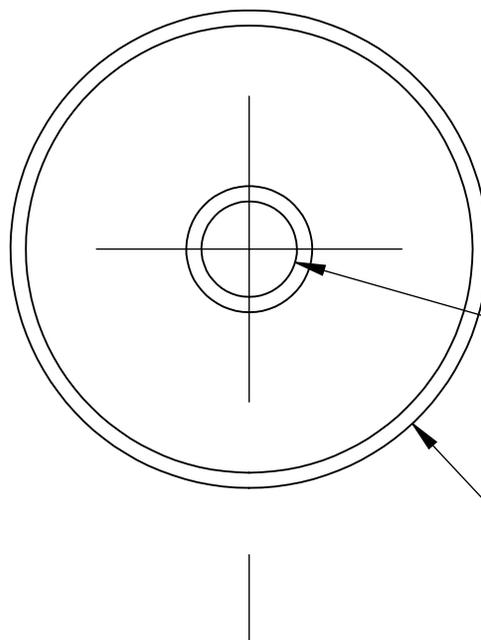
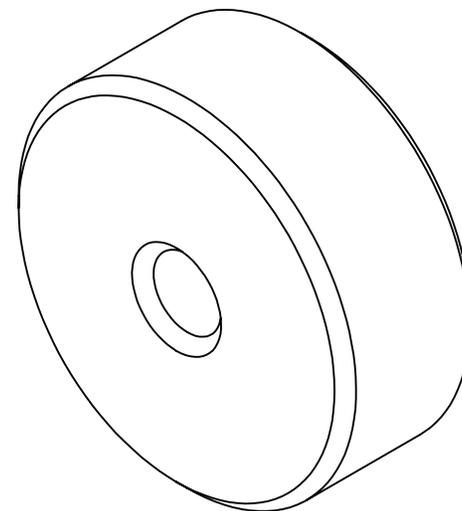
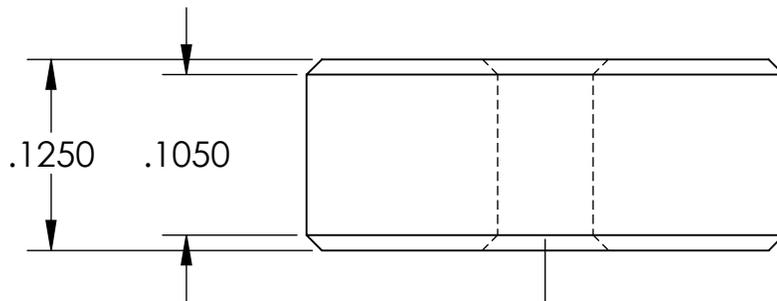


NOTES

- 1. APPROXIMATE WEIGHT = 0.2g.
- 2. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED. REFER TO LIGO SPECIFICATION E0900364
- 3. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364
- 4. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY.

5 MATERIAL: VICTREX GRADE TDS-450G.

REV.	DATE	DCN #	DRAWING TREE #
v1	05 Jun 2024	-	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN

TOLERANCES:
.XX ± .05
.XXX ± .005

ANGULAR ± 1°

- 1. INTERPRET DRAWING PER ASME Y14.5-1994.
- 2. REMOVE ALL SHARP EDGES .005-.015. FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS.
- 3. DO NOT SCALE FROM DRAWING.
- 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL Polyetheretherketone (PEEK) 5 FINISH μinch



SYSTEM SUB-SYSTEM HRUF

NEXT ASSY D2300003

PART NAME

HRUF Shutter Flag Bottom Washer

DESIGNER D Schaetzl
DRAFTER D Schaetzl
CHECKER
APPROVAL

SIZE DWG. NO. A D2400162

REV. v1

SCALE: 8:1 PROJECTION: SHEET 1 OF 1