

SPECIFICATION

E2100086 -v1-

Document No Rev.

Sheet 1 of 2

General Class A Fluoroelastomers Processing Procedure

AUTHOR(S)	DATE	Document Change Notice, Release or Approval
Jordan Vanosky, Gerardo Moreno		see LIGO DCC record Status

1 Scope

This document defines the different Class A cleaning and baking procedures for the different types/uses of fluoroelastomers in the LIGO Vacuum System.

2 Terminology

ABO: Air Bake Oven

VBO: Vacuum Bake Oven

VE: Vacuum Equipment

3 Equipment

- 15 PSI Pressure Cooker, such as Presto Aluminum 23-Quart Pressure Canner and Cooker, or similar,
 - https://www.gopresto.com/product/presto-23-guart-pressure-canner-01781
- Nylon scrub brush
- DI Water > 17 MΩ-cm Resistivity

4 Additional Documents

https://dcc.ligo.org/LIGO-E960050 - LIGO Vacuum Compatible Materials List

https://dcc.ligo.org/LIGO-E970130 - Material, Process, Handling and Shipping Specification for Fluorel Parts

https://dcc.ligo.org/LIGO-E960159 - Specification for Viton Vacuum Bakeout, LIGO Vacuum Equipment

https://dcc.ligo.org/LIGO-E960022 - LIGO Clean and Bake Methods and Procedures



LIGO

SPECIFICATION

Document No Rev.

Sheet 2 of 2

General Class A Fluoroelastomers Processing Procedure

5 Class A Cleaning of Fluoroelastomers (Fluorel/Viton)

