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and California Institute of Technology

LIGO Vacuum Technology and the Discovery of Gravitational Waves

AVS 64th International Symposium and Exhibition
Tampa, Florida
31 October, 2017
LIGO-G1701259



Image Credit: Aurore Simmonet/SSU

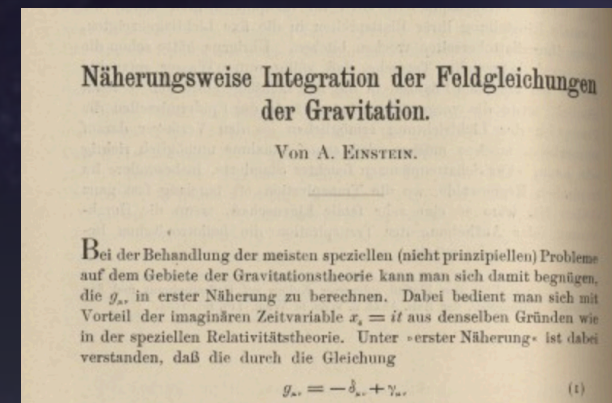
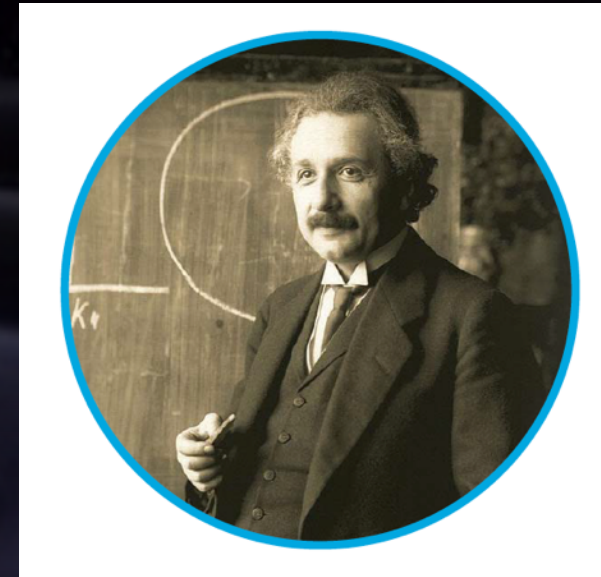
Today's Topics

- About Gravitational Waves
- Precision Measurement
- Focus on Vacuum
- Discoveries
- Parting Thoughts

General Relativity and Gravitational Waves

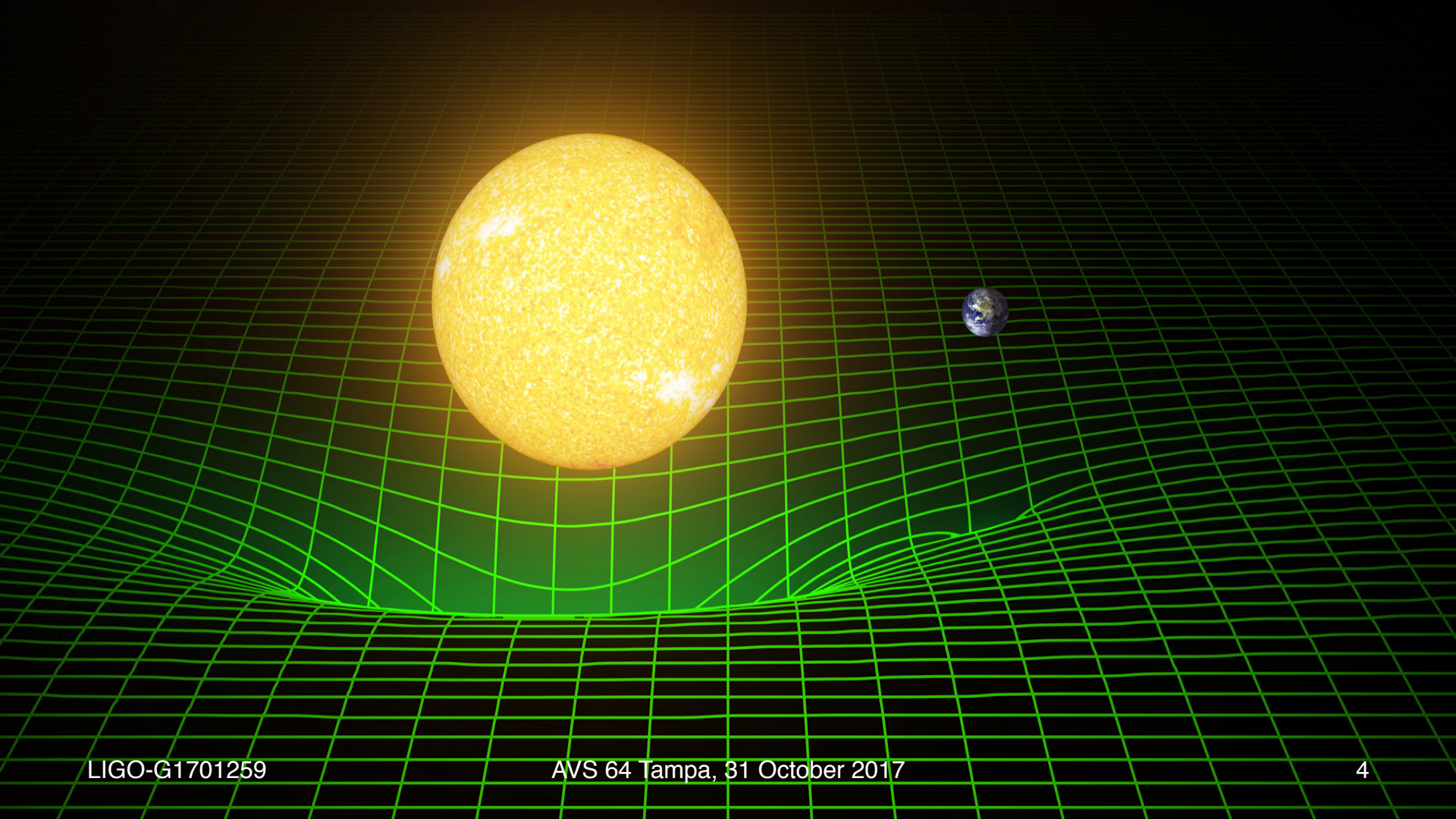
- 2016 was the centenary of Einstein's General Relativity
- A *geometric* theory:
Gravitation arises from *curvature of space-time*
Curvature arises from matter, energy... and *curvature!*
- Bizarre, but so far *completely successful*, predictions:
Perihelion shift, bending of light, frame dragging,
gravitational redshift, gravitational lensing, black holes,...
- **One key prediction remained elusive until
September 14th 2015:**

Gravitational Waves



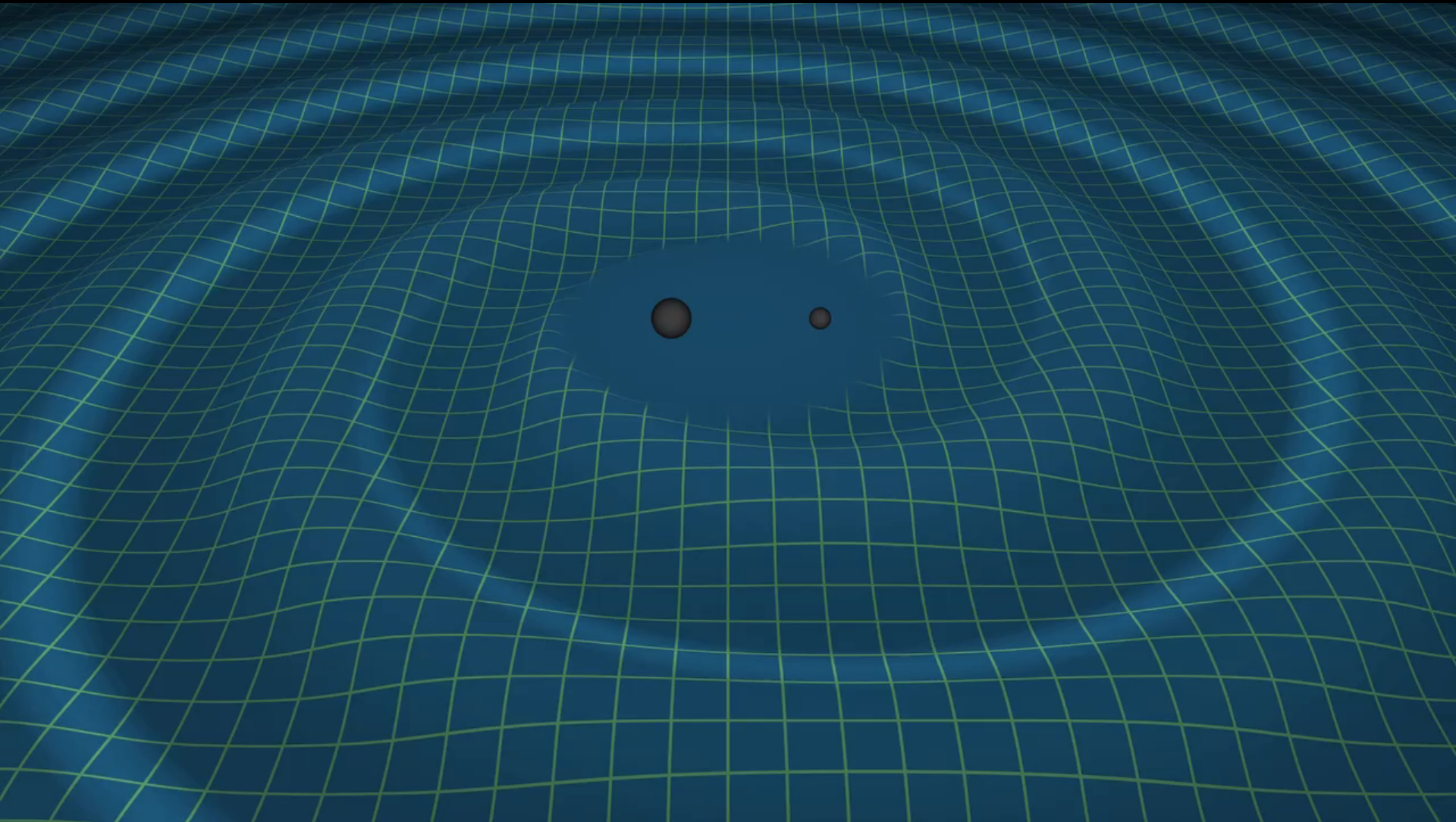
A. Einstein, *Näherungsweise Integration der Feldgleichungen der Gravitation*, 1916

Gravity & Curved Space-time



Gravitational Waves

Credit: LIGO/Tim Pyle

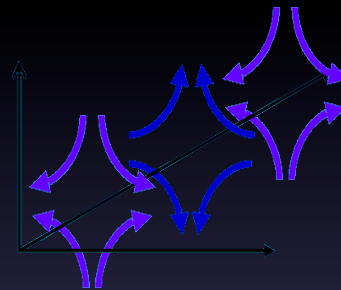


Detecting the effects

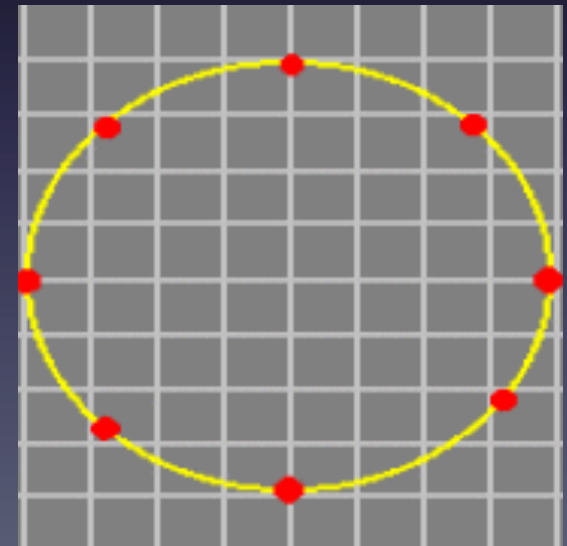
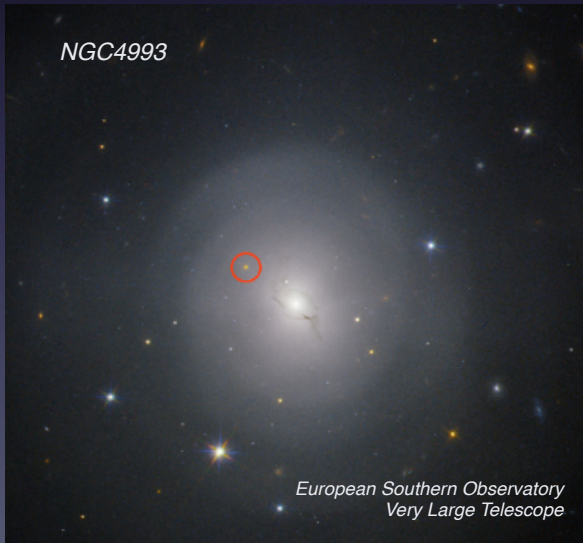
GW's produce time-varying *transverse strain* in space
→ Monitor separations of *free test particles*



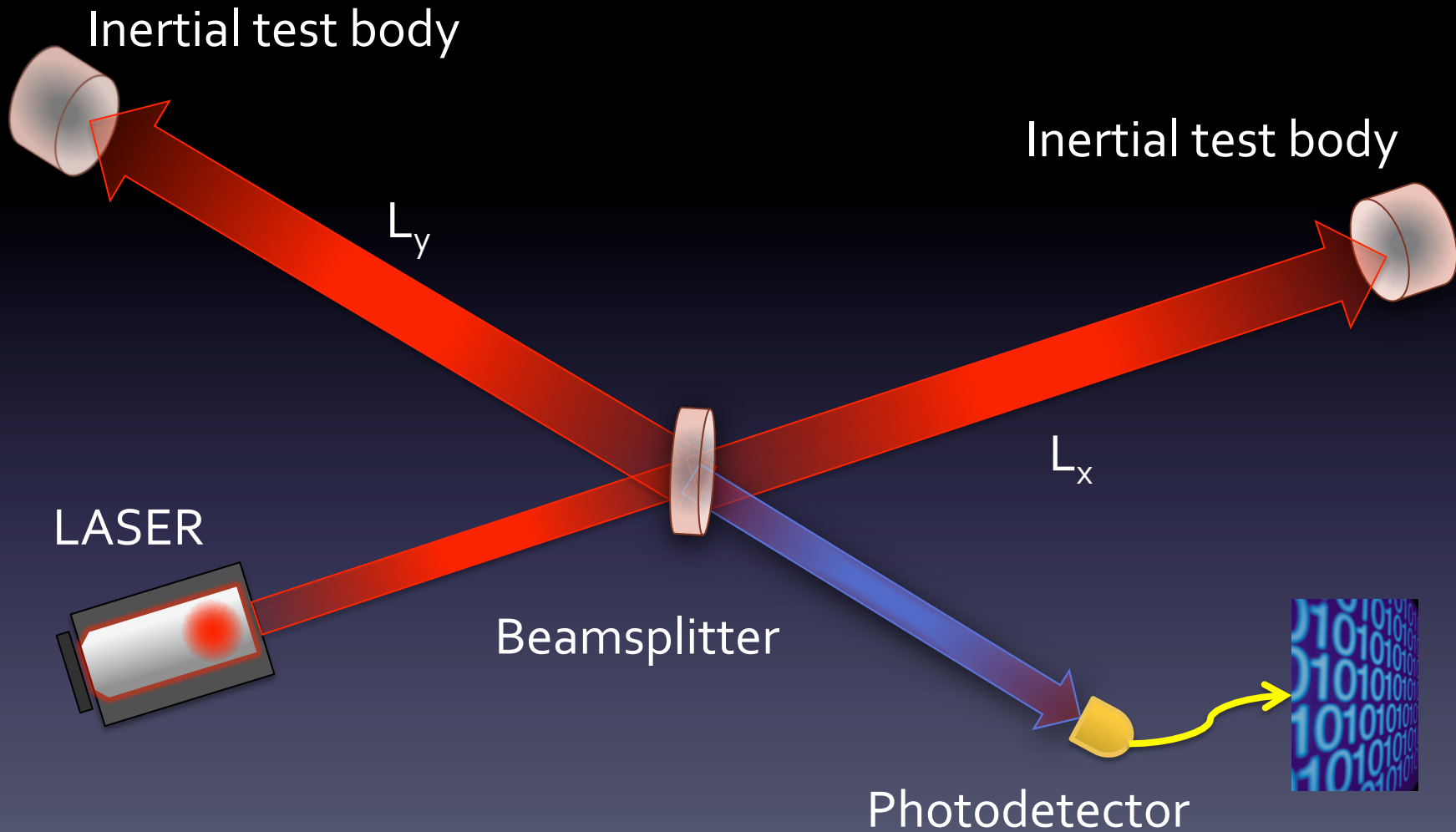
(Earth)



In a galaxy far far away...



Michelson interferometer



A “small” problem...

A wave’s strength is measured by the *strain* induced in the detector,

$$h = \Delta L / L$$

We can calculate expected strain at Earth;

$$|h| \approx 4\pi^2 GMR^2 f_{orbit}^2 / c^4 r \approx 10^{-22} \left(\frac{R}{20\text{km}} \right)^2 \left(\frac{M}{M_{\odot}} \right) \left(\frac{f_{orbit}}{400\text{Hz}} \right)^2 \left(\frac{100\text{Mpc}}{r} \right)$$

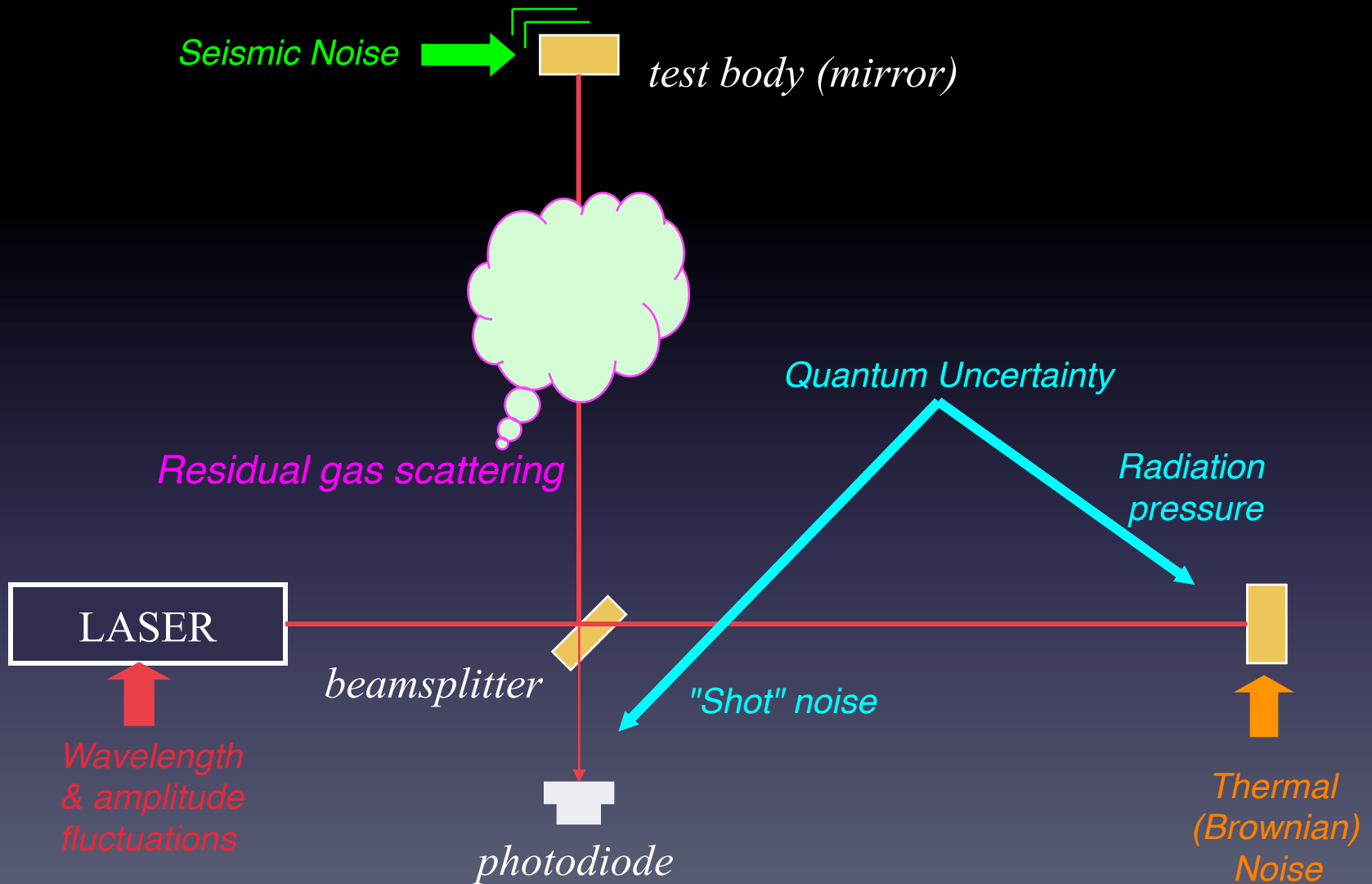
If we make our interferometer arms 4,000 meters long,

$$\Delta L = h \times L \approx 10^{-22} \times 4,000 \text{ m} \approx 4 \cdot 10^{-19} \text{ m}$$

!!

A ten-thousandth the size of an atomic nucleus

The Enemies: NOISE



the LASER Interferometer Gravitational-wave Observatory



"For the greatest benefit to mankind"
Alfred Nobel

2017 NOBEL PRIZE IN PHYSICS

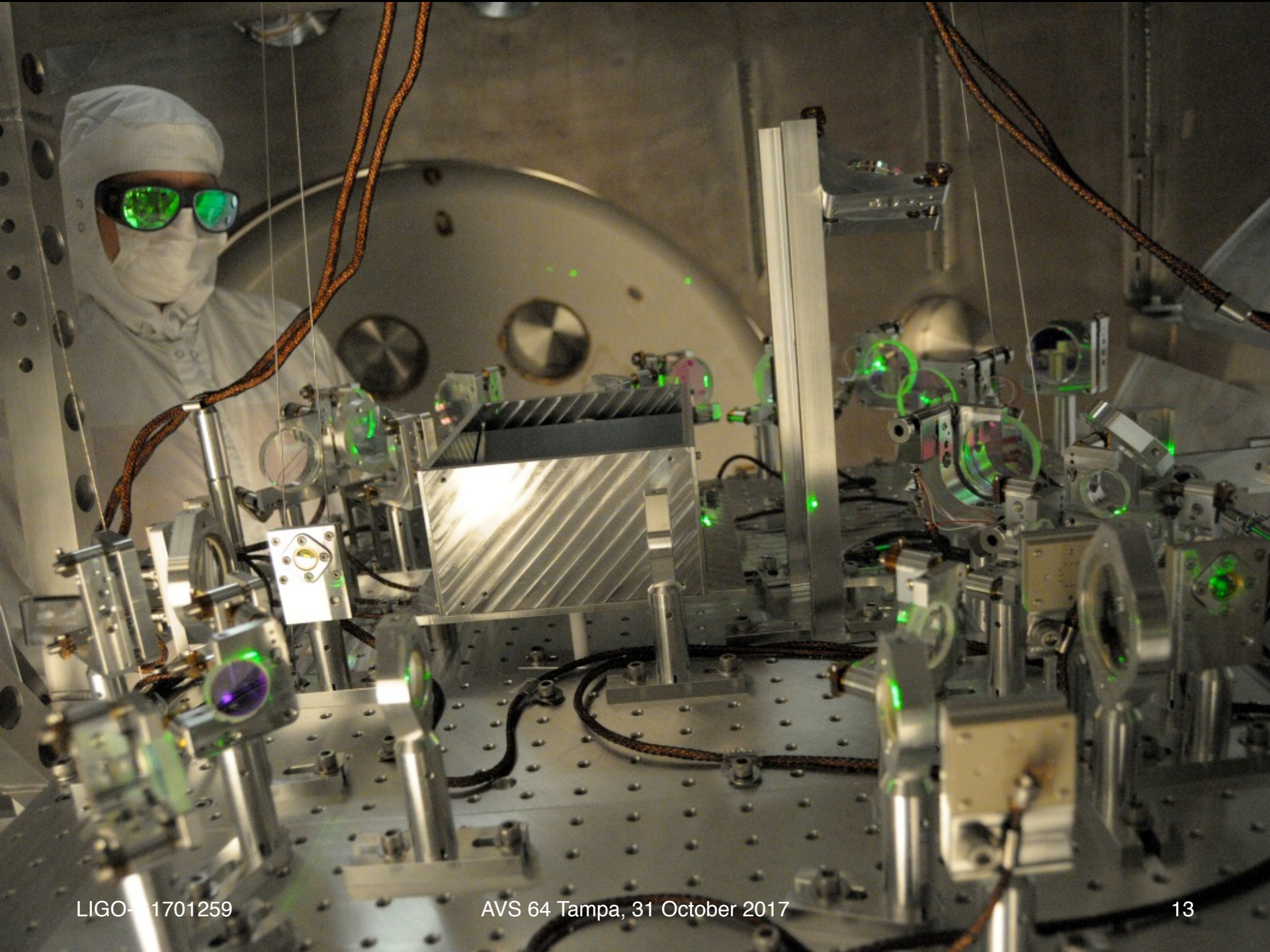
**Rainer Weiss
Barry C. Barish
Kip S. Thorne**





LIGO Hanford Vertex Station





LIGO Beamtube

- 9000 m³ volume/site
- 30000 m² area/site
- 50 km of spiral welds
- $\sim 10^{-9}$ torr
- budget \sim \$40M (1997)
\$2500/m
\$50/lb



Gate Valves

40" & 44" ID
valves isolate
beamtubes from
instrumentation



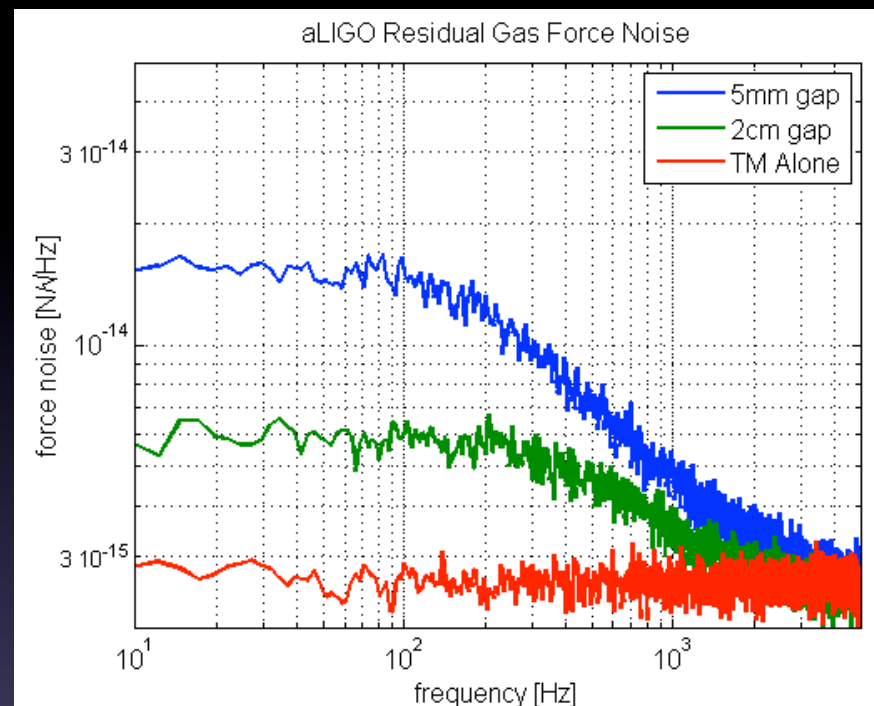
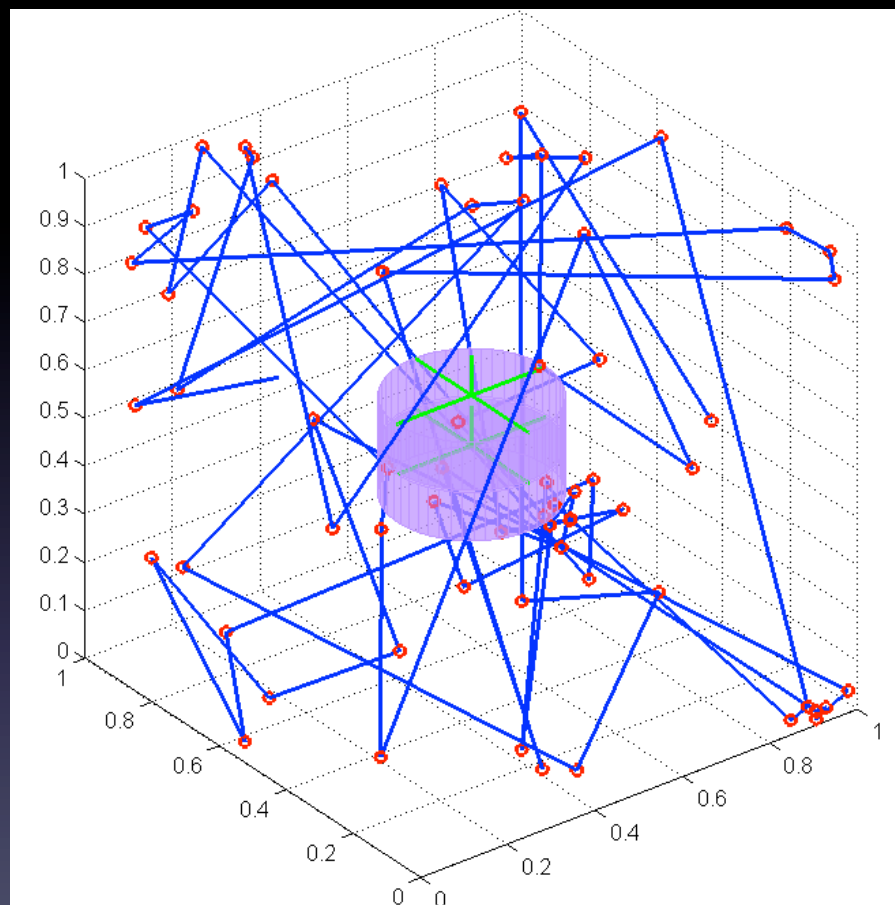
LIGO Vacuum Requirements



Vacuum Requirements


- Brownian noise due to gas impact
Exacerbated by small gaps
 $P(\text{H}_2) < 10^{-8} \text{ Torr}$
- Contamination of optics
Mirror absorption budget: $< 0.1 \text{ ppm change}$ over operating life
Hydrocarbons: $< 1 \text{ monolayer/10 years}$
Particles: $< \text{one } 10 \mu\text{m particle on any mirror}$
- Light scattering phase noise from residual gas
A function of molecular polarizability and thermal speed
Primary goals for beam tubes:
 - $P(\text{H}_2) < 10^{-9} \text{ Torr}$
 - $P(\text{H}_2\text{O}) < 10^{-10} \text{ Torr}$

Vessel Vacuum: Gas damping (Brownian motion)



Squeeze Film Effect (T0900582)

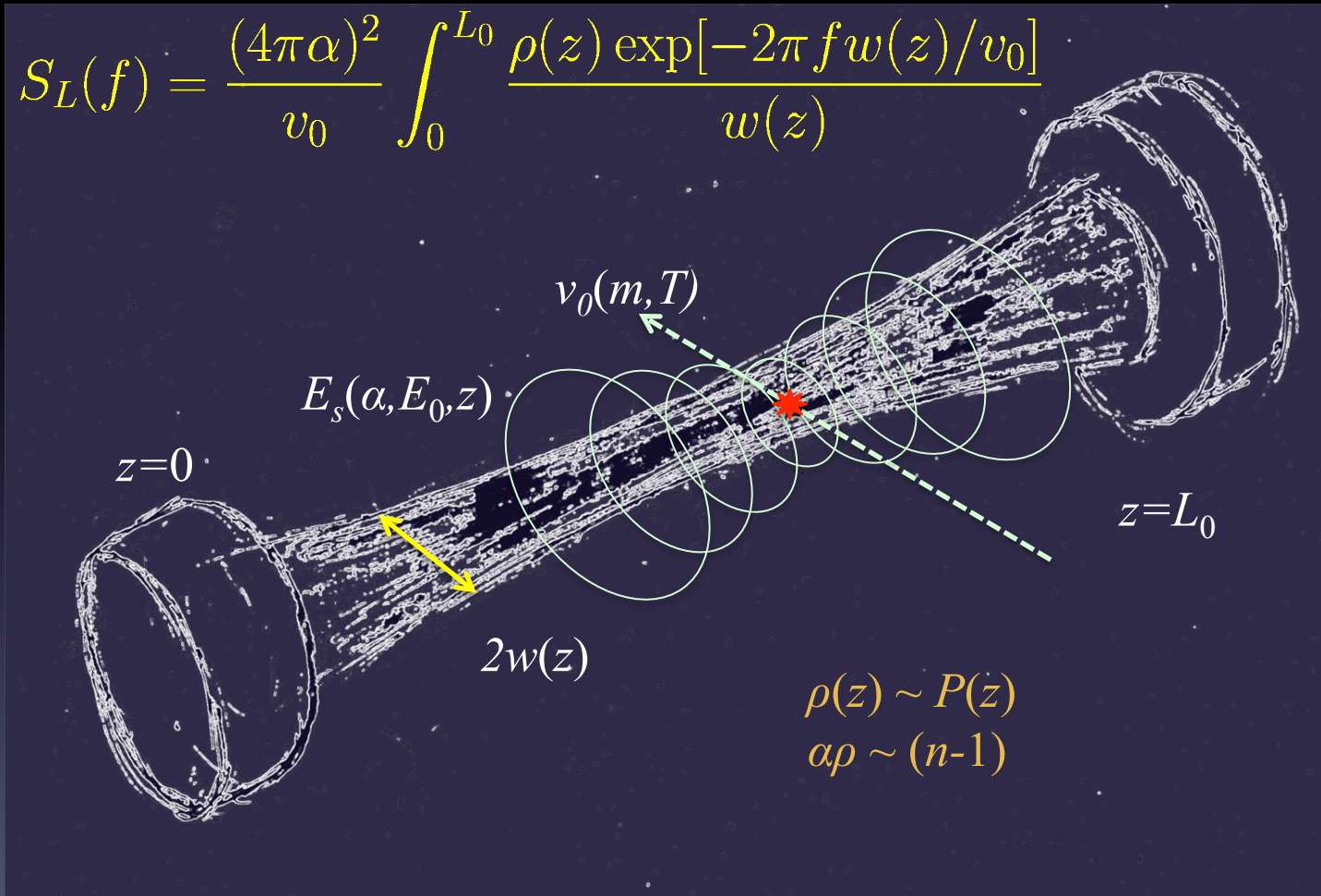
$$P(\text{H}_2) < 10^{-8} \text{ Torr}$$

A photograph showing two technicians in white cleanroom suits working inside a large, dark chamber. They are focused on cleaning a complex, metallic structure, which is a LIGO mirror. The technician on the right is holding a green cleaning tool. The technician on the left is holding a large, white, conical object. The chamber is filled with various mechanical components and cables. The lighting is dim, with a bright light source illuminating the work area.

Cleaning a LIGO Mirror In-Chamber

Residual Gas Scattering

$$S_L(f) = \frac{(4\pi\alpha)^2}{v_0} \int_0^{L_0} \frac{\rho(z) \exp[-2\pi f w(z)/v_0]}{w(z)}$$



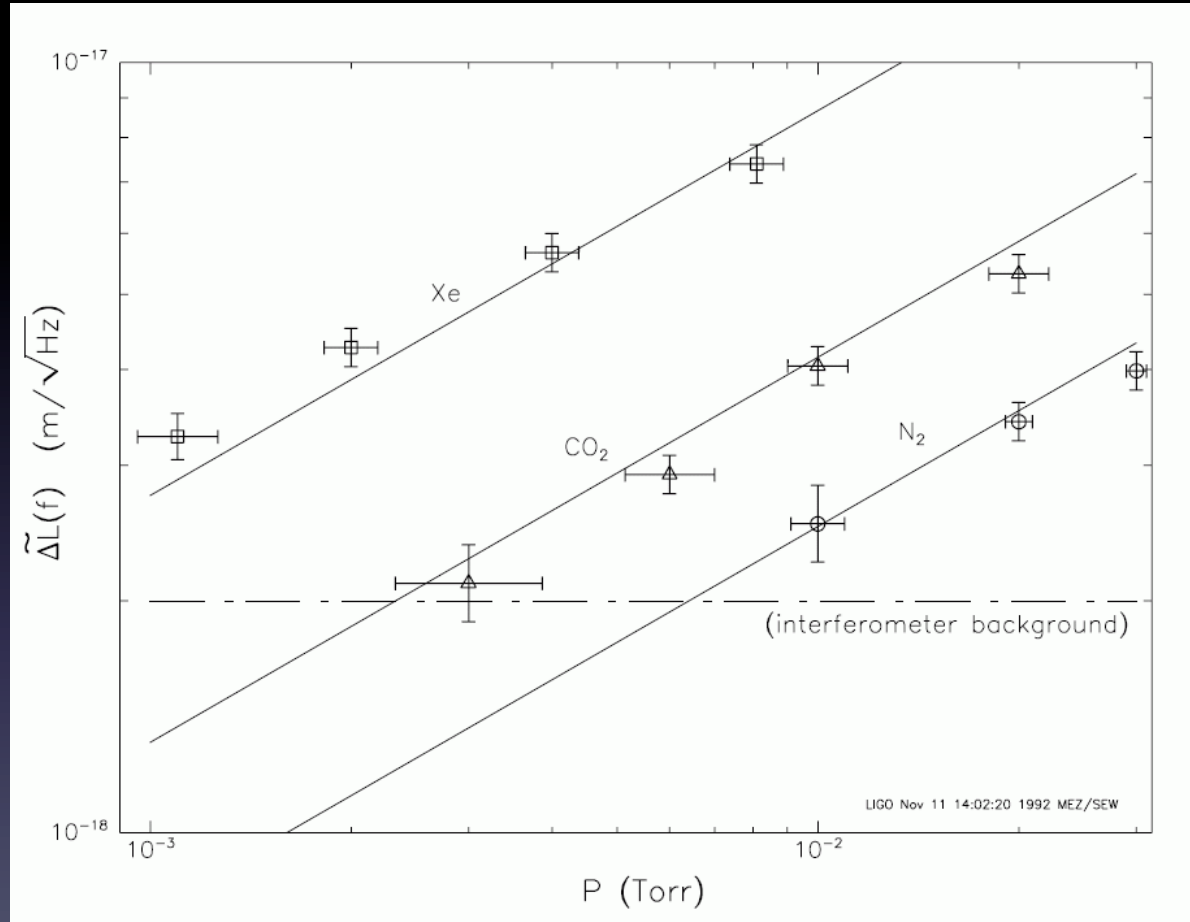
Residual Gas Scattering

$$S_L(f) = \frac{4\rho(2\pi\alpha)^2}{v_0} \int_0^{L_0} \frac{\exp[-2\pi f w(z)/v_0]}{w(z)} dz$$

$$\Delta\tilde{L}(f) \equiv \sqrt{S_{\Delta L}(f)} = \sqrt{2S_L(f)}$$

- ρ = gas number density (\sim pressure)
- α = optical polarizability (\sim index)
- w = beam radius
- v_0 = most probable thermal speed
- L_0 = arm length
- ΔL = arm optical path difference

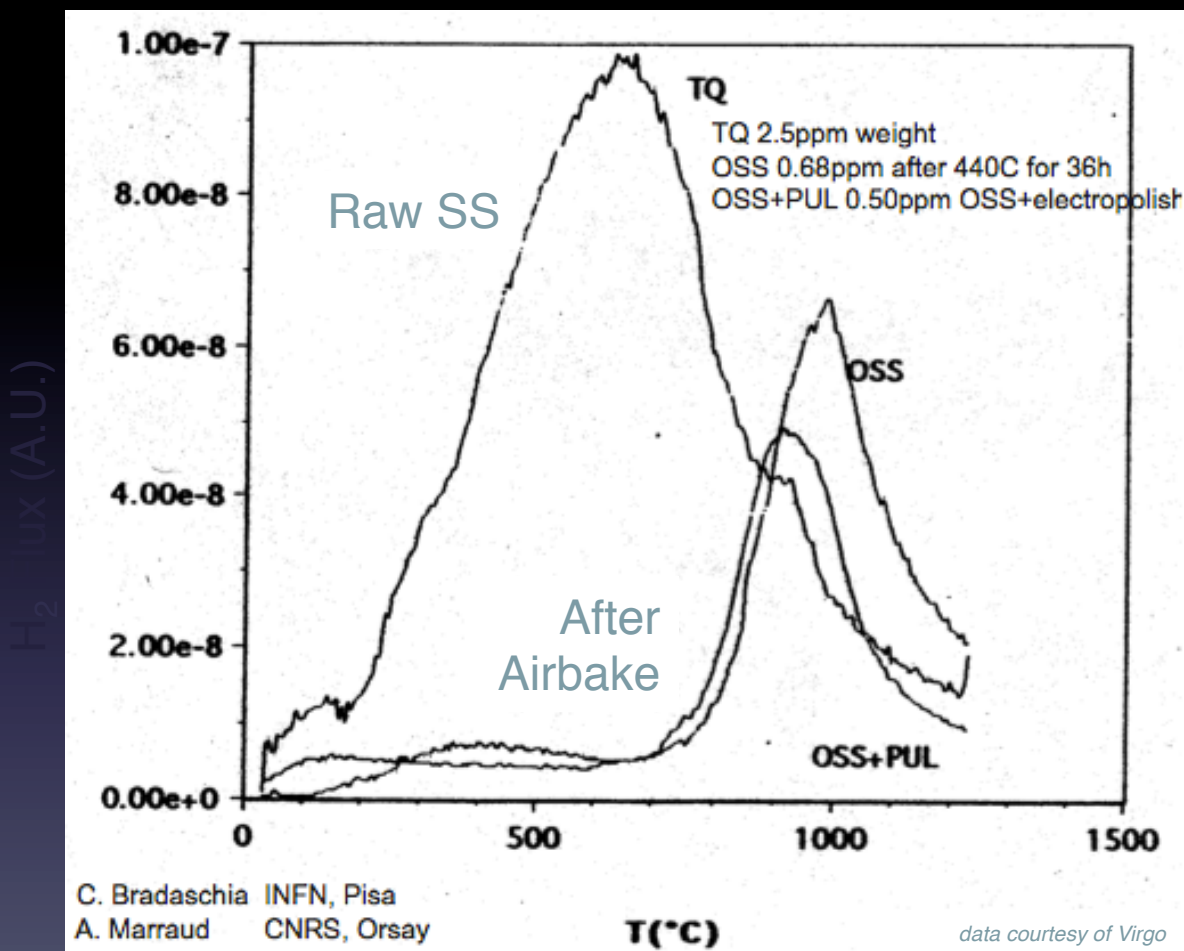
Statistical model
verified by
interferometer
experiment



S. Whitcomb and MZ, Proc. 7th Marcel Grossmann Meeting on GR, R. Jantzen and G. Keiser, eds. World Scientific, Singapore (1996).

Depleting Hydrogen from raw SS before tube fabrication: An economical alternative to high T vacuum bakeout

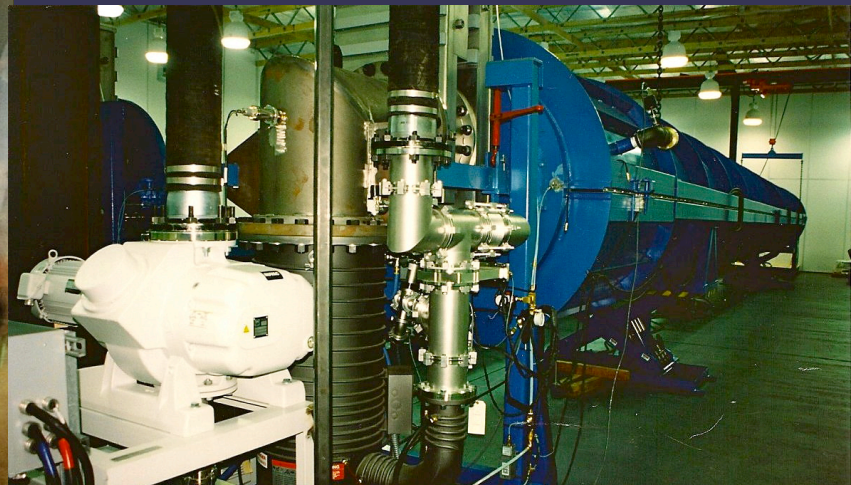
- SS sheet from mill is baked in air 36 hours at 455 °C
- (Hotter treatment deemed inadvisable due to carbide formation)
- Total dissolved hydrogen is reduced ~ 3x
- Remaining H is tightly bound, high activation T
- Care is required in welding to avoid re-introduction of H



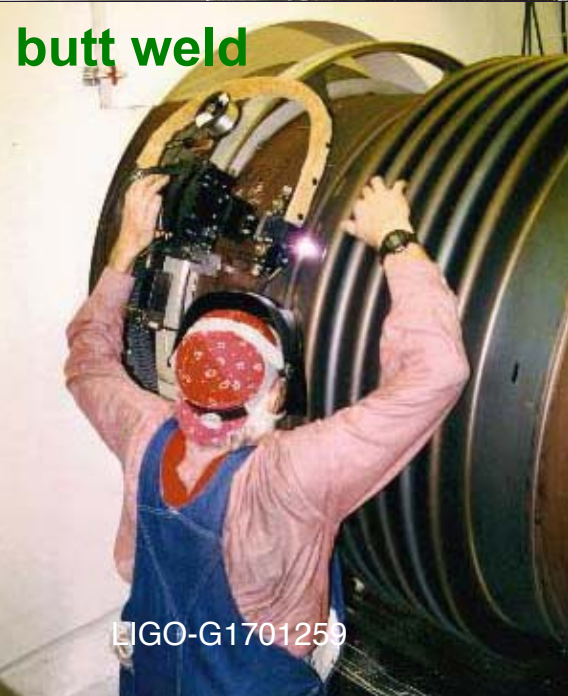
Sample Temperature (°C)

Beam Tubes

- 304L SS
- 3.2 mm thick with external stiffeners
- Raw stock air baked 36h @ 455C
 - Final $J_{H_2} < 1e-13$ TI/s/cm²
- coil spiral-welded into 1.2m tube 16m long
- method adapted from sewer pipe industry
- 16m sections cleaned, leak checked
- FTIR analysis to confirm HC-free
- sections field butt-welded together in travelling clean room
- Over 50 linear km of weld—



Beamtube Field Assembly



EIGO-G1701259

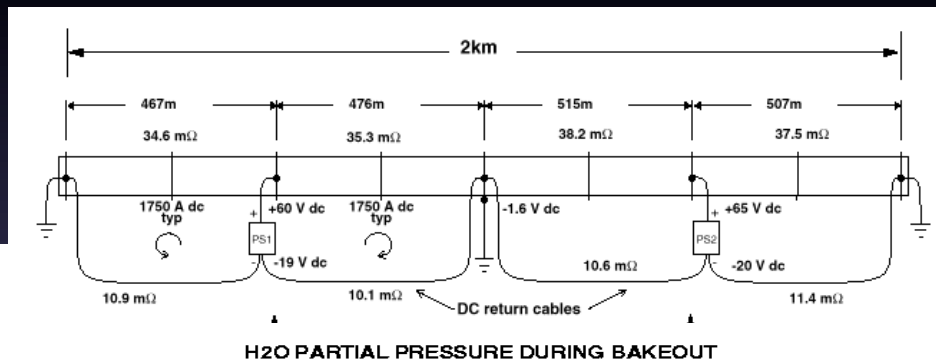
AVS 64 Tampa, 31 October 2017

24 7:57

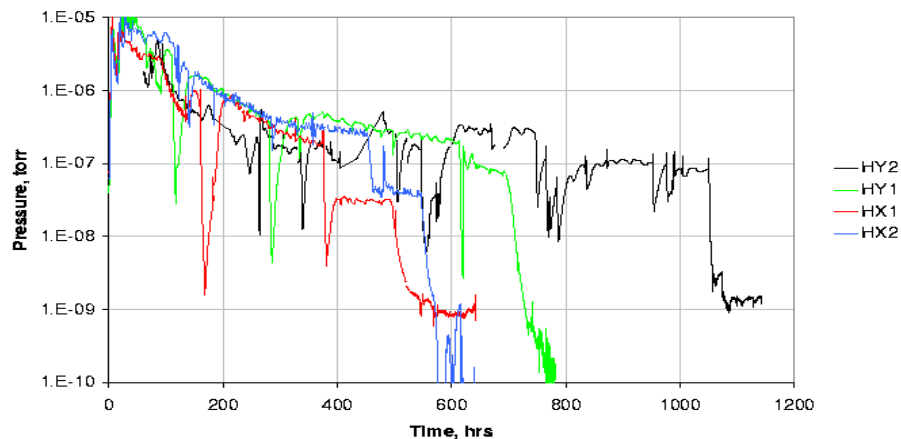
I²R Bakeout to Desorb Water



- $I_{DC} = 2,000 \text{ A}$
- 3 weeks @ 160°C
- Final $J_{\text{H}_2\text{O}} < 2e-17 \text{ TI/s/cm}^2$

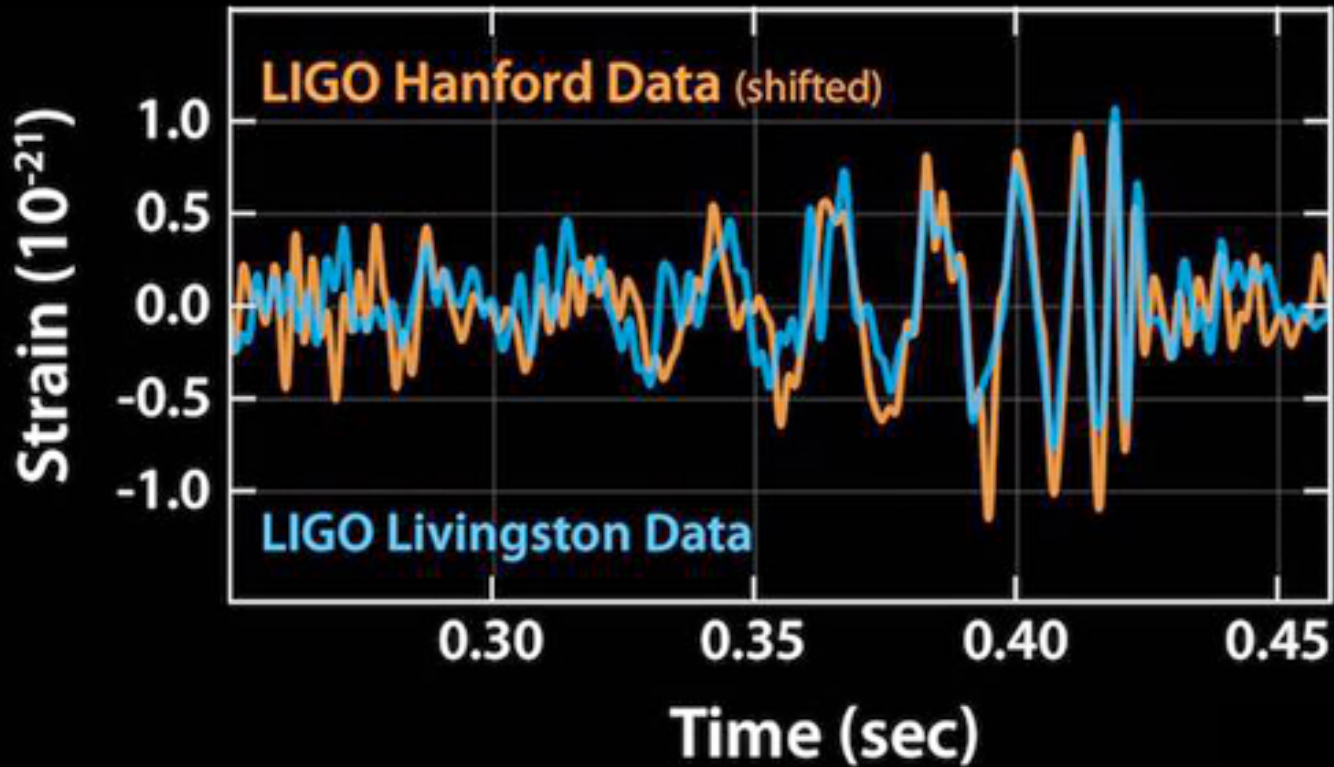


H₂O PARTIAL PRESSURE DURING BAKEOUT



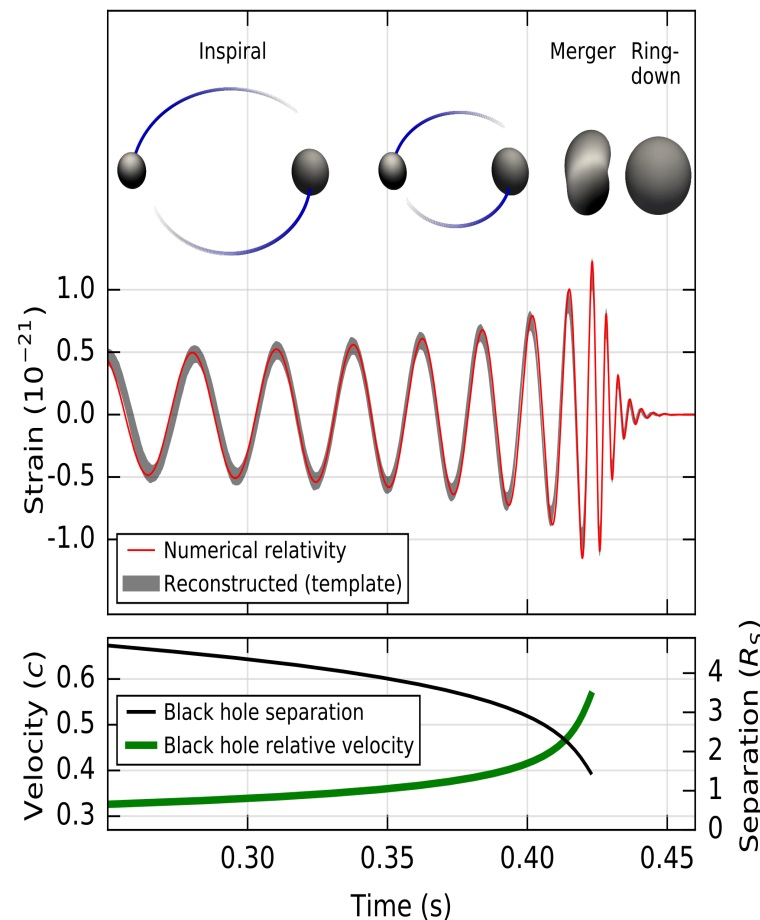
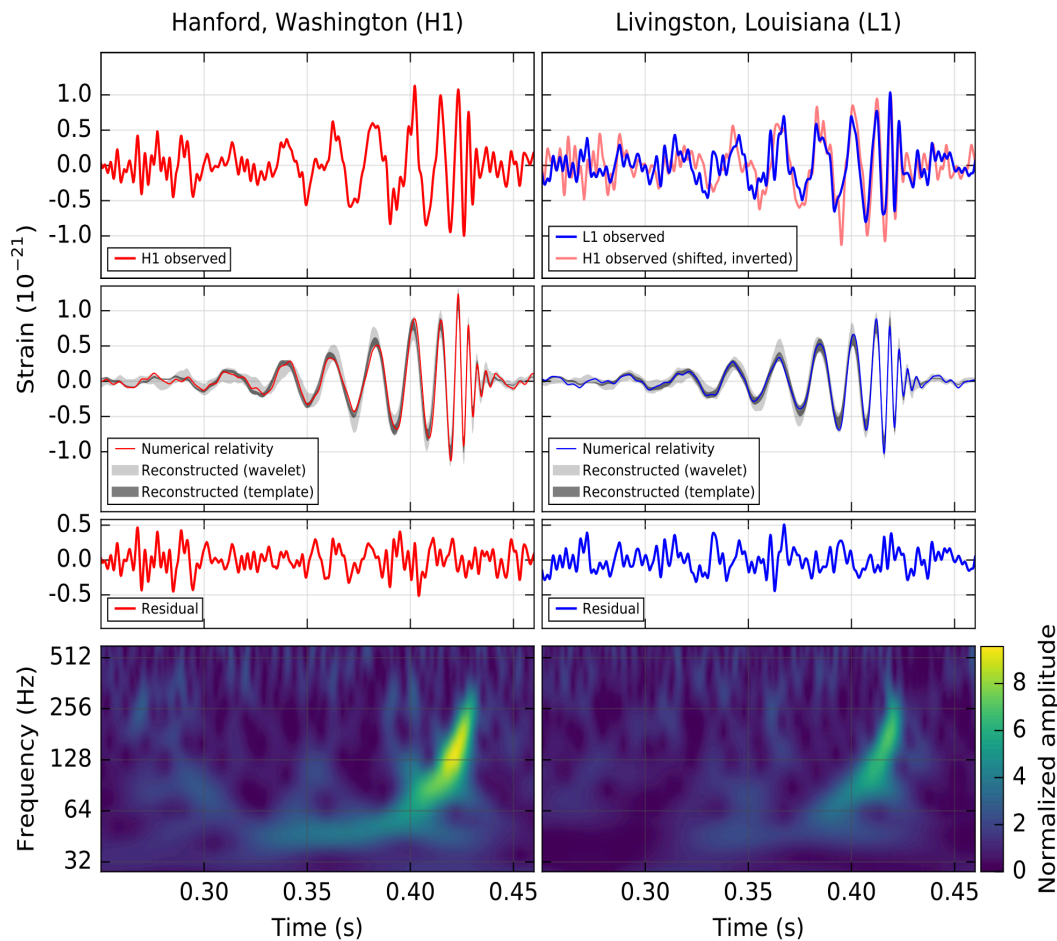


14 September, 2015



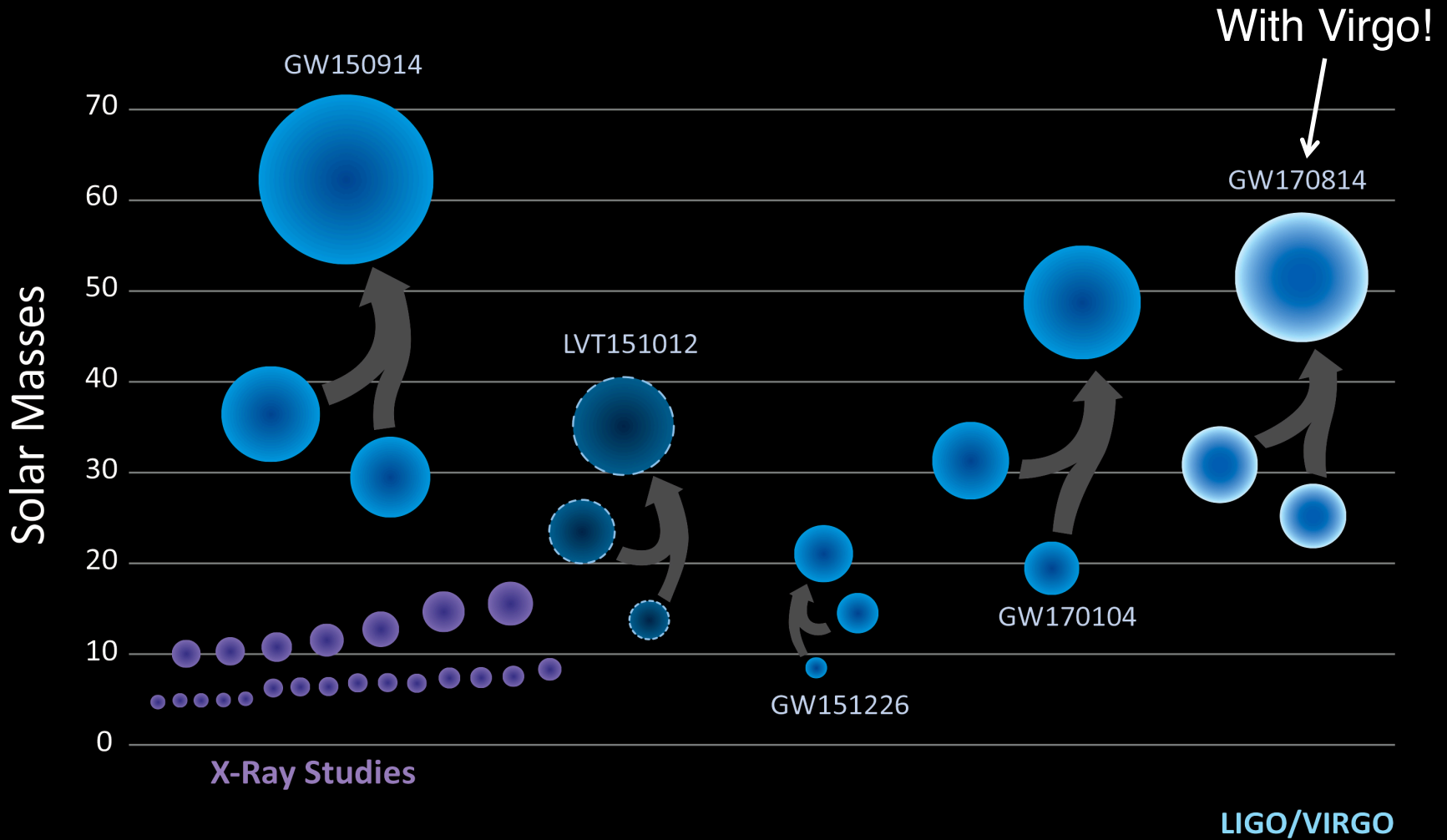
GW150914

29 M_{\odot} and 36 M_{\odot} black holes 1.3 billion light years away inspiral and merge, emitting 3 M_{\odot} of gravitational wave energy and briefly “outshining” the entire universe

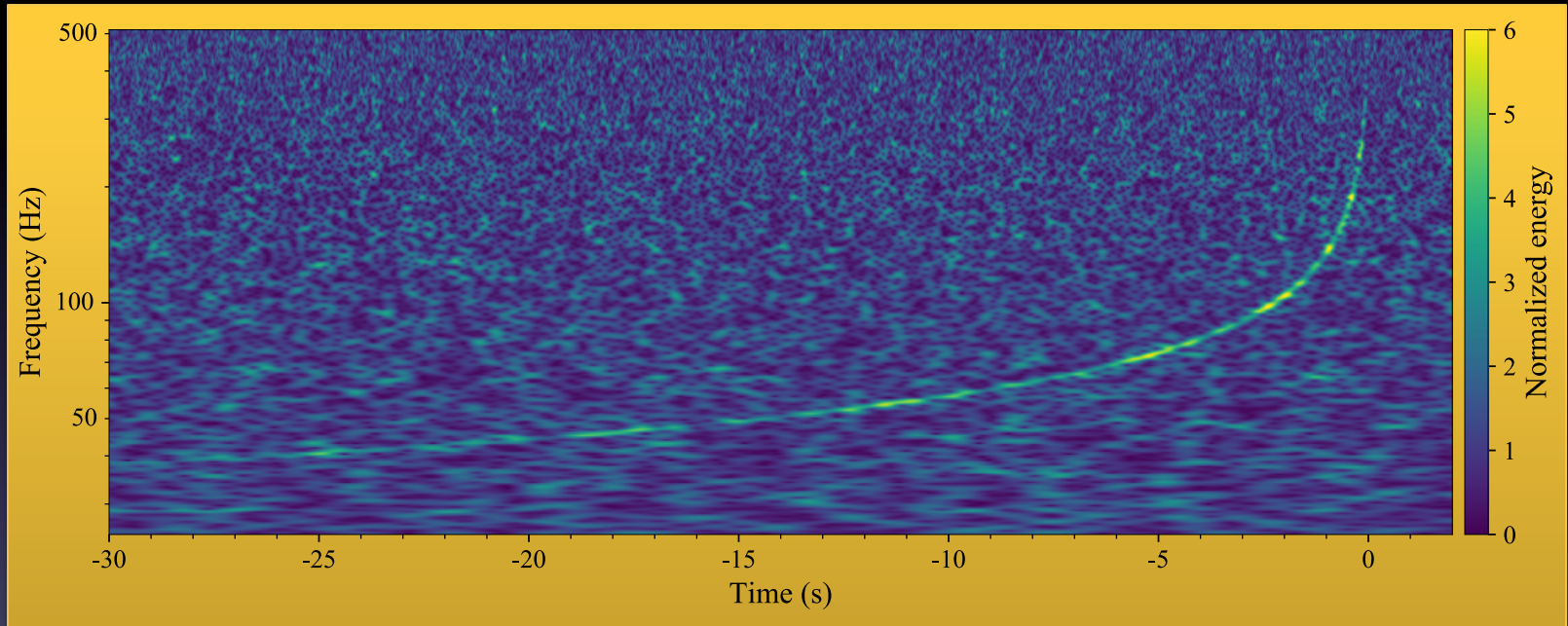


Abbott et al Phys. Rev. Lett. 116 (2016) 061102

Black Holes of Known Mass



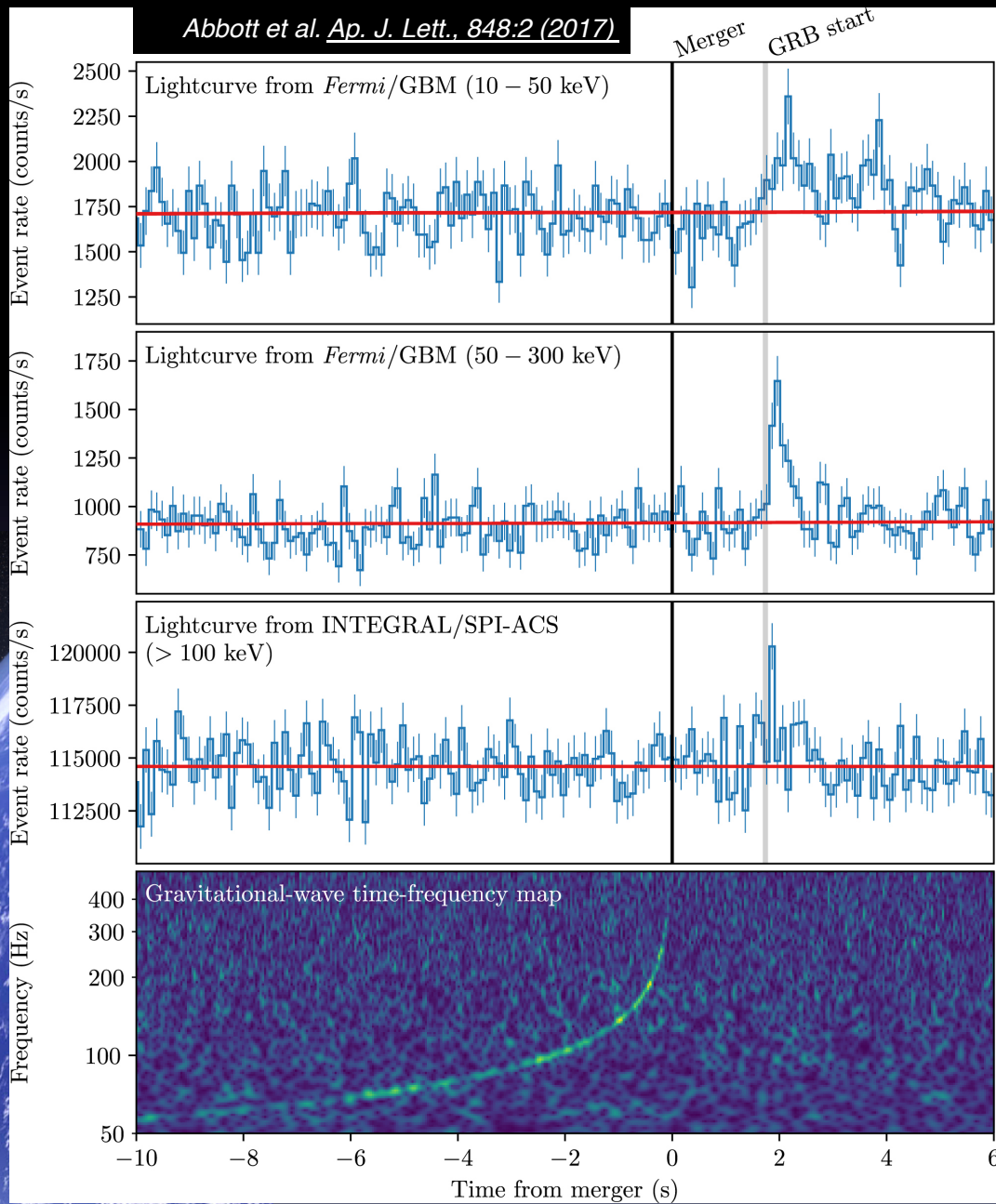
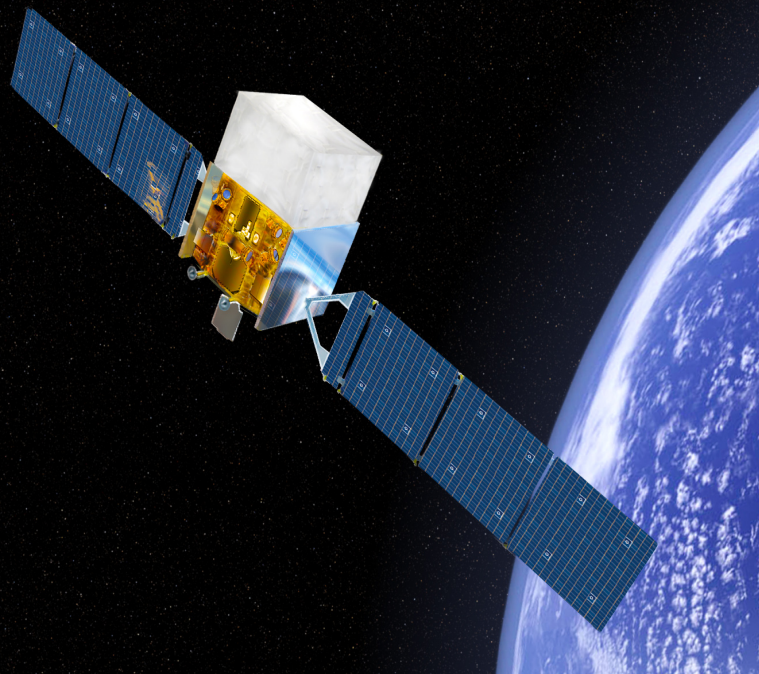
August 17th 2017



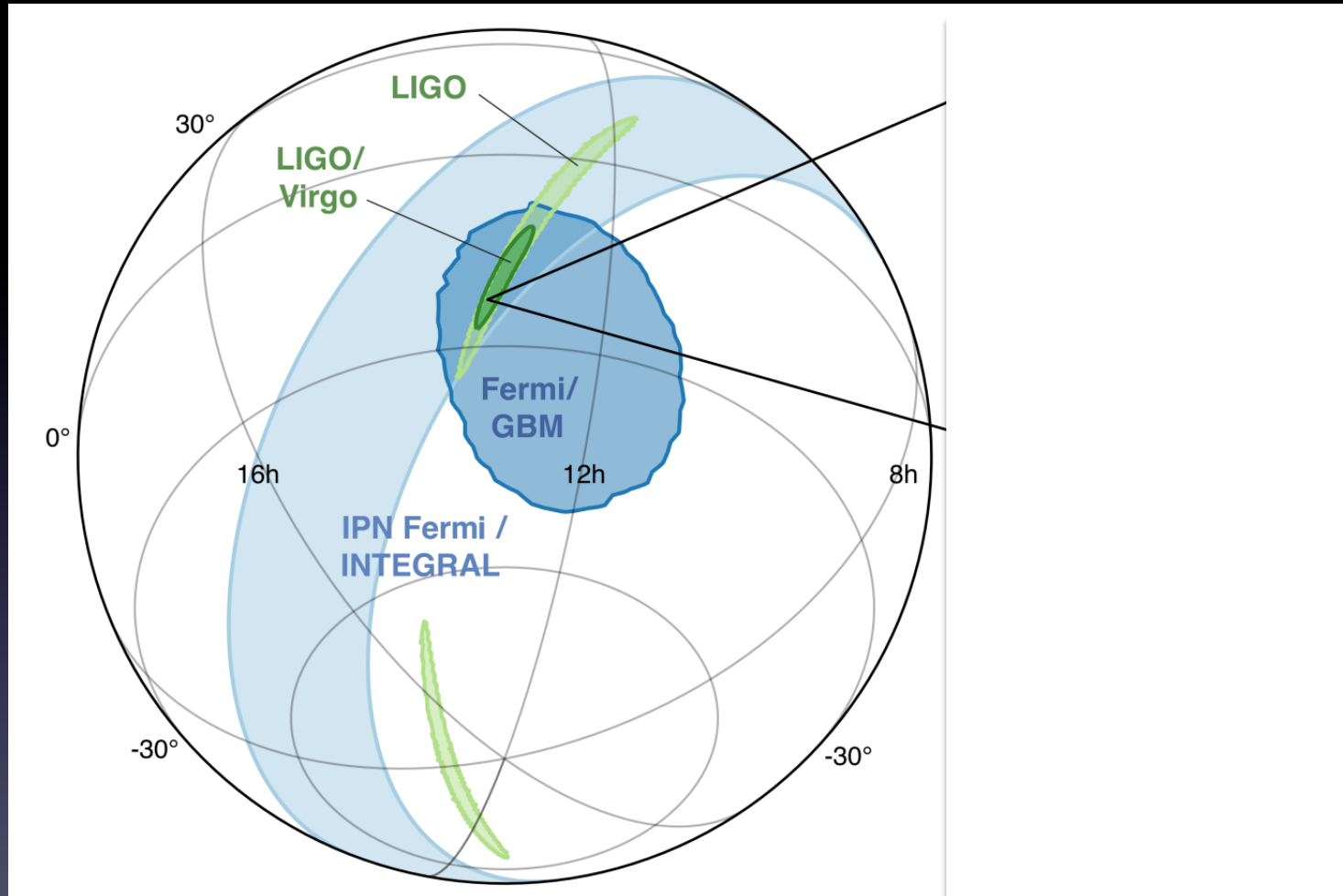
Abbott et al., *Phys. Rev. Lett.* 161101 (2017)

August 17th 2017

Fermi Gamma Ray Observatory



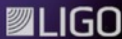
August 17th 2017



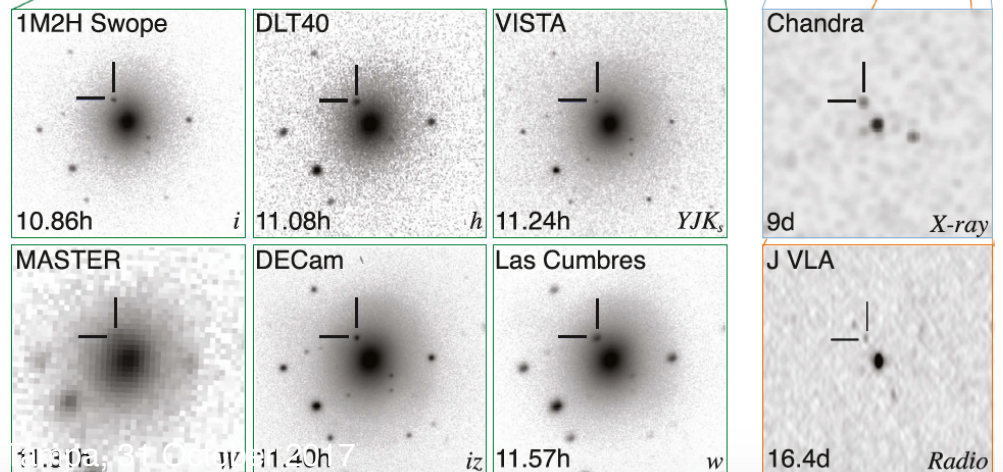
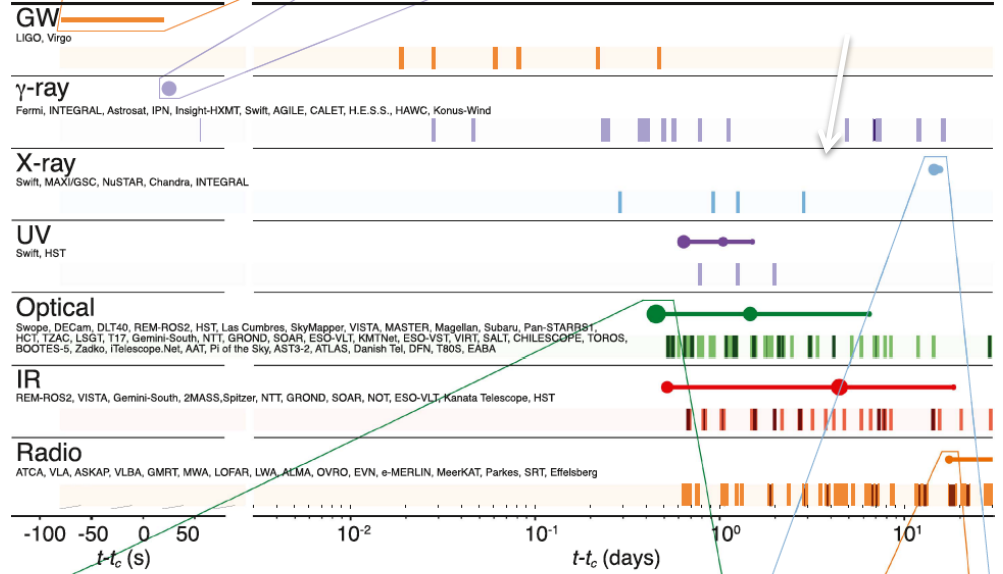
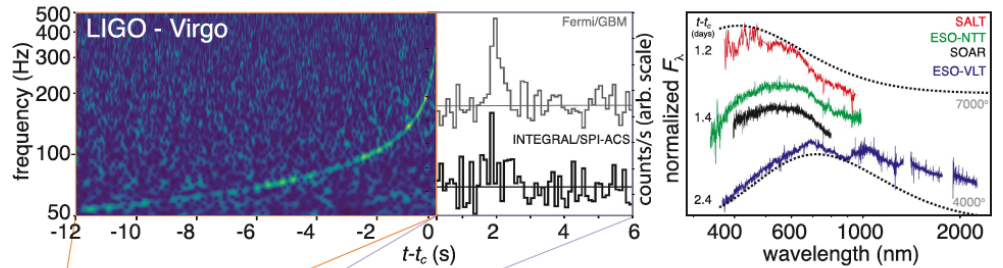
Abbott et al. Ap. J. Lett., 848:2 (2017)

FIRST COSMIC EVENT OBSERVED IN GRAVITATIONAL WAVES AND LIGHT

GW170817



Observations Across the Electromagnetic Spectrum



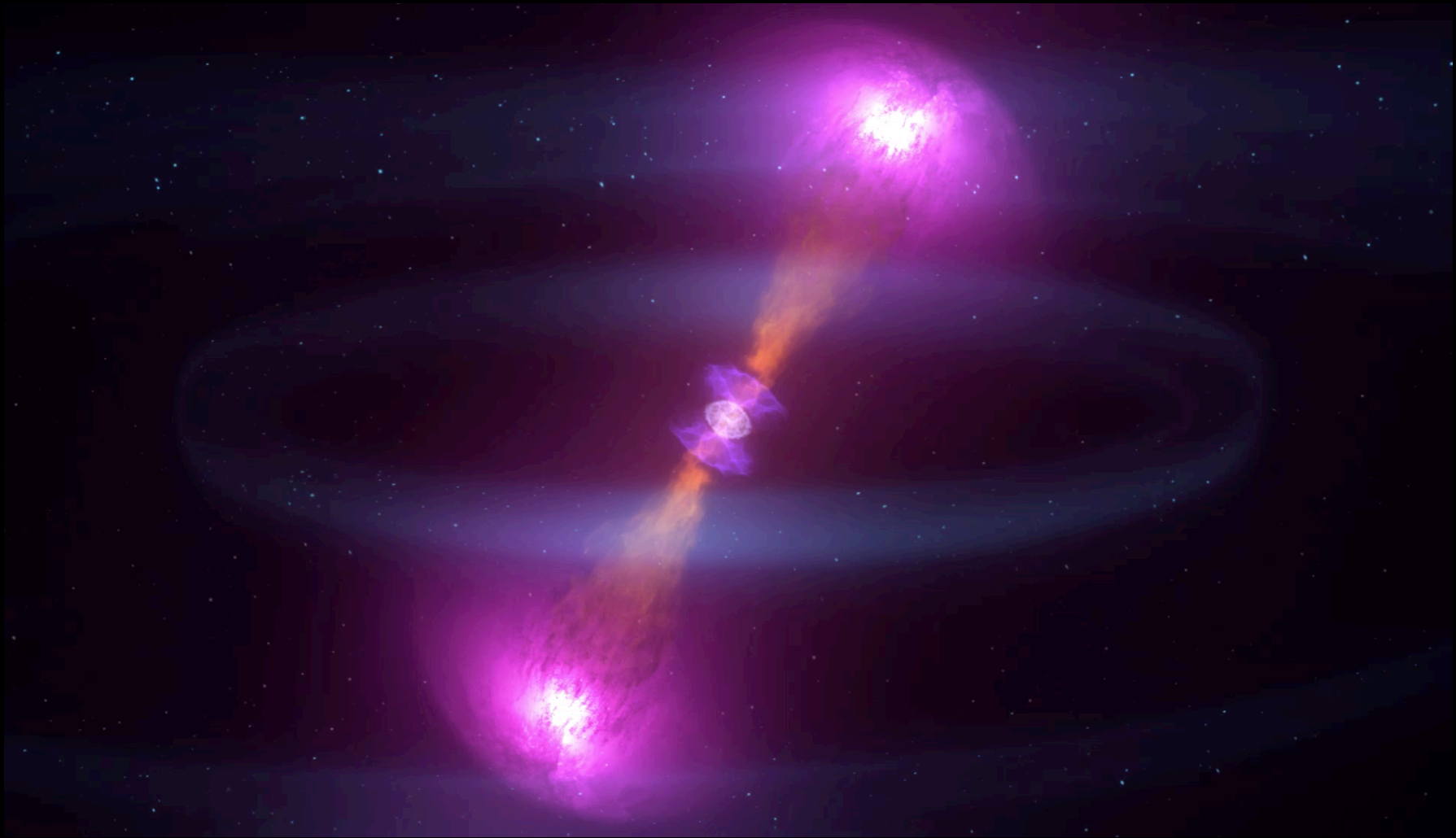
N. Tanvir, U. Leicester

Abbott et al. *Astrophys. J. Lett.*, 848:L12, (2017)

LIGO-G1701259

AVS

A 'Kilonova'- Foundry for the Universe's Heavy Elements



What next?

Vacuum technology played a central role in opening a revolutionary new window on the Universe

This is a new field- we've just scratched the surface. We have plans for increasing sensitivity to sample 100x greater volume of space.

Beyond that, we are developing concepts for bigger instruments, up to 40km in size, that can map the *entire universe* in gravitational waves

40 km arms?
Now THAT's a LARGE vacuum system !

Thank You

REFERENCE SLIDES

The background is a complex, multi-layered digital composition. At the center is a bright, glowing blue and white vortex or nebula-like structure, resembling a galaxy core or a high-speed collision. This central element is surrounded by numerous swirling, golden and blue light trails that create a sense of motion and depth. A faint, grid-like pattern is overlaid on the entire scene, adding a technical or scientific feel. The overall color palette is dominated by deep blues, bright whites, and vibrant golds, set against a dark, almost black background.

LIGO: a quick history

- 1980's- Lab-scale R&D prototypes (MIT, Caltech, UK, Germany; up to 40m long) explored interferometer technology
- 1989- Proposed twin 4km instruments to U.S. National Science Foundation
- 1993- Funded for construction
 - Initial phase to use existing (1990's) technology; "Advanced" detector R&D to proceed concurrently with construction and first observations
 - Chances for detection at initial design sensitivity "plausible," but not assured
- 1997- *LIGO Scientific Collaboration* formed to share LIGO science and develop community of gravitational wave researchers (now over 900 members, 88 institutions, 14 nations)
- 2000- Finished construction; at design sensitivity 2005; collected data through 2010
 - NO confirmed astrophysical detections; only upper limits so far
 - Data are open, publicly available to other researchers
- 2008- "Advanced LIGO" upgrade approved, installation 2010, completed 2015
 - Total redesign; everything but the buildings & the vacuum system is new
 - Installation begun in 2010
- 2015- Hanford and Livingston advanced instruments reached initial target performance
 - Just started shaking down for the first observing run and...



BANG! GW150914!!!

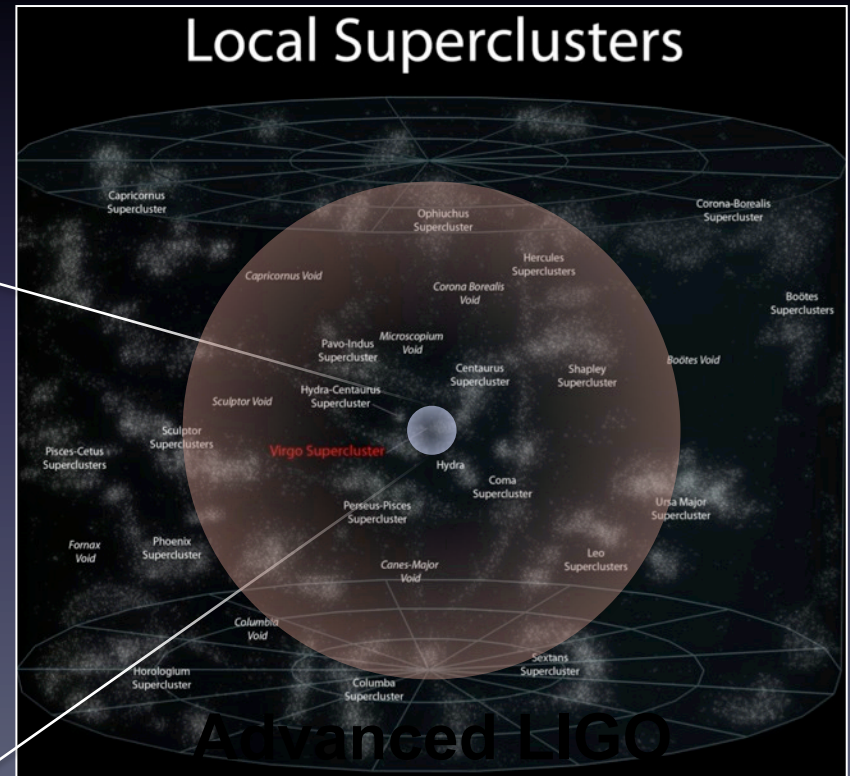
Advanced LIGO

- Complete redesign and rebuild of the LIGO interferometers
- A discovery machine – expect 10's of BNS detections per year at design sensitivity (BBH? Supernovae? Other?)
- An astrophysical observatory – high SNR gravitational waveforms encode information about the dynamics of cataclysmic events

- 10x more sensitive than initial instruments in h
 → 1,000x greater volume at design sensitivity

O(100,000) galaxies in Advanced LIGO BNS range

O(100) galaxies in initial LIGO BNS range

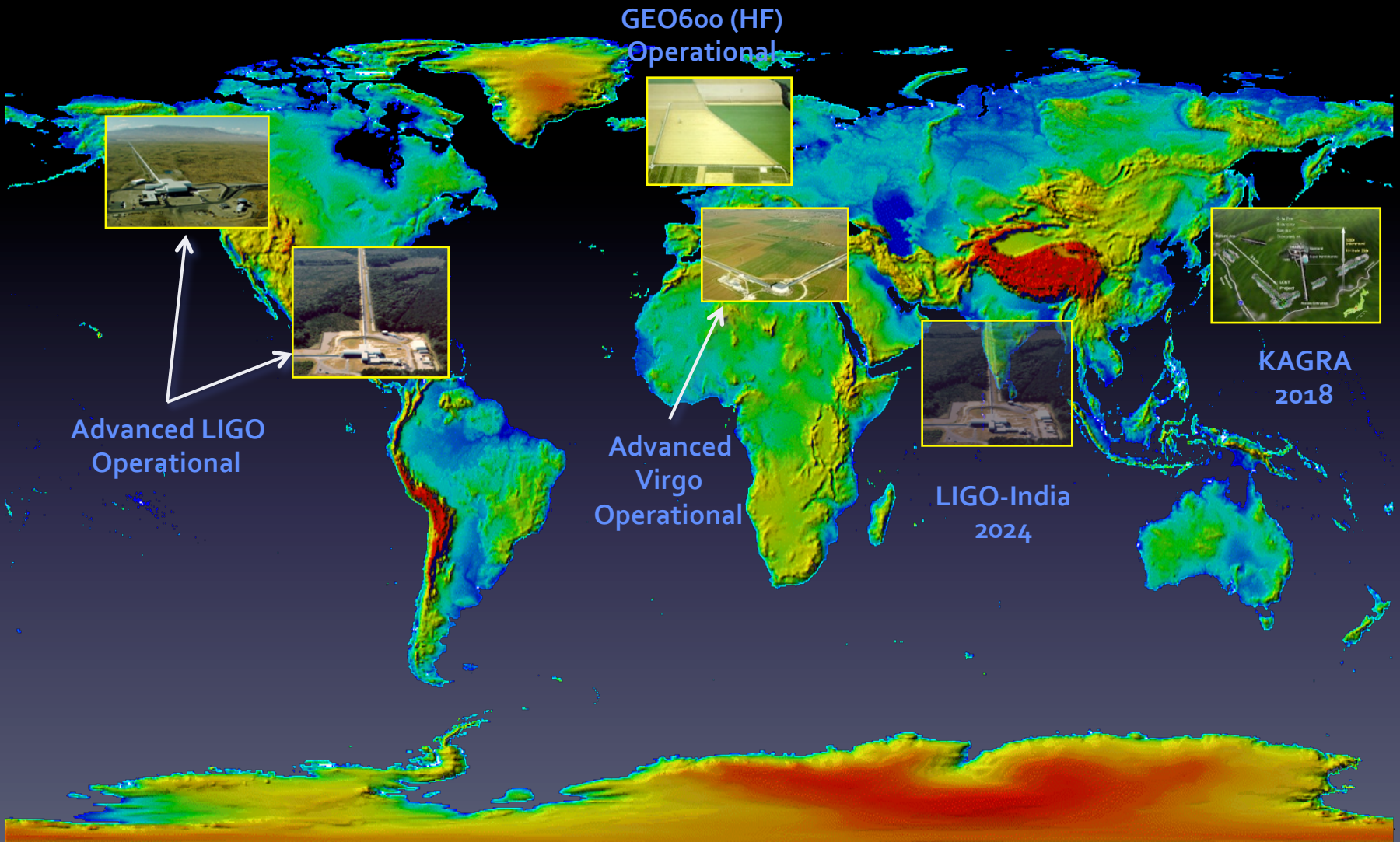


LIGO

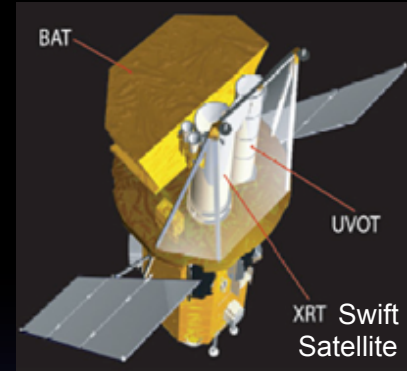
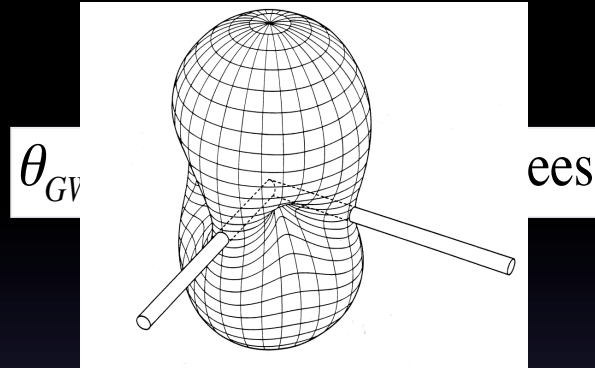
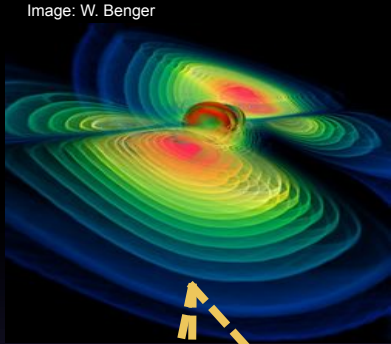
The LIGO Scientific Collaboration



The World Advanced GW Detector Network

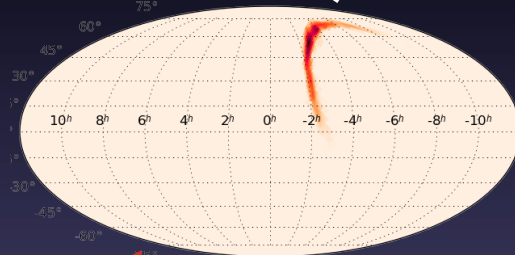


Network Aperture Synthesis and EM Source Follow-up



X-ray, γ -ray follow-up

Sky map

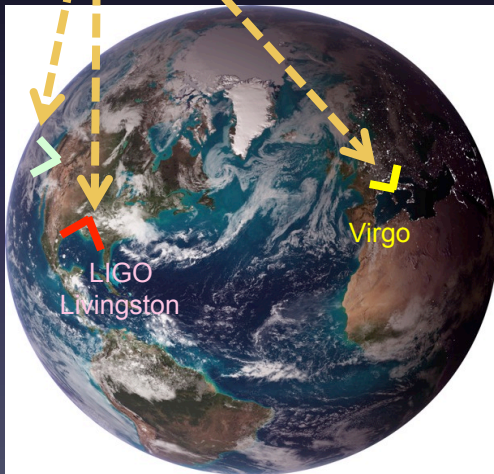


Optical follow-up



Palomar Transient Factory

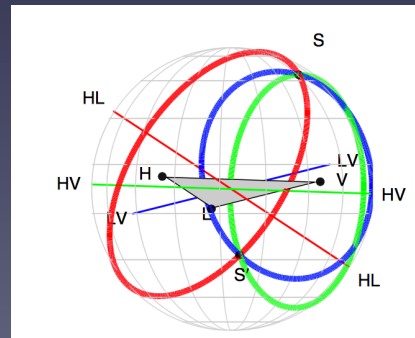
LIGO Hanford



<http://earthobservatory.nasa.gov/>

Each detector is omnidirectional

Arrival time triangulation



$$(t_L, t_H, t_V)$$



The Virgo GW Detector

- Located in Cascina, near Pisa
- Advanced Virgo (AdV): upgrade of the Virgo Detector
- Joint collaboration among Italy, France, The Netherlands, Poland and Hungary
- Funding approved in Dec 2009 (€23.8M)
- Construction in progress. End of installation expected in fall 2015

5 European countries
19 labs, ~200 scientists and engineers



3 km

KAGRA (かぐら)

Large-scale Cryogenic Gravitational-wave Telescope
2nd generation GW detector in Japan



Large-scale Detector

Baseline length: 3km

High-power Interferometer

Cryogenic interferometer

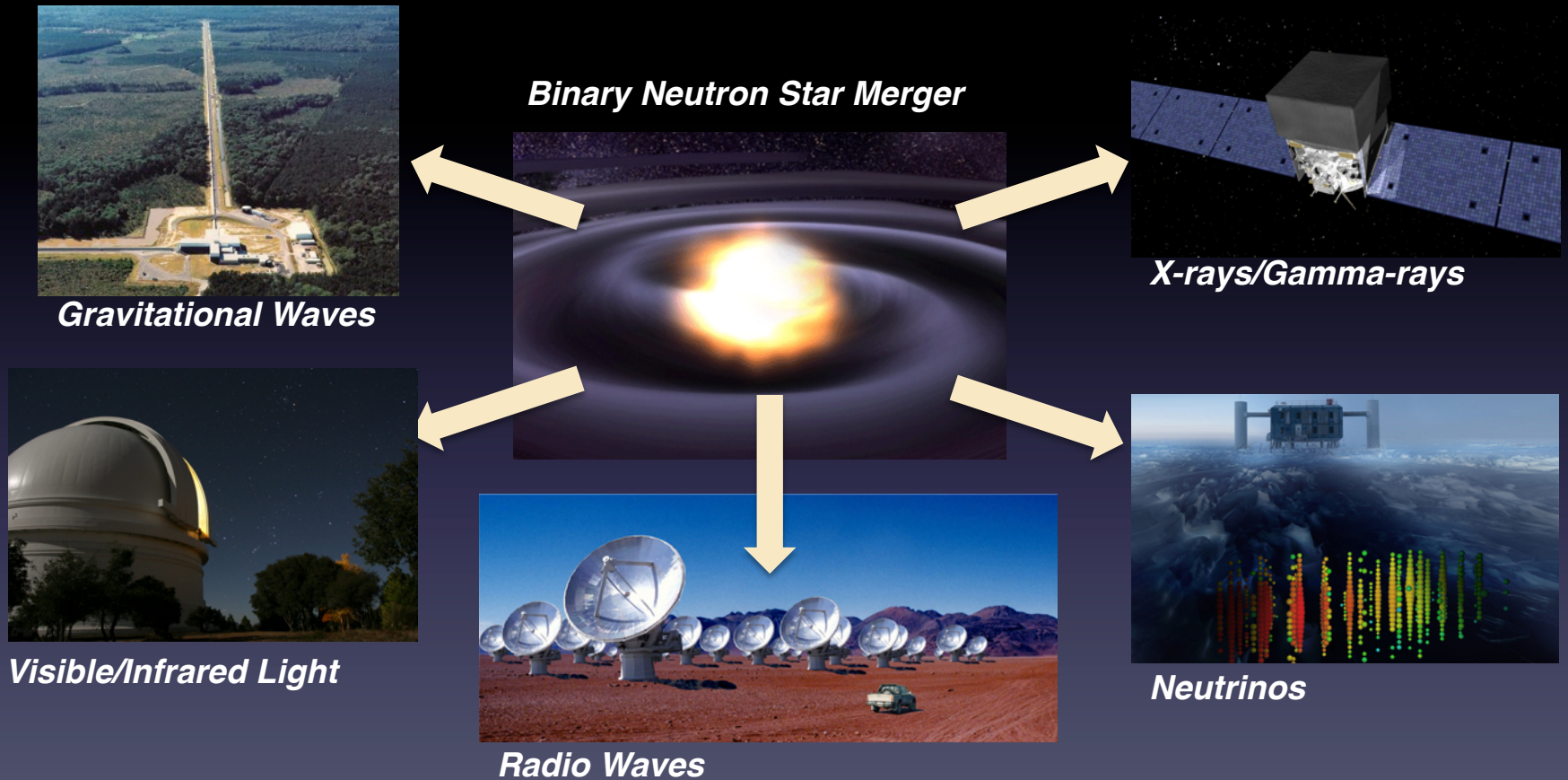
Mirror temperature: 20K

Underground site

Kamioka mine,

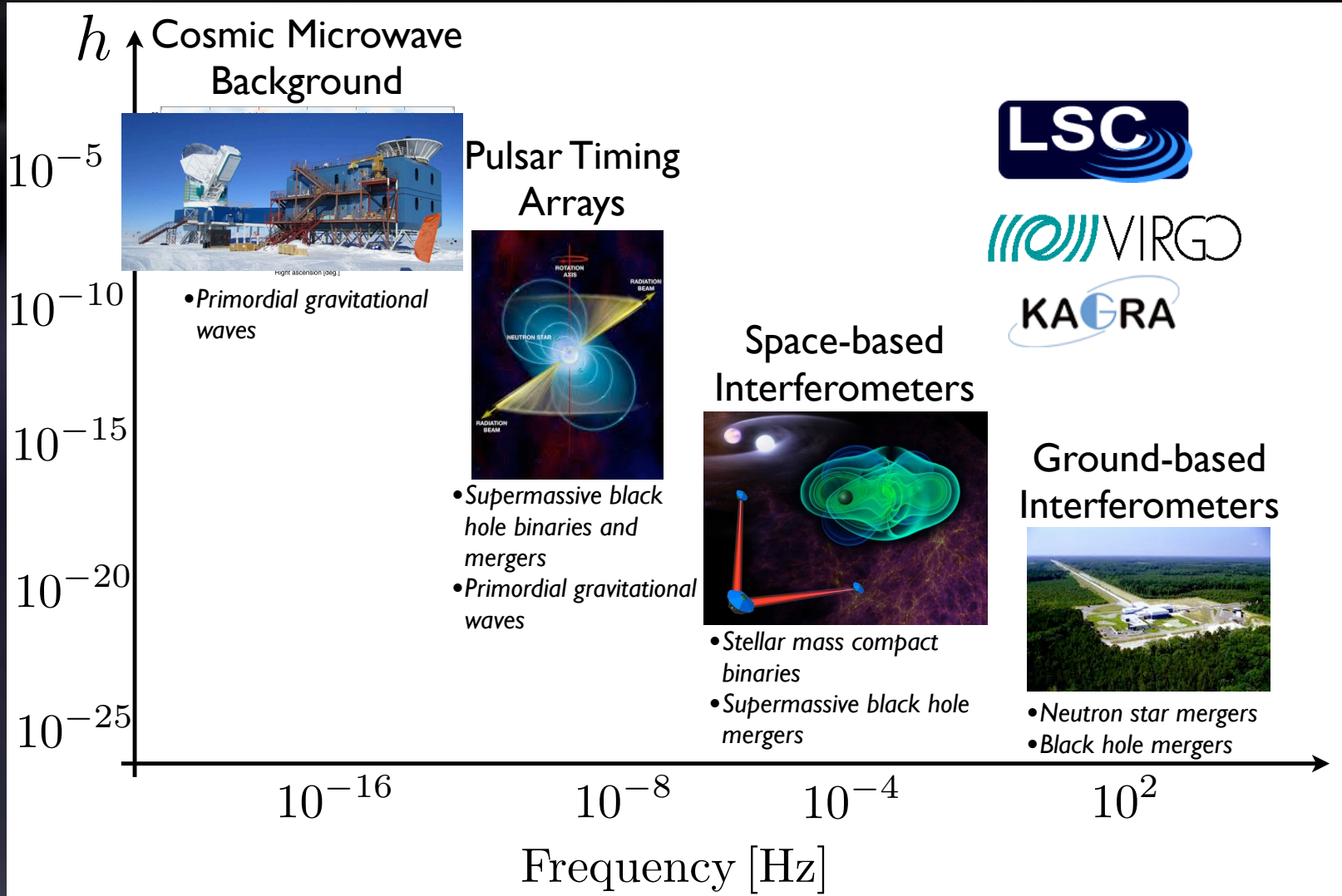
1000m underground

Multi-messenger Astronomy with Gravitational Waves

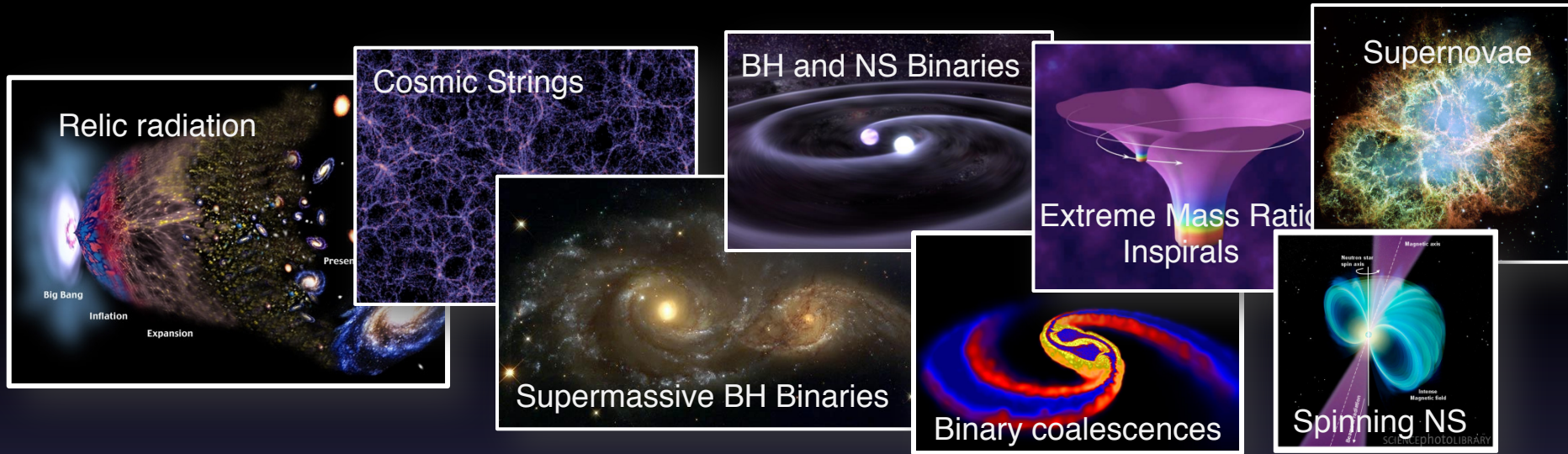


GW landscape

Many sources, many frequencies, many detectors, many collaborations



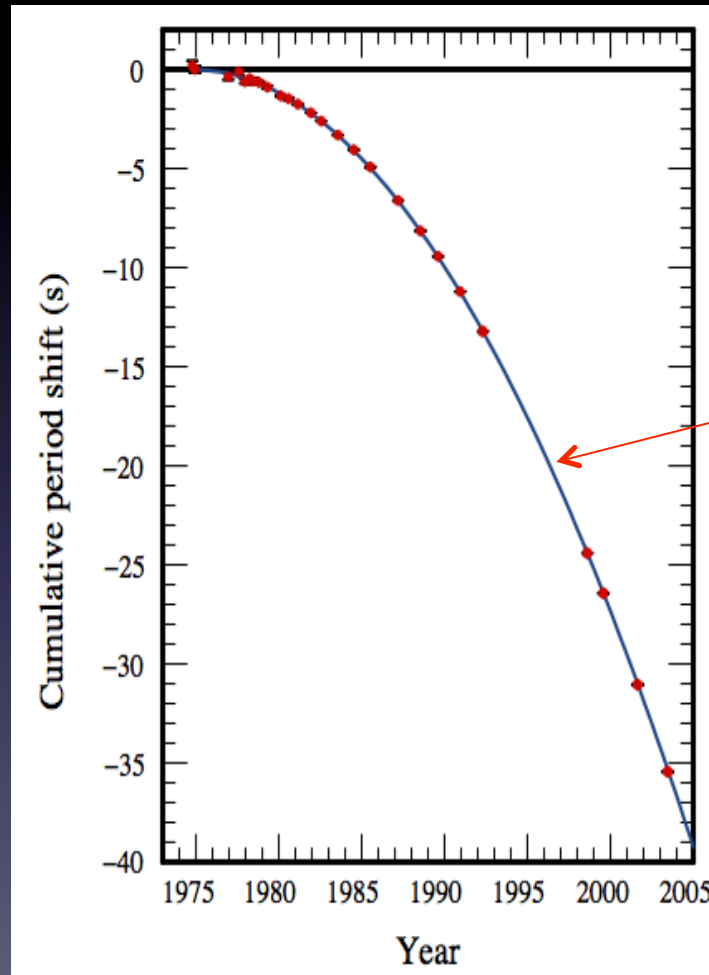
The GW Spectrum



GW energy loss from binary pulsar system PSR1913+16



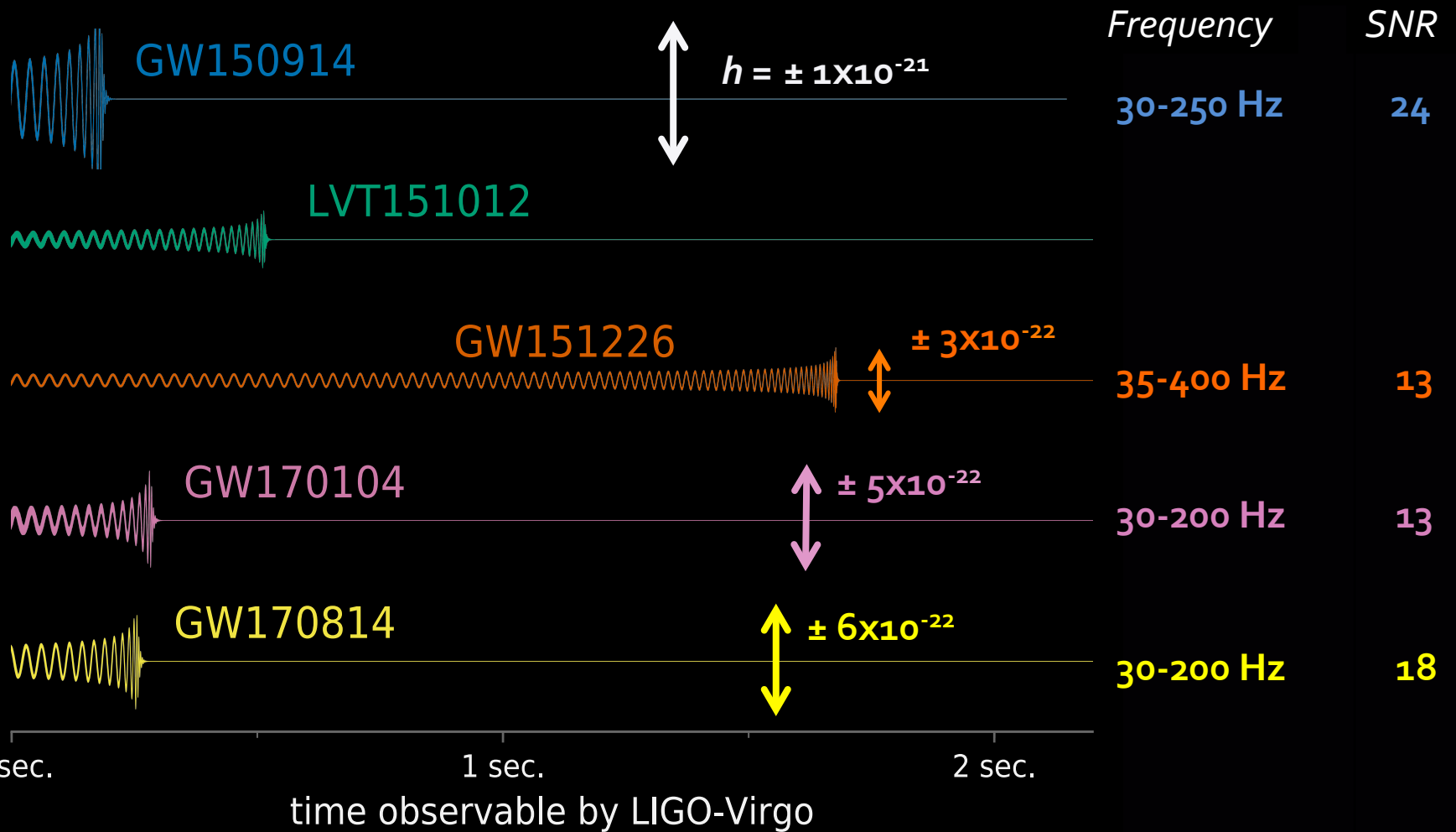
*Hulse, Taylor
Nobel Prize 1993*



Exact calculation
of orbital decay
due to GW
emission

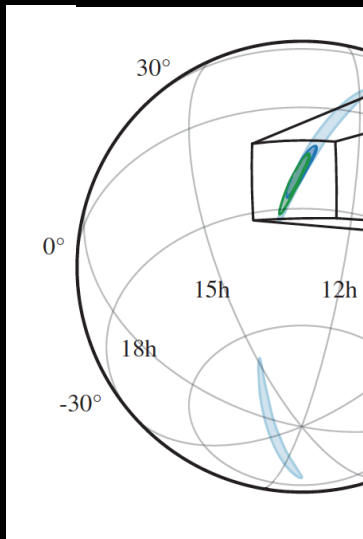
Weisberg, Nice & Taylor, 2010
(Courtesy Joel Weisberg)

More discoveries

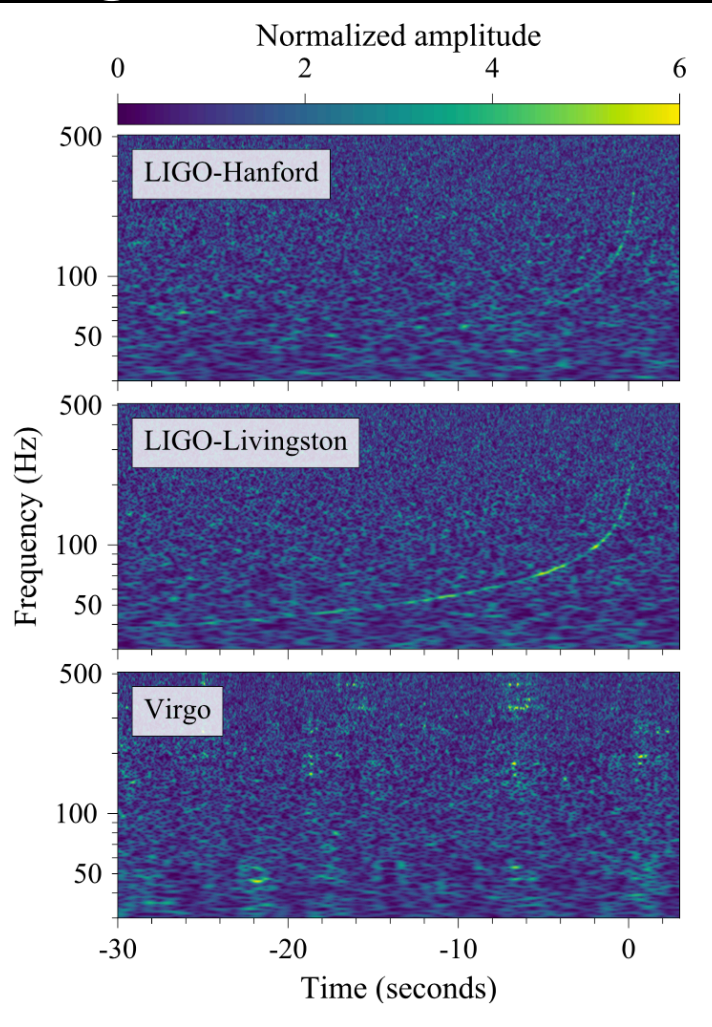


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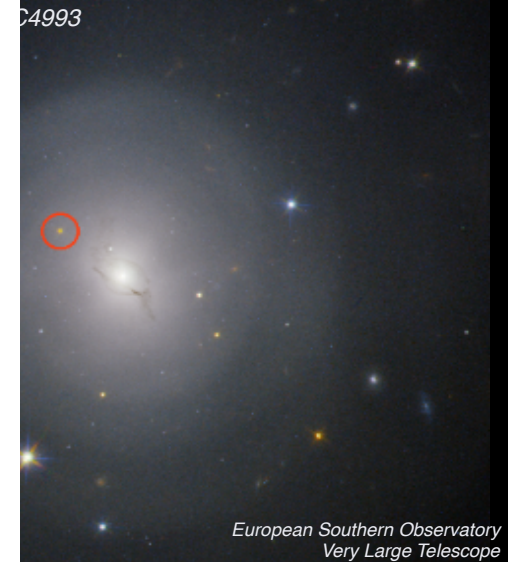
GW150914
LVT151012
GW151226
GW170104
GW170814
GW170817



Over ~100 sec



time observable (seconds)

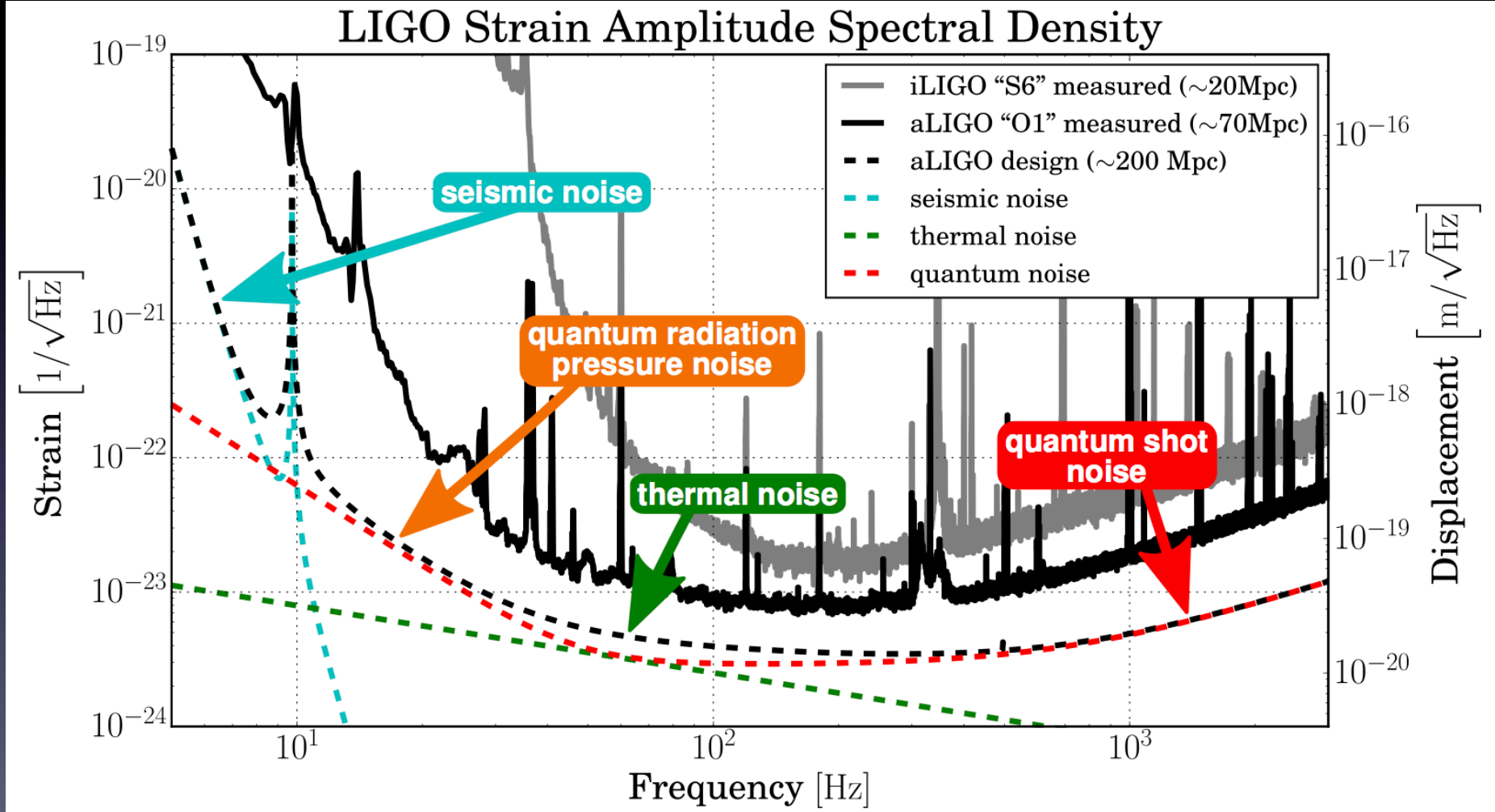


SNR = 32

LIGO/Virgo/University of Oregon/Ben Farr

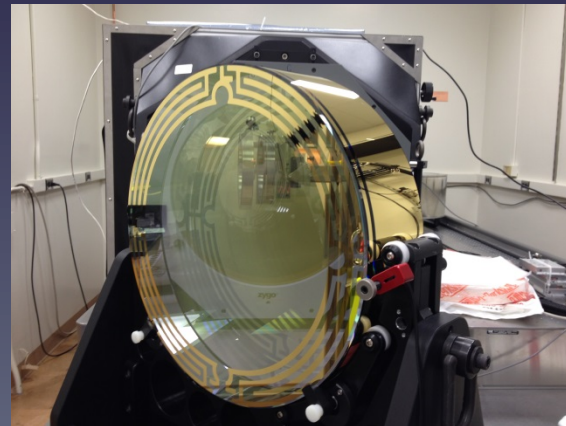
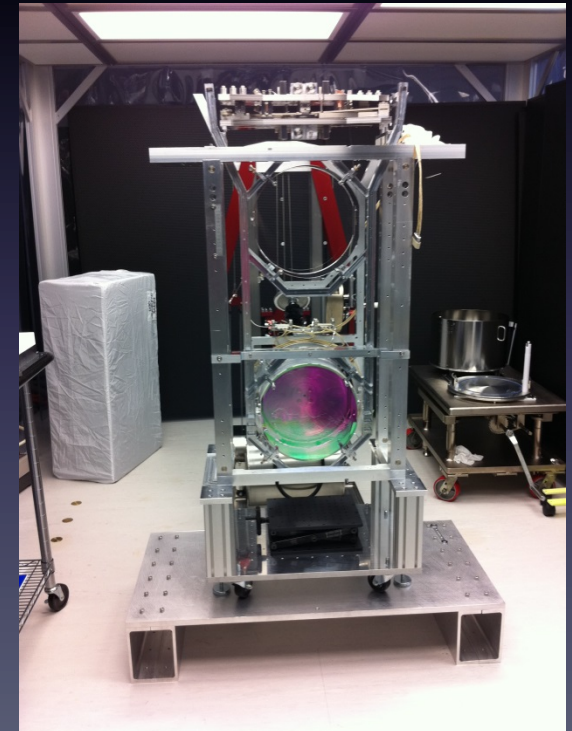
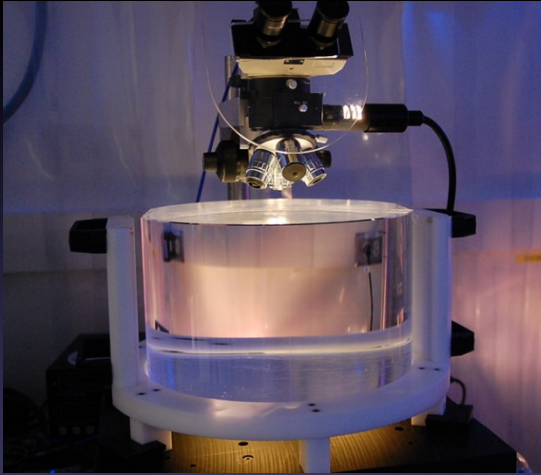
Battle Front: Fundamental Noise Sources

Graphics: J.G. Rollins, Caltech



Core Optics and Low-Loss Coatings

- Main mirrors: 40 kg high quality silica, mechanical dissipation $\sim 10^{-8}$
- Polished to < 1.5 nm figure error with $< \text{\AA}$ microroughness
- Coated with alternating silica and titania-doped tantala by IBS; optical absorption < 0.5 ppm



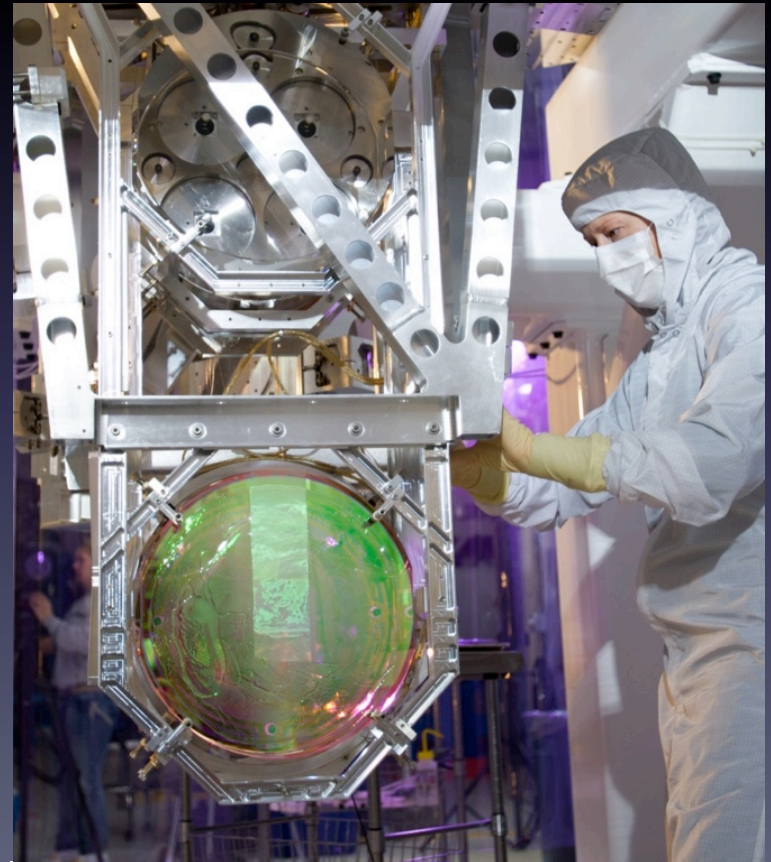
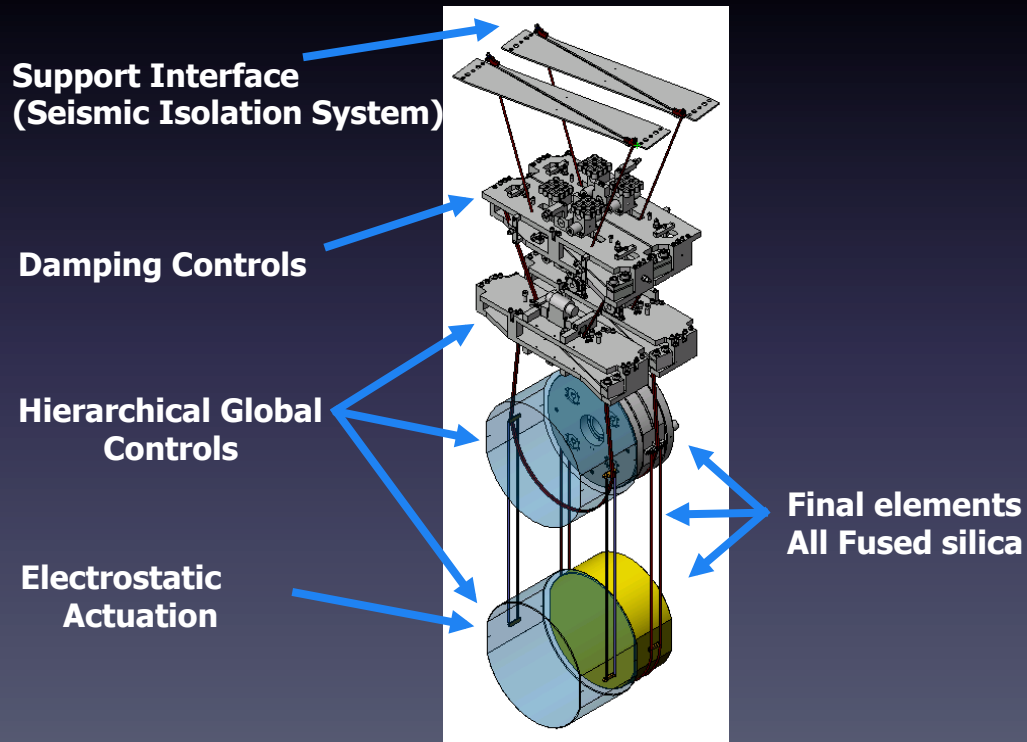
LIGO-G1701259

AVS 64 Tampa, 31 October 2017

Controlling Brownian Noise

- Quadruple pendulum suspensions for the 40 kg main test masses; parallel 'reaction' masses for electrostatic control forces
- Quasi-monolithic pendulums using welded fused silica fibers to suspend 40 kg test mass

VERY Low thermal noise!



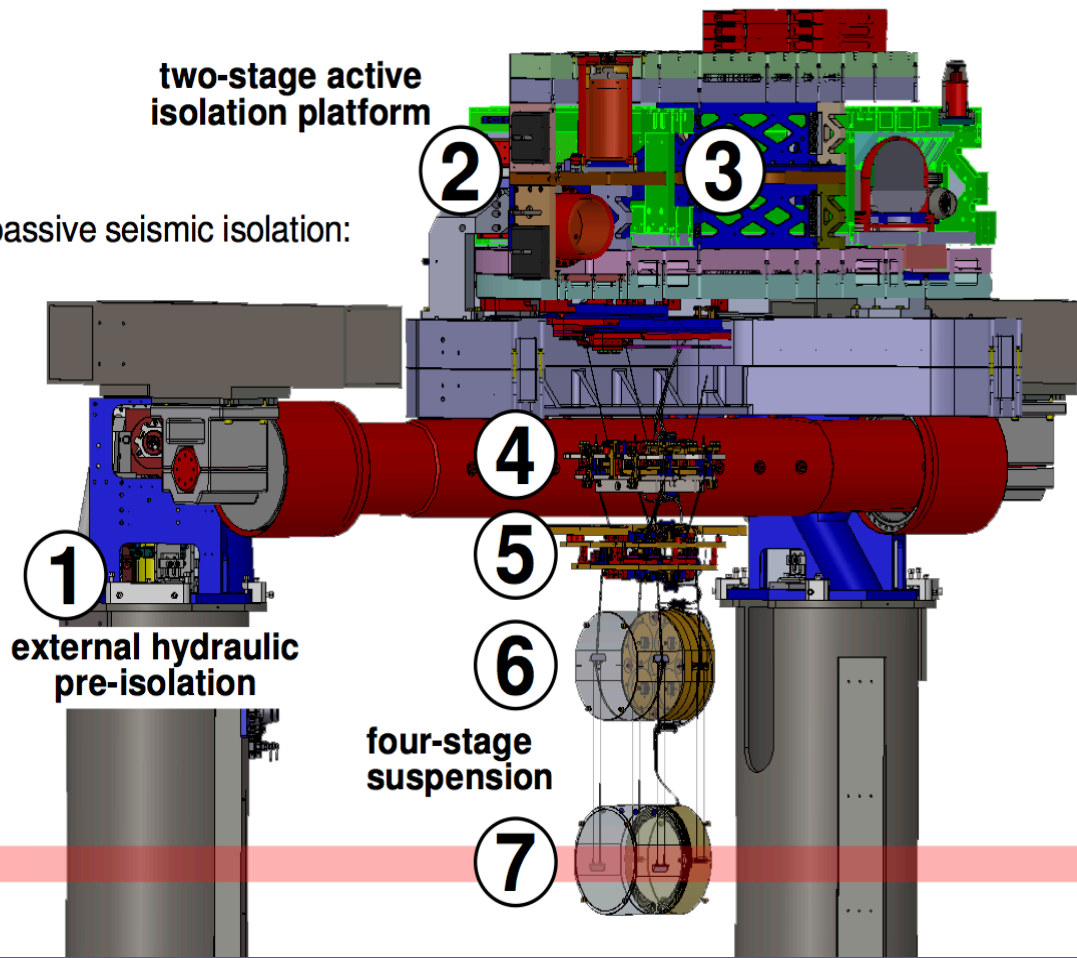
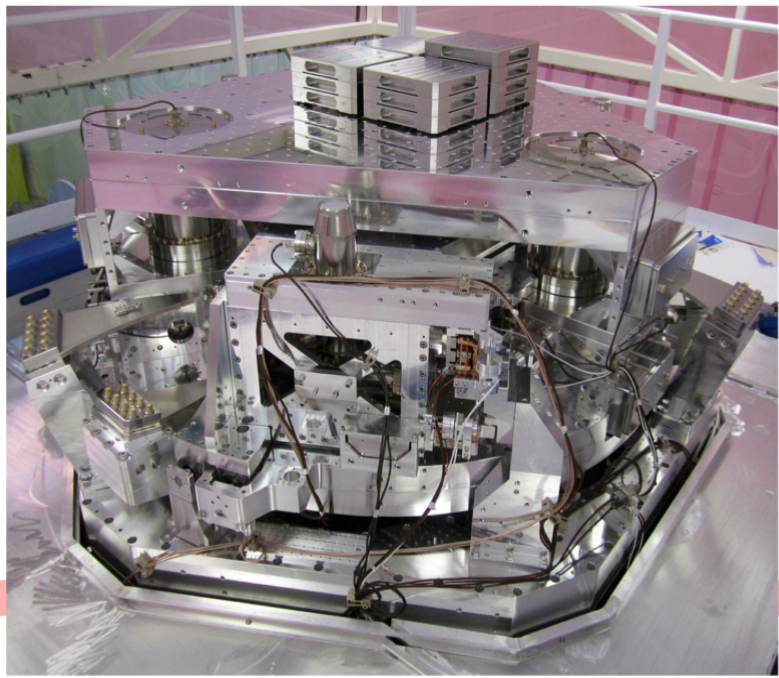
Blocking Earth's Vibrations

seismic noise

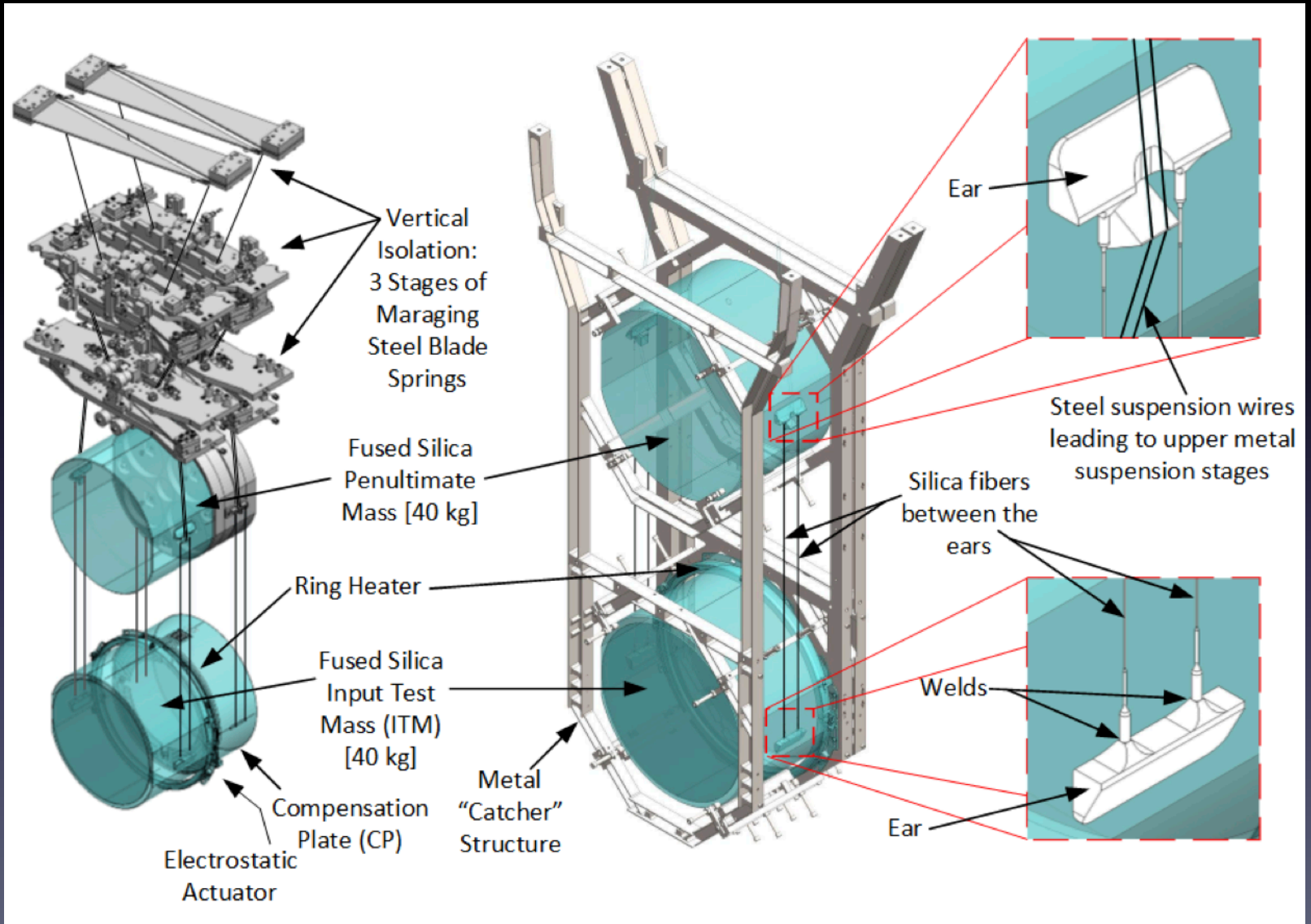
Ground motion at 10 Hz: $1e-9 \text{ m/Hz}^{1/2}$

>10 orders of magnitude supression required

Test masses suspended from 7 stages of active and passive seismic isolation:



Monolithic silica suspensions



Beam Tube Properties

module length	2 km
25 cm diameter pump ports/module	9
radius of beam tube	62 cm
volume of module	4.831×10^6 liters
area of module	1.55×10^8 cm ²
initial pumping speed/surface area	1.94×10^{-5} liters/sec/cm ²
length/short section	1.90×10^3 cm
wall thickness	3.23×10^{-1} cm
stiffener ring spacing	76 cm
stiffening ring width	4.76×10^{-1} cm
stiffening ring height	4.45 cm
expansion joint wall thickness	2.67×10^{-1} cm
expansion joint convolutions	9
expansion joint longitudinal spring rate	1.5×10^9 dynes/cm

Residual Gas Pressure Limits in Beam Tubes

$$h(f) = 4.8 \times 10^{-21} R \left(\frac{x}{H_2} \right) \sqrt{\langle P(\text{torr}) \rangle_L}$$

Table 1: Residual gas phase noise factor and average pressure

Gas Species	R(x/H ₂)	Requirement (torr)	Goal (torr)
H ₂	1.0	1×10 ⁻⁶	1×10 ⁻⁹
H ₂ O	3.3	1×10 ⁻⁷	1×10 ⁻¹⁰
N ₂	4.2	6×10 ⁻⁸	6×10 ⁻¹¹
CO	4.6	5×10 ⁻⁸	5×10 ⁻¹¹
CO ₂	7.1	2×10 ⁻⁸	2×10 ⁻¹¹
CH ₄	5.4	3×10 ⁻⁸	3×10 ⁻¹¹
AMU 100 hydrocarbon	38.4	7.3×10 ⁻¹⁰	7×10 ⁻¹³
AMU 200 hydrocarbon	88.8	1.4×10 ⁻¹⁰	1.4×10 ⁻¹³
AMU 300 hydrocarbon	146	5×10 ⁻¹¹	5×10 ⁻¹⁴
AMU 400 hydrocarbon	208	2.5×10 ⁻¹¹	2.5×10 ⁻¹⁴
AMU 500 hydrocarbon	277	1.4×10 ⁻¹¹	1.4×10 ⁻¹⁴
AMU 600 hydrocarbon	345	9.0×10 ⁻¹²	9.0×10 ⁻¹⁵

Leak Test “Coffin”



Postbake measurements of module X1 at Hanford

March 11-12, 1999

Table 1: Results from gas model solution of 16.9 hour postbake accumulation ending March 12, 1999 at 10:00AM .

molecule	Outgassing rate @ 10C	pressure@ 10C	outgassing rate @ 23C	pressure@ 23C
	torr liters/sec/cm ²	torr	torr liters/sec/cm ²	torr
H ₂	1.6 x 10 ⁻¹⁴	1.0 x 10 ⁻⁹	5.2 x 10 ⁻¹⁴	3.4 x 10 ⁻⁹
CH ₄	< 2 x 10 ⁻²⁰	< 3.4 x 10 ⁻¹³	< 8.8 x 10 ⁻²⁰	< 1.5 x 10 ⁻¹²
H ₂ O	< 3 x 10 ⁻¹⁹	< 5.2 x 10 ⁻¹³	< 1.3 x 10 ⁻¹⁸	< 2.3 x 10 ⁻¹²
N ₂	< 9 x 10 ⁻¹⁹ **	< 1.5x 10 ⁻¹³		
CO	< 1.3 x 10 ⁻¹⁸	< 1.7 x 10 ⁻¹³	< 5.7 x 10 ⁻¹⁸	< 7 x 10 ⁻¹³
O ₂	< 1.2 x 10 ⁻²⁰	< 2.3 x 10 ⁻¹⁴		
A	< 2.5x 10 ⁻²⁰	< 3.6 x 10 ⁻¹⁴		
CO ₂	< 6.5 x 10 ⁻²⁰	< 1.2x 10 ⁻¹³	< 2.9 x 10 ⁻¹⁹	< 5.2 x 10 ⁻¹³
NO+C ₂ H ₆	< 1.5 x 10 ⁻¹⁹	< 1.6 x 10 ⁻¹³	< 6.6x 10 ⁻¹⁹	< 7.2 x 10 ⁻¹³
H _n C _p O _q	∑ amu41,43,55,57 < 1.2 x 10 ⁻¹⁹	< 2.2 x 10 ⁻¹³	∑ amu41,43,55,57 < 5.3 x 10 ⁻¹⁹	< 9.7 x 10 ⁻¹³

Volume = 2.4 x 10⁶ liters and Area = 7.8 x 10⁷ cm²

** The equivalent air leak into the module Q < 3.5x 10⁻¹¹ torr liters/sec from amu 28.

Correction from 10C to 23C uses a binding temperature of 8000K for hydrogen and 10000K for all other molecules

The data shows the outgassing rates of the tube are acceptable. The higher temperature bake at 168C for a shorter time has accomplished a better result than the longer bakes at 150C.

LIGO is Really Two Vacuum Systems (at each site)

“Vacuum Equipment:”

Chambers, pumps, instruments

- Houses detector apparatus
- Isolation (valves), access (doors)
- Electrical, mechanical, optical penetrations/interfaces
- Pumping & instrumentation
- Somewhat “conventional”
- $F:A \sim 10^{-2} \text{ Is}^{-1}\text{cm}^{-2}$

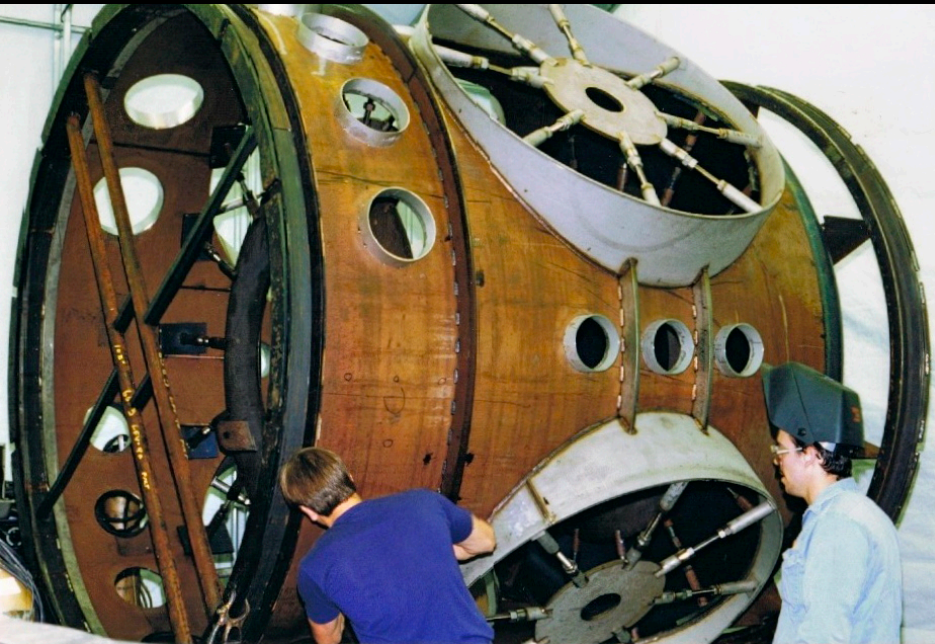
Beam tubes

- Just a long hole in the air;
Never to be vented
- Highly “unconventional”
 - 10 million liters (per site)
 - 300 million cm^2 (per site)
 - 200 l/s char. conductance
 - $F:A \sim 10^{-5} \text{ Is}^{-1}\text{cm}^{-2}$

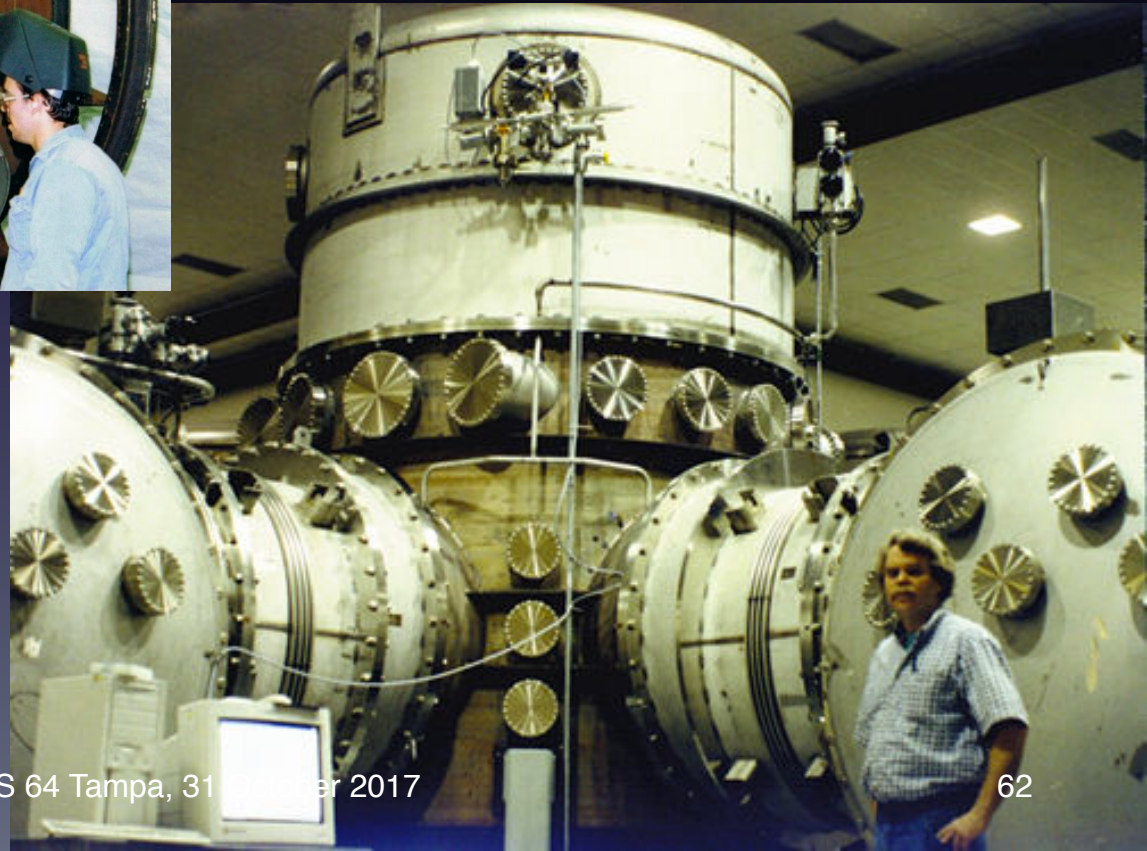


BSC chamber

(Basic Symmetric Chamber)



- 2.8m Ø x 5.5m h
- Upper third removable dome
- Thin (10-15mm) 304L SS shell with welded stiffeners, F&D heads
- Combination of GTAW and plasma welding



- Ports < 35cm Ø: ConFlat™
- Ports > 35cm Ø: **Dual O-ring**
 - Treated Viton elastomer
 - Isolated pumped annulus between inner and outer seal
 - Permeation and damage tolerant

HAM chamber

(Horizontal Access Module)

- House complex input/output optics
- 2.1m \varnothing x 2m w
- More than 70% of area is removable access doors

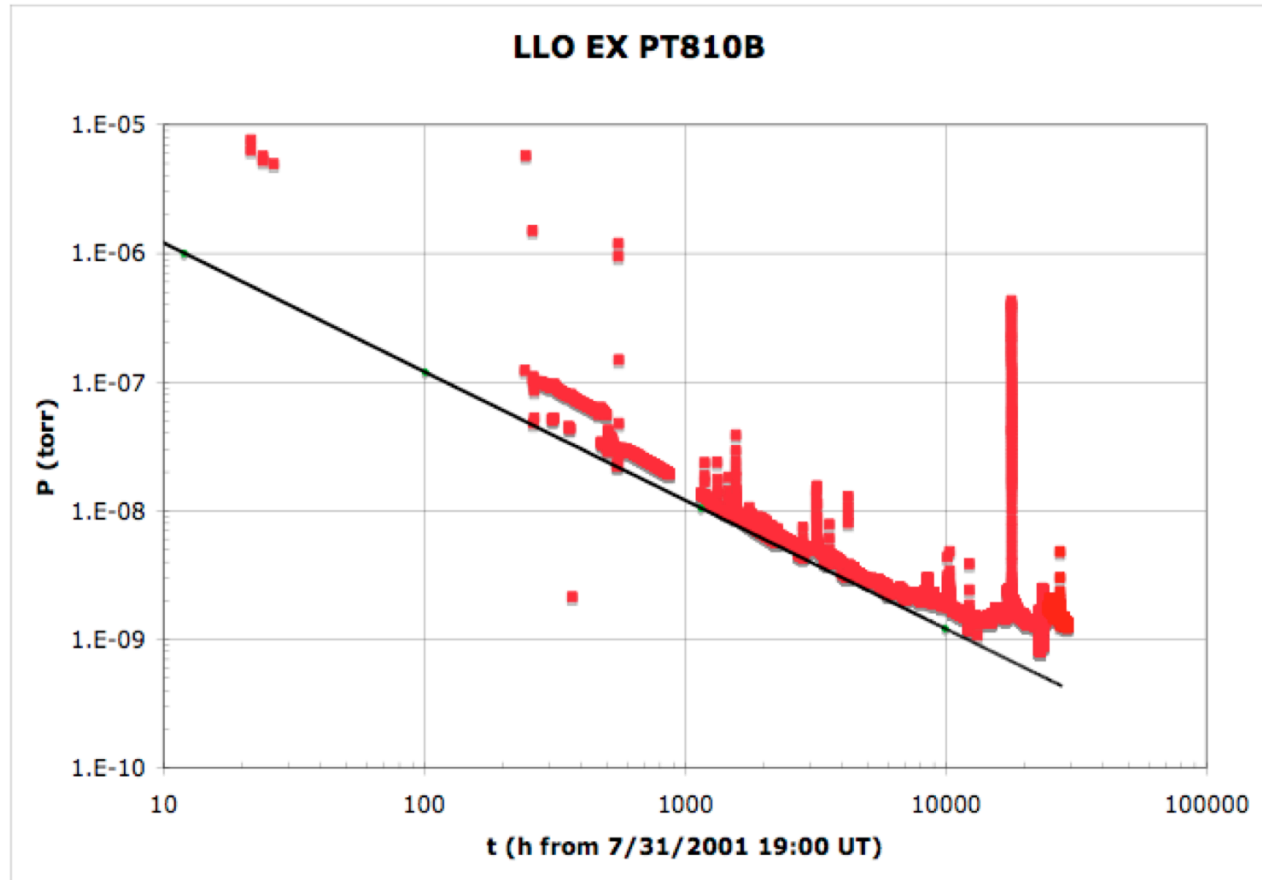




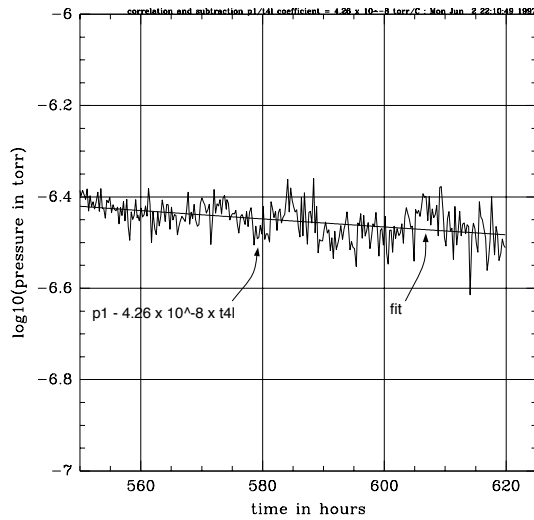
GATEWAY 5

B5A-36
B2B-36

End Station Pressure



Unbaked Water Outgassing (norm. to 1000 hours)



Weiss et al, T970111
LHO beamtube

$$J(\text{H}_2\text{O}) \sim 8 \times 10^{-12} \text{ T l s}^{-1} \text{ cm}^{-2} \times (1000 \text{ h})/t$$

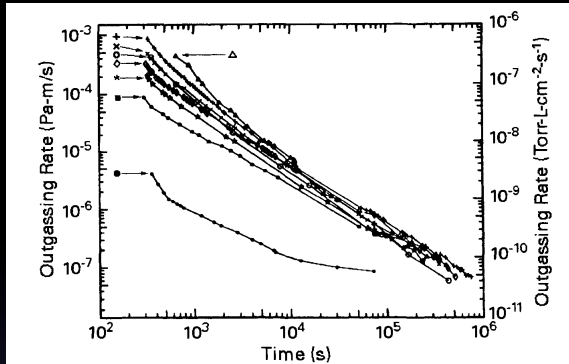


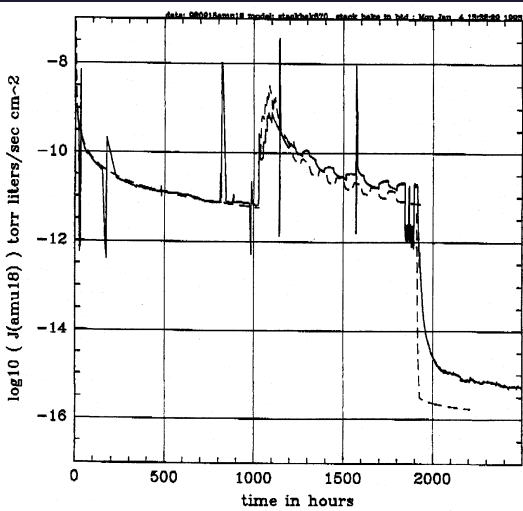
Fig. 4.5 Outgassing measurements for different H₂O exposures during venting of a 304 stainless steel chamber of inner surface area 0.4747 m². ○ Ambient air exposed, 7.8 ml absorbed; Δ 600 ml exposed, 16.8 ml absorbed; + 400 ml exposed, 9.2 ml absorbed; × 200 ml exposed, 7.2 ml absorbed; ◊ 100 ml exposed, 3.6 ml absorbed; ★ 10 ml exposed, 2.3 ml absorbed; ■ N₂ gas with <10 ppm H₂O exposed, 0.7 ml absorbed; ● dry N₂ gas exposed, 0.017 ml absorbed; Reprinted with permission from *J. Vac. Sci. Technol. A*, 11, p. 1702, M. Li and H. F. Dylla. Copyright 1993, AVS-The Science and Technology Society.

Li and Dylla (1993)

Electropolished 304L

10 ppm water content air re-exposure

$$J(\text{H}_2\text{O}) \sim 4 \times 10^{-12} \text{ T l s}^{-1} \text{ cm}^{-2} \times (1000 \text{ h})/t$$

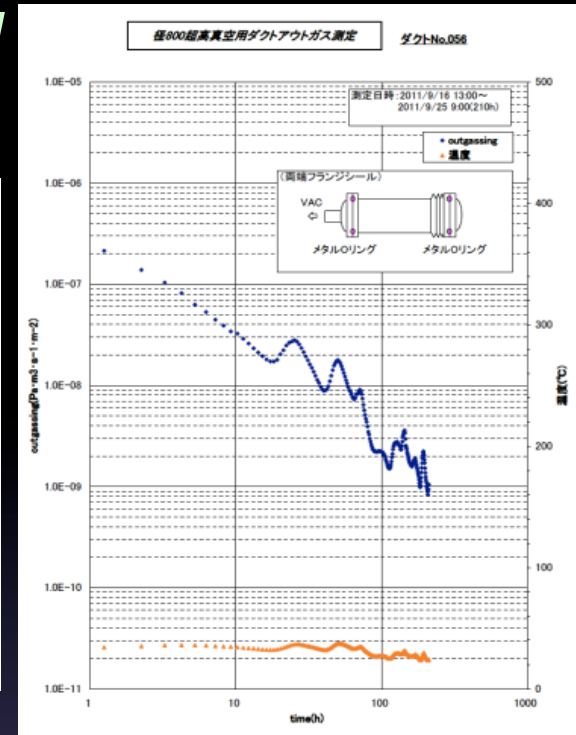


Weiss et al, T940090

BTD at CB&I

$$J(\text{H}_2\text{O}) \sim 3 \times 10^{-12} \text{ T l s}^{-1} \text{ cm}^{-2} \times (1000 \text{ h})/t$$

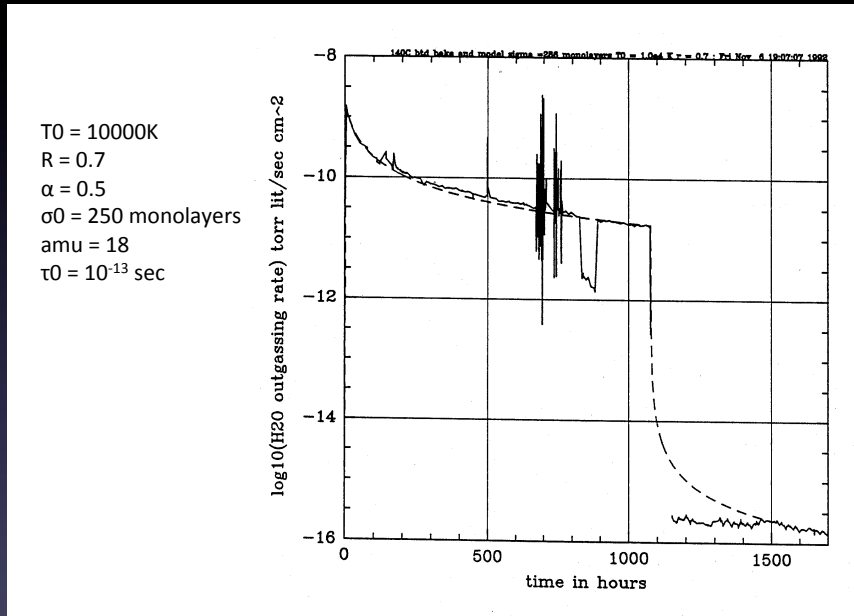
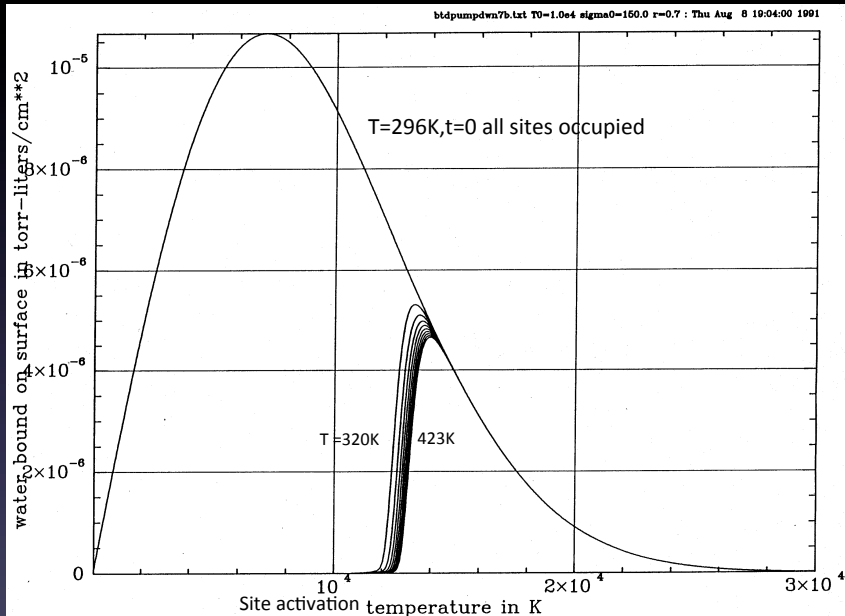
$$(\sim 10^{-16} \text{ T l s}^{-1} \text{ cm}^{-2} \text{ post-bake})$$



Saito et al (KAGRA, 2011)
ECB 304L, 200C conditioning bake
-40C dewpoint (127 ppm) re-exposure
 $J(\text{H}_2\text{O}) \sim 2 \times 10^{-13} \text{ T l s}^{-1} \text{ cm}^{-2} \times (1000 \text{ h})/t$

- Tolerable pressure for H₂O ~ 1/10 that for H₂
- Passive 1/t desorption with time too weak
- Low-temperature bakeout was required
 - LIGO used 1-shot bakeout to save cost
 - Tubes cannot be re-exposed to atmosphere

“Dubinin-Radeschevich Isotherm” desorption model



Weiss et al, LIGO-T970111