

4

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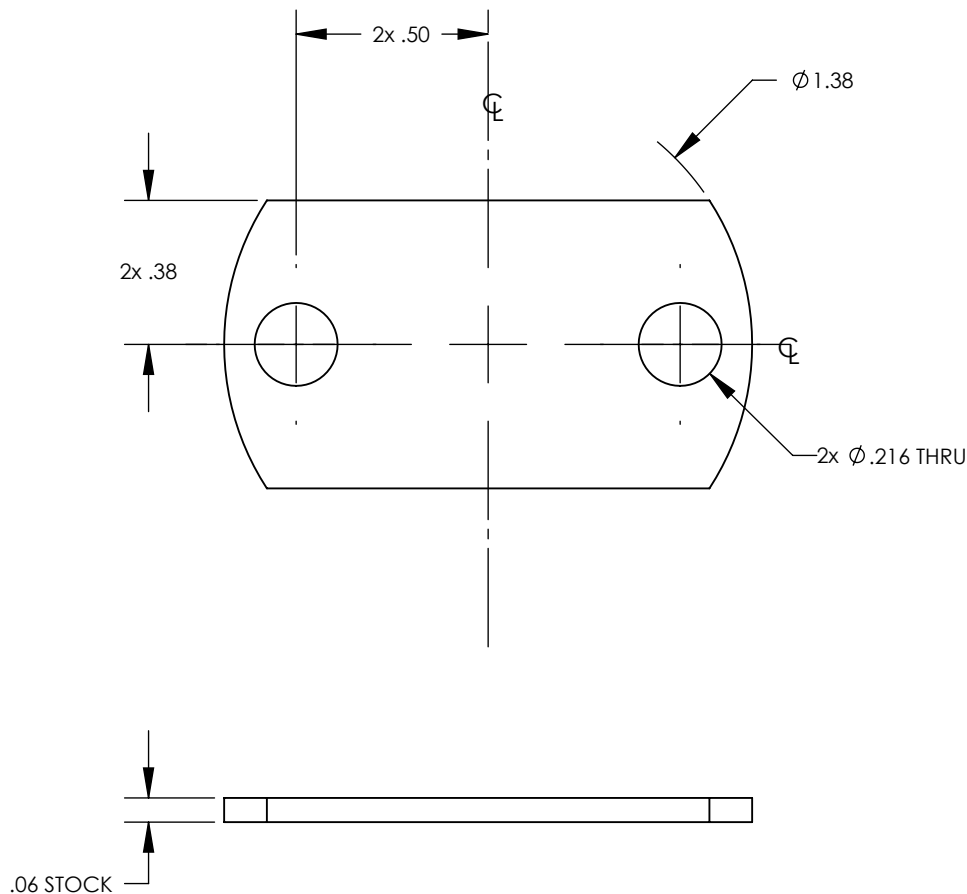
2

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NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, LASER MARK OR MECHANICALLY STAMP (NO DYES OR INKS) A UNIQUE THREE DIGIT SERIAL NUMBER & REVISION NUMBER ON EACH PART. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR DRAWING PART NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY. IF PARTS ARE TOO SMALL TO SCRIBE, BAGGING AND TAGGING ALONE IS SUFFICIENT.
 EXAMPLE (PART): 001-v1
 EXAMPLE (TAG): DXXXXXX-VY, TYPE-XX, QTY: TBD

REV.	DATE	DCN #	DRAWING TREE #
v1	21 FEB 2017	E1700061-x0	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:

.XX ± .03
 .XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, .005-.015. FOR MACHINED PARTS.
3. DO NOT SCALE FROM DRAWING.
4. (DELETED)

MATERIAL

6061-T6 Al

FINISH

63 μinch



SYSTEM
ADVANCED LIGO

SUB-SYSTEM
PSL

NEXT ASSY

D1600270

PART NAME

aLIGO, PSL, PreMode Cleaner, Beam block Port Cover

DESIGNER E.SANCHEZ 13 JAN 2017

DRAFTER E.SANCHEZ 21 FEB 2017

CHECKER SEE DCC SEE DCC

APPROVAL SEE DCC SEE DCC

SIZE DWG. NO.

A **D1700071**

REV.

v1

SCALE: 2:1

PROJECTION:



SHEET 1 OF 1

4

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2

1