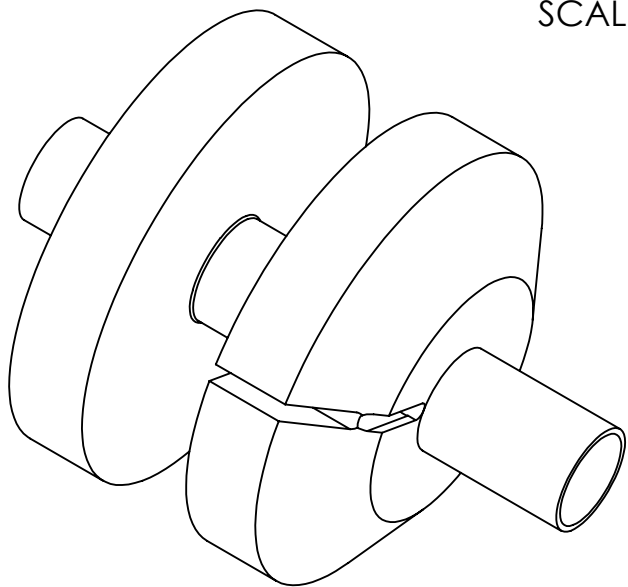
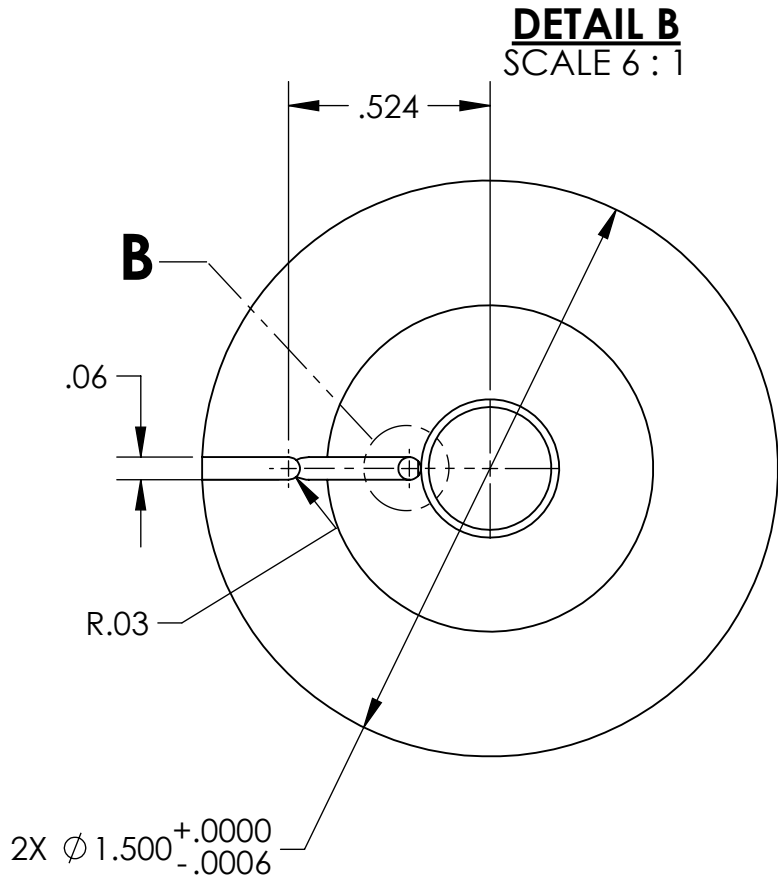
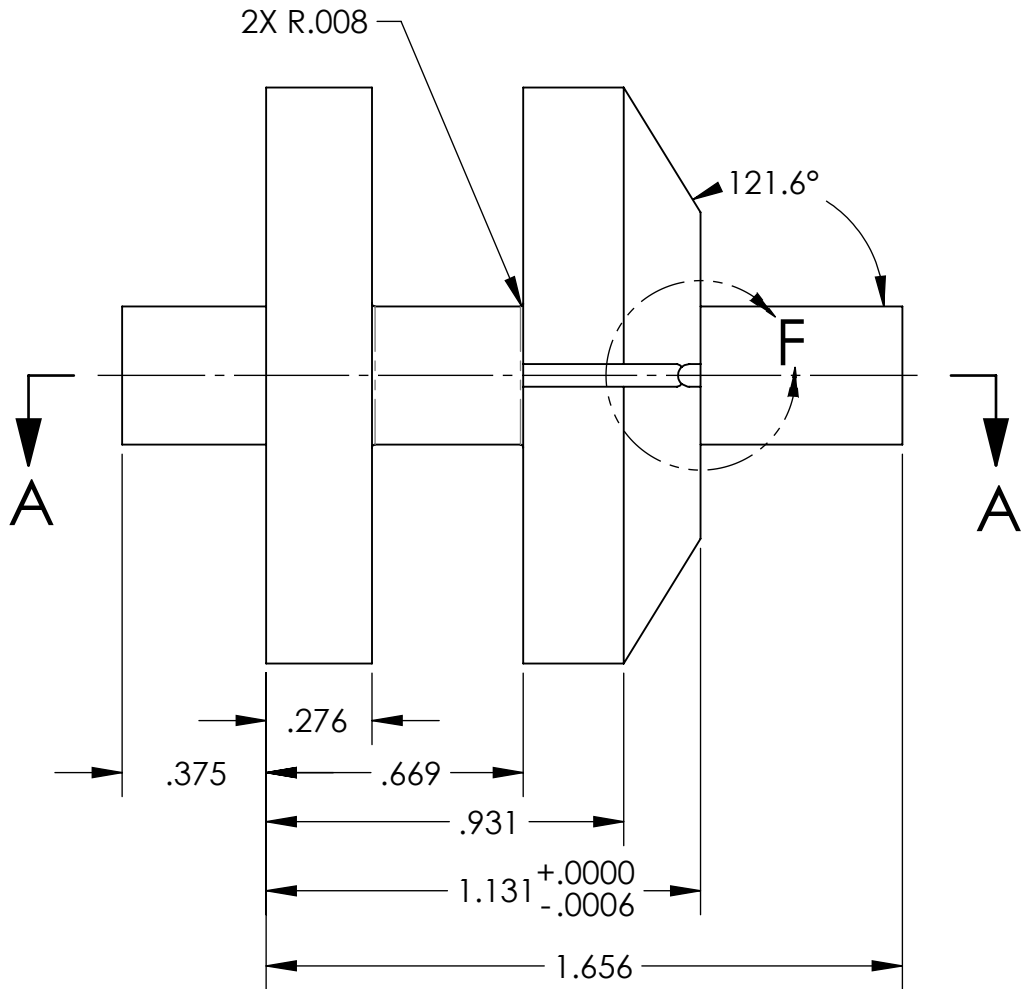
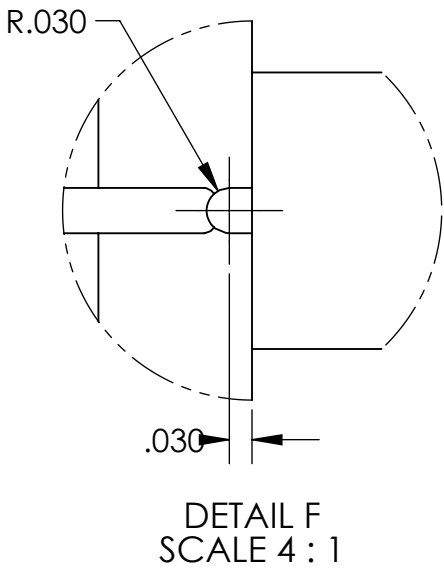
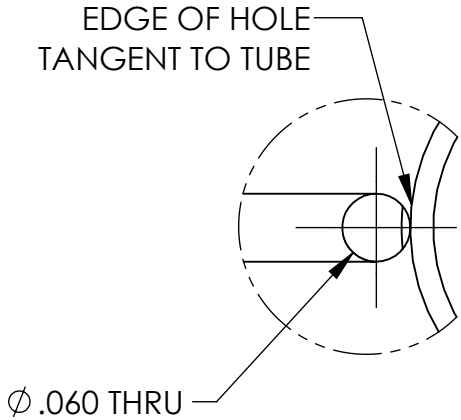
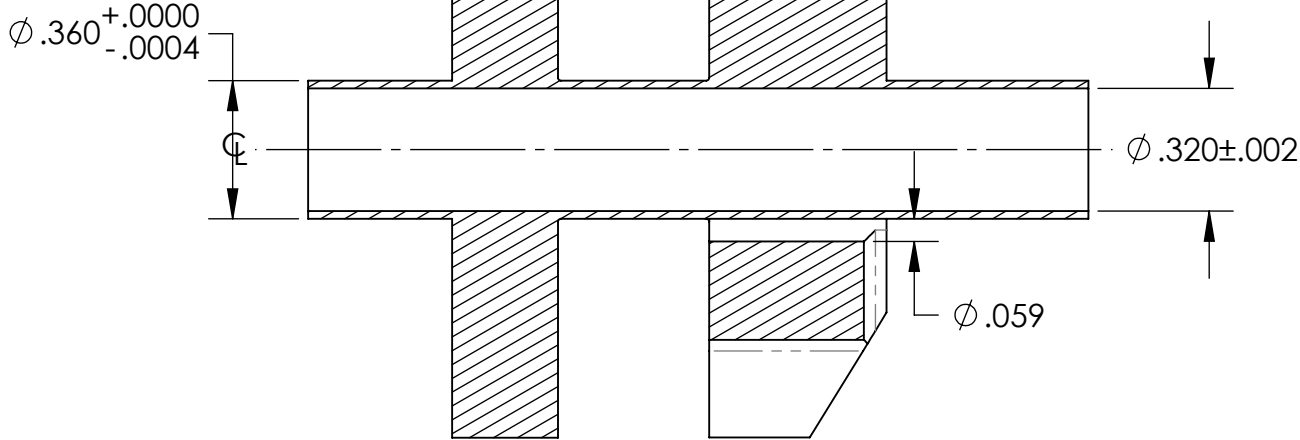


- NOTES
1. APPROXIMATE WEIGHT = 24.3g.
2. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.  
[REFER TO LIGO SPECIFICATION E0900364](#)
3. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH  
[LIGO SPECIFICATION E0900364](#)
4. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY.
- 5 MATERIAL: VICTREX GRADE TDS-450G.  
[REFER TO LIGO SPECIFICATION E0900364](#)

REV.	DATE	DCN #	DRAWING TREE #
v1	05 JAN 2023	TBD	-
v2	06 Jun 2024	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				 <b>LIGO</b>	CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	PART NAME									
DIMENSIONS ARE IN INCHES						HRUF Shutter Coil Bobbin									
TOLERANCES: .XX ± .01 .XXX ± .005						SYSTEM		SUB-SYSTEM		DESIGNER	D Schaetzl		SIZE	DWG. NO.	REV.
ANGULAR ± 0.5°						NEXT ASSY		D2200426		DRAFTER	D. GRIFFITH	20 DEC 2022	B	D2200441	v2
MATERIAL		PEEK				FINISH		63 μinch	CHECKER	SEE DCC	SEE DCC	APPROVAL	SCALE: 2:1	PROJECTION:	