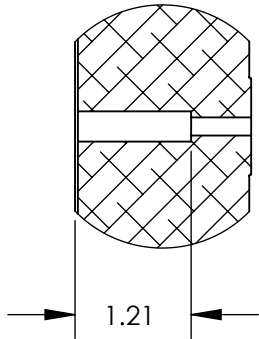
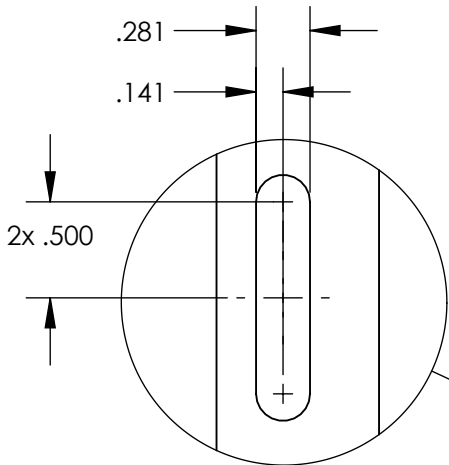


NOTES CONTINUED:
⑤ SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

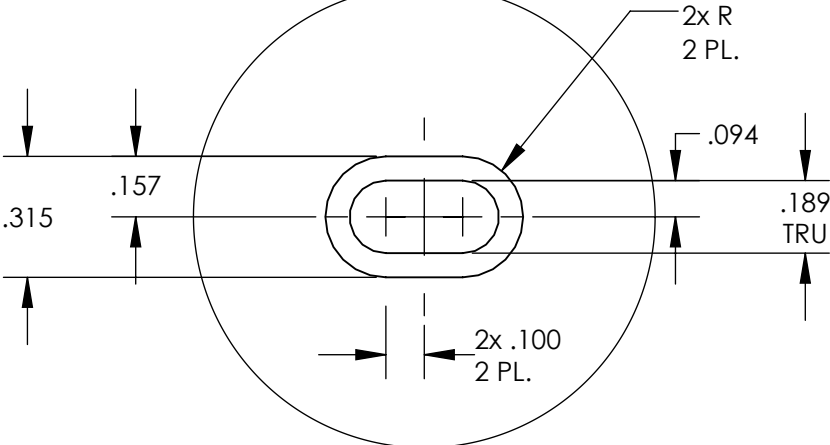
⑥ FINISH: RED ANODIZE PER MIL-A-8625, TYPE II, CL 2.



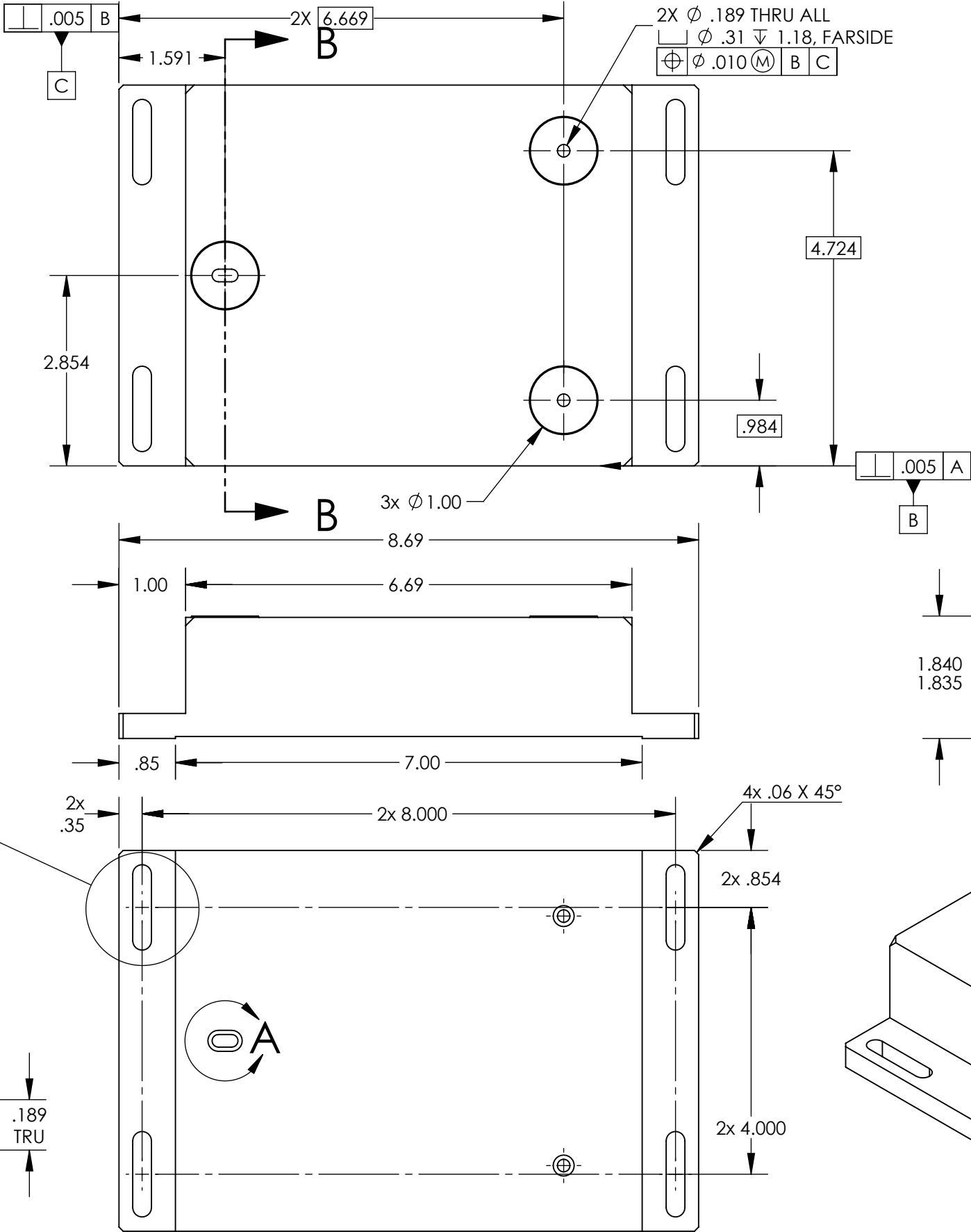
SECTION B-B
(PARTIAL VIEW)



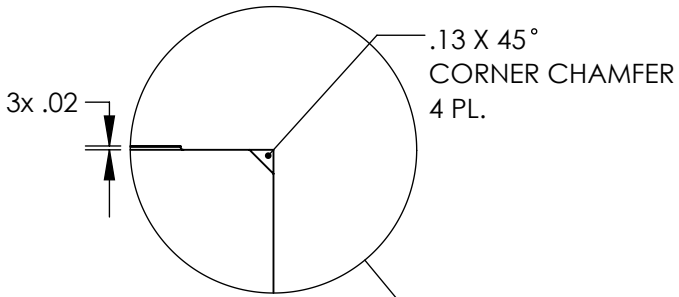
DETAIL J
SCALE 1 : 1
4 PL.
THRU



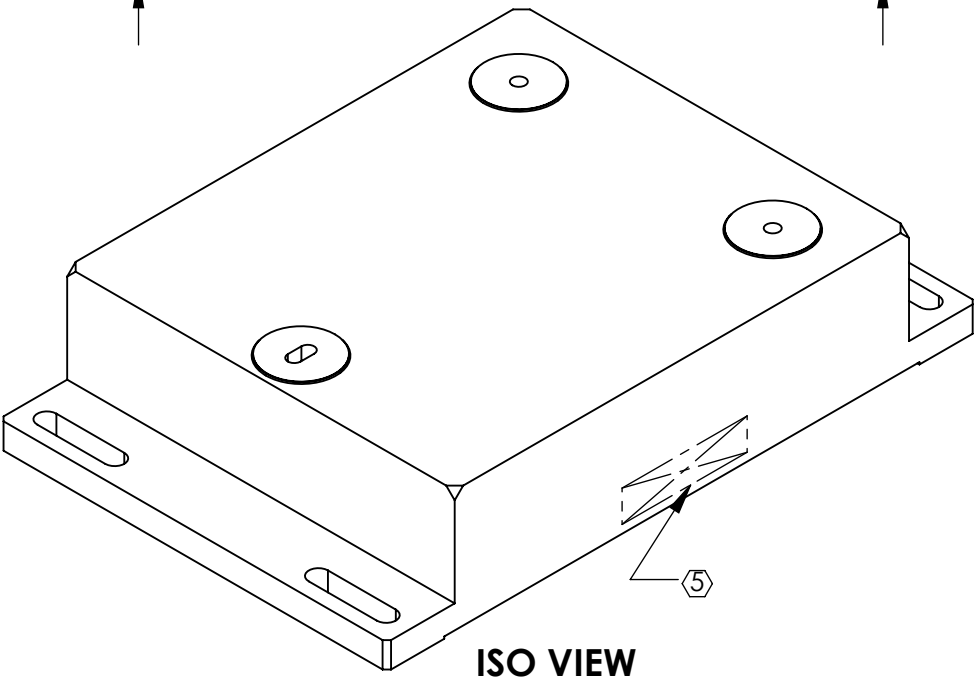
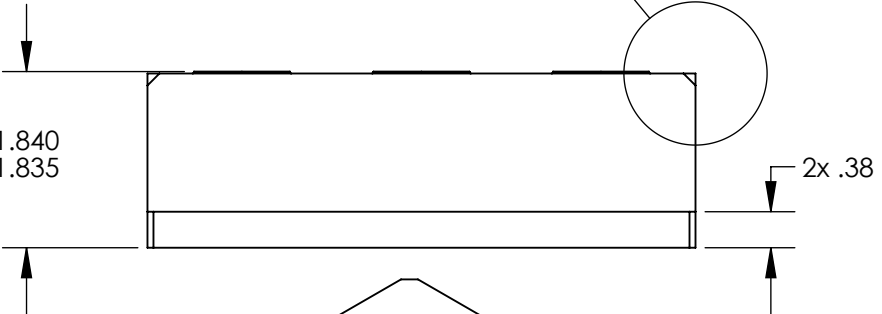
DETAIL A
SCALE 2 : 1



REV.	DATE	DCN #	DRAWING TREE #
v1	24 MAY 2019	1900159-x0	-
-	-	-	-
-	-	-	-



DETAIL C
SCALE 1 : 1



ISO VIEW

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)			
DIMENSIONS ARE IN INCHES			
TOLERANCES: .XX ± .01 .XXX ± .005			
ANGULAR ± 0.5°			
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. 3. DO NOT SCALE FROM DRAWING. 4. (DELETED)			
MATERIAL	6061-T6 Al	FINISH	⑥ μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
SYSTEM ADVANCED LIGO		SUB-SYSTEM PSL	
NEXT ASSY TBD		DESIGNER E.SANCHEZ 22 MAY 2019	
		DRAFTER E.SANCHEZ 24 MAY 2019	
		CHECKER SEE DCC SEE DCC	
		APPROVAL SEE DCC SEE DCC	
		SIZE DWG. NO. B D1900153	
		REV. v1	
		SCALE: 1:2 PROJECTION: SHEET 1 OF 1	