



NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR 'TYPE' IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

⑥ COAT SIDE 'S1' AS INDICATED ON DRAWING. REFER TO LIGO E1500201 FOR AIR COATING SPECIFICATIONS.

⑦ CUT AWAY FROM SIDE 1 AS PER DETAIL 'A'.

DETAIL C
SCALE 1 : 1

-101 DETAIL

-102 DETAIL

D1500055-102-VX, S/N XXX LH (-X SIDE)

DETAIL B
SCALE 1 : 1

DIMENSIONS ARE IN INCHES		TOLERANCES: .XX ± .02 .XXX ± .015		ANGULAR ± 1.0°	
MATERIAL		FINISH		NEXT ASSY	
SEE LIGO E1500201		N/A μinch		D0900295	

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
 MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO SUB-SYSTEM: AOS

PART NAME		aLIGO, OMC, Stray light baffle, VERT PANEL (-X Side)	
DESIGNER	E.SANCHEZ	26 JAN 2015	SIZE DWG. NO.
DRAFTER	E.SANCHEZ	06 FEB 2015	D1500055
CHECKER	SEE DCC	SEE DCC	
APPROVAL	SEE DCC	SEE DCC	SCALE: 1:2 PROJECTION:
REV.			SHEET 1 OF 1
v2			

REV.	DATE	DCN #	DRAWING TREE #
v1	06 FEB 2015	E1500047-x0	-
v2	07 APR 2015	E1500163-x0	-
-	-	-	-

D1500055-aLIGO, OMC, Stray light baffle, VERT PANEL (-X Side), PART PDM, REV: X:003, DRAWING PDM, REV: X:003