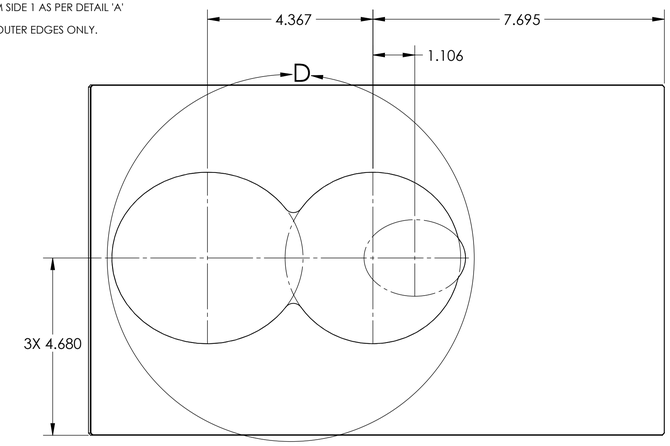
NOTES CONTINUED:

Ⓢ SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR 'TYPE' IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX

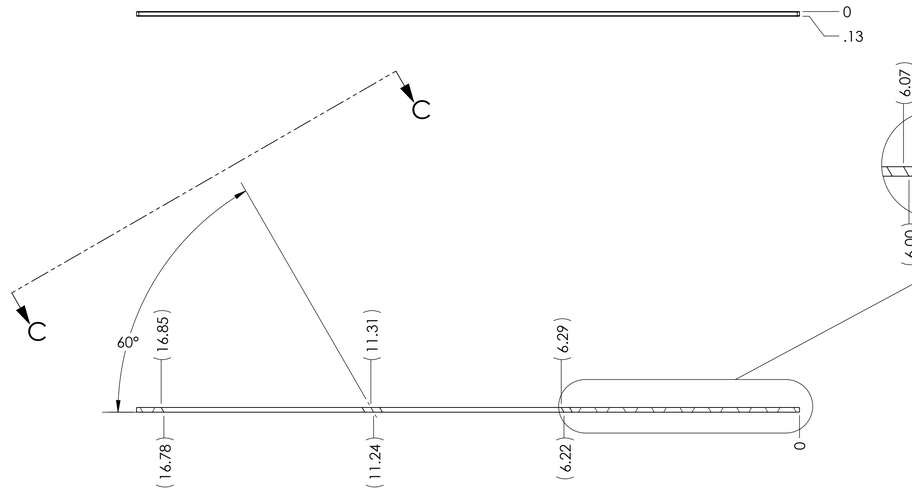
⑥ CUT AWAY FROM SIDE 1 AS PER DETAIL 'A'

⑦ APPLICABLE TO OUTER EDGES ONLY.

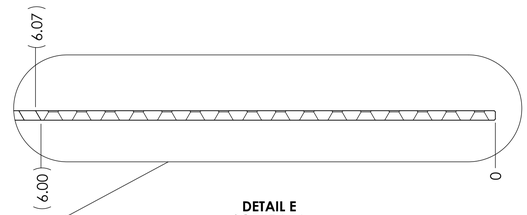
REV.	DATE	DCN #	DRAWING TREE #
v1	07 JAN 2016	-	-
v7	22 APR 2016	E1600123-x0	-
-	-	-	-



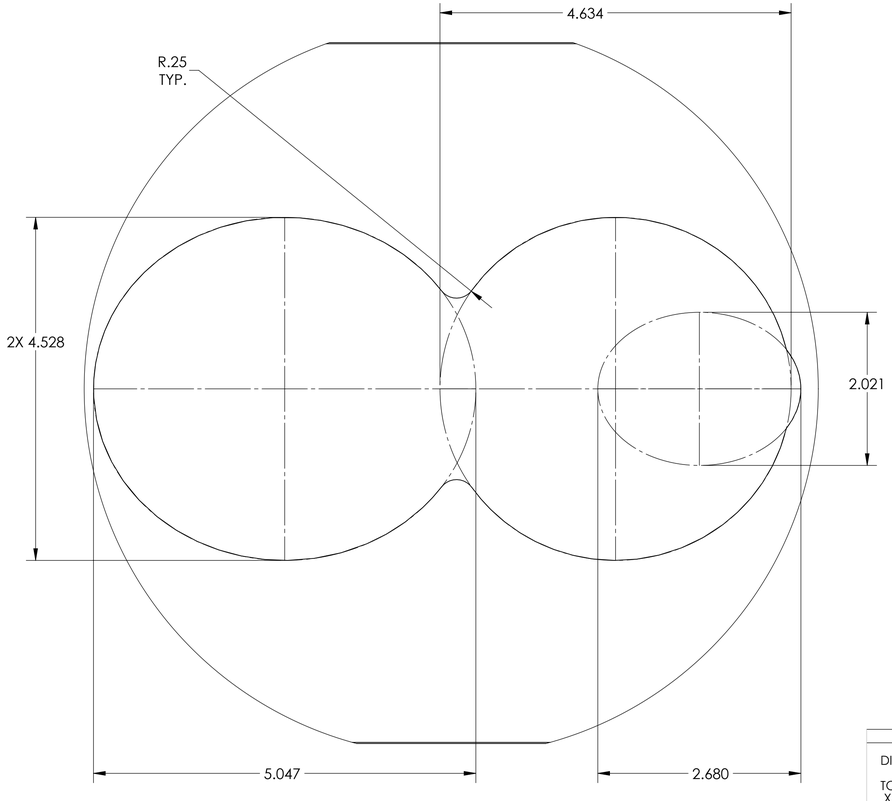
VIEW C-C
◠ 30.0°



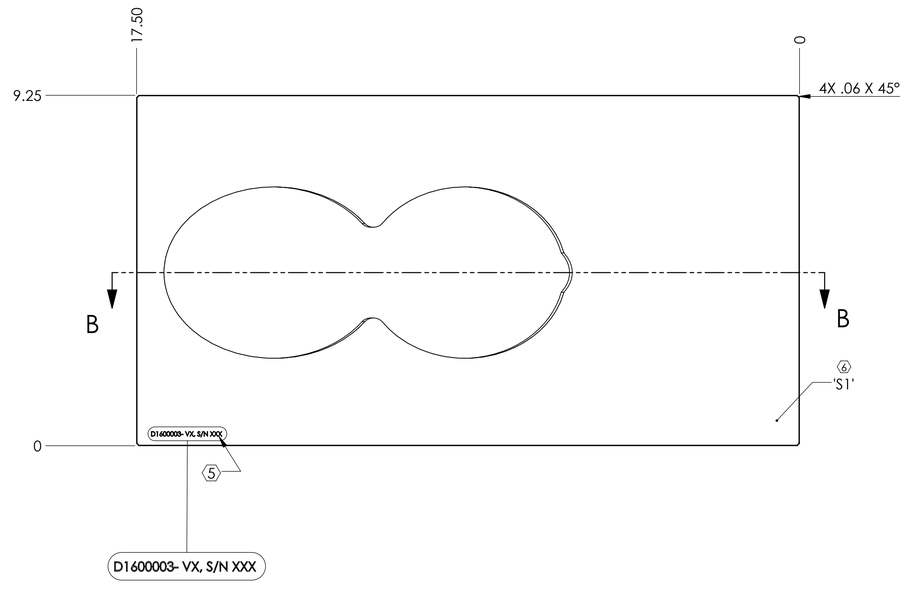
SECTION B-B



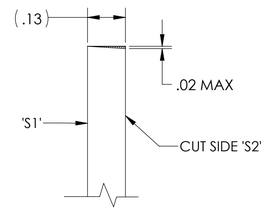
DETAIL E
SCALE 1 : 1



DETAIL D
SCALE 1 : 1



DETAIL A
SCALE 1 : 1



DETAIL 'A'
(KERF TAPER ANGLE) ⑦

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)					
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .02 .XXX ± .015 ANGULAR ± 1.0°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015. FOR MACHINED PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME: aLIGO, HAM4, SR2 SCRAPER BAFFLE, BK GLASS OVERLAY
	MATERIAL: WELDING GLASS, SHADE #14	FINISH: N/A µinch	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	NEXT ASSY: D1003349, D1200922

DESIGNER	E.SANCHEZ	07 JAN 2016	SIZE: D	DWG. NO.: D1600003	REV.: v7
DRAFTER	E.SANCHEZ	07 JAN 2016			
CHECKER	SEE DCC	SEE DCC			
APPROVAL	SEE DCC	SEE DCC	SCALE: 1:2	PROJECTION:	SHEET 1 OF 1

D1600003 aLIGO, HAM4, SR2 SCRAPER BAFFLE, BK GLASS OVERLAY, PART PDM REV: X.007, DRAWING PDM REV: X.012