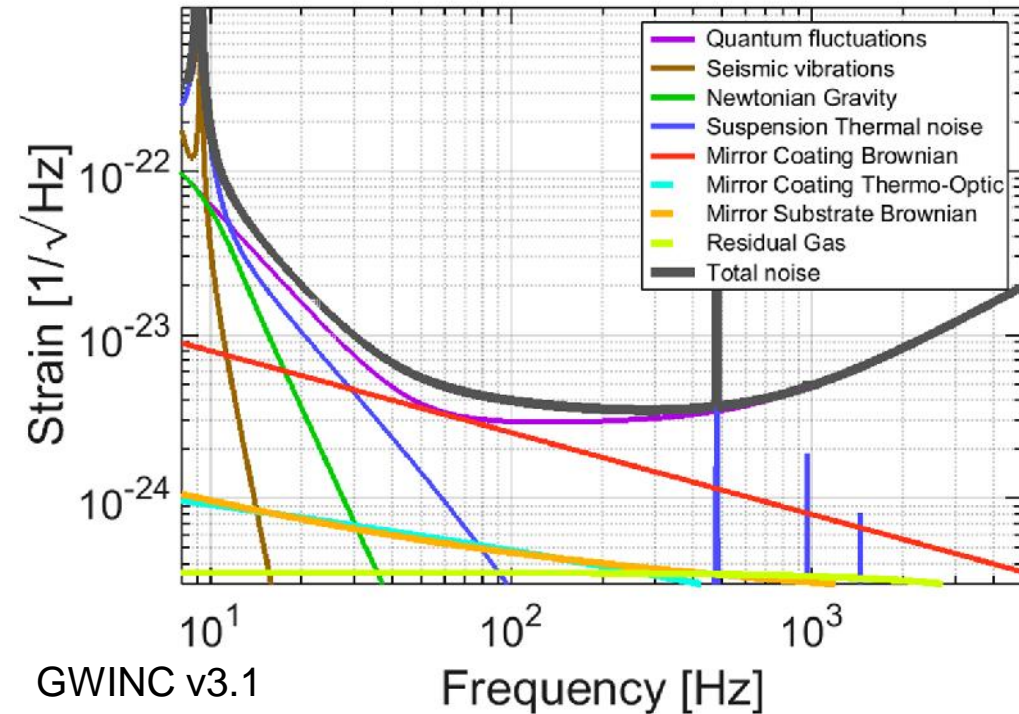


# Cryogenic suspensions for future gravitational wave detectors

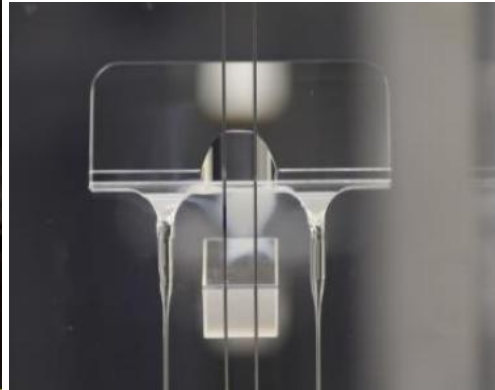
Mariëlle van Veggel  
on behalf of IGR, University of Glasgow



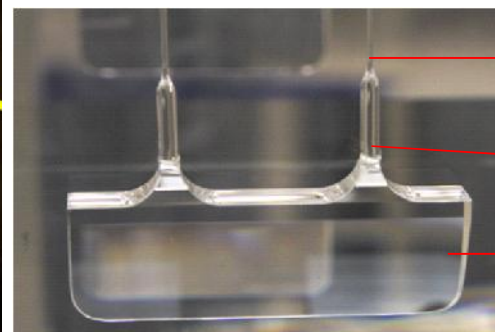
- **Support the optics to minimise the effects of**
  - thermal noise in the suspension
  - seismic noise
- **Provide damping of low frequency suspension resonances (local control)**
- **Provide means to maintain interferometer arm lengths (global control) while at same time**
  - Not compromise low thermal noise of mirror
  - Not (re)introduce noise through control loops
- **Provide interface with seismic isolation system and core optics system**
- **Support optic so that it is constrained against damage from large motions**
- **Accommodate a thermal compensation scheme**



Source: G1600324



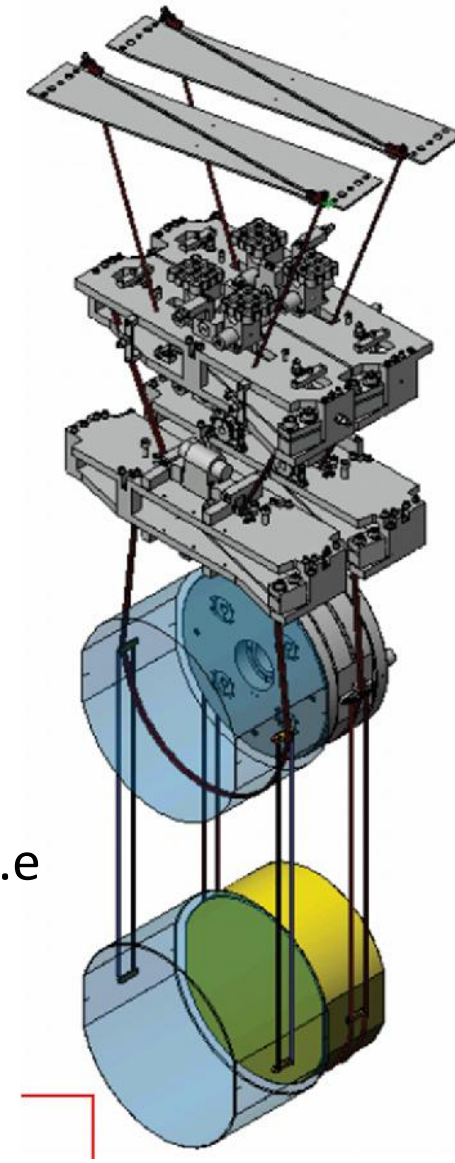
- Steel upper stages
- Fused silica middle stage
- Fused silica optics last stage.
- Fused silica fiber suspension.
- Strong chemical bonds and welds create quasi-monolithic assemblies. (i.e from two pieces of glass you get one)



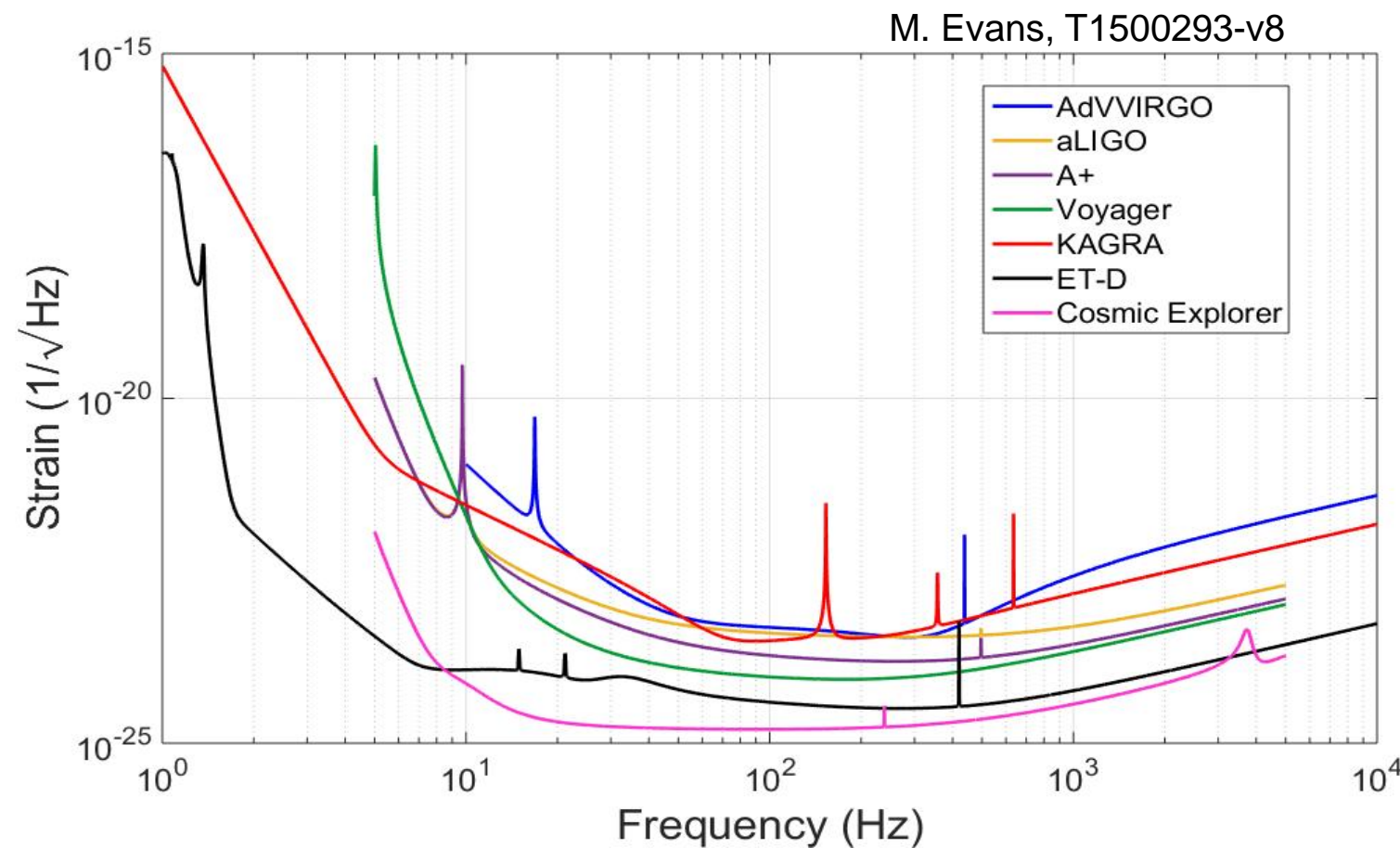
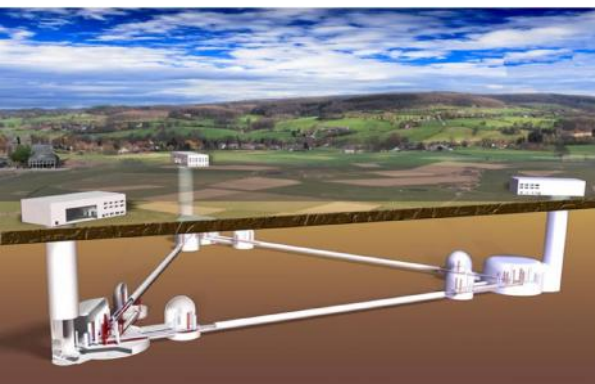
Fibre

Weld horn

Ear



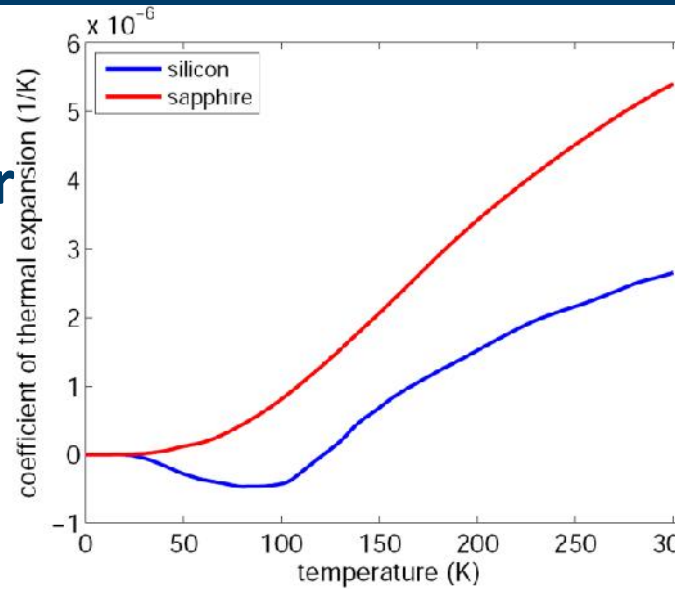
- Room temperature detectors with heavier and longer suspensions  
-> A+, ET-HF, Cosmic Explorer
- Cryogenic detectors with heavier and longer suspensions  
-> Voyager, ET-LF, Cosmic Explorer



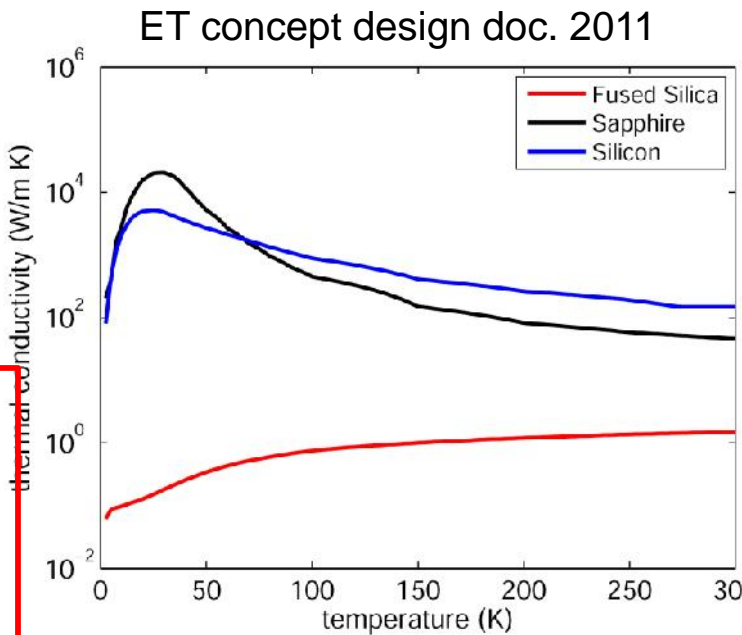
- **Additional requirements for cryogenic suspensions**

- High thermal conductivity (to dissipate laser heat)
- Low thermal expansion (minimise thermo-elastic)
- Low loss

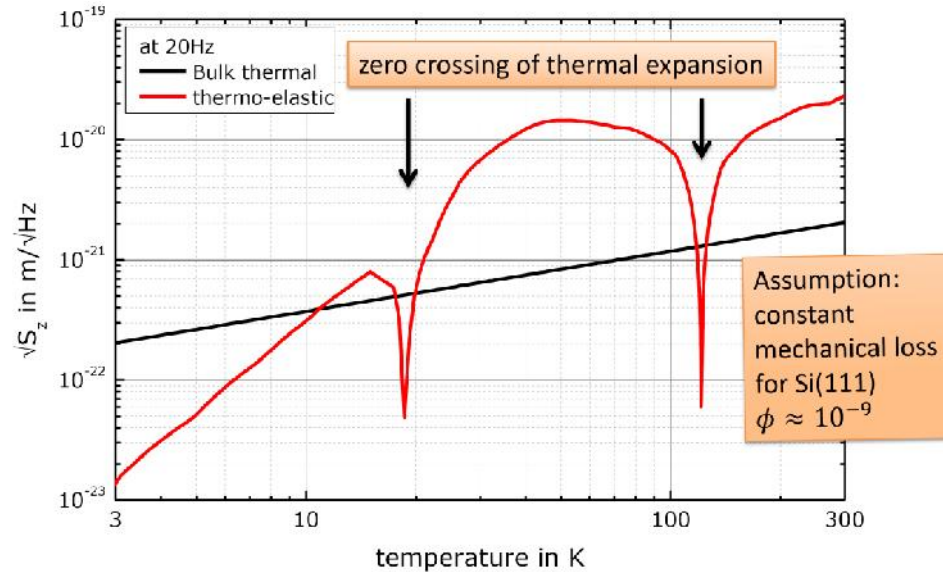
**Silicon and sapphire are top candidates**



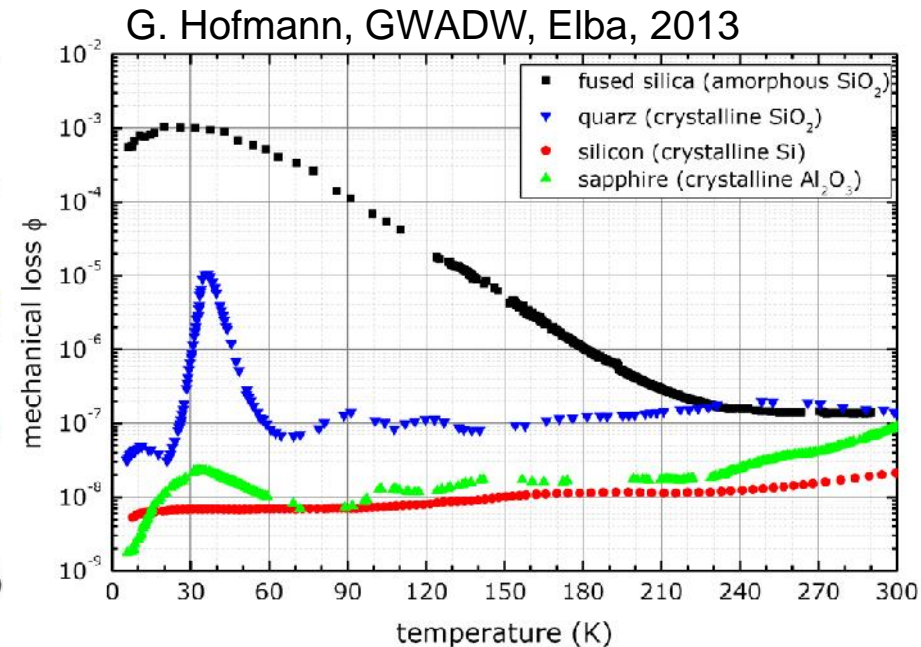
ET concept design doc. 2011



ET concept design doc. 2011



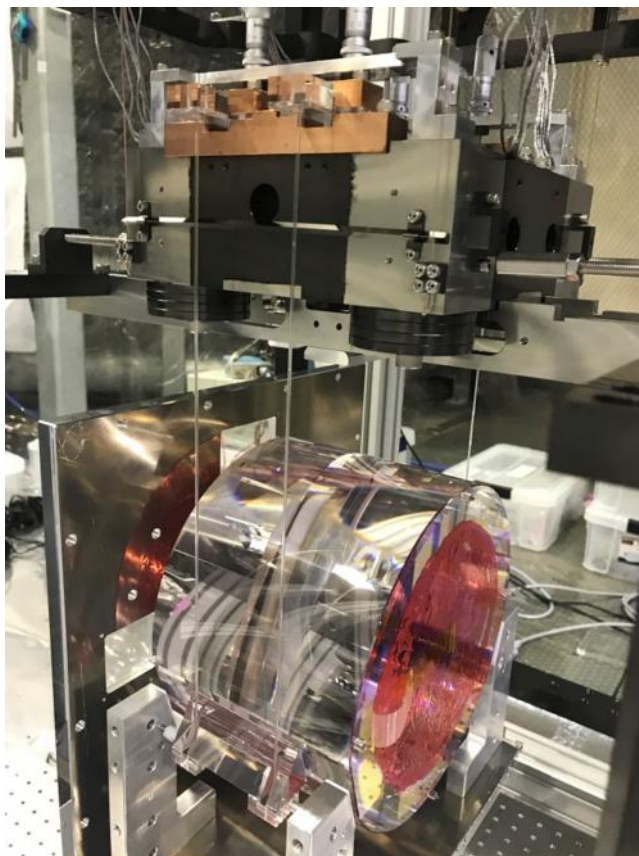
G. Hofmann, GWADW, Elba, 2013



G. Hofmann, GWADW, Elba, 2013

## KAGRA sapphire suspension

**NOT A CONCEPT: REAL**



23 kg @ 20 K

See talk on 12 May, KAGRA: Status and near term plans  
Kiwamu Izumi (ISAS) Yutaro Enomoto (U-Tokyo)  
LIGO-P1800131-v1

## Voyager silicon suspension

**A CONCEPT**

See talk 13 May, Rana Adhikari  
LIGO-G1800986-v1

~200 kg @ 123 K with 2  $\mu$ m laser in LIGO 4  
km facilities

## ET-LF silicon suspension

**A CONCEPT**

See talk 13 May, Harald Lück,  
LIGO-G1800984-v1

~200 kg @ 10 K with 1.55 or 2  $\mu$ m laser in  
triangular 3-in-1 10 km arm length, xylophone  
facility

**Few pictures of quasi-monolithic silicon suspensions exist. Focus has been on feasibility and technology development studies for different elements of a suspension.** <sup>6</sup>

Courtesy of  
Rahul  
Kumar

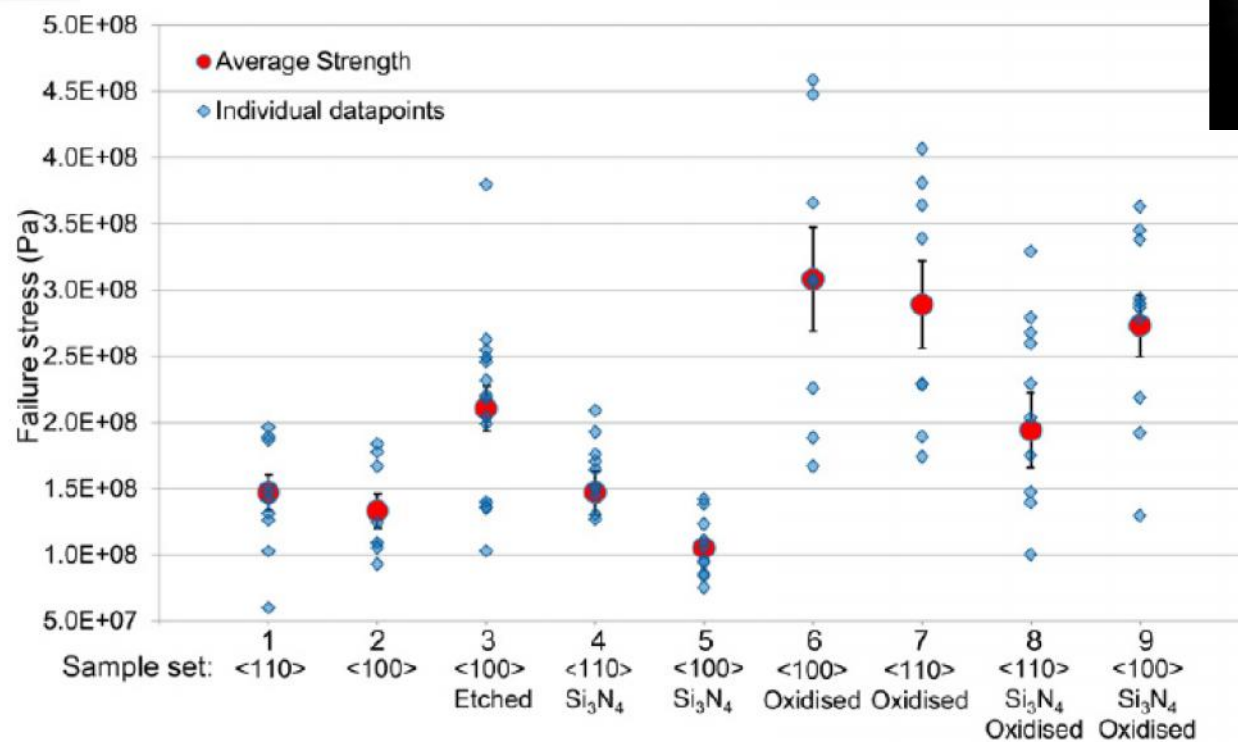
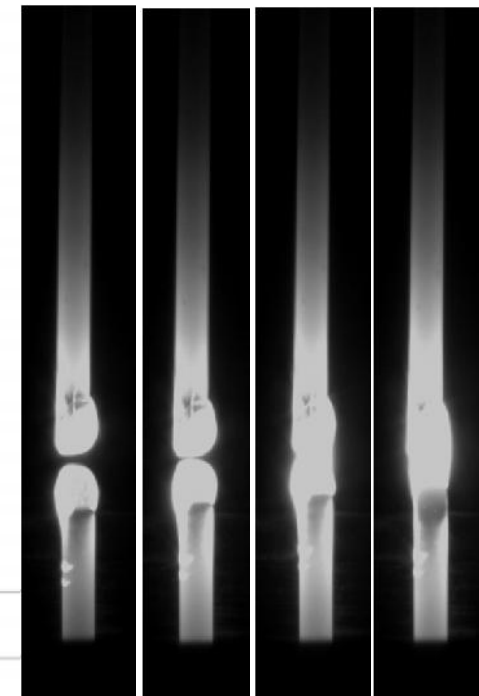
- **How can big enough test masses with the right opto-mechanical properties be produced?**
  - See core optics for 3G detectors talk by Iain Martin (LIGO-G1801018)
- **How best to produce silicon (or sapphire) suspension fibres?**
  - Etching from wafer
  - Machining
  - Crystal growth techniques (e.g. micro-pulling technique and laser heated pedestal growth)
- **Joining techniques**
  - Welding
  - Hydroxide catalysis bonding
  - Indium/gallium bonding



**Strength tests on silicon ribbons etched from a wafer**

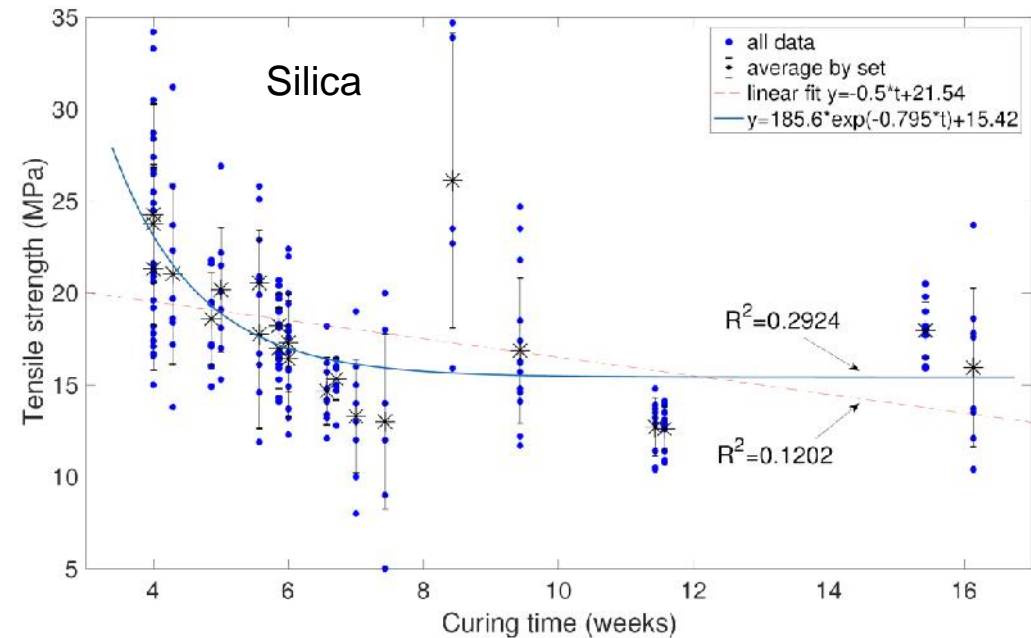
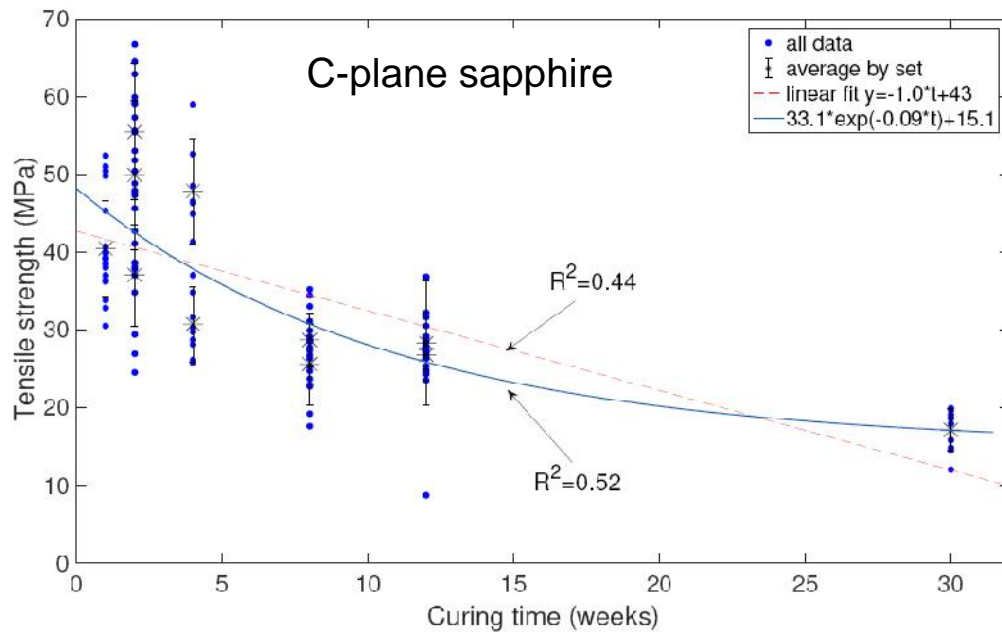
Cumming et al.,  
Class. Quantum Grav. **31**  
(2014) 025017 (16pp)

**First steps to sapphire fibres with laser heated pedestal growth**





## Tensile strength (4-point bending) of sapphire-sapphire and silica-silica HCBs with curing time (in air)



PhD work Rebecca Douglas and Margot Phelps – manuscript in preparation

Similar curing time experiments with silicon-silicon bonds are ongoing.

PhD work Mariela Masso Reid

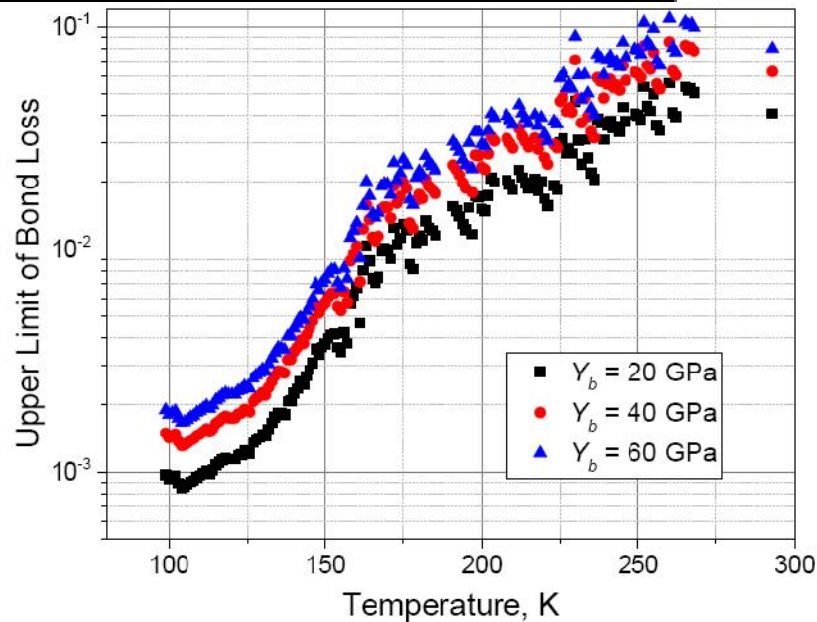
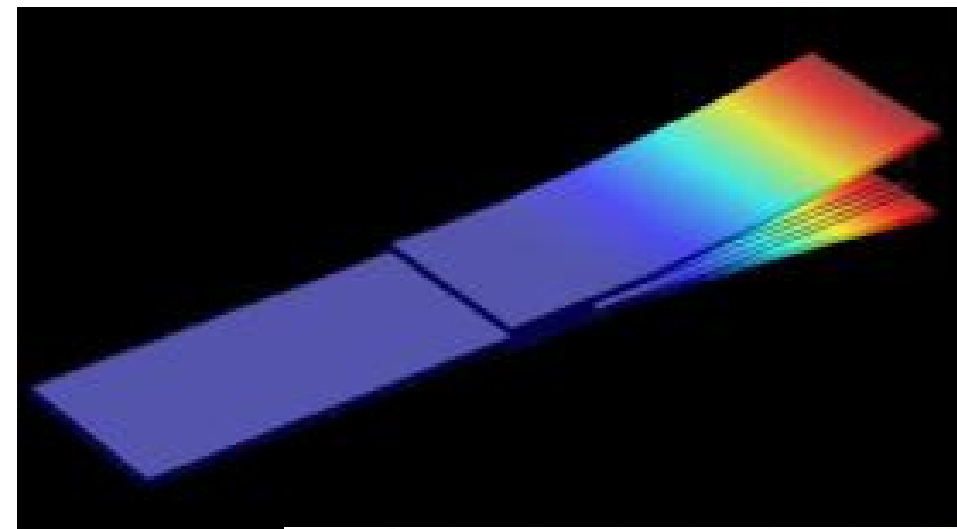


Thermal image through silicon sample to assess bond quality

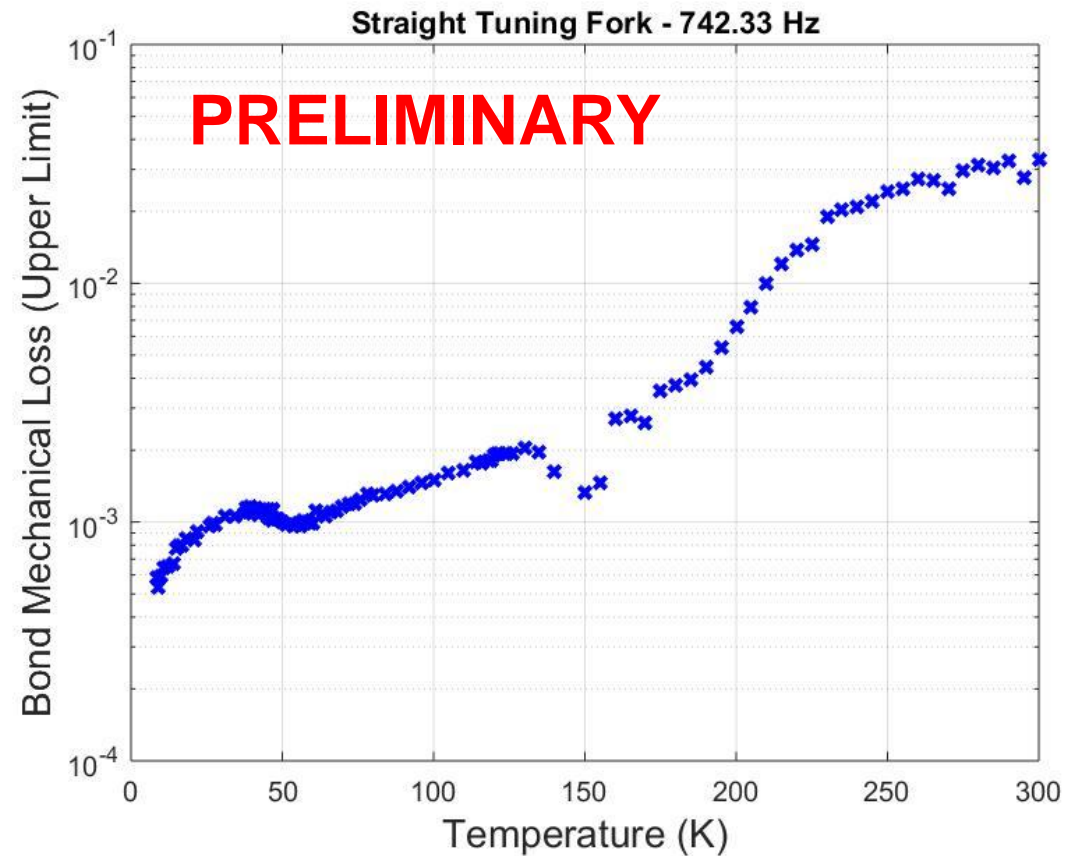


Silicon halves after bond strength test.

## Mechanical loss of silicon-silicon HCBs In tuning fork design

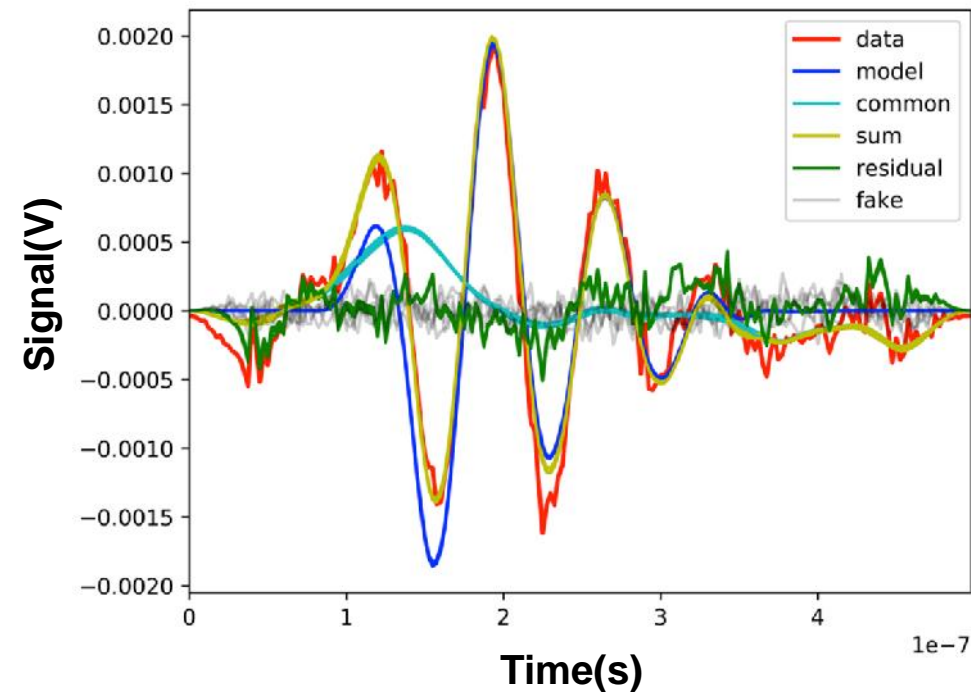
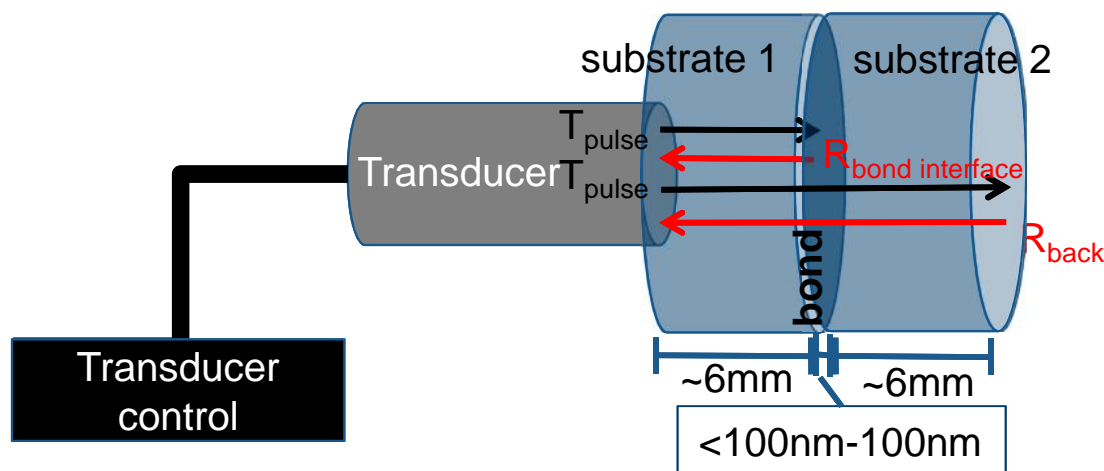


Prokhorov et al., Phys. Lett. A, 2017



**Losses are very similar to loss in sapphire-sapphire bonds**  
(see Haughian et al. PRD 2016)

**New value Young's modulus of bonds through ultrasonic measurements and Bayesian analysis –  $18.5^{+2.0}_{-2.3}$  GPa**

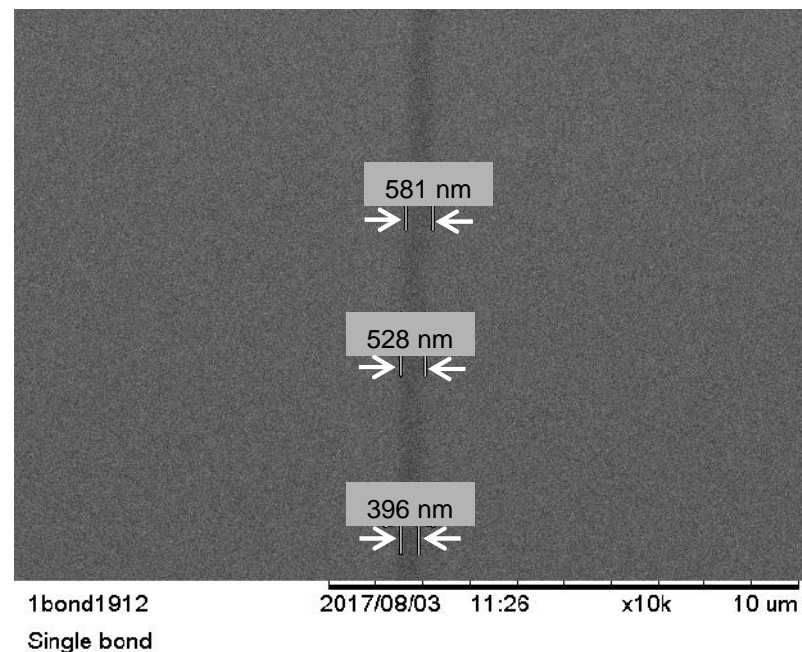
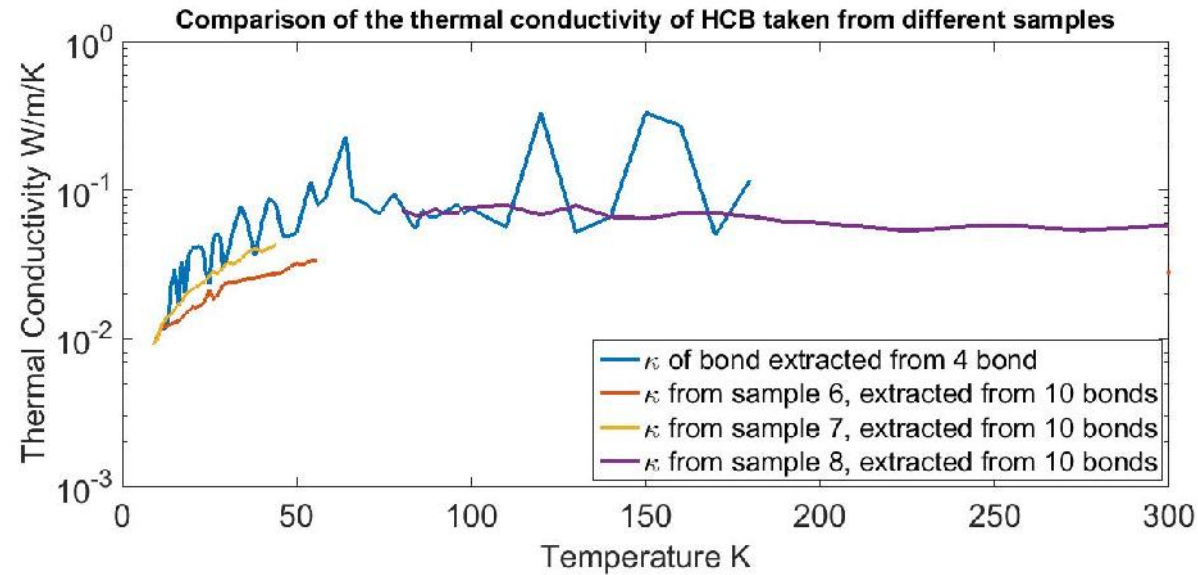
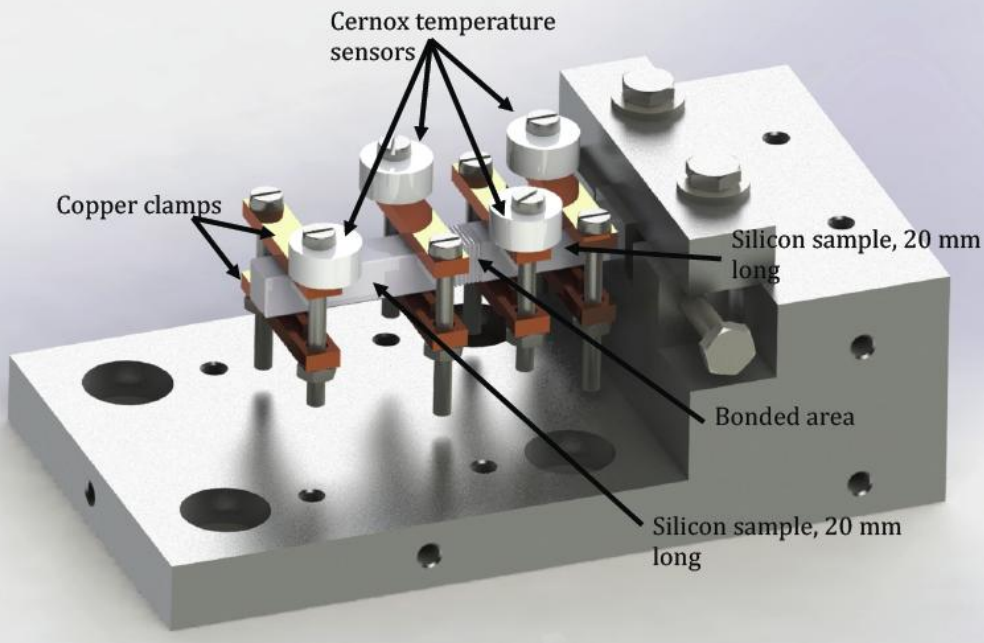


Paper accepted Phelps et al.,  
PRD April 2018  
LIGO-P1700423

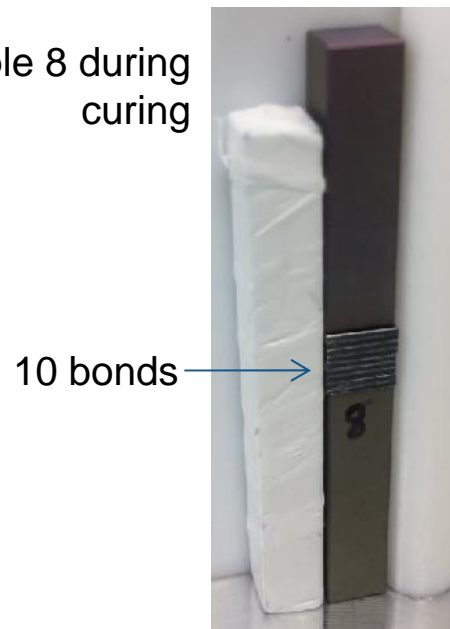
Detector	KAGRA	ET-LF-1	ET-LF-2
TM	23 kg sapphire	211 kg sapphire	211 kg silicon
Temperature	20 K	10 K	10 K
Thermal noise required ( $\cdot 10^{-22}$ m/ $\sqrt{\text{Hz}}$ per TM)	6	5	5
Thermal noise modelled ( $\cdot 10^{-22}$ m/ $\sqrt{\text{Hz}}$ per TM)	$0.45 \pm 0.02$	$0.38 \pm 0.12$	$2.8 \pm 0.5$

... and impact on thermal noise

... which is below expected requirements



Sample 8 during curing

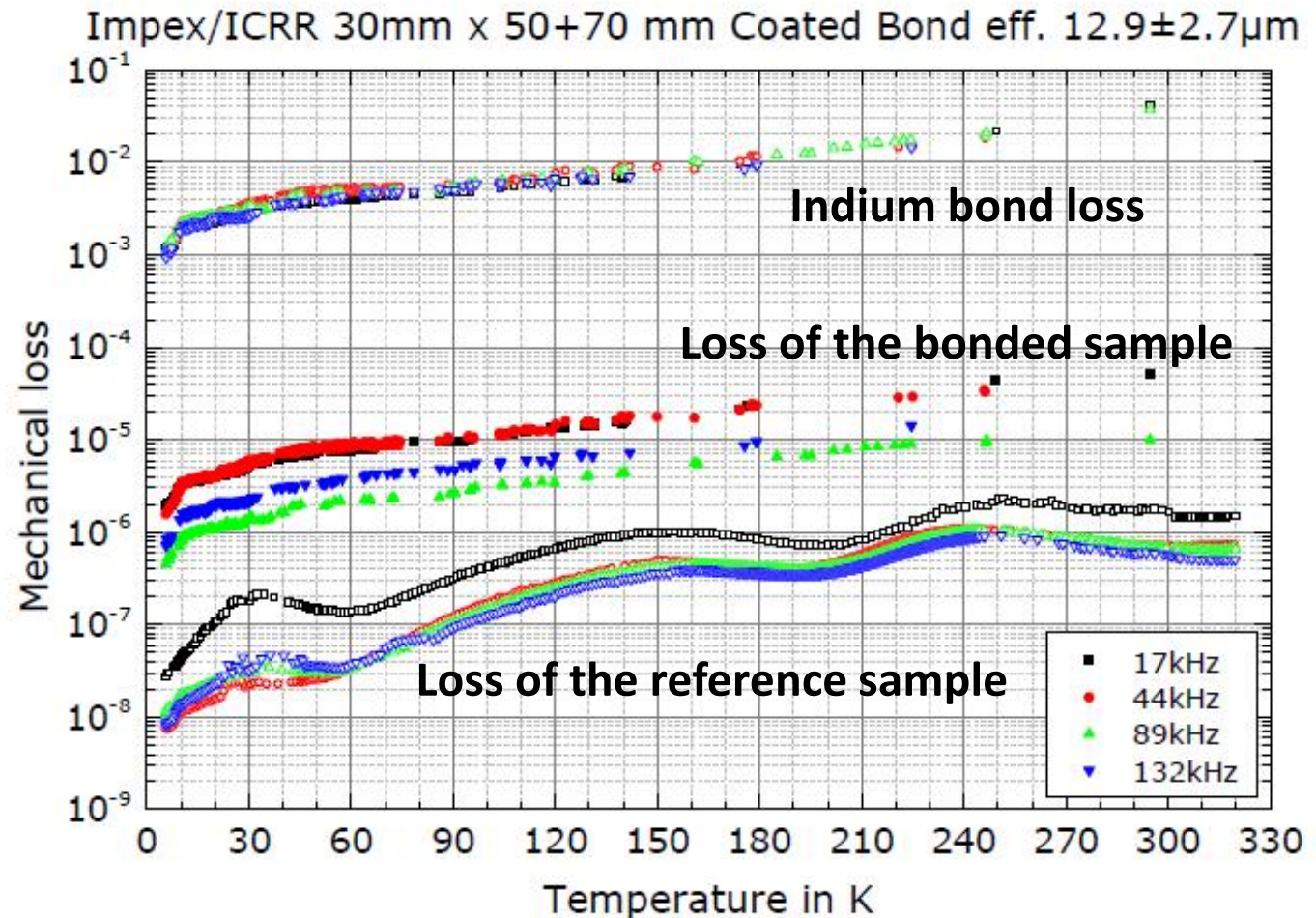


Though thermal conductivity is low, the bond is also extremely thin. The expected thermal gradient across a bond is extremely small.  
0.06 mK for a total thermal gradient of 15 K between test mass and marionetta for ET



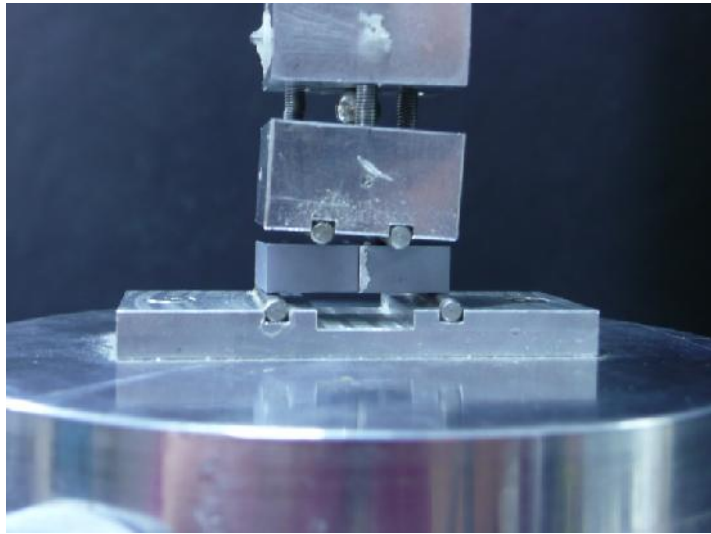
- **Considering indium bonding for suspension designs with nail head fibres underneath the ear (like Adv Virgo and KAGRA)**
  - Bond under compression
  - Debonding possible - fibres with nailheads are replaceable – with low risk of damage to test mass
  - Indium bonding was considered for GEO600 (Twyford thesis, 1998) and KAGRA (LIGO-G1500951)
  - Is considered a potential solution for some interfaces ET (ET-0106C-10)
  - Rejected for GEO600 as indium has low melting temperature (156 °C), so creep during vacuum bake out

# Indium bond loss, sapphire



- A non-uniform indium layer can increase the loss of the joint.
- Indium bond loss is  $\sim (2 - 3) \times 10^{-3}$  at 20K.

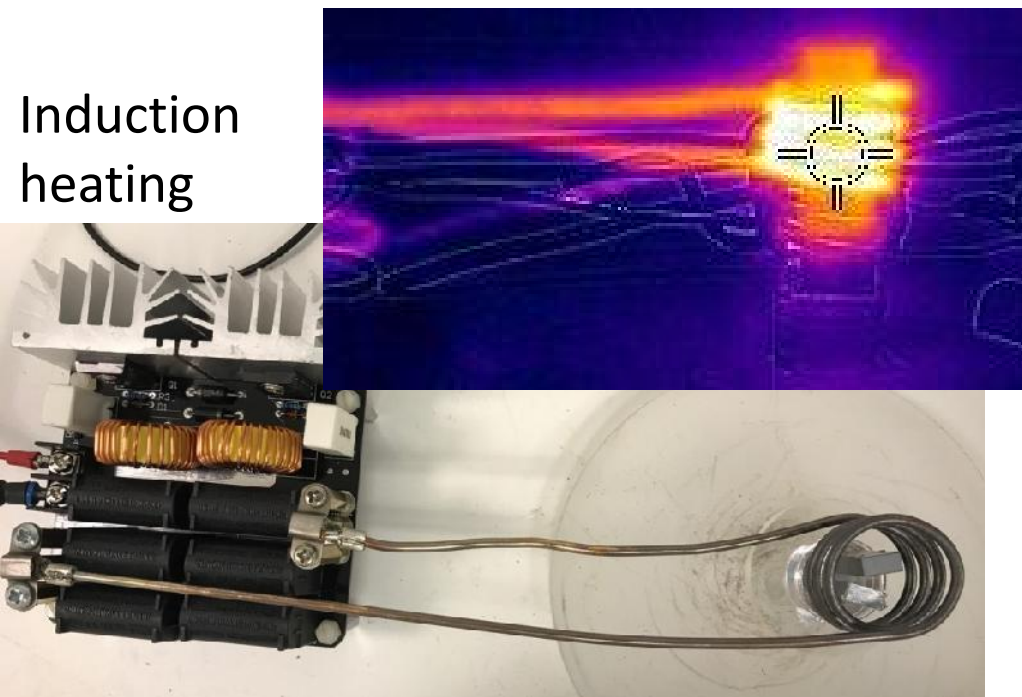
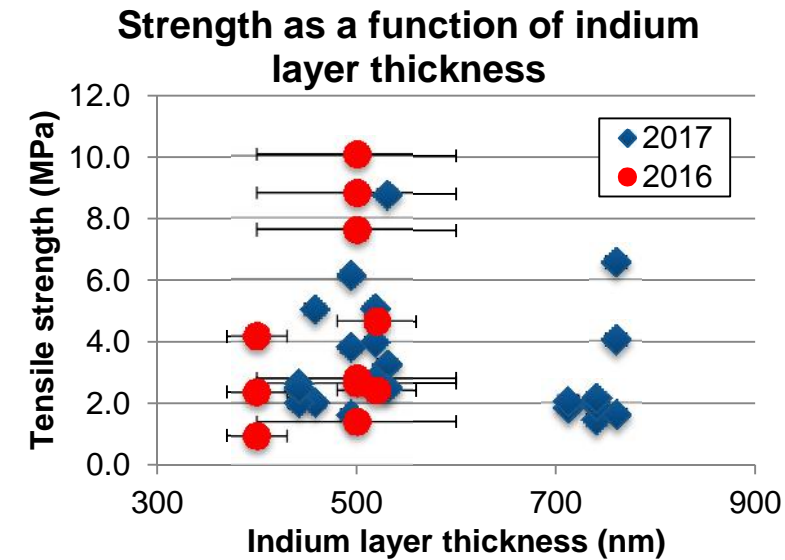
# Indium bonding - assessing bond quality



4-point bend test

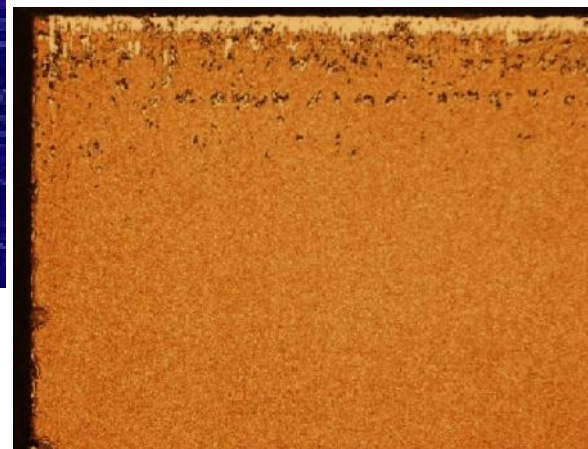


Visual inspection

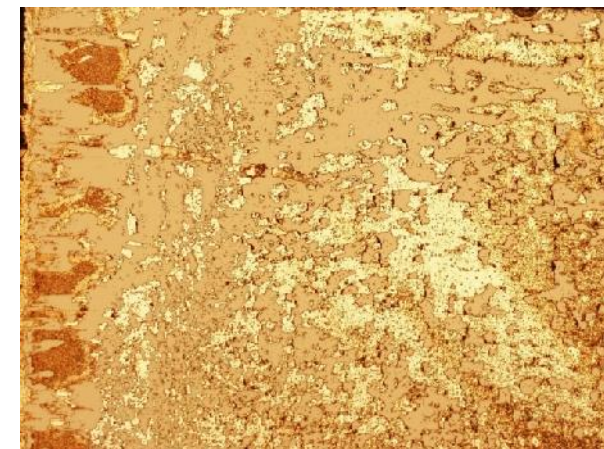


Induction heating

Images under Nomarski microscope



Poor quality bond



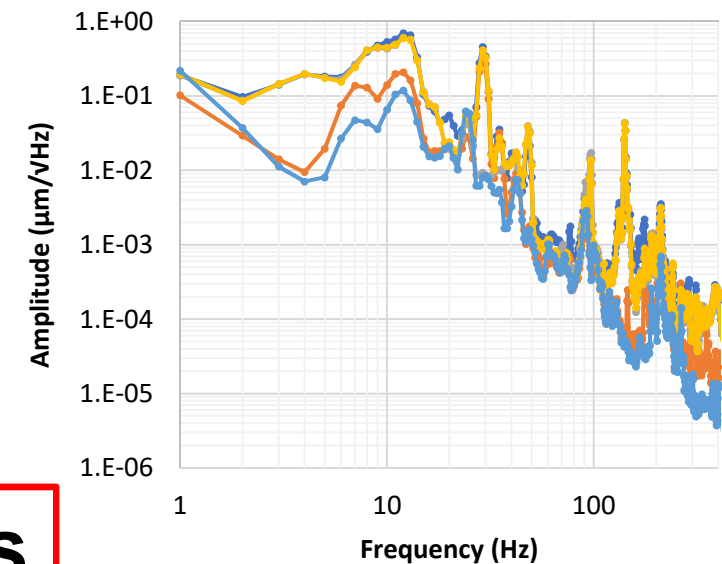
High quality bond



Leiden Cryogenics cryogen free  
cryostat  
+  
PhD student Graeme Eddolls



**Working towards  
a 1 kg scale  
4 fibres silicon  
suspension**

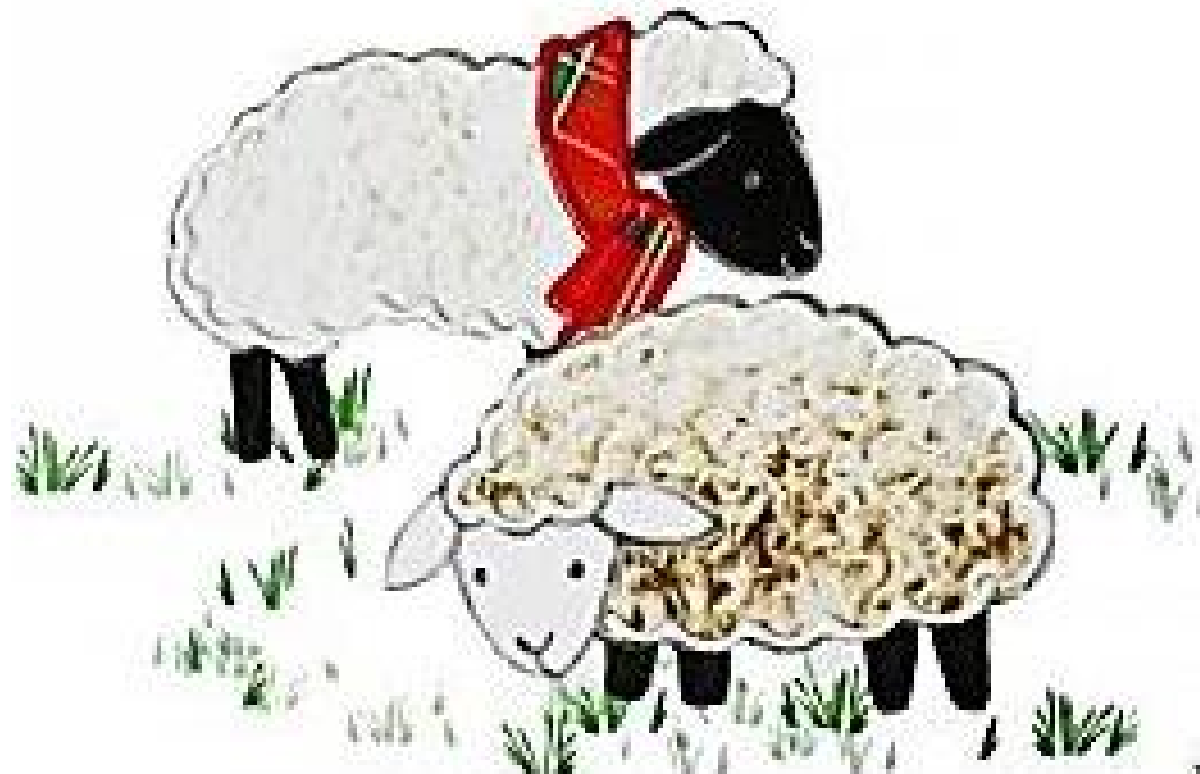


— All systems on    — Cryomech Off  
— Backing pump off    — Turbo off  
— All systems off

There are still many questions to answer for a design and assembly of 200 kg scale crystalline mirror suspensions, but making good progress in assessing/developing techniques to make it possible.



Jist A Wee



Thank Ewe