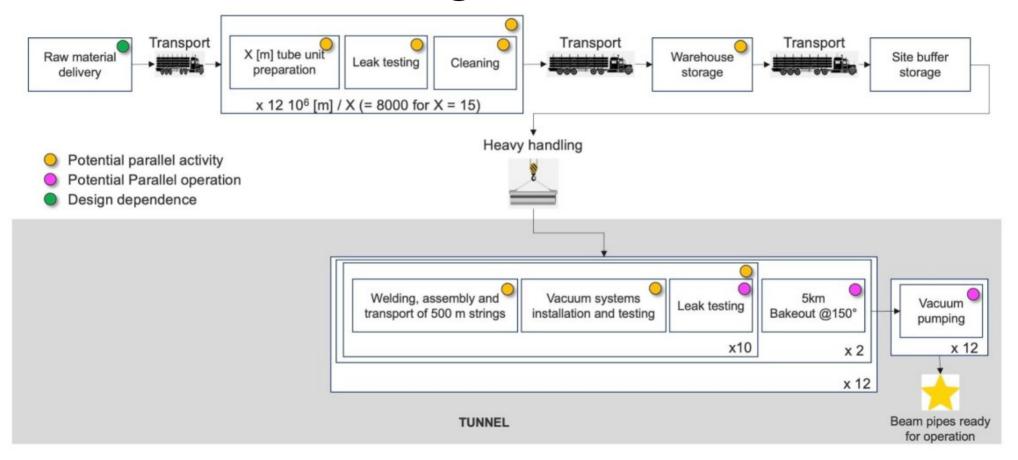
### Pipe construction



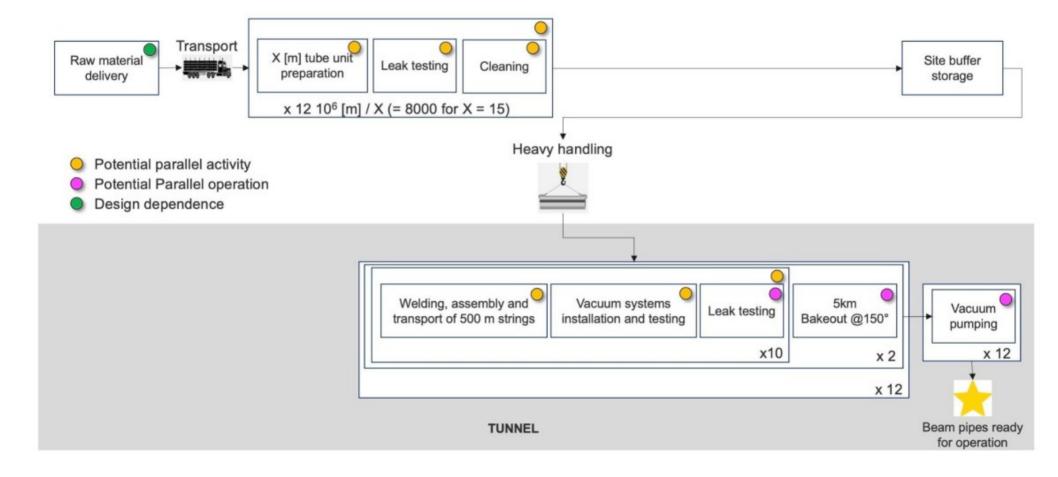
**Fig. 23**: Schematic view of the tunnel (triangle version of ET) with the two installation fronts starting from the center. Personnel (P) and material (M) enter the tunnel from the extremities.

Construction at about 10 units (of 15m length) per week. Delivery of materials at night Construction – approx 140 weeks

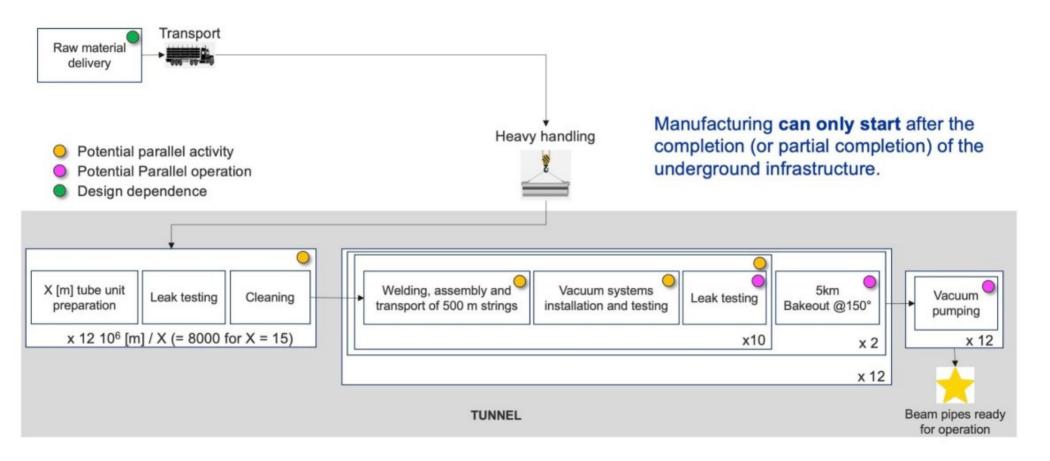
#### Manufacturing scenario: off-site



#### Manufacturing scenario: on site



#### Manufacturing scenario: in tunnel



# Pumpdown time and procedure

Rough pumping

High vac pumping

Bake out Ultra high vacuum pumping

- $t_{\rm Rp} = 4.5 10$  days.
- $t_{\text{HVp}} = 7 15 \text{ days.}$
- $\alpha_{\text{bake-out}} = 120 48 \, ^{\circ}\text{C/day} \, (5 2^{\circ}\text{C/h}).$
- $t_{\text{bake-out}} = 7 30 \text{ days}$
- $\beta_{\text{bake-out}} = 120 48 \, ^{\circ}\text{C/day} \, (5 2 \, ^{\circ}\text{C/h}).$
- $t_{\rm UHV\ scan} = 2$  days.

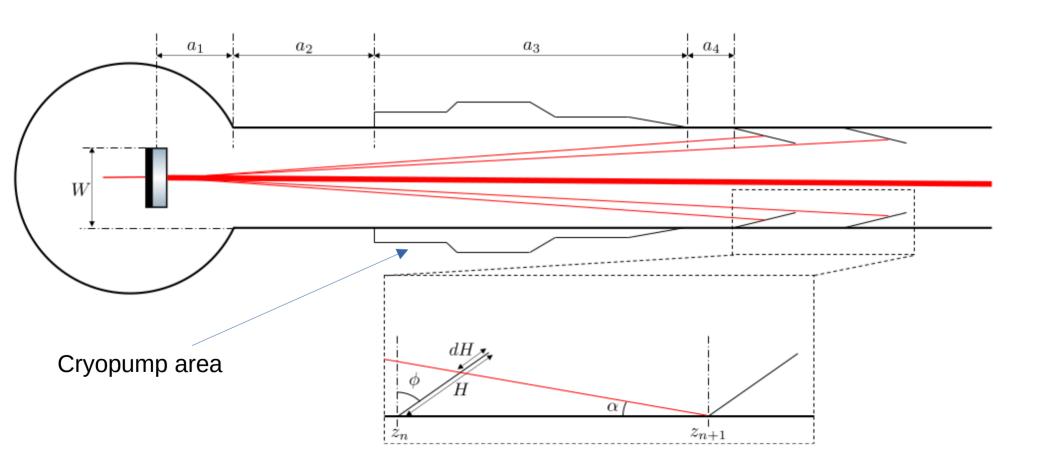
The minimum and maximum pump-down time for one 5 km long sector are 22 - 62 days.

# Safety precautions during bake out

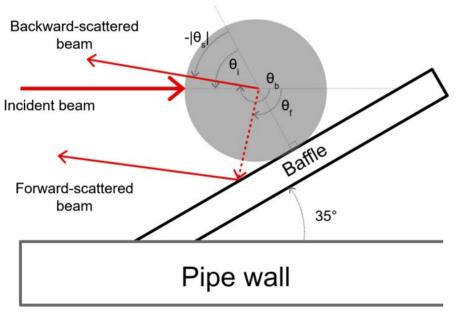
- Temperature in the tunnels <26C (30C)
- Humidity in the tunnels < 60%

Tunnels must be reachable all the time

# Baffles design



### Scattering by particles

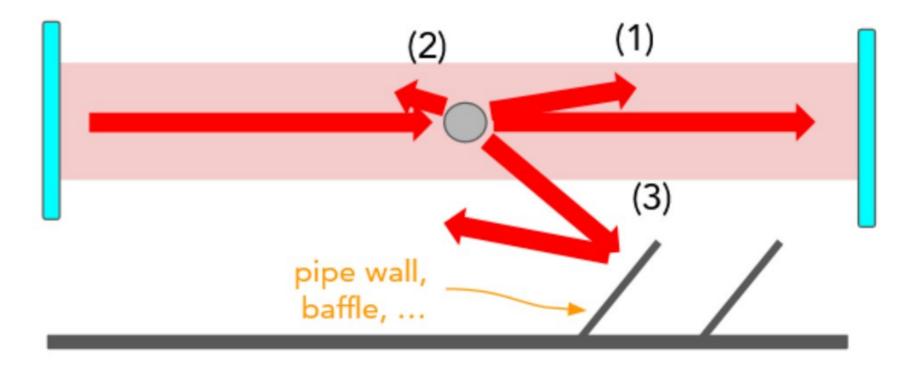


	Density (particles/ $m^2$ )		
diameter range $(\mu m)$	50%	90%	$m = 1.5 + i  10^{-3}$
(0.1 - 0.3)	$9.3 \cdot 10^{11}$	$6.2 \cdot 10^{11}$	$2.0 \cdot 10^{12}$
(0.3 - 1)	$1.5 \cdot 10^{11}$	$1.1 \cdot 10^{11}$	$5.7 \cdot 10^{10}$
(1 - 3)	$2.0 \cdot 10^{10}$	$1.4 \cdot 10^{10}$	$6.4 \cdot 10^{8}$
(3 - 10)	$2.1 \cdot 10^9$	$1.4 \cdot 10^9$	$1.1 \cdot 10^{8}$
(10 - 30)	$2.3 \cdot 10^{8}$	$1.5 \cdot 10^{8}$	$2.5 \cdot 10^{7}$
(30 - 100)	$2.2 \cdot 10^7$	$1.4 \cdot 10^7$	$4.5 \cdot 10^{6}$

Mie scattering by particles on the baffles

Maximum allowed particle density on baffles

#### Dust crossing the beam



Will result in requirements for cleanliness during assembly, as yet to be determined

#### Residual gas pressure fluctuations

Gas will undergo fluctuations that will interact with laser light.

Gas pressure fluctuates and introduce noise in the laser beam

Requirements on partial pressure of different species in the gas

#### Gas pressure noise

#### Gas pumping example

23.9Hz

271Hz

Gas species	Max pressure	Noise HF	G
	mbar	$1/\sqrt{Hz}$	_
$H_2$	$5.3 \times 10^{-11}$	$1.7 \times 10^{-26}$	Н
$H_2O$	$9.6 \times 10^{-12}$	$1.6 \times 10^{-26}$	H
$N_2$	$5.6\times10^{-12}$	$1.4 \times 10^{-26}$	$N_1$
CO	$2.2 \times 10^{-12}$	$1 \times 10^{-26}$	C
$CO_2$	$2 \times 10^{-12}$	$1 \times 10^{-26}$	C
$Hydrocarbon_{100}$	$9.1 \times 10^{-14}$	$1.5 \times 10^{-26}$	H

Gas species	Pressure max	Noise LF
	mbar	$1/\sqrt{Hz}$
$H_2$	$5.3\times10^{-11}$	$2.1 \times 10^{-26}$
$H_2O$	$9.6 \times 10^{-12}$	$2.1\times10^{-26}$
$N_2$	$5.6 \times 10^{-12}$	$1.8 \times 10^{-26}$
CO	$2.2 \times 10^{-12}$	$1.3 \times 10^{-26}$
$CO_2$	$2.0 \times 10^{-12}$	$1.6 \times 10^{-26}$
$Hydrocarbon_{100}$	$9.1 \times 10^{-14}$	$2.1\times10^{-26}$

#### Summary

- Status of ET: big effort, lots of activities
- Vacuum and beampipe work
  - Several steps taken
  - Basic requirements and procedures are set
  - Issues to be addressed: corrosion, support system, corrugated pipe design, dust management, thermal insulation, leak detection, safety analysis, assembly and storage requirements (and probably many more....)

