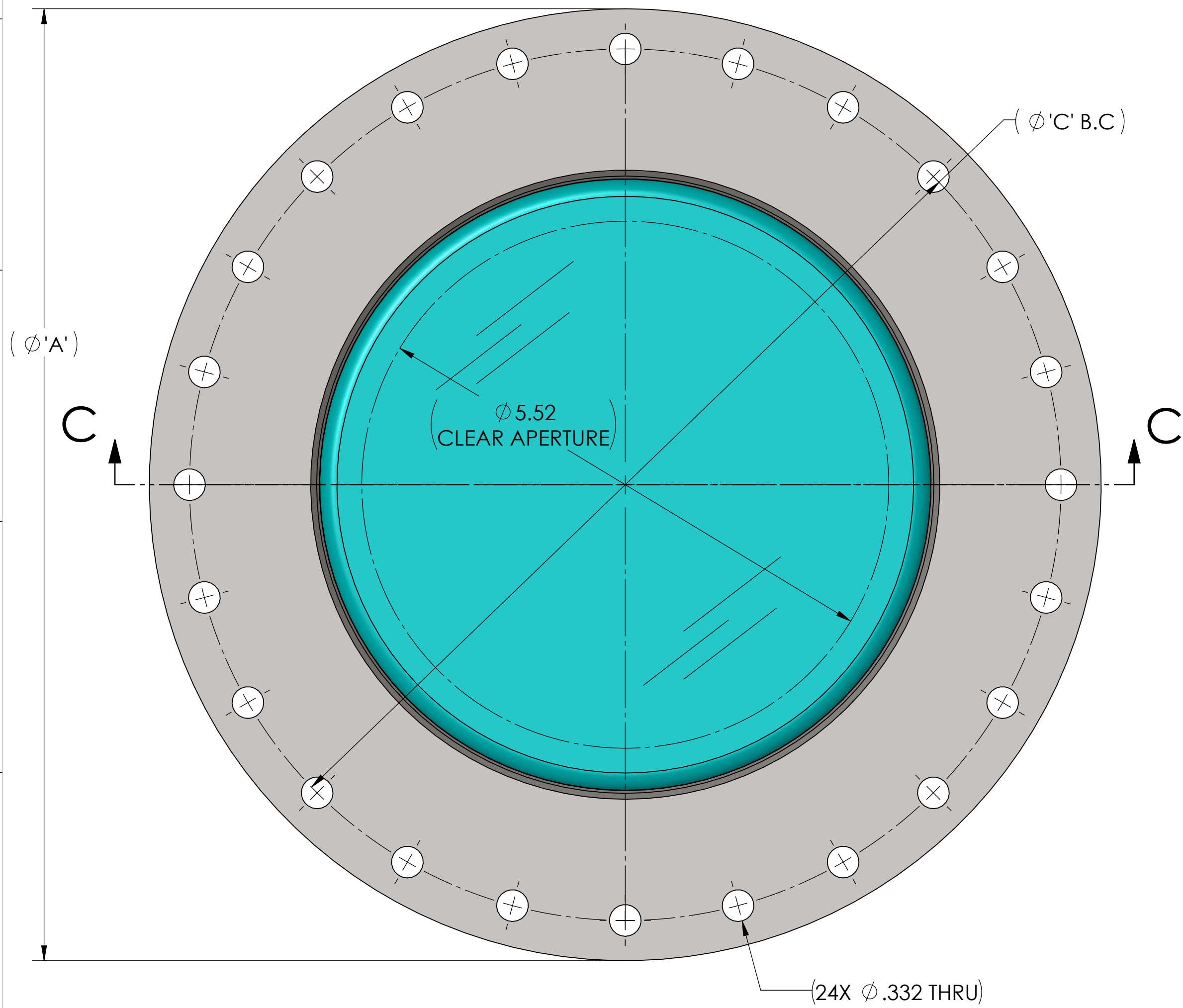


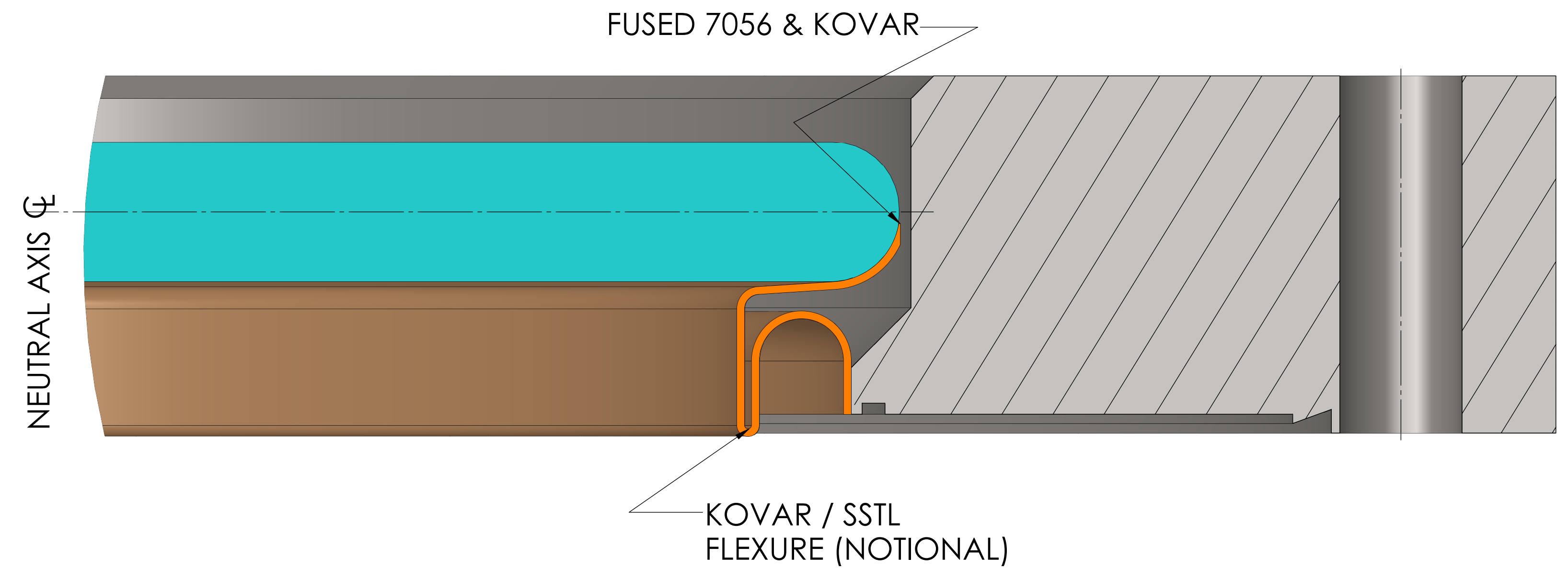
# TYPE A (7056, VARIANT I)

REV.	DATE	DCN #	DRAWING TREE #
v1	02 MAR 2023	-	
v4	17 MAR 2023	E2300061-x0	
-	-	-	



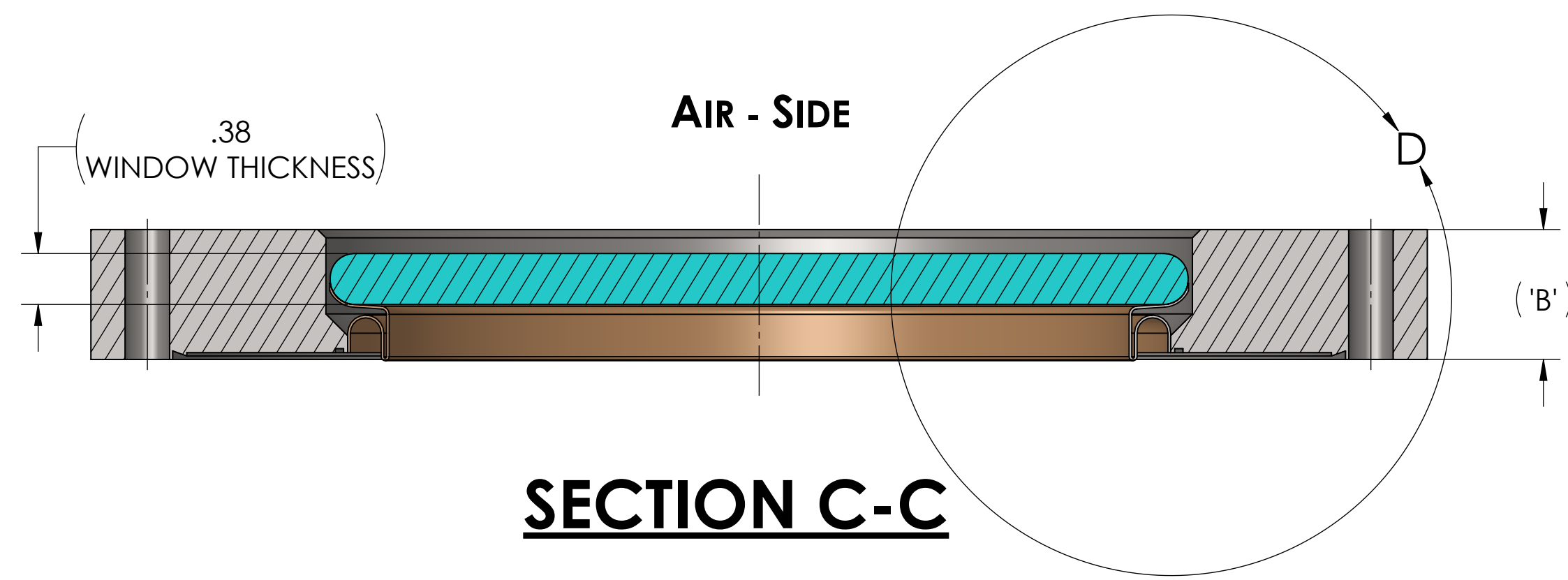
**SPECIFICATION TABLE:**

IDENTIFYING NO.	DESCRIPTION	FLANGE MATERIAL	FLANGE TYPE/SIZE	VP TYPE	VP MATERIAL	COATING	DIM 'A' (IN)	DIM 'B' (IN)	DIM 'C' (IN)
D2300135-01	10" OD CF Zero Length Viewport	304 SSSL	CF, 10" OD	WELDED	7056 BOROSILICATE GLASS	TBD	9.97	.97	9.128
D2300135-02	8" OD CF Zero Length Viewport	304 SSSL	CF, 8" OD	WELDED	7056 BOROSILICATE GLASS	TBD	7.97	.88	7.128



## COMFORMANT VIEWPORT PARTIAL CROSS SECTION

DETAIL D  
SCALE 4 : 1

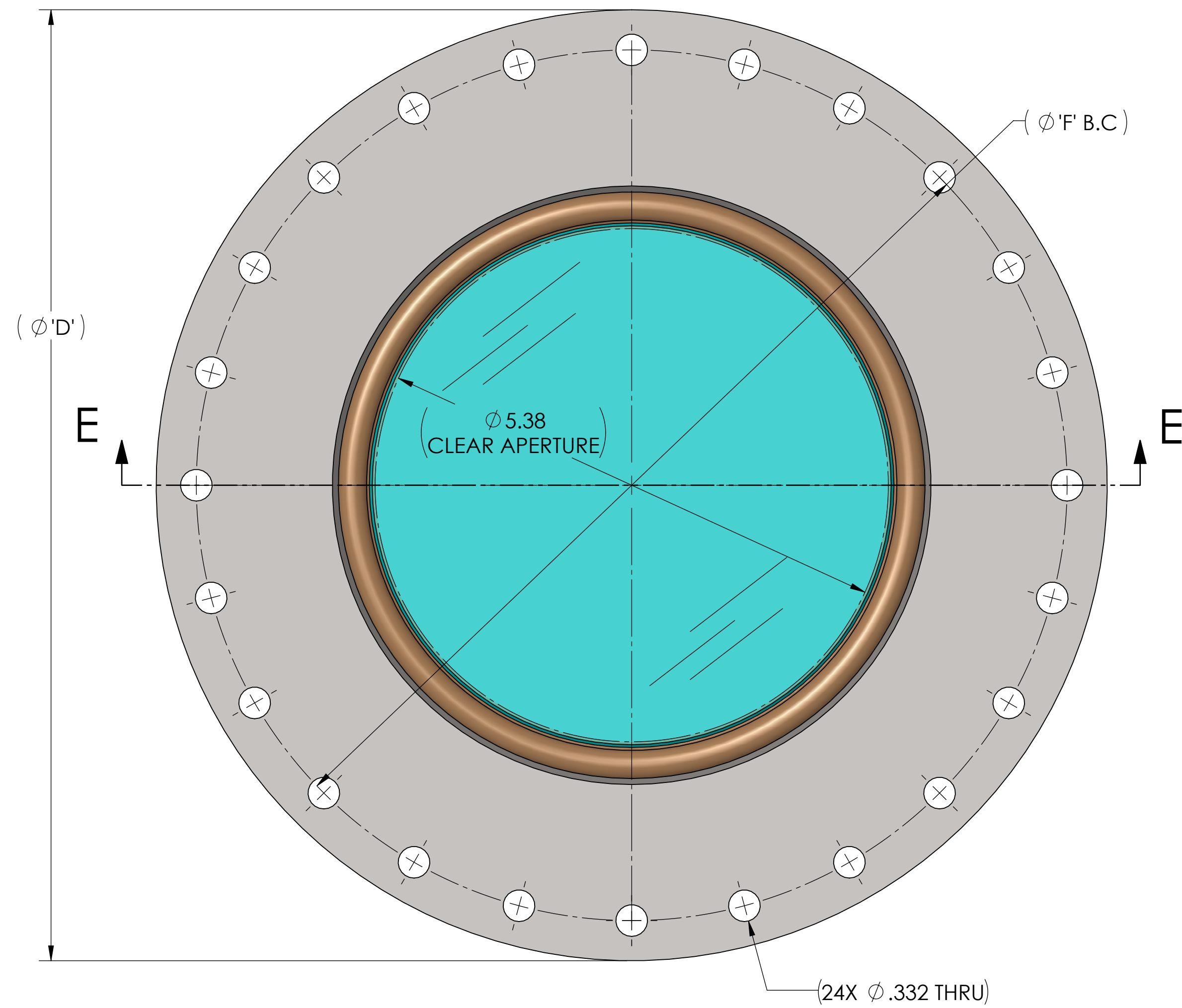


## SECTION C-C

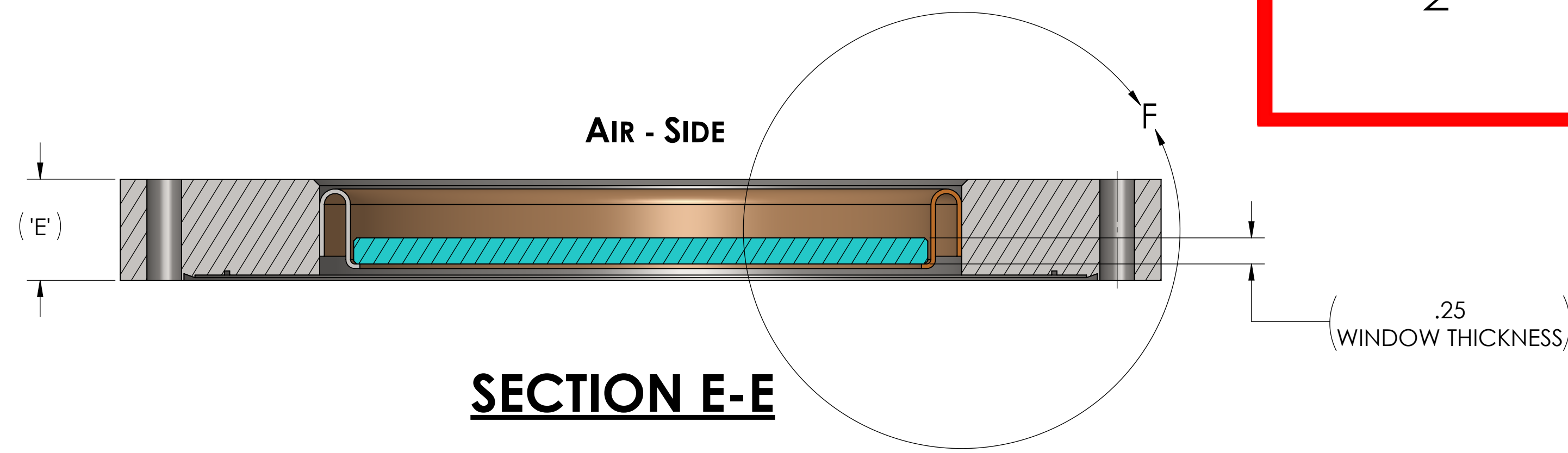
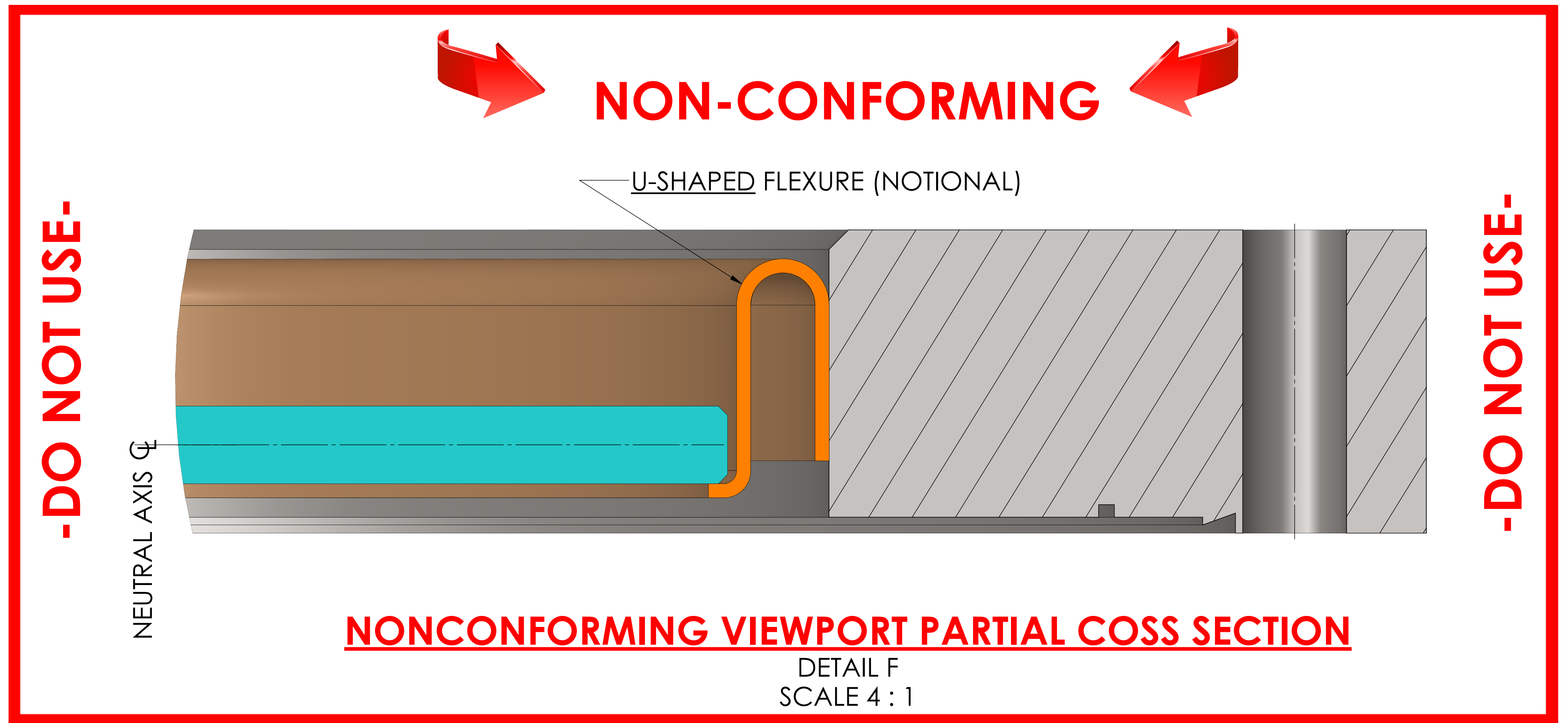
# SPECIFICATION CONTROL DRAWING

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME SPECIFICATION CONTROL DRAWING: LIGO, VE, COMFORMANT VIEWPORTS							
MATERIAL	AS NOTED	FINISH	N/A μinch	SYSTEM	LIGO	SUB-SYSTEM	VE	DESIGNER	E.SANCHEZ	02 MAR 2023	SIZE	DWG. NO.	REV.
				NEXT ASSY	MULTIPLE			DRAFTER	E.SANCHEZ	02 MAR 2023	D	D2300135	v4
								CHECKER	SEE DCC	SEE DCC	SCALE: 1:1	PROJECTION:	SHEET 1 OF 2
								APPROVAL	SEE DCC	SEE DCC			

# TYPE B (7056, VARIANT II)



IDENTIFYING NO.	DESCRIPTION	FLANGE MATERIAL	FLANGE TYPE/SIZE	VP TYPE	VP MATERIAL	COATING	DIM 'D' (IN)	DIM 'E' (IN)	DIM 'F' (IN)
D2300135-03	10" OD CF Zero Length Viewport	304 SSTL	CF, 10" OD	WELDED	7056 BOROSILICATE GLASS	TBD	9.97	.97	9.128
D2300135-04	8" OD CF Zero Length Viewport	304 SSTL	CF, 8" OD	WELDED	7056 BOROSILICATE GLASS	TBD	7.97	.88	7.128



## SPECIFICATION CONTROL DRAWING