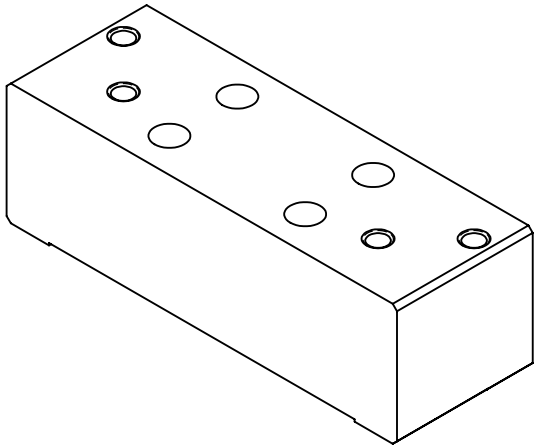


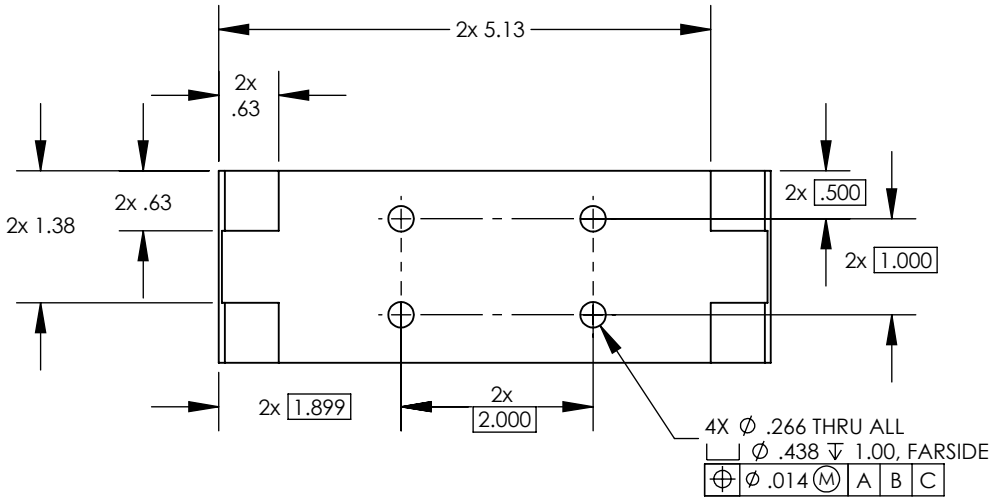
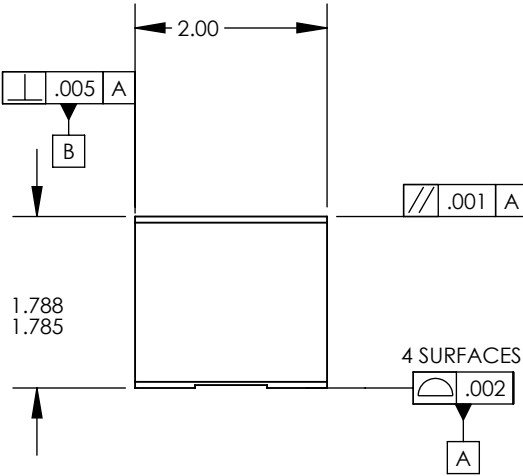
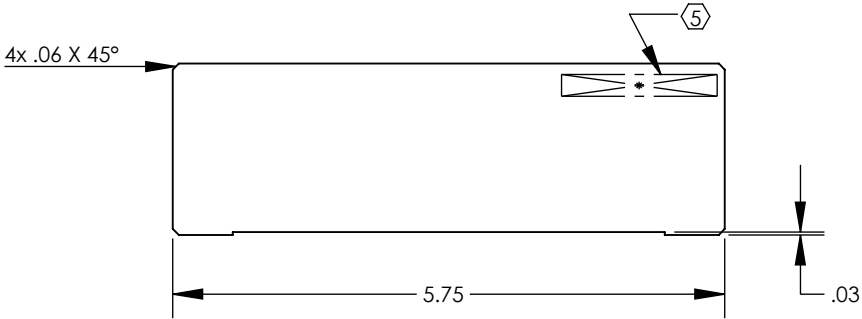
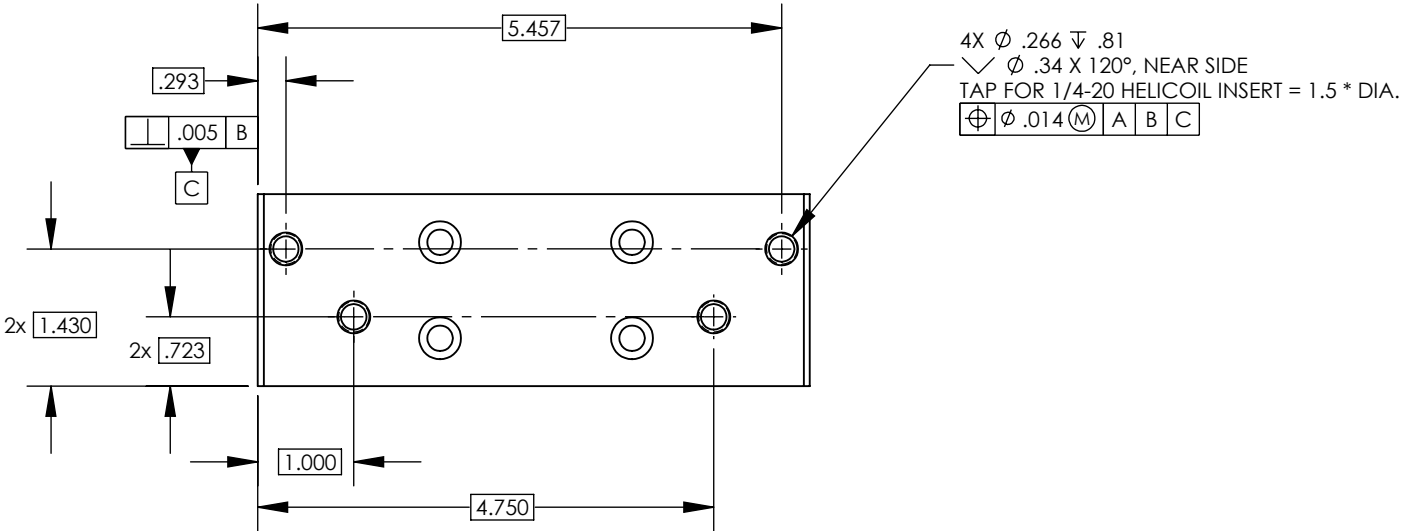
NOTES CONTINUED:
5 SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
v1	15 FEB 2017	-	-
v4	13 OCT 2017	E1700358-x0	-
v5	16 OCT 2025	E2100490-x0	-

6. APPROXIMATE WEIGHT = 1.9 LB



ISO VIEW



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		
DIMENSIONS ARE IN INCHES	1. INTERPRET DRAWING PER ASME Y14.5-1994.	
TOLERANCES:	2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS.	
.XX ± .01	3. DO NOT SCALE FROM DRAWING.	
.XXX ± .005	4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	
ANGULAR ± 0.5°		
MATERIAL	6061-T6 Al	FINISH 63 μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME aLIGO, PSL, PreMode Cleaner, KINEMATIC PEDESTAL (OUTPUT)	
SYSTEM ADVANCED LIGO	SUB-SYSTEM PSL	DESIGNER E.SANCHEZ	15 FEB 2017
NEXT ASSY D1600270		DRAFTER E.SANCHEZ	15 FEB 2017
		CHECKER SEE DCC	SEE DCC
		APPROVAL SEE DCC	SEE DCC
		SIZE B	DWG. NO. D1700066
		SCALE 1:2	PROJECTION FIRST ANGLE
			REV. v5
			SHEET 1 OF 1