



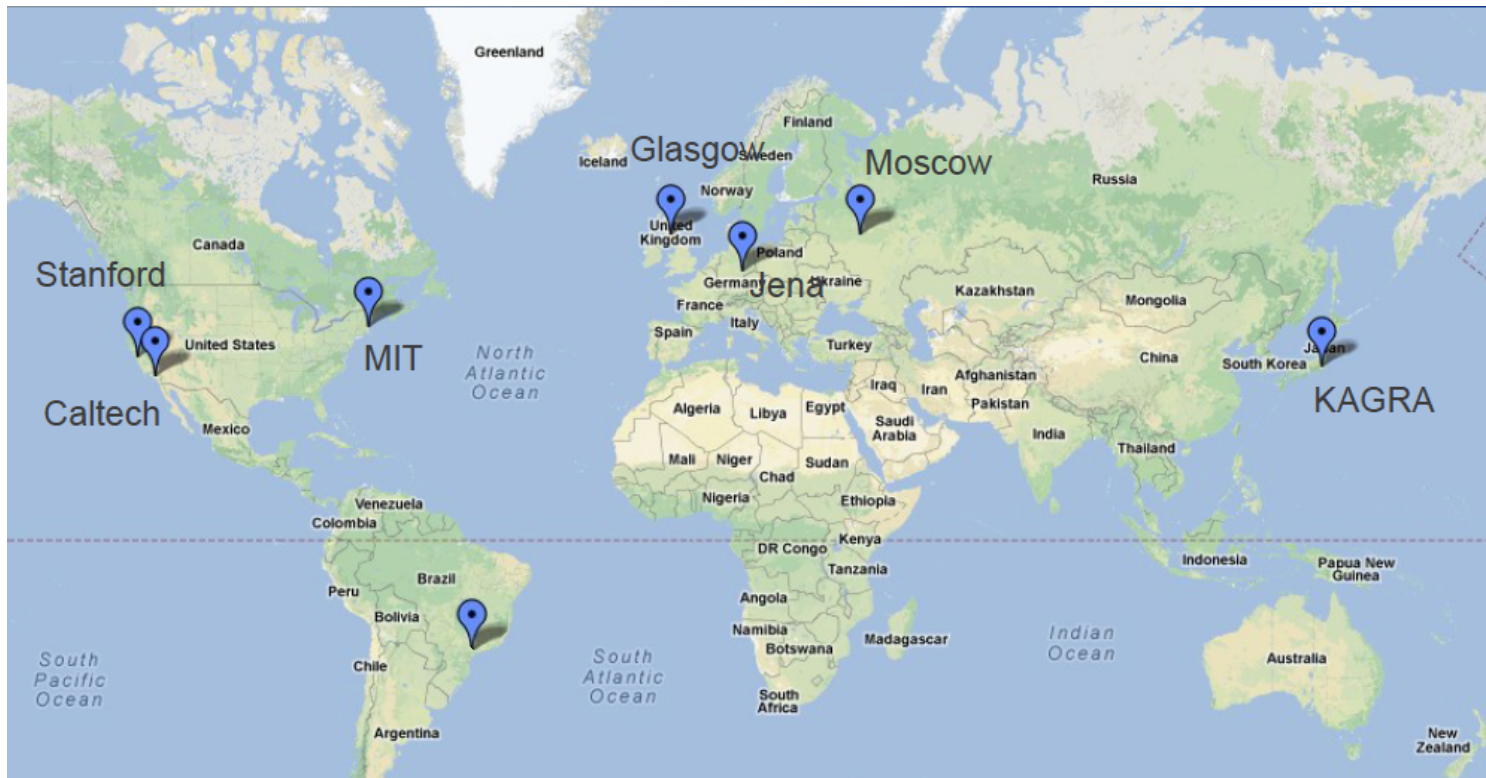
Cryogenic Test Mass Work at Stanford

Brett Shapiro

Stanford cryo people:

Brian Lantz, Tim MacDonald, Dakota Madden-Fong (summer '13 and '14)

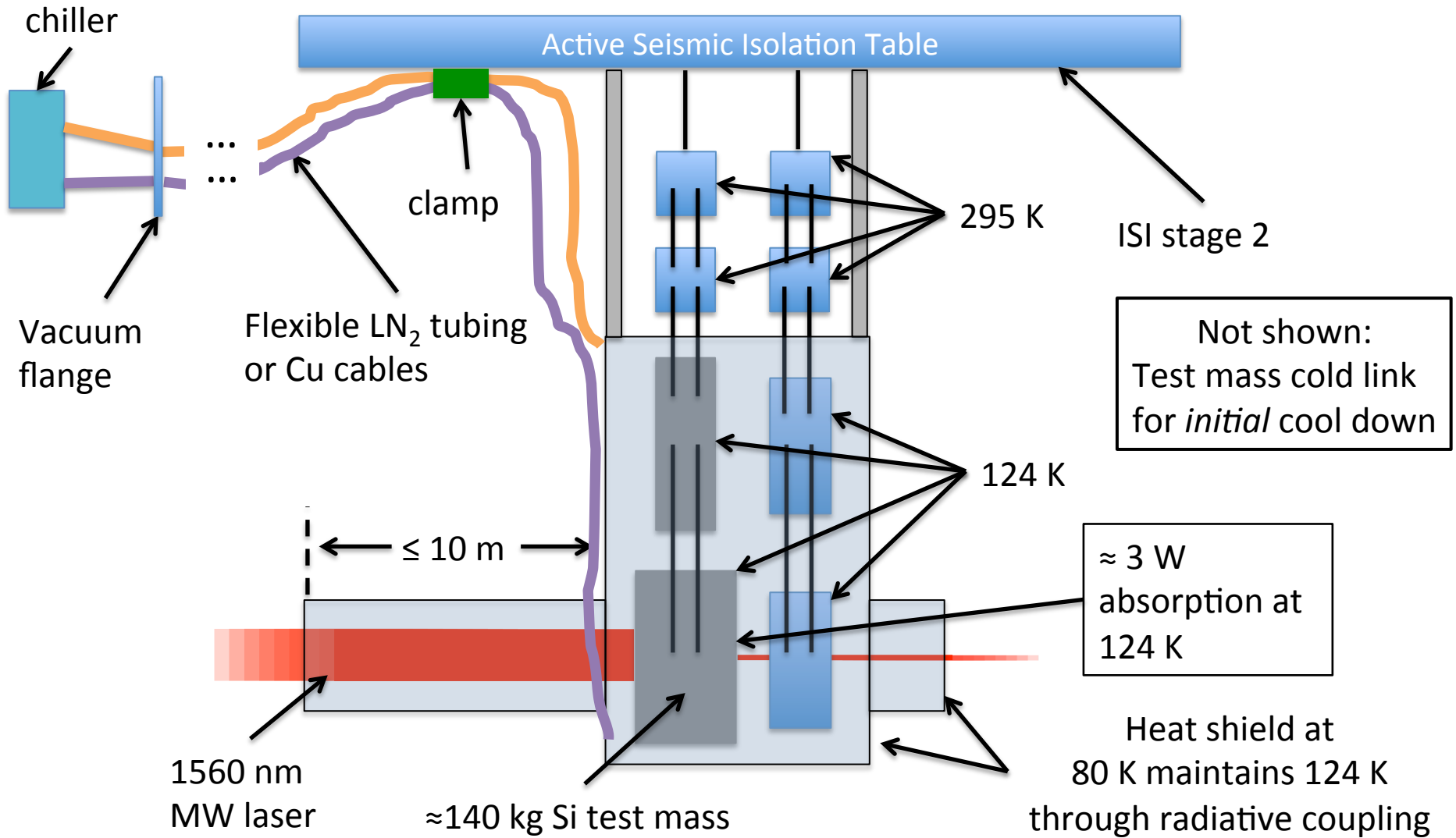
LIGO III cryo work distribution



- Caltech - cryogenic reference cavities; direct thermal noise measurements
- Jena/Glasgow/Moscow - mechanical loss
- MIT – high emissivity coatings
- KAGRA – 20 K sapphire suspensions
- INPE Brazil – Cryogenic multi-nested pendulum
- Stanford – optical coatings (Riccardo Bassiri’s talk); cryogenic technology

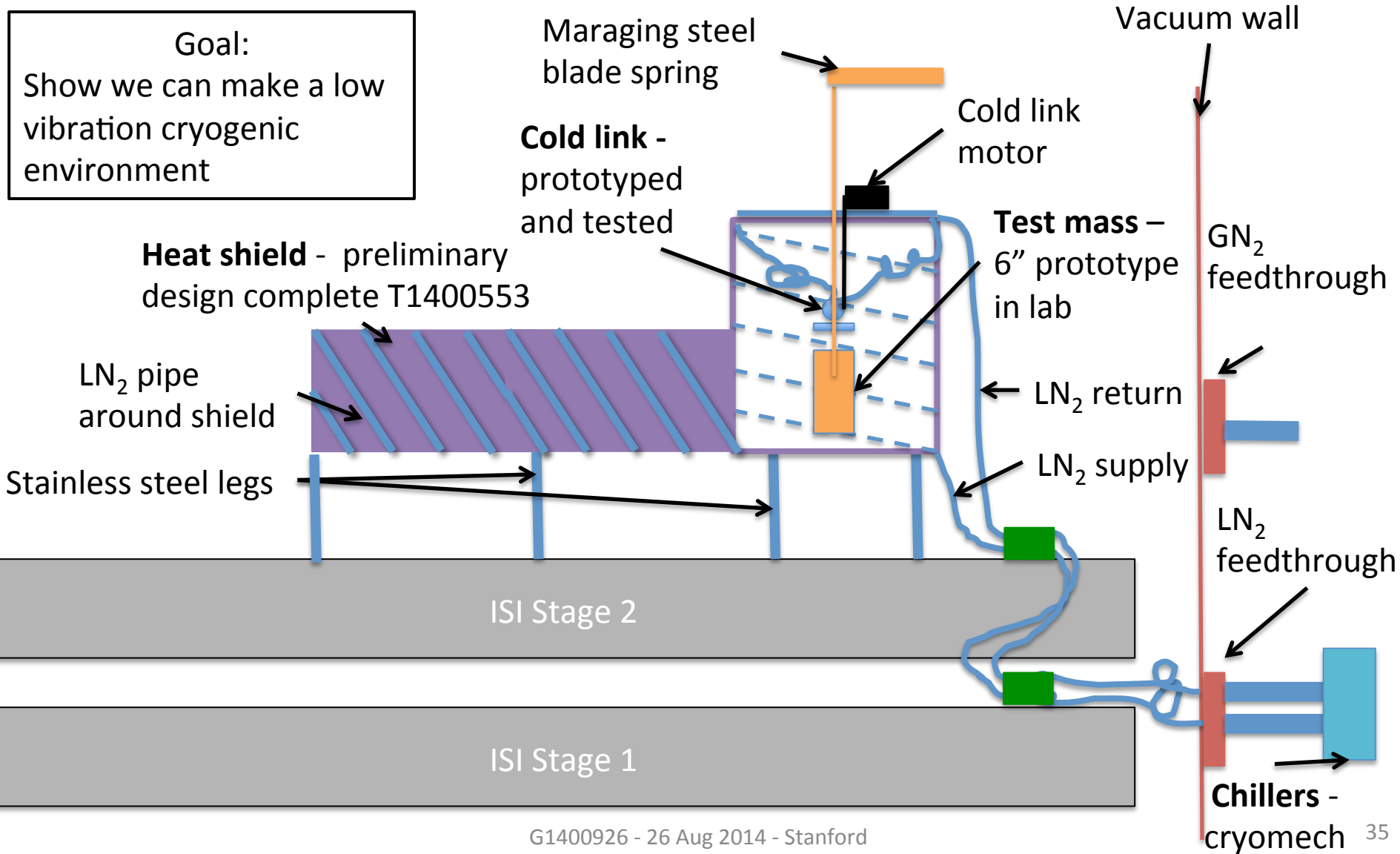
G1400926 - 26 Aug 2014 - Stanford

LIGO III Cryosystem

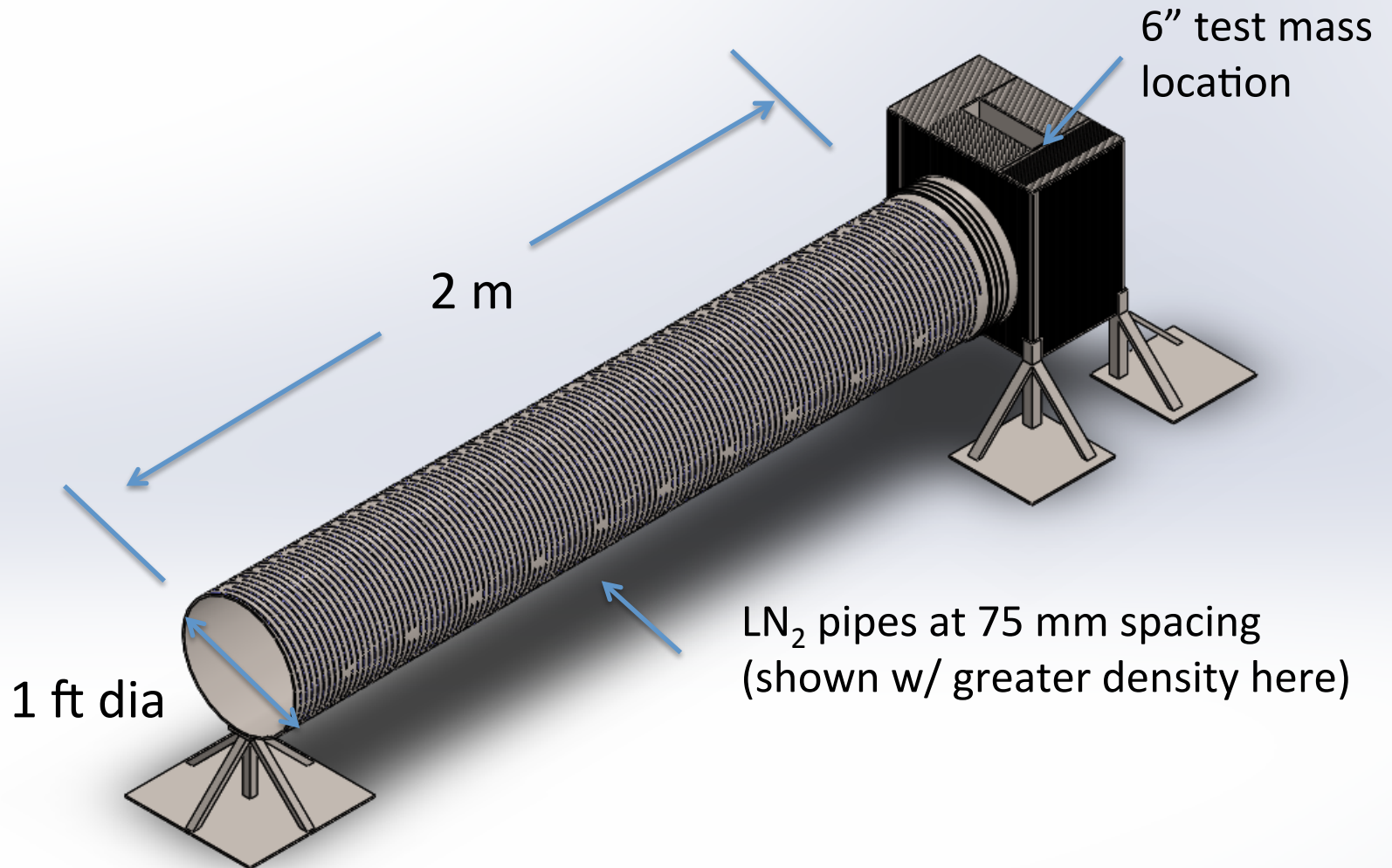


Integrated Experiment Beginning

Goal:
Show we can make a low
vibration cryogenic
environment



Stanford Heat Shield



Material: Stainless steel for weldability

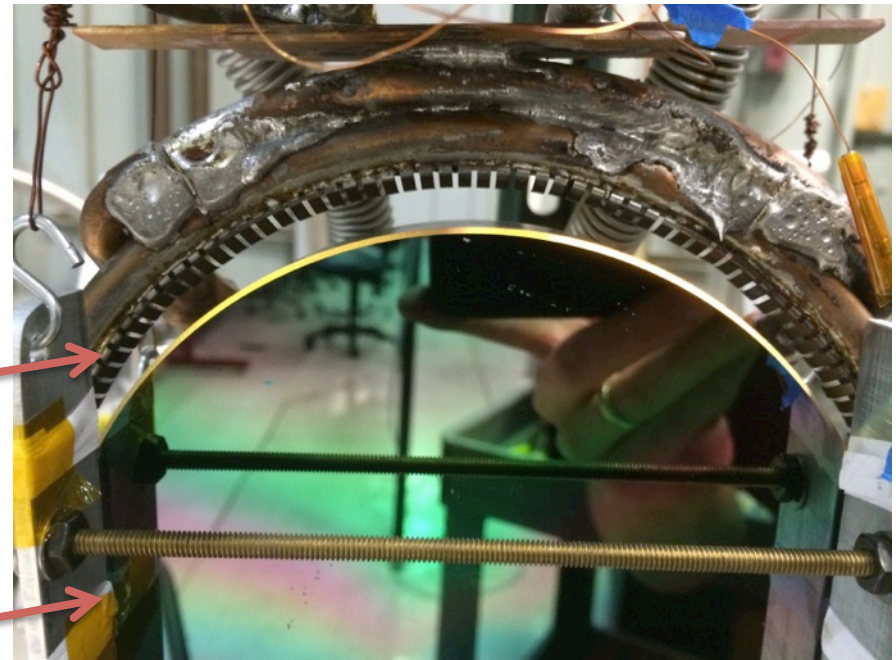
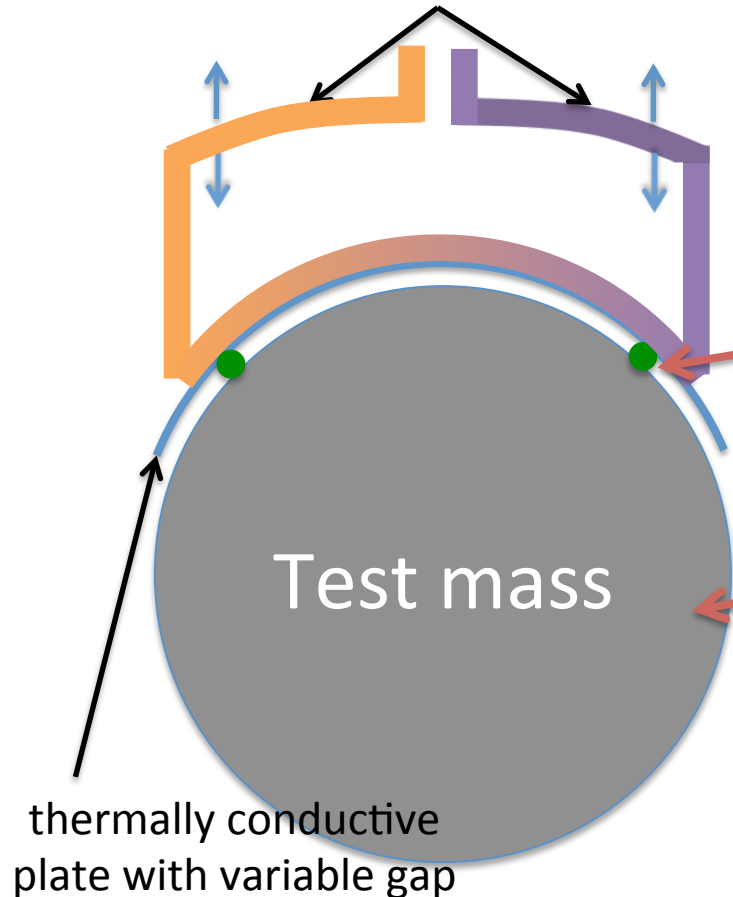
Dakota Madden-Fong - T1400553

Initial Cool Down Cold Link – 2 Designs

Conductive cooling, low pressure N_2 gas

Stanford Prototype

liquid N_2 pipe flexures or Cu cables



- Operates in partial vacuum
- Fine temperature control
- Permits both conductive and convective cooling.

Pros and Cons of LN₂ pipe vs. Cu cable

Cu cable

Pros:

- No fluid to make noise
- No LN₂ pumping mechanism
- No risk of N₂ leaks

Cons:

- Low heat transfer
- Cryo refrigerator must be placed near feedthrough
- High bulk: stiffness, weight, etc
 - $Q = K(A/L)\Delta T$
 1. Big L means big A
 2. Can reduce A by making cold end less than LN₂ (77 K). E.g. Cryomech's PT407 can pull 25W at 55 K.
 - Minimize stiffness by using lots of this wires, but wire dia must be > electron m.f.p.
- Thermal conductivity decreases when wire dia becomes smaller than electron m.f.p.
- Hysteresis
 - Lots of small wires sliding past each other
- High difficulty in minimizing seismic shorting
 - Minimize using:
 1. Lots of thin wires
 2. Intermediate masses along length

LN₂ pipe

Pros:

- High heat transfer
- Low bulk
- Moderate difficulty in minimizing seismic shorting
- Length of pipe in vacuum not an issue for net heat transfer (longer pipes do require more pressure to push fluid)
- Vibrating cryorefrigerator can be placed further from vacuum feedthrough.

Cons:

- Complex LN₂ pumping mechanism
- Requires its own seismic isolation stage.
- Risk of leaking
- Fluid flow could contribute noise
 - Minimize by:
 1. Cooling the LN₂ so it doesn't boil
 2. Ensuring laminar flow

LN₂ pipes vs Cu cables trade-offs

	Heat Transfer	Added weight	Seismic shorting	complexity of cryo system	Vacuum leaks
Copper cables					
LN ₂ pipes					

Good

Risky

Fair

Show stopper

Cryogenic Cu Braids



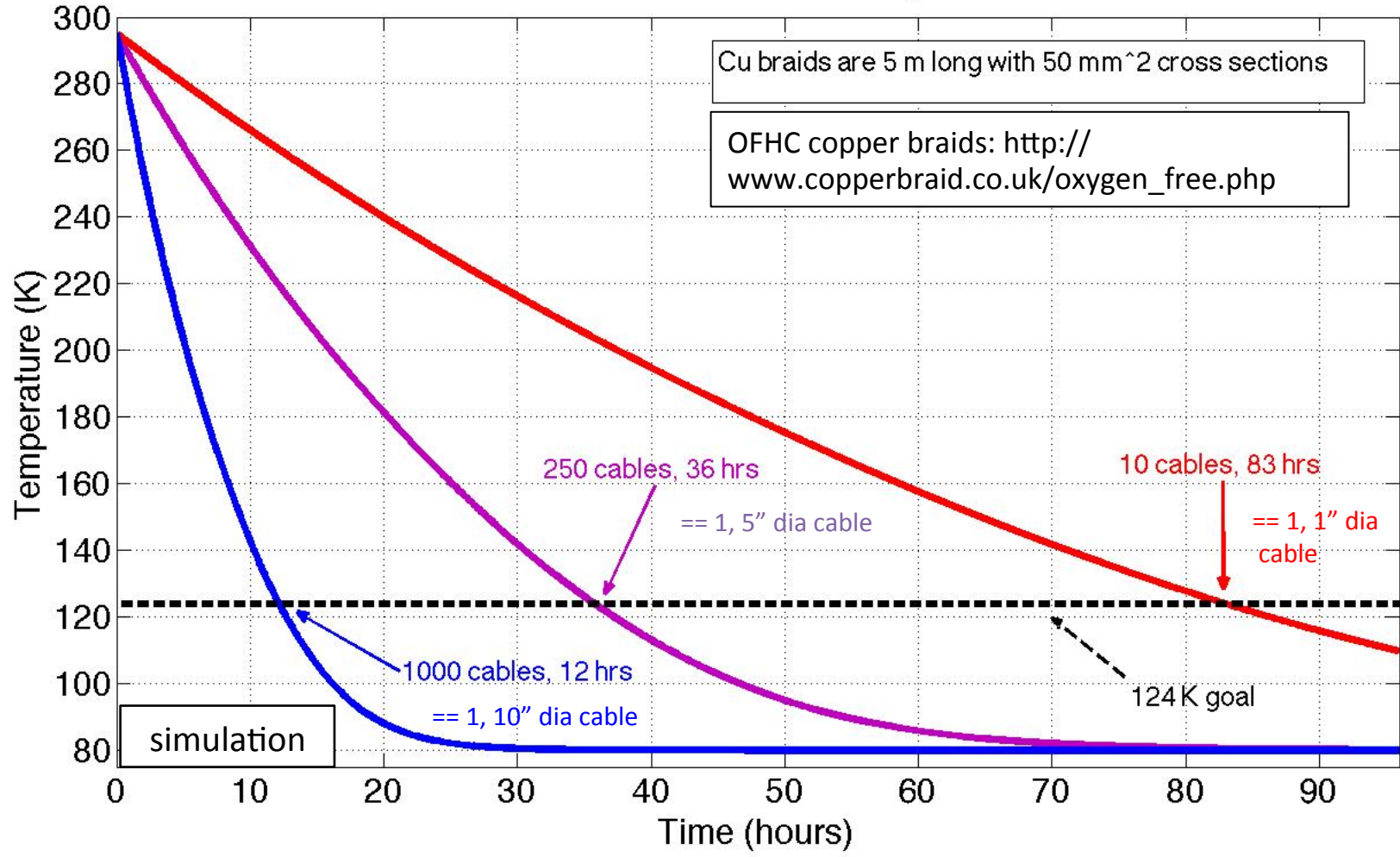
Oxygen Free round Copper braid

Copper braid made from oxygen Free copper wire 0.071 mm dia - Price is for 50 metres		
Nominal area (mm ²)	Typical Wire Size (mm)	Ex works Liverpool UK GBP
0.44	0.071	100.00
1.27	0.071	100.00
4	0.071	180.00
6	0.071	200.00
8	0.071	240.00
35	0.2	1,000.00
50	0.2	1,400.00

Copper Braid Products Ltd. - http://www.copperbraid.co.uk/oxygen_free.php

Test mass cool down

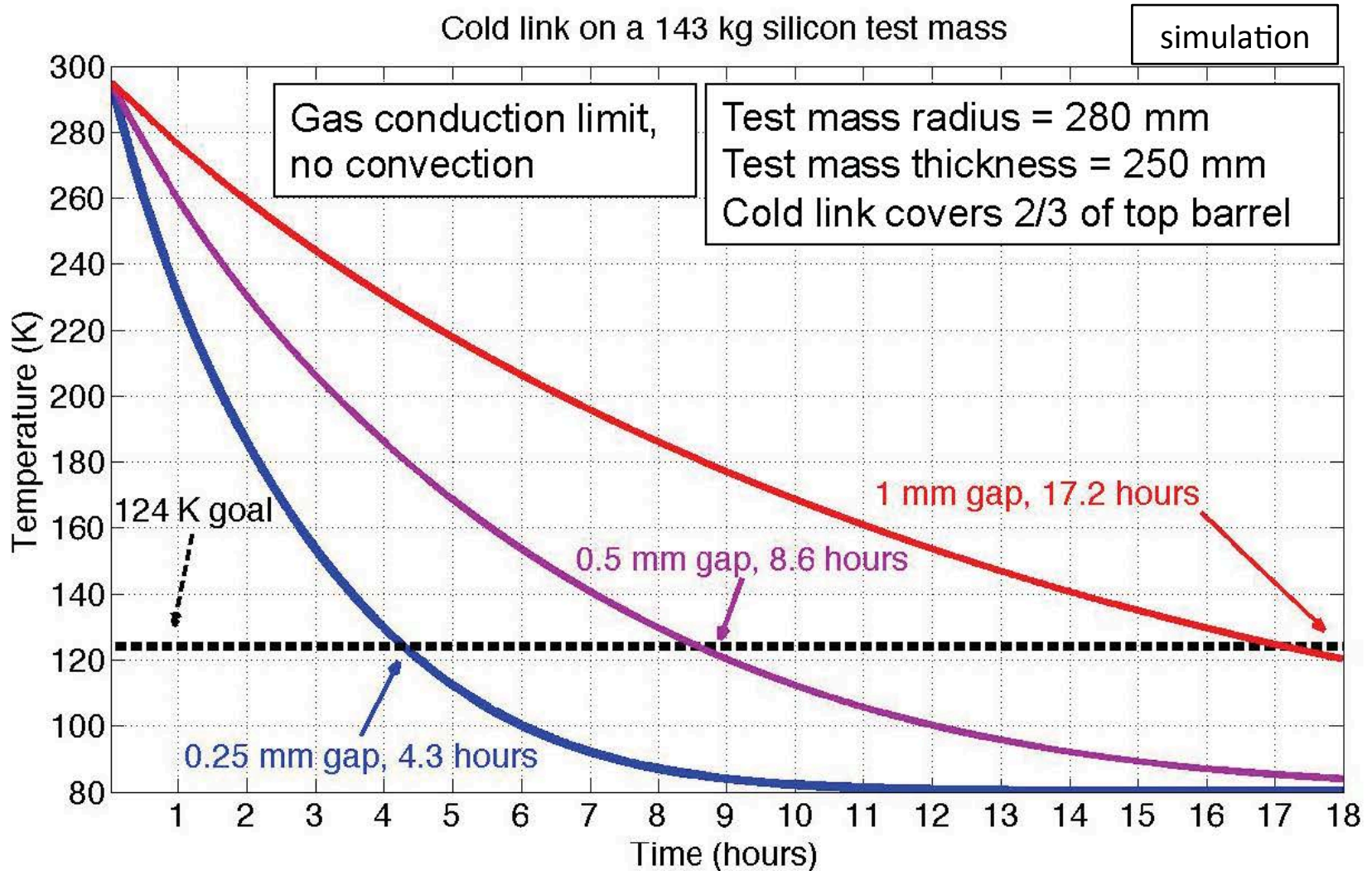
Cu braid cool down curves for a 143 kg silicon test mass



LN₂ Piping System

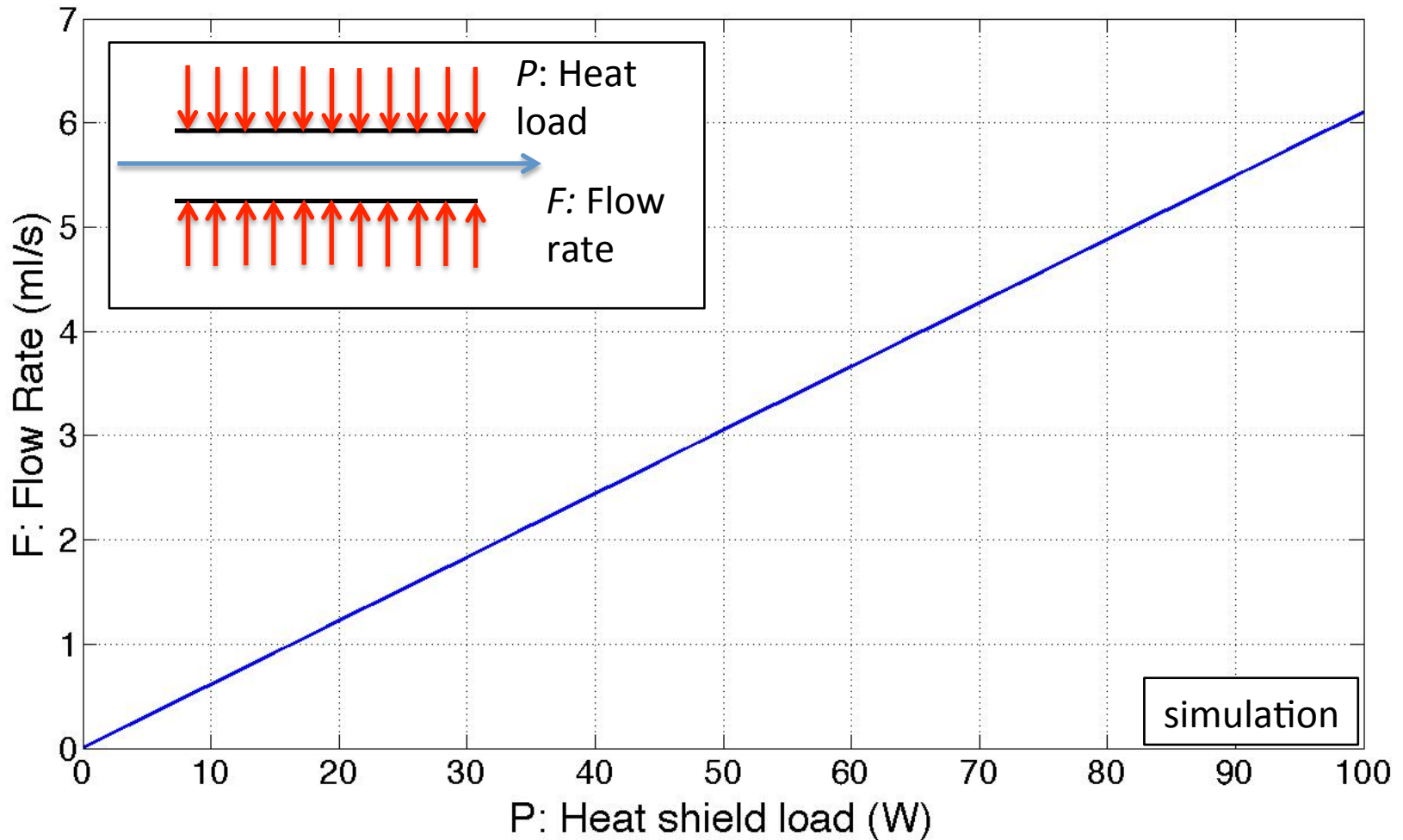


Test mass cool down



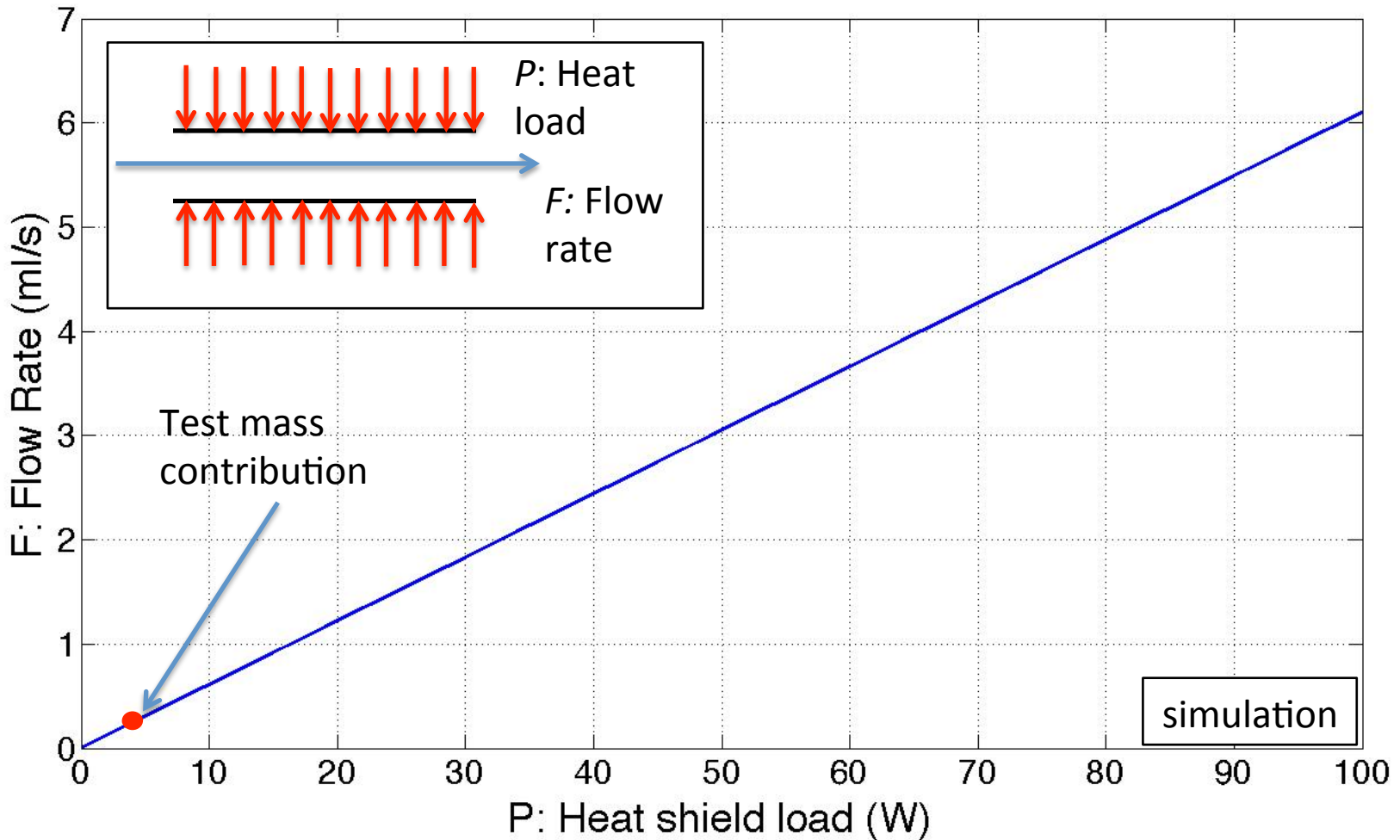
Steady state cooling with LN₂

Heat shield LN₂ flow rate - LN₂ 10 K below boiling point



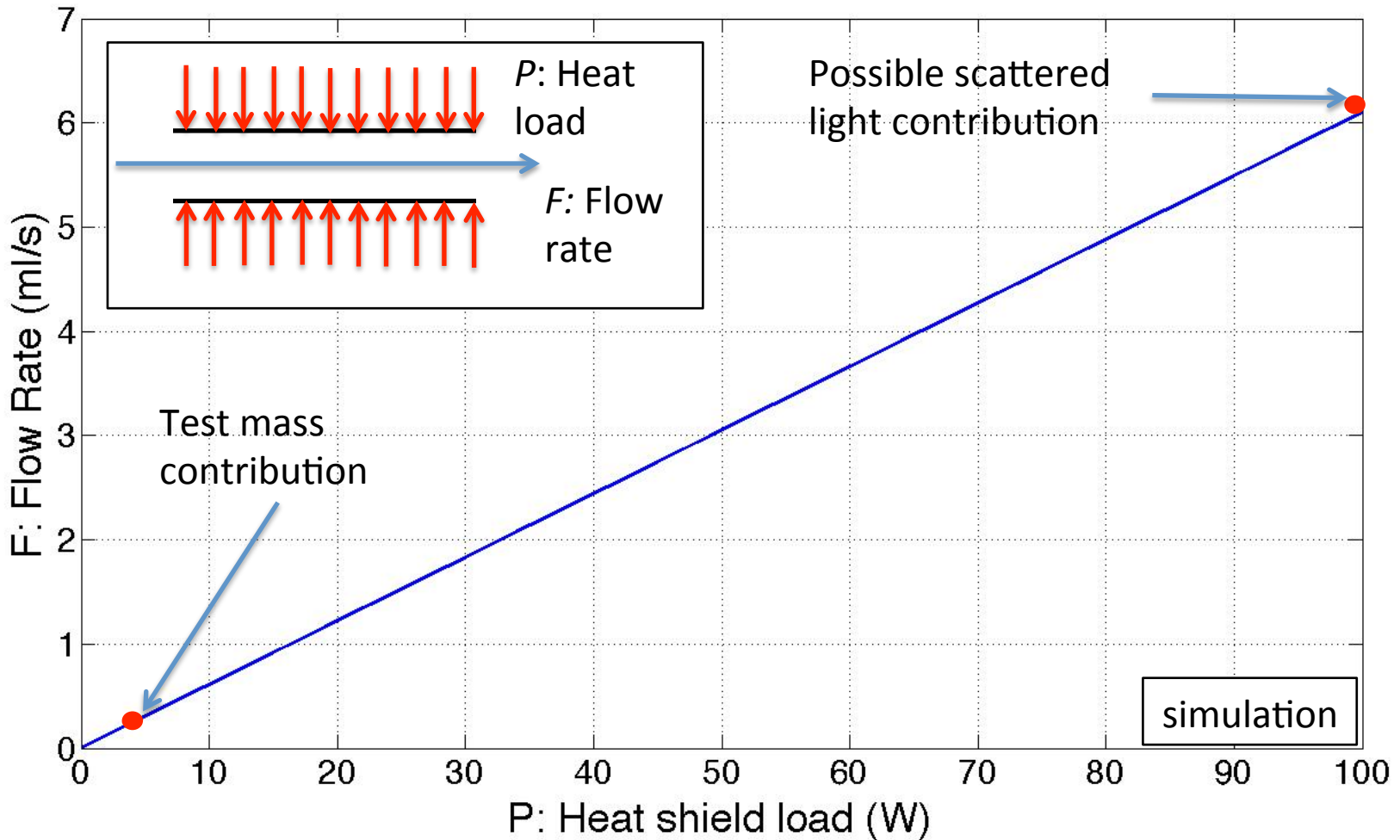
Steady state cooling with LN₂

Heat shield LN₂ flow rate - LN₂ 10 K below boiling point

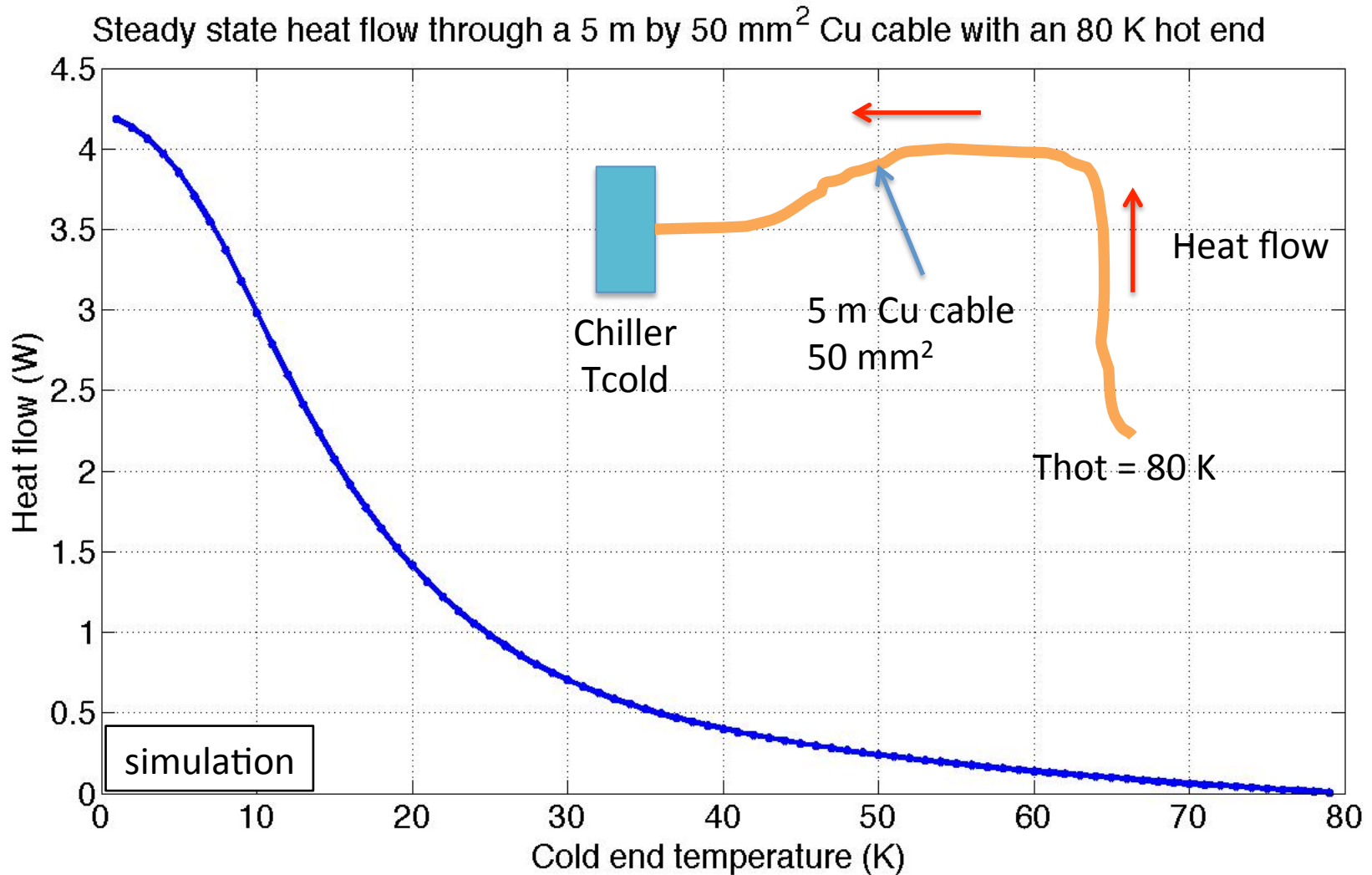


Steady state cooling with LN₂

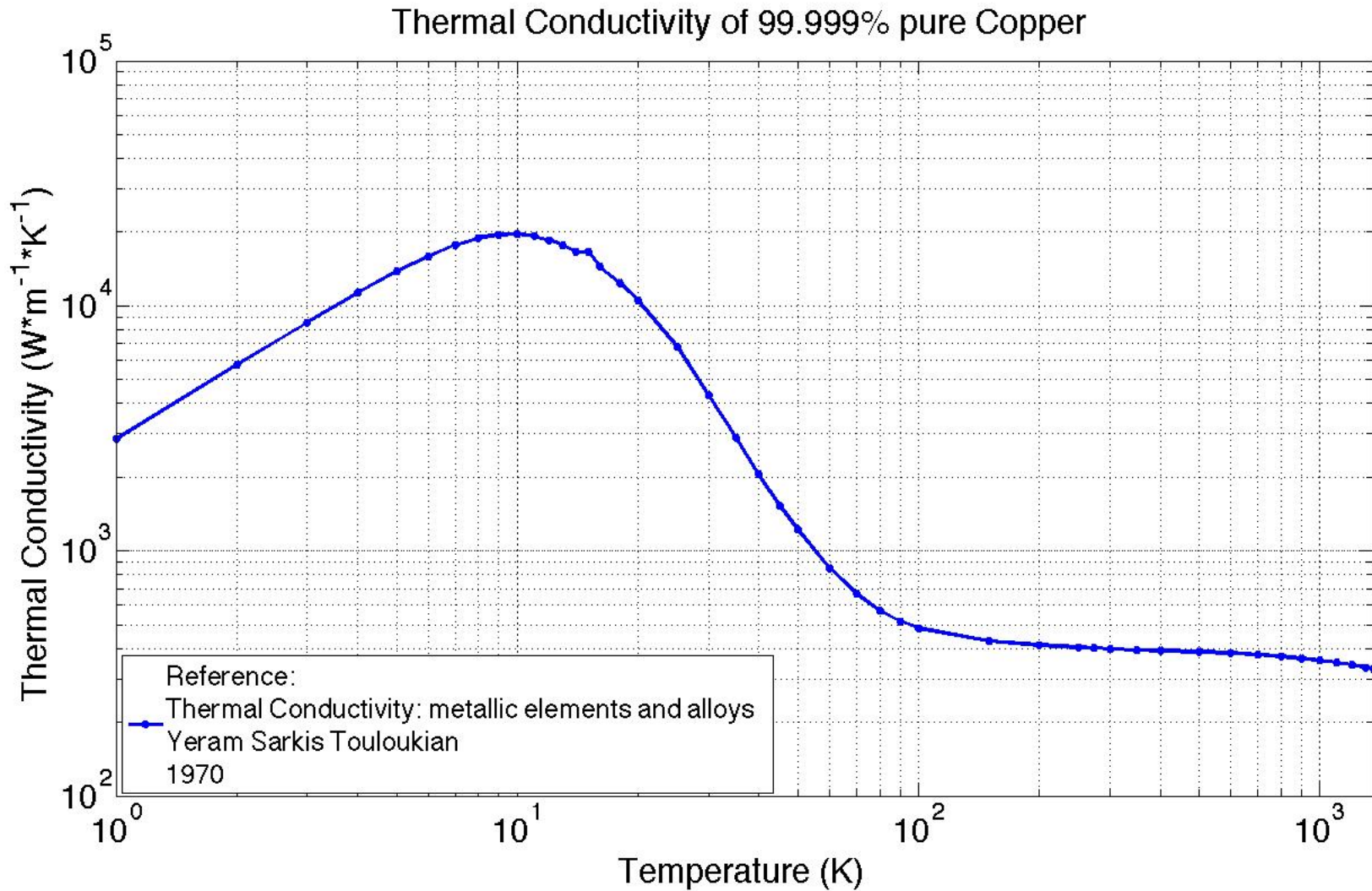
Heat shield LN₂ flow rate - LN₂ 10 K below boiling point



Steady state cooling with a Cu cable

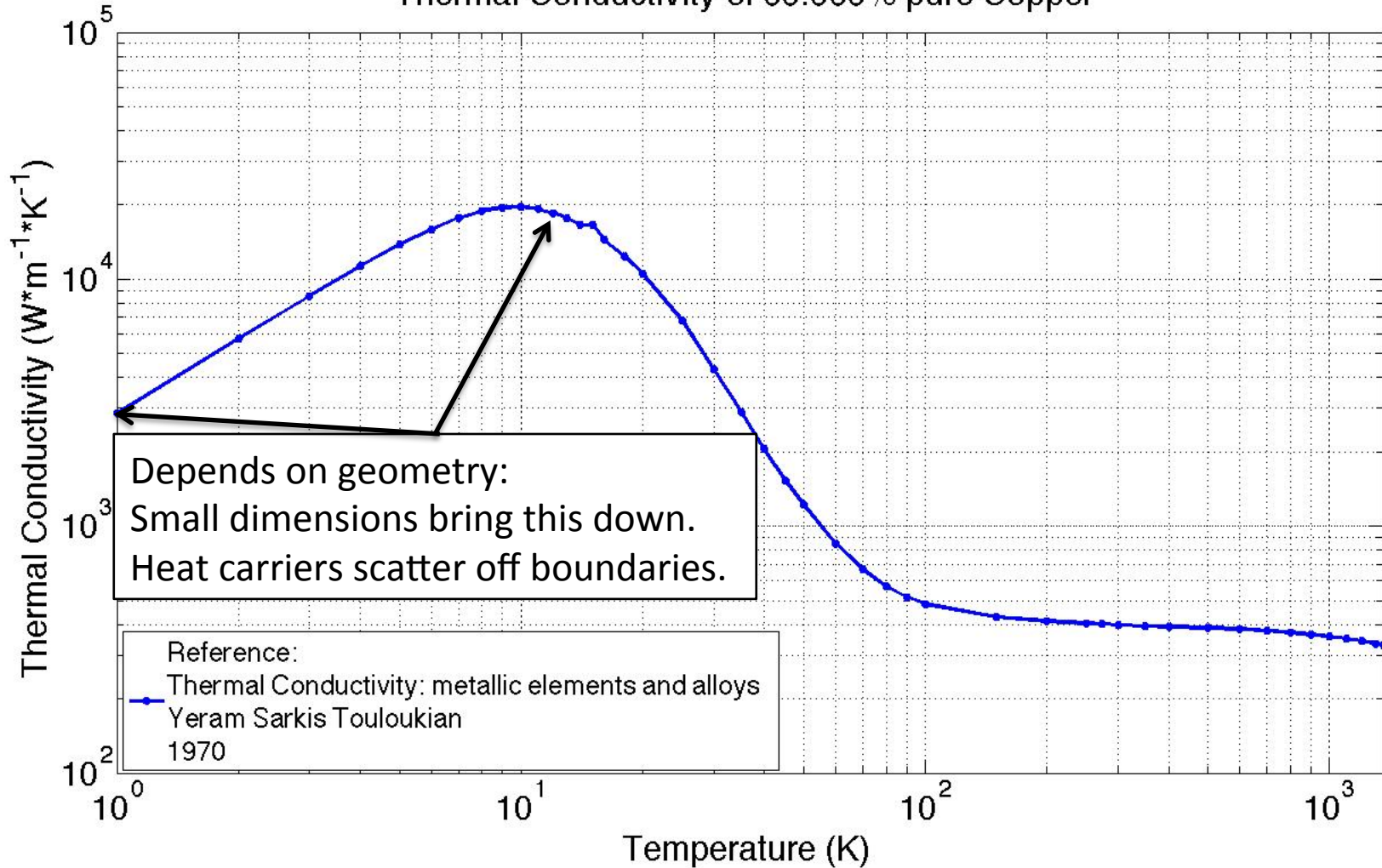


Copper thermal conductivity



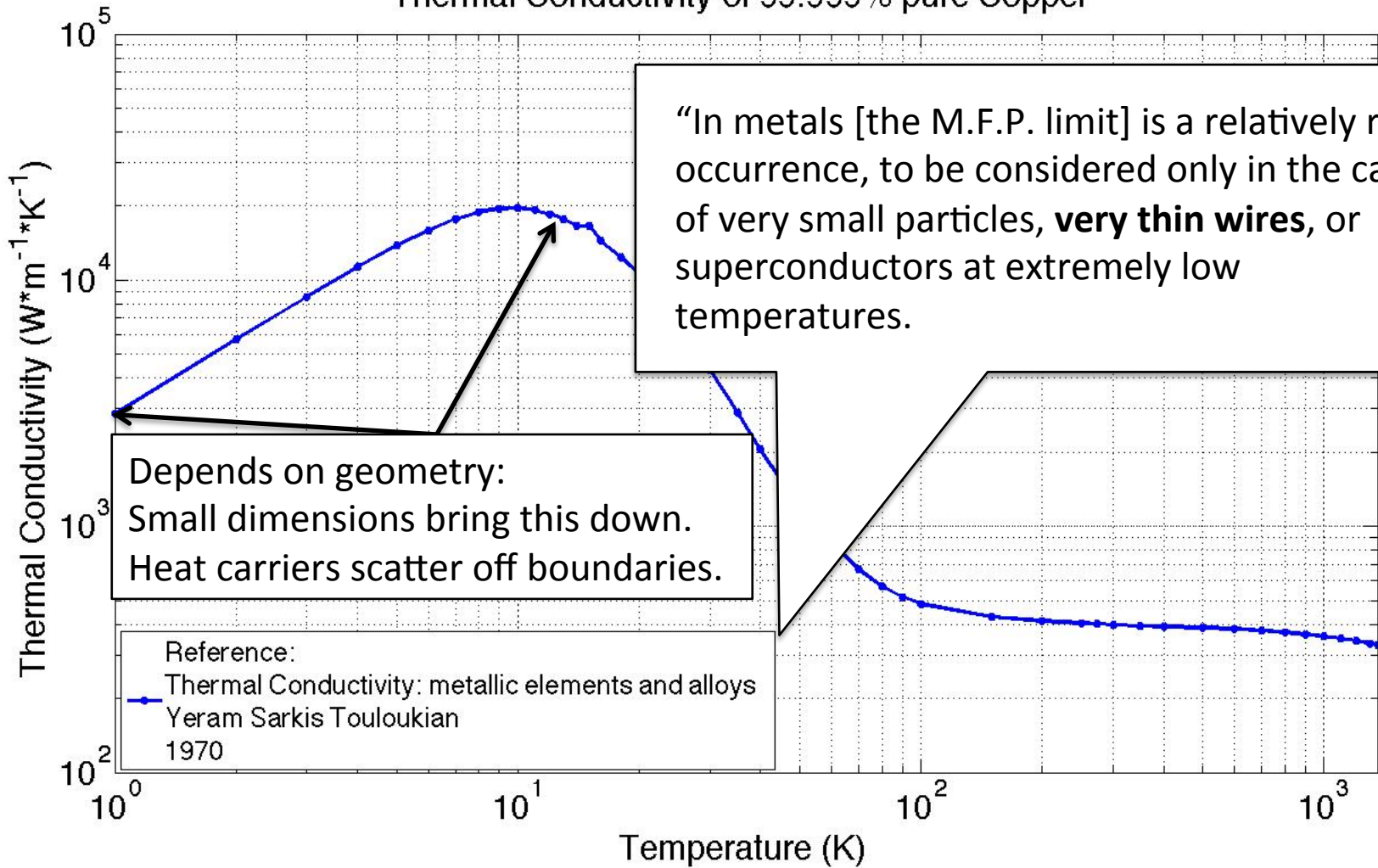
Copper thermal conductivity

Thermal Conductivity of 99.999% pure Copper



Copper thermal conductivity

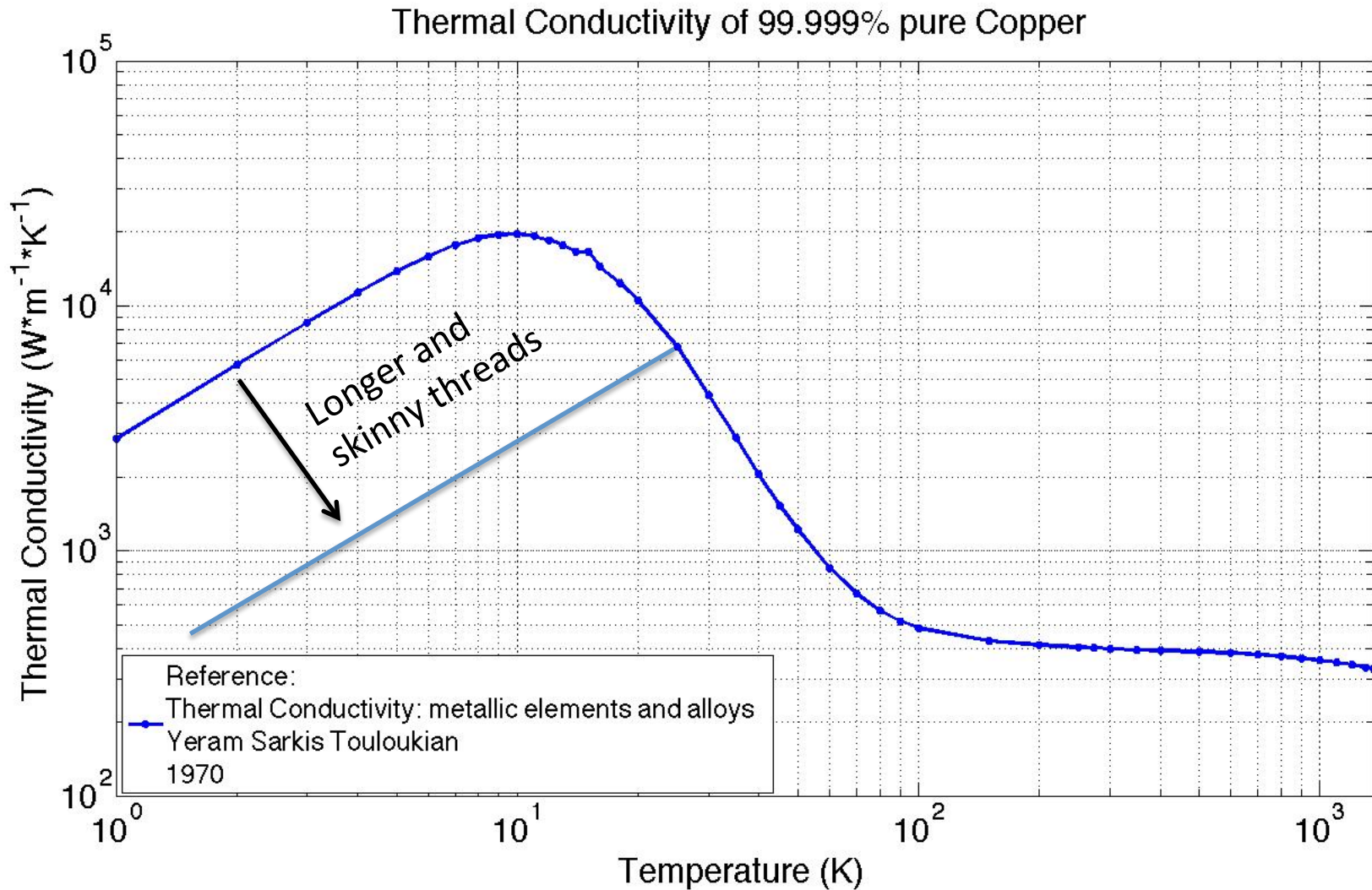
Thermal Conductivity of 99.999% pure Copper



“In metals [the M.F.P. limit] is a relatively rare occurrence, to be considered only in the case of very small particles, **very thin wires**, or superconductors at extremely low temperatures.

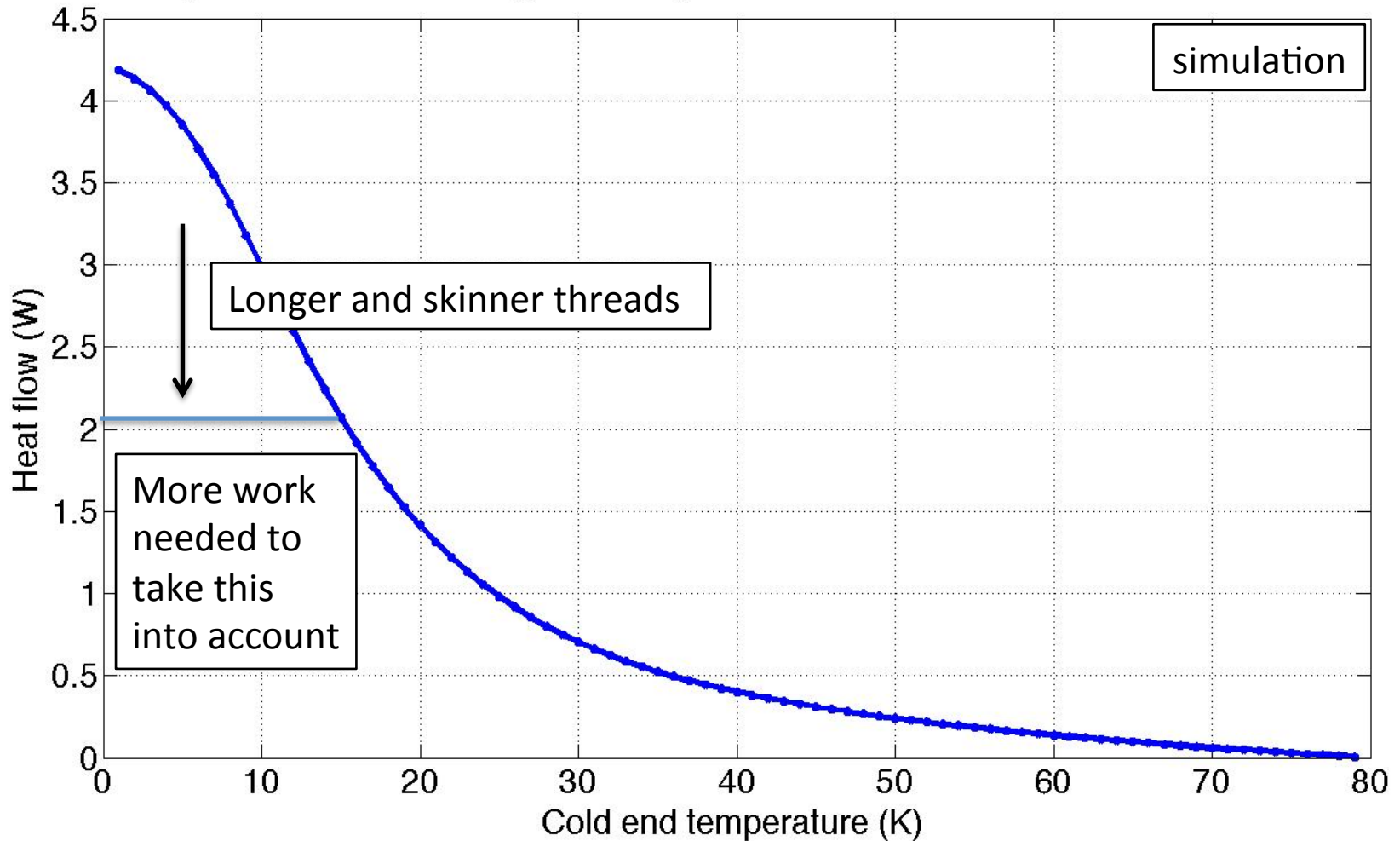
Depends on geometry:
Small dimensions bring this down.
Heat carriers scatter off boundaries.

Copper thermal conductivity

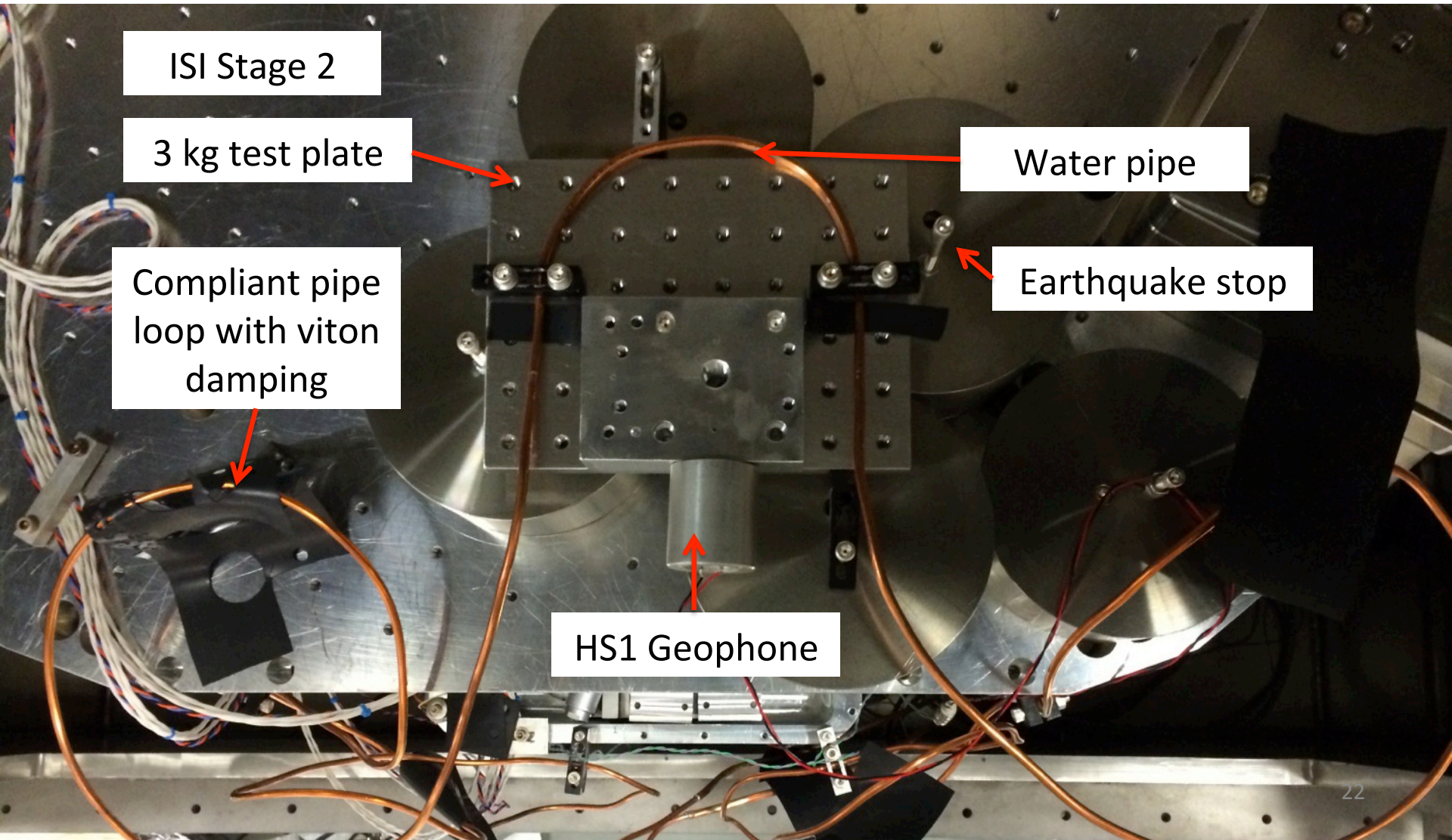


Steady state heat through a Cu cable

Steady state heat flow through a 5 m by 50 mm² Cu cable with an 80 K hot end



Flow-Induced Vibration Experiment



ISI Stage 2

3 kg test plate

Compliant pipe loop with viton damping

Water pipe

Earthquake stop

HS1 Geophone



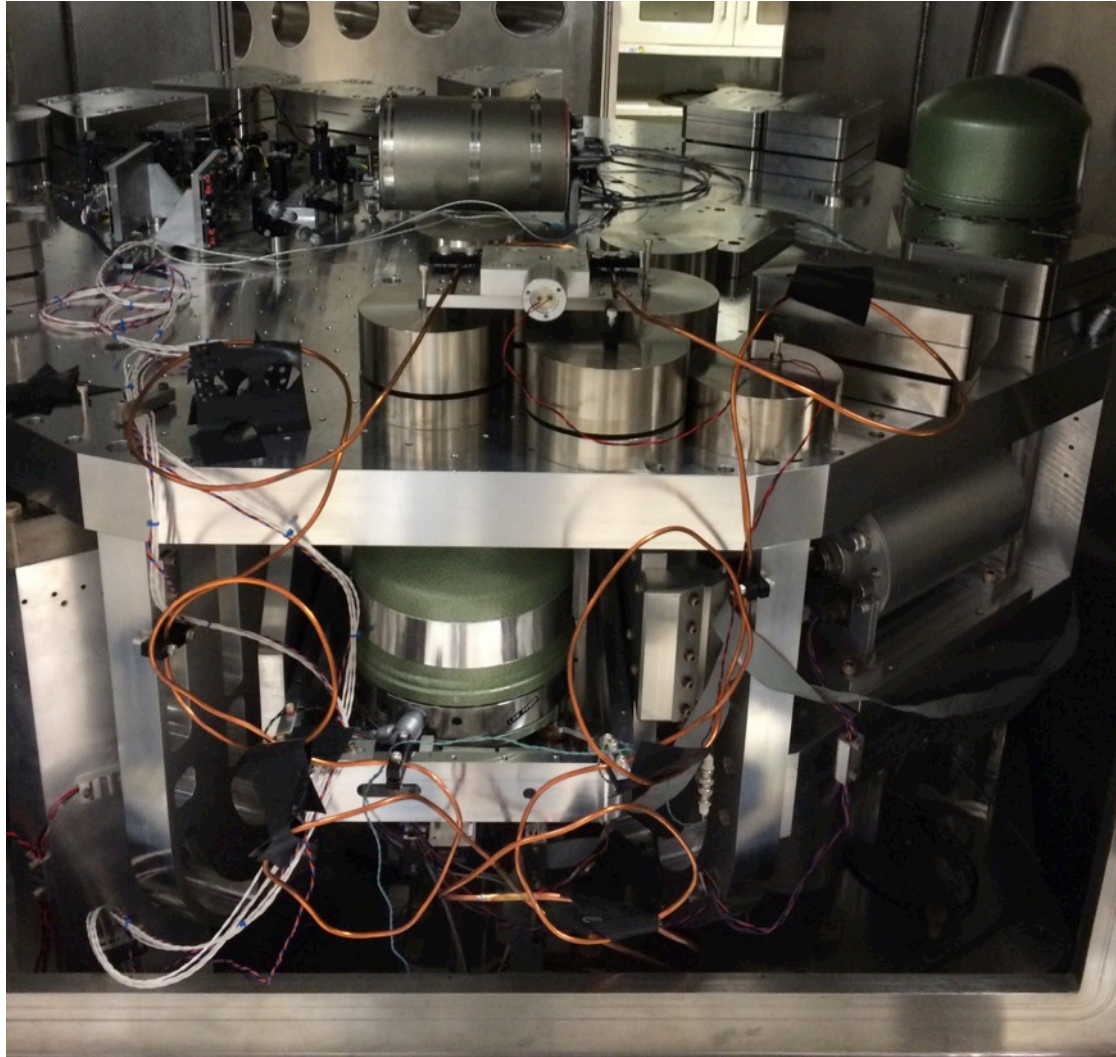
Water pipe

HS1 Geophone

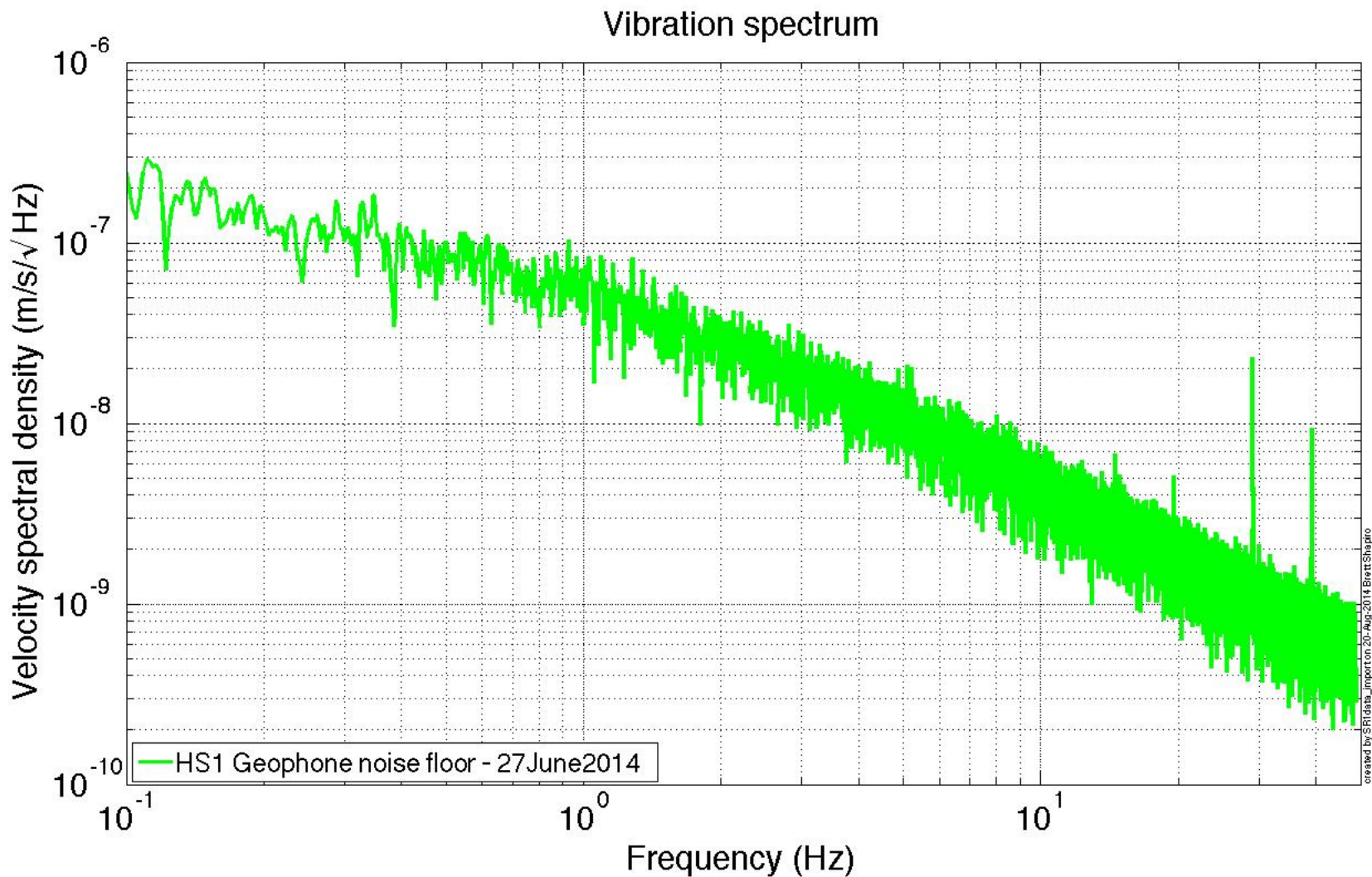
3 kg test plate

Viton balls to
for damping
and horizontal
isolation

Flow-Induced Vibration Experiment

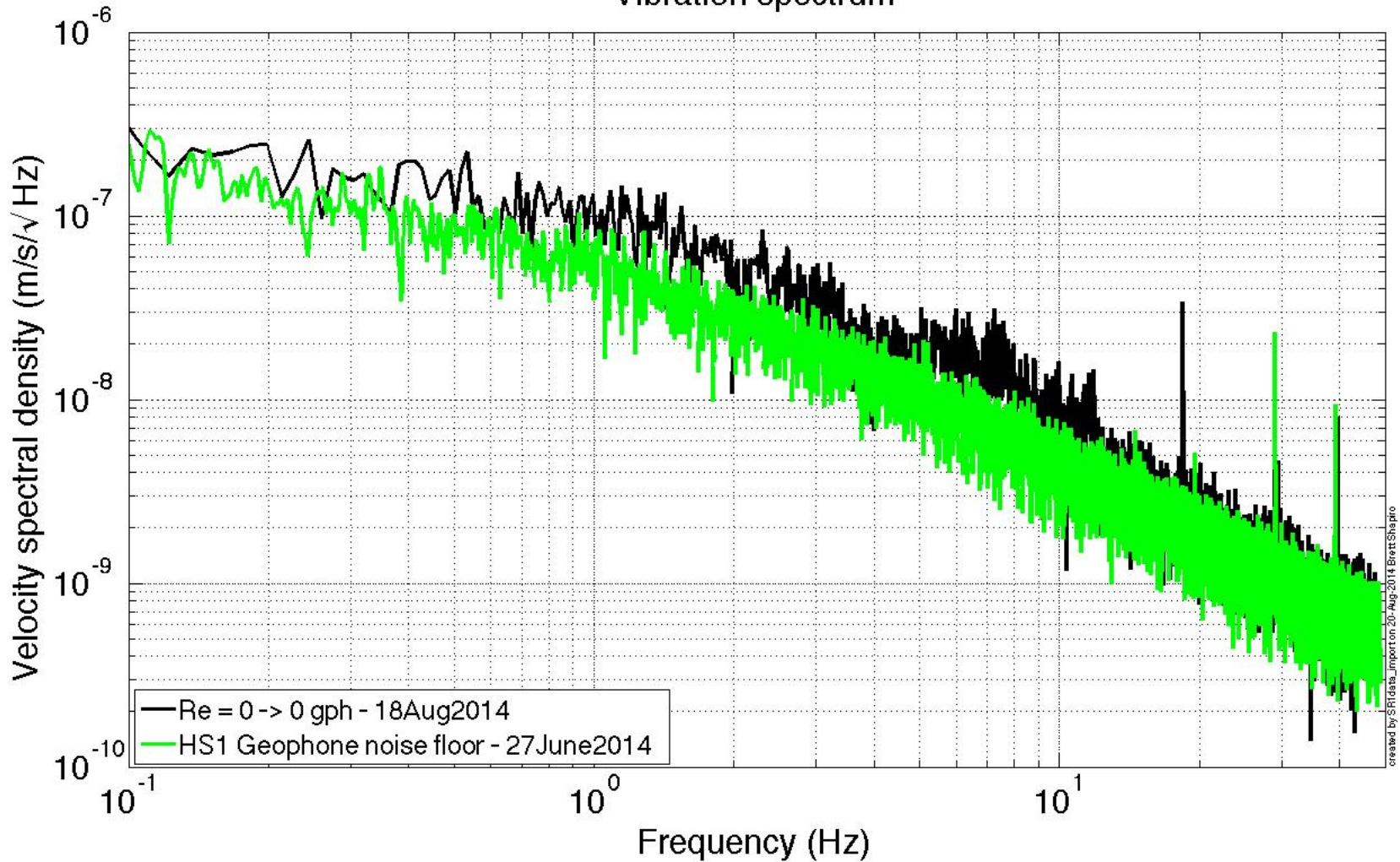


Flow-induced vibration measurement



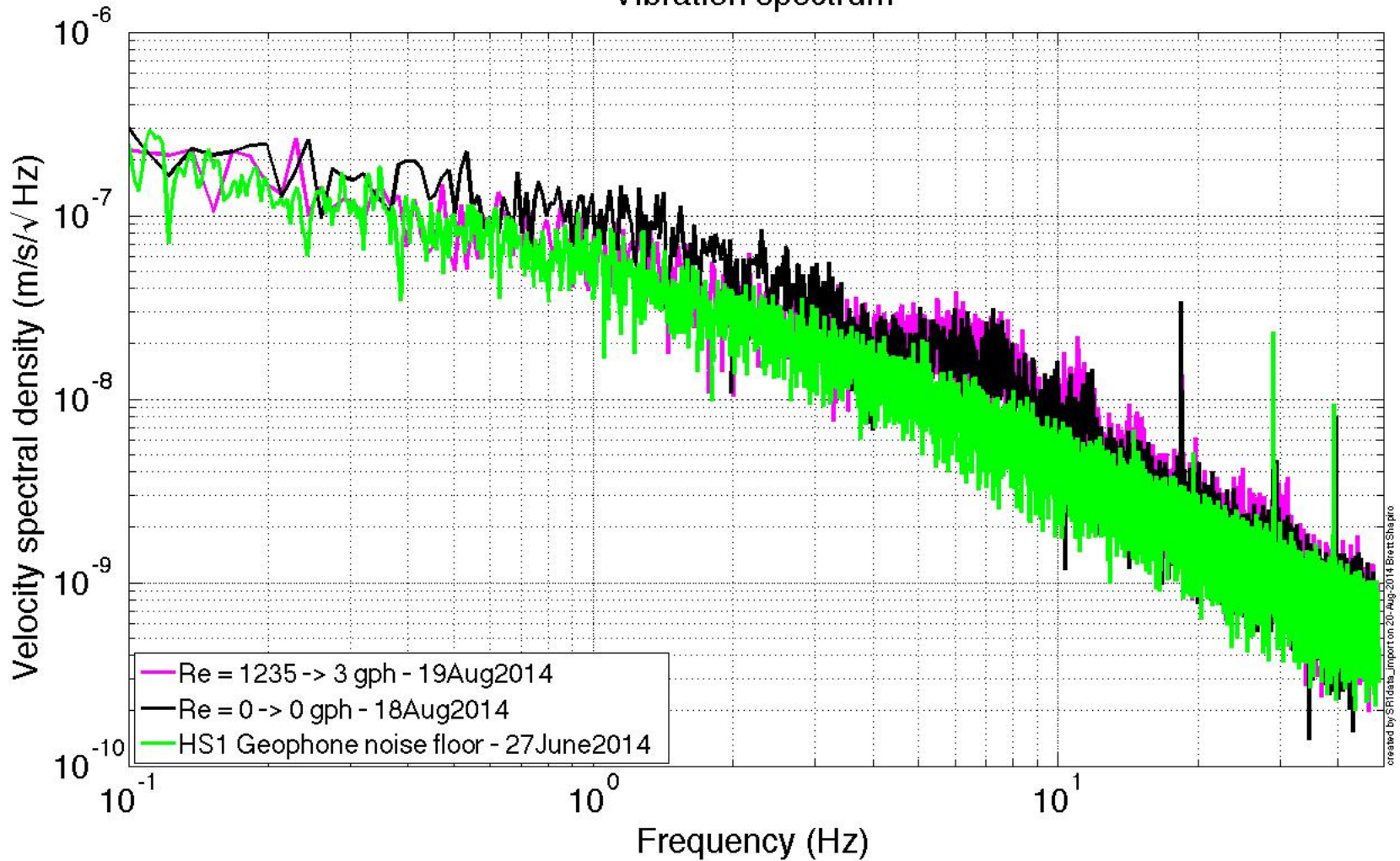
Flow-induced vibration measurement

Vibration spectrum



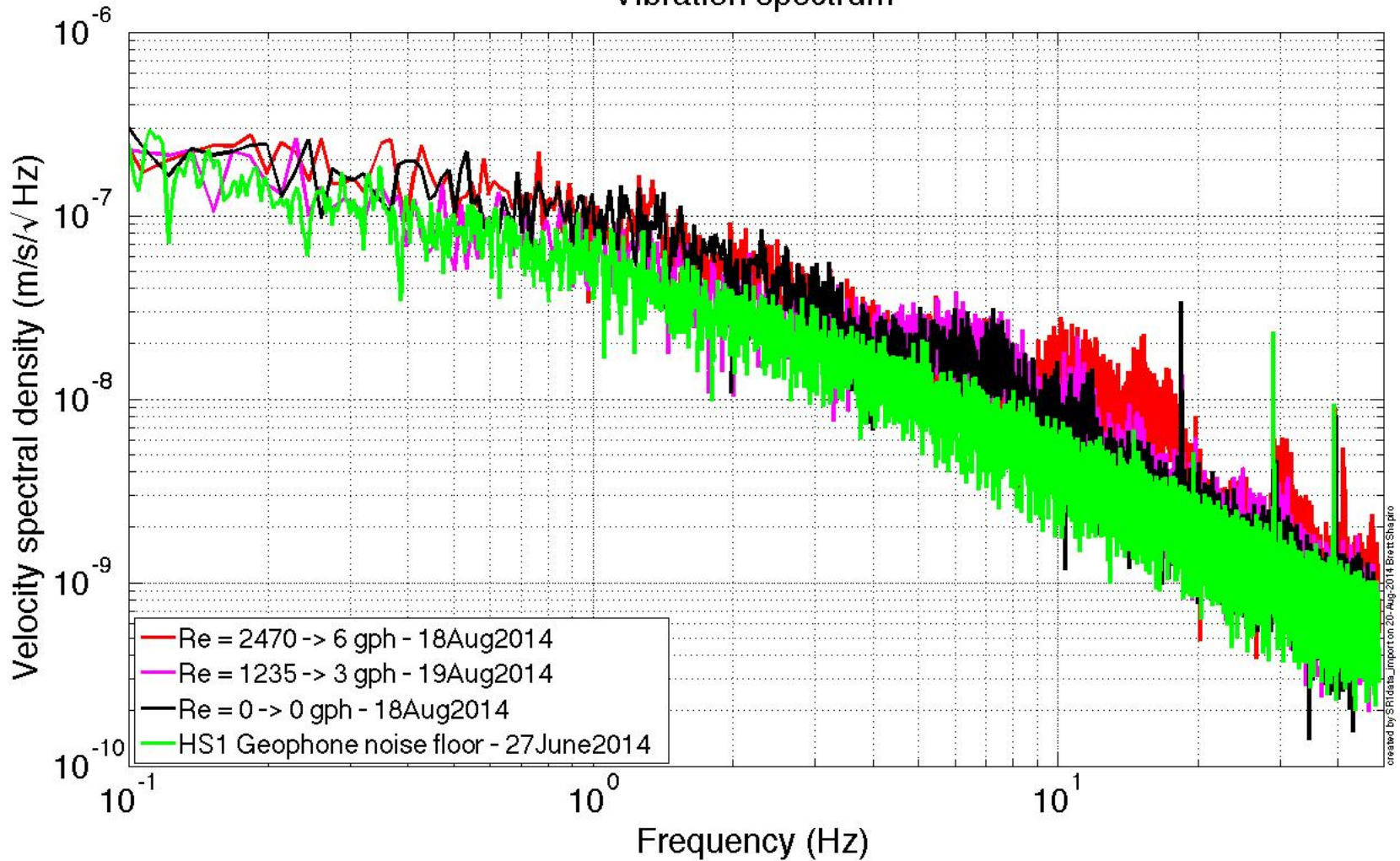
Flow-induced vibration measurement

Vibration spectrum



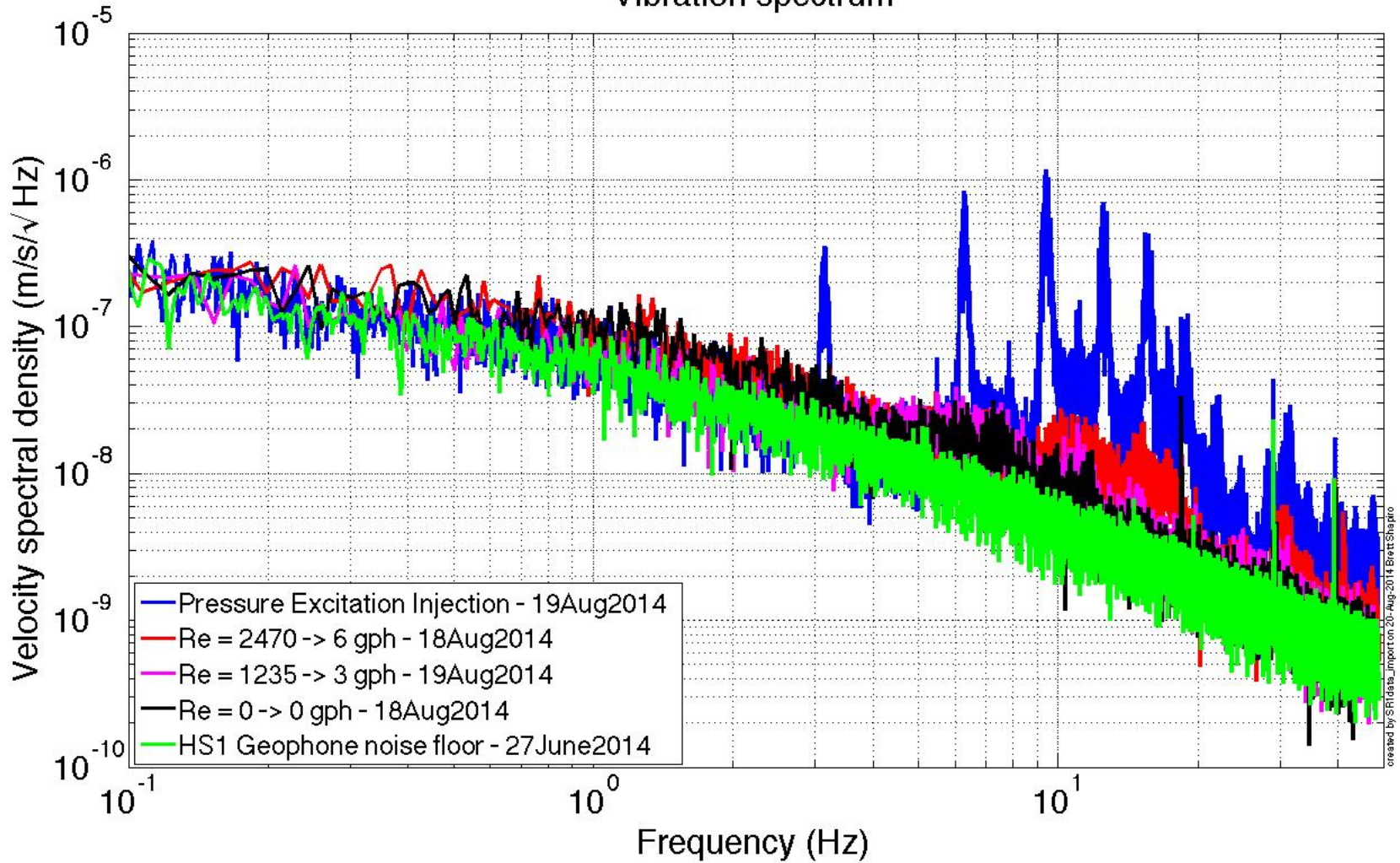
Flow-induced vibration measurement

Vibration spectrum



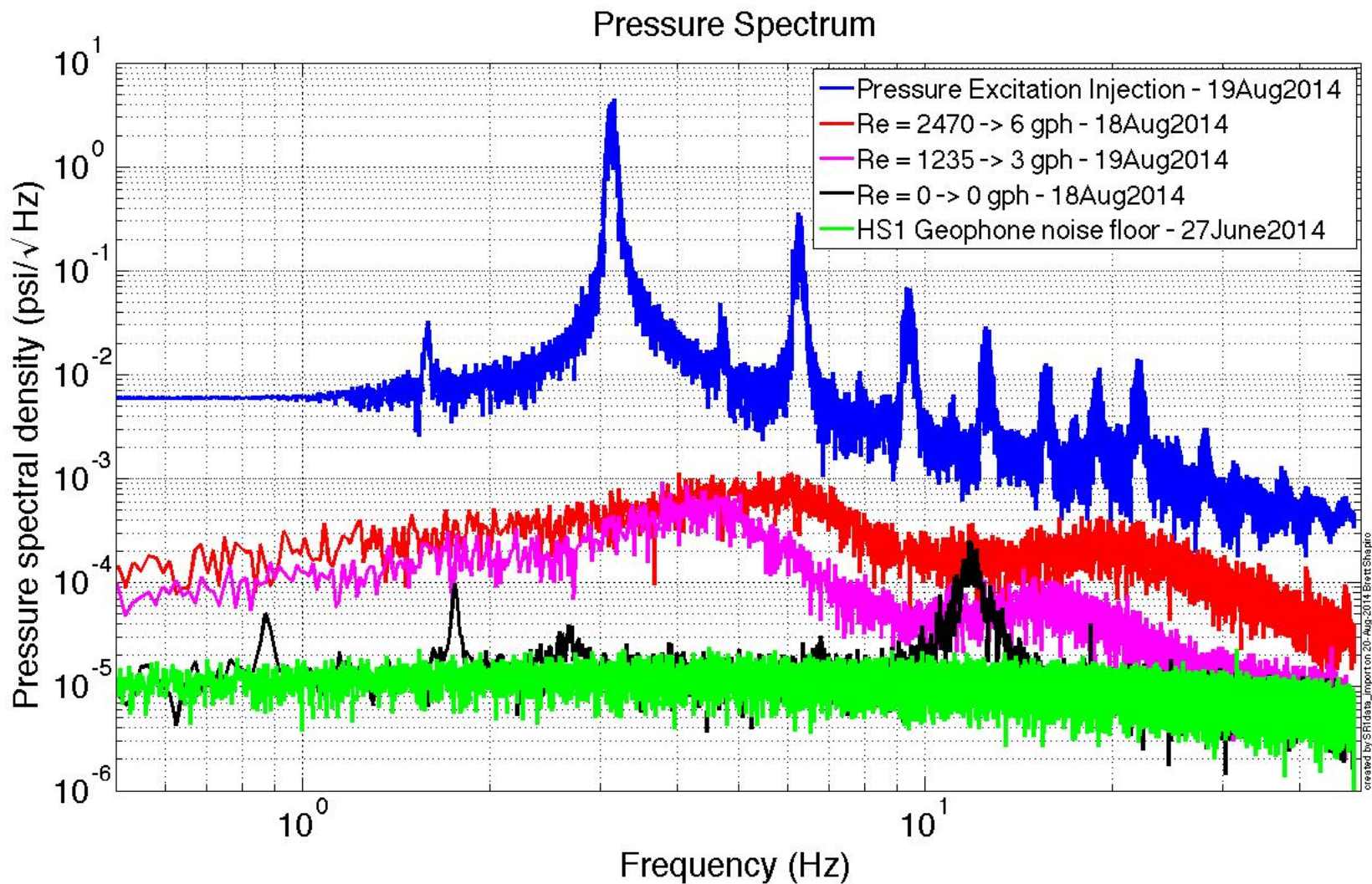
Flow-induced vibration measurement

Vibration spectrum

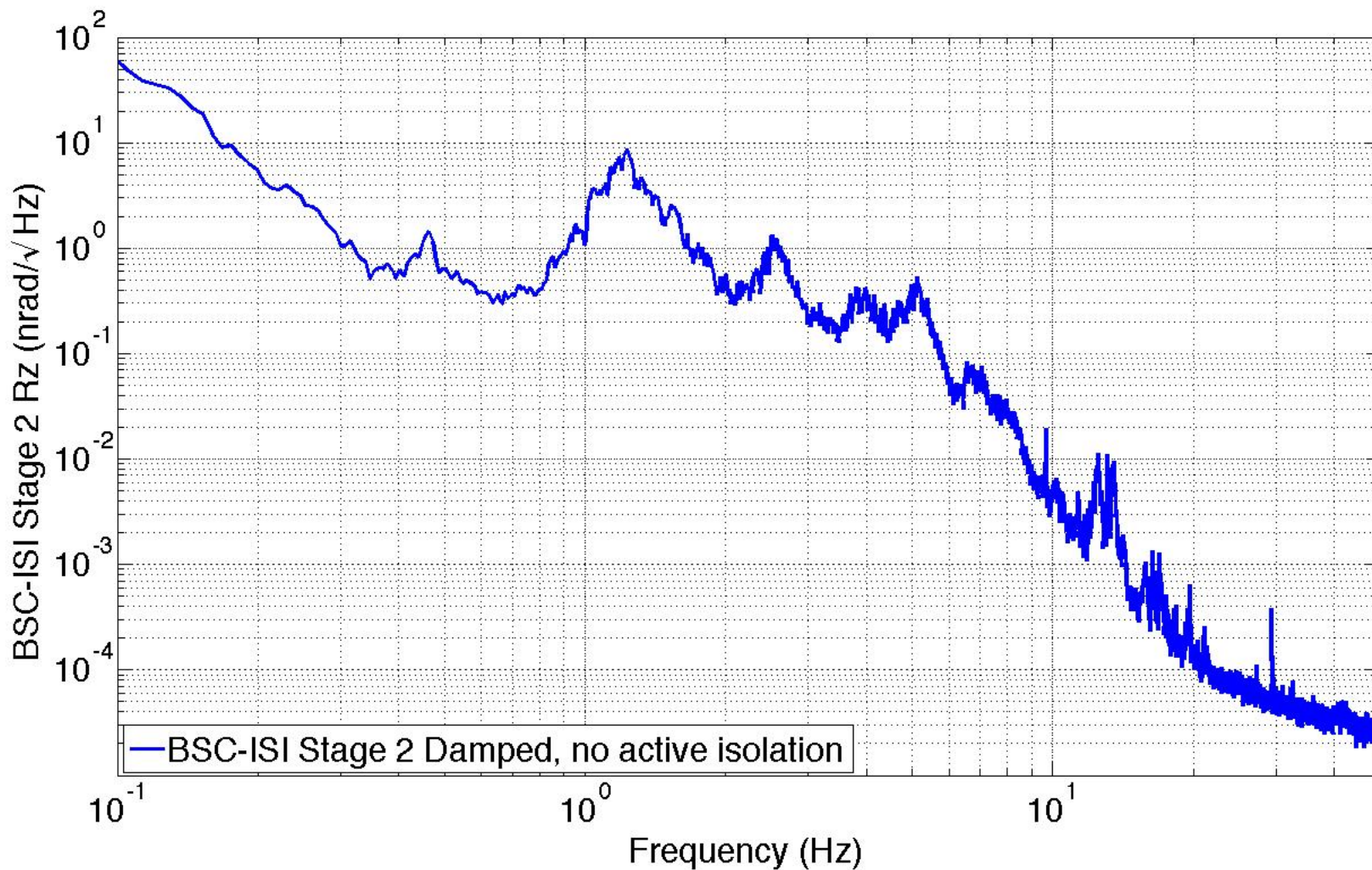


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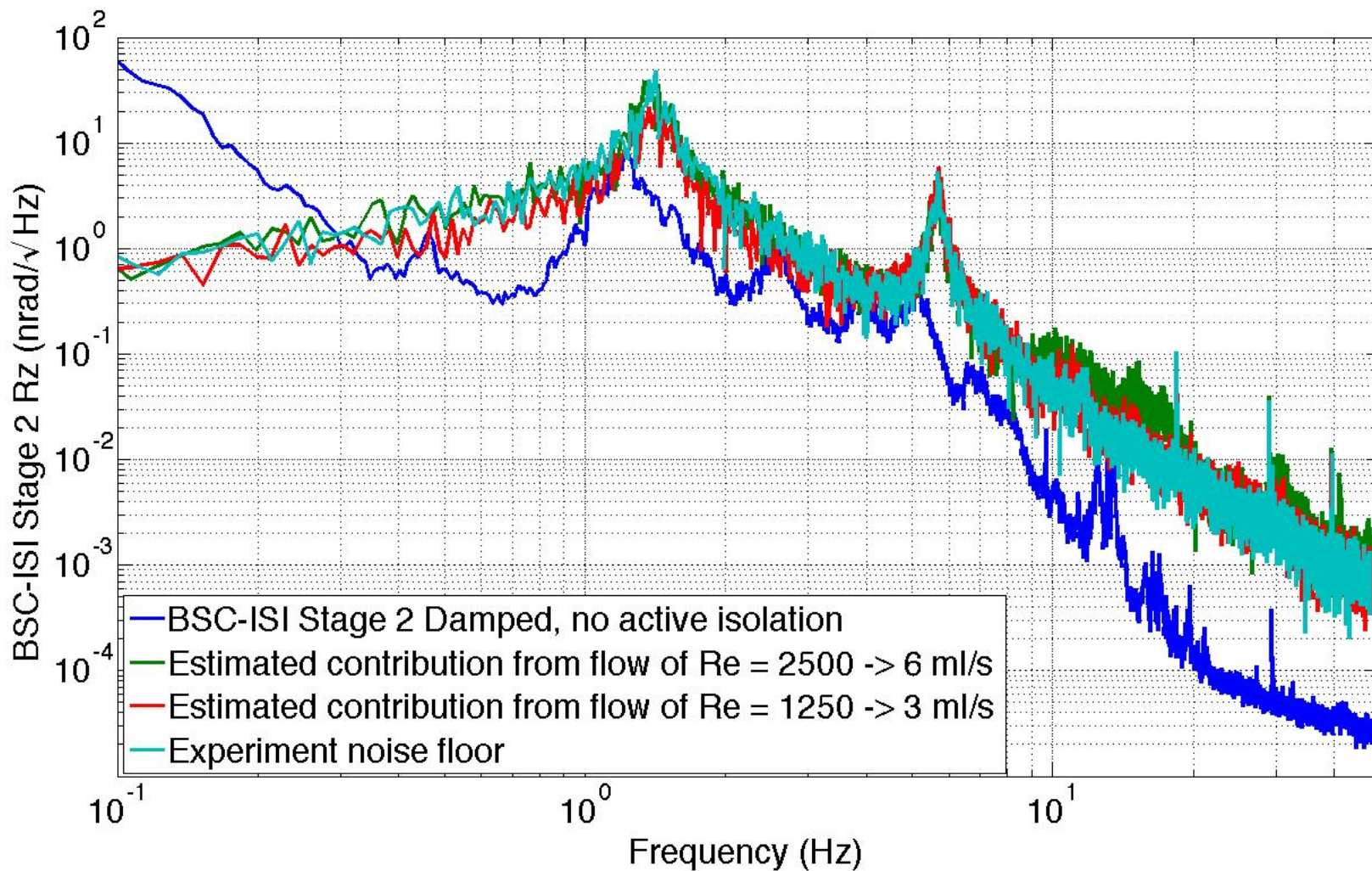
Flow-induced pressure measurement



Seismic noise on BSC-ISI Stage 2 Rz



Noise projected on BSC-ISI Stage 2 Rz



LN₂ pipes vs cu cables trade-offs

	Heat Transfer	Added weight	Seismic shorting	complexity of cryo system	Vacuum leaks
Copper cables	Risky	Risky	Risky	Fair	Good
LN ₂ pipes	Good	Fair	Risky / Show stopper	Risky	Fair

Good

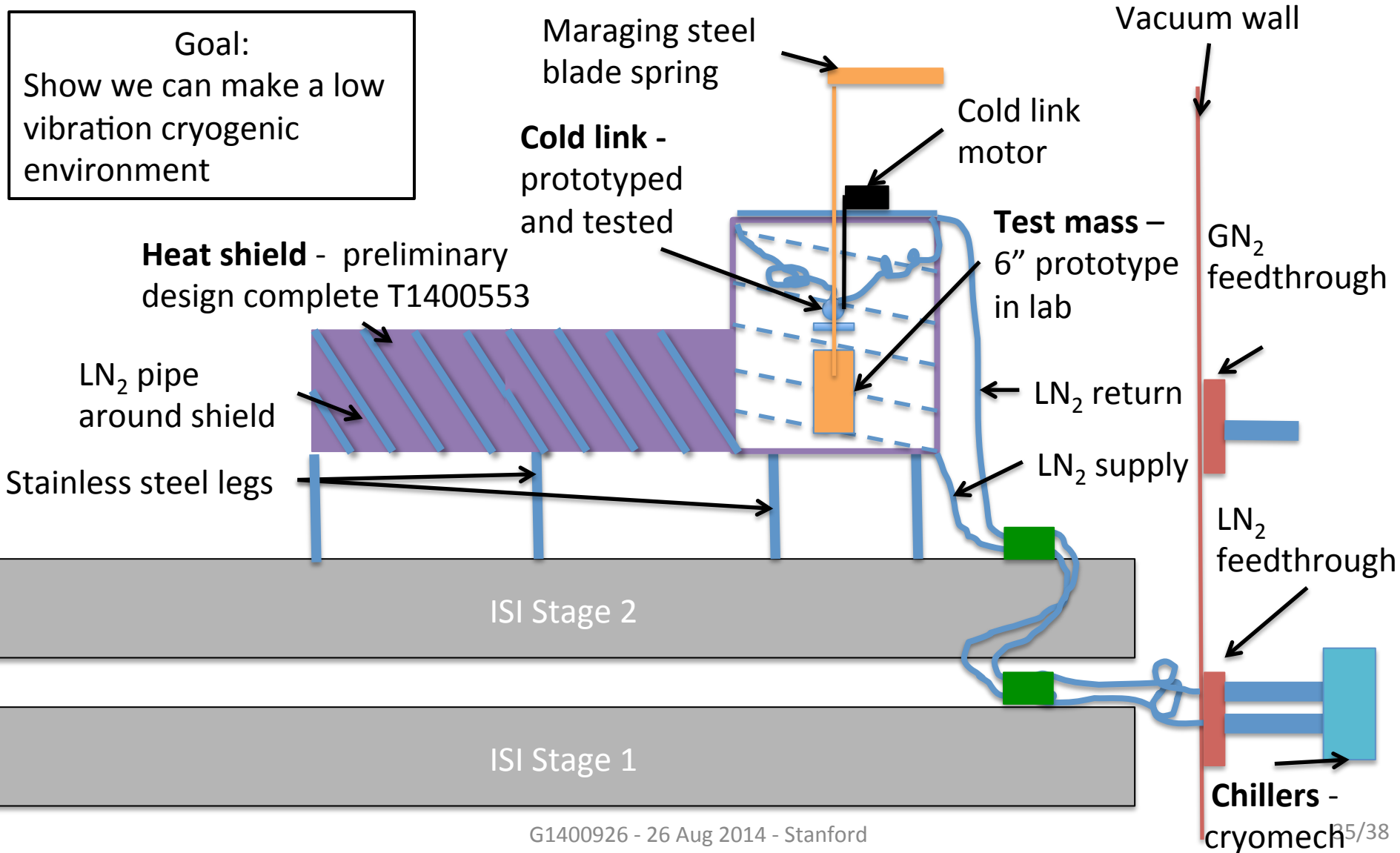
Risky

Fair

Show stopper

Future Work: Experiment Layout

Goal:
Show we can make a low
vibration cryogenic
environment





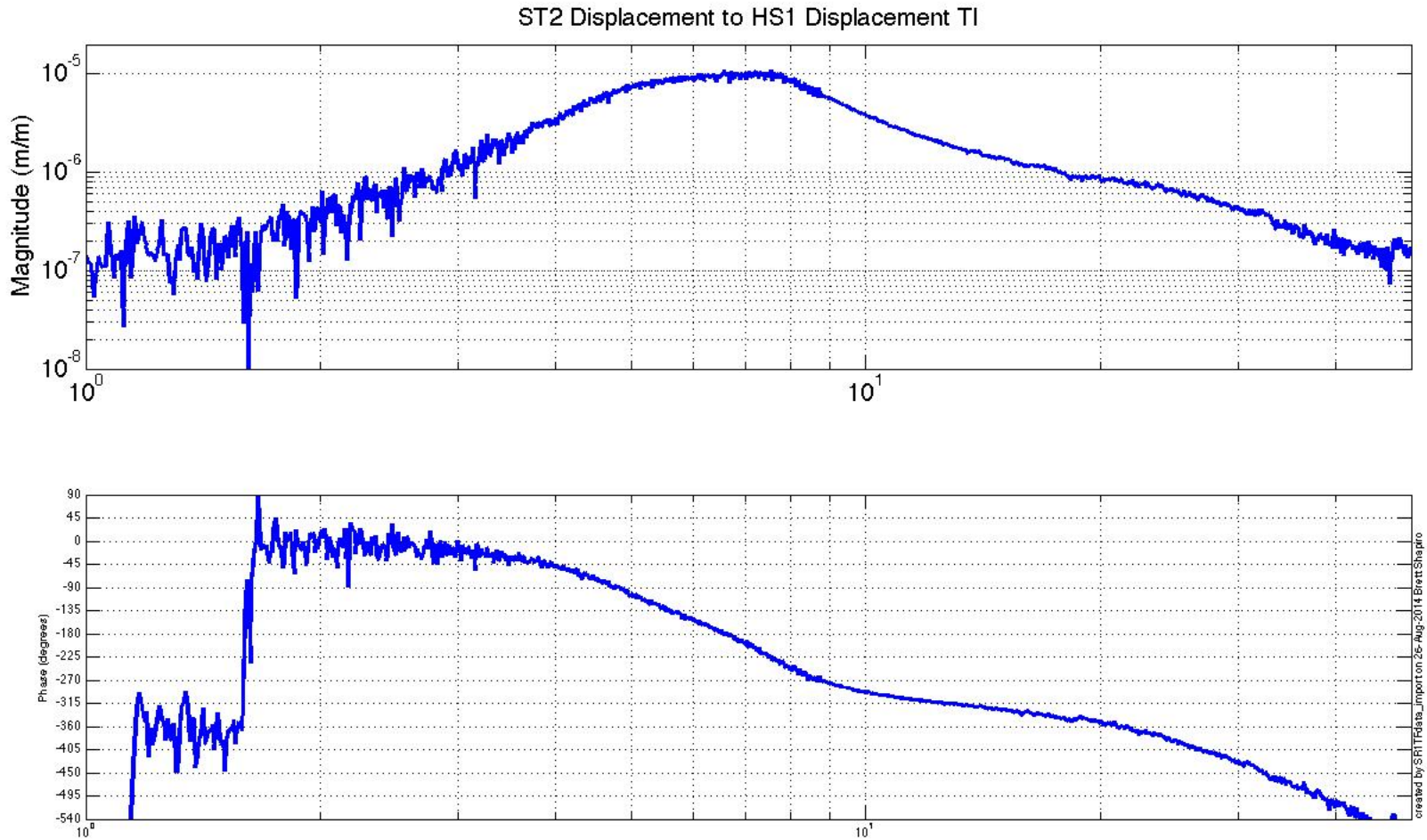
Backups

Future work

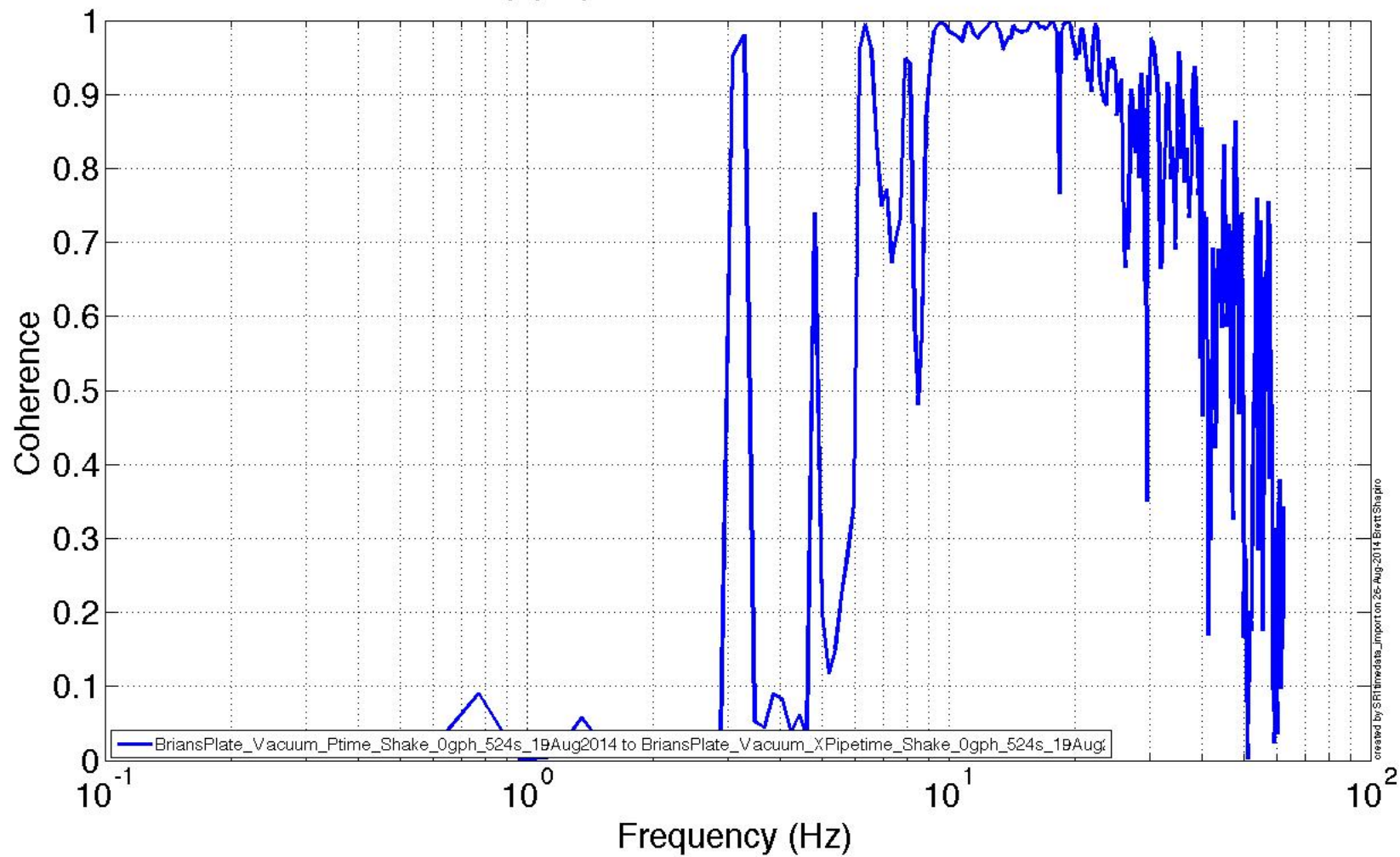
Next generation experiment using the Stanford ETF (experimental test facility)

- More realistic LIGO setup
- Measure temperature drifts on LIGO hardware, e.g. blade springs
- Measure seismic noise of nitrogen delivery and/or copper cables
- Test heat shield design
 - Black coatings
 - baffles
- Test a variety of cooling techniques
- System integration: how to make all this stuff work together
- Implement in stages
 - Cables/hoses first – test seismic noise
 - Heat shield and suspended optic
 - Install cryogenic refrigerator
 - Cavity?
 - Anything we haven't thought of yet

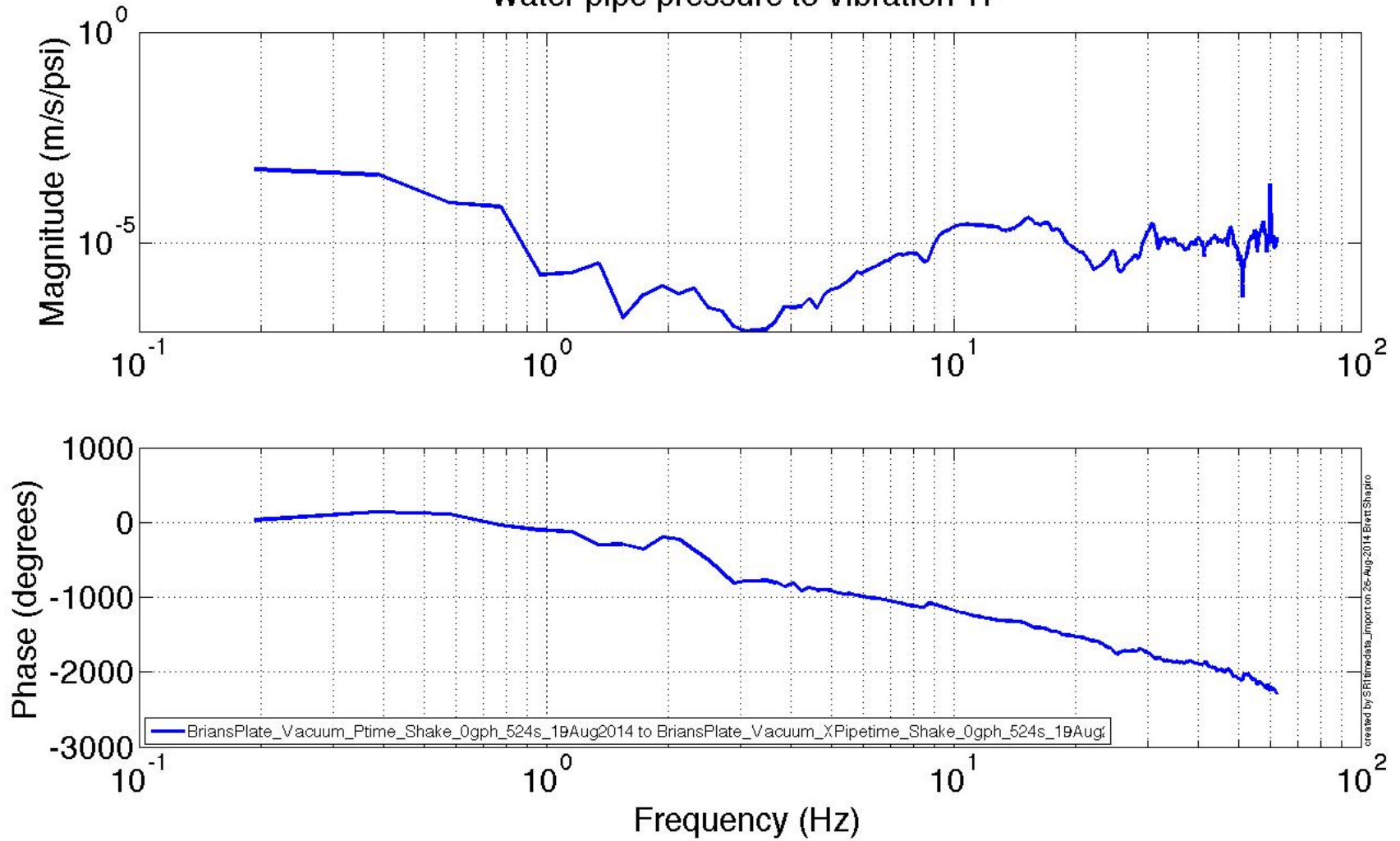
Stage 2 to Test Plate TF



Water pipe pressure to vibration coherence



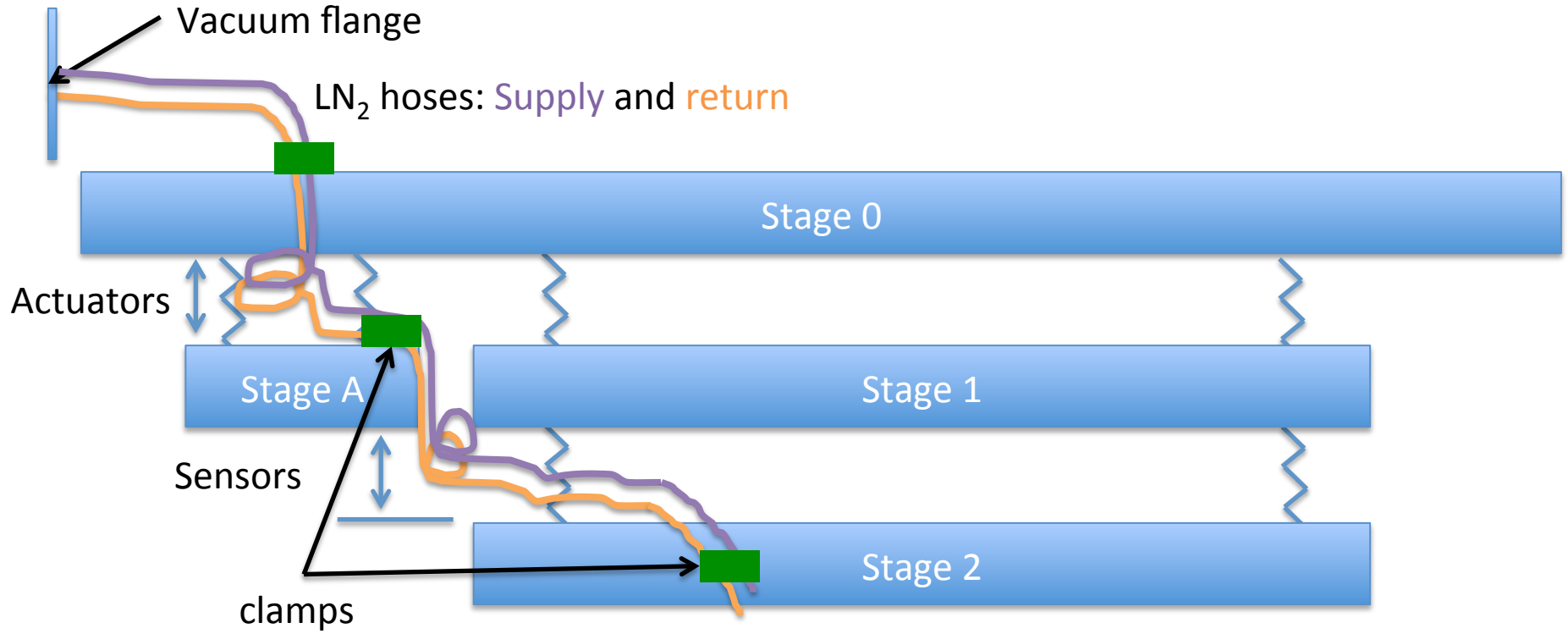
Water pipe pressure to vibration TF



Other slides to add

- Pressure to velocity TF
 - Maybe use this to get around noise floor
- Summary slide?
- Conclusions?
- Update future work
- Backups:

How to get a LN2 Hose to ST2



Extra stage, A, in parallel with stage 1 carries hose. Stage A is actuated to follow stage 2 so the hose does not short seismic isolation. Stage A sensor noise is set by the stage 2 isolation requirement (so it follows stage 2 and not the sensor noise).

Water reservoir

Lift, for flow rate control

Water hose

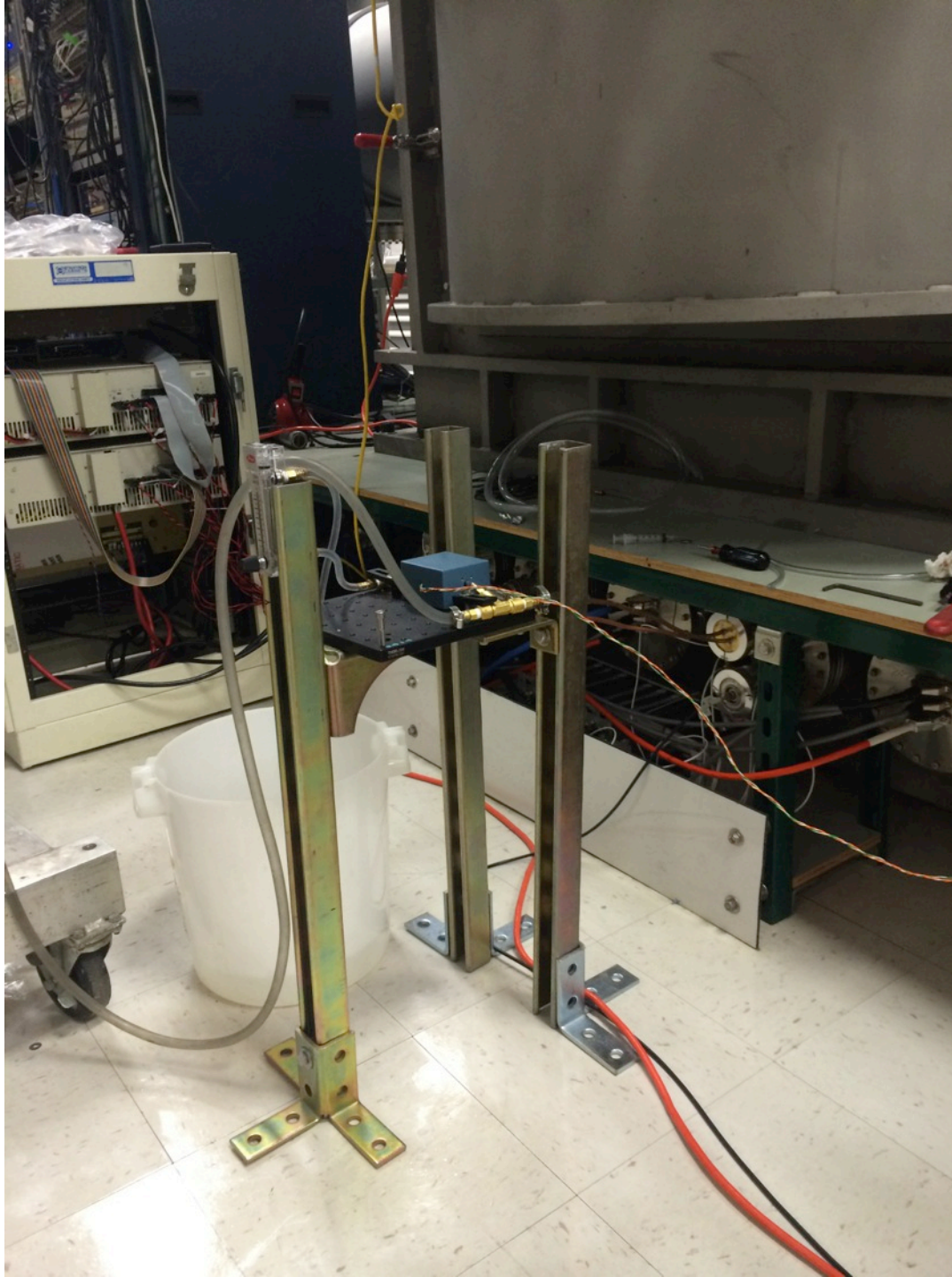
Hose shaker

⚠ DANGER
Tip-over hazard.
Failure to properly set up outriggers will result in death or serious injury.
Do not operate machine unless all four correct length outriggers are properly installed, all four foot pads contact the ground and machine is level. See operator's manual.

In vacuum vibration measurement (not visible)

Suspension for mechanical isolation of pipe shaking

Eddy current damping for suspension

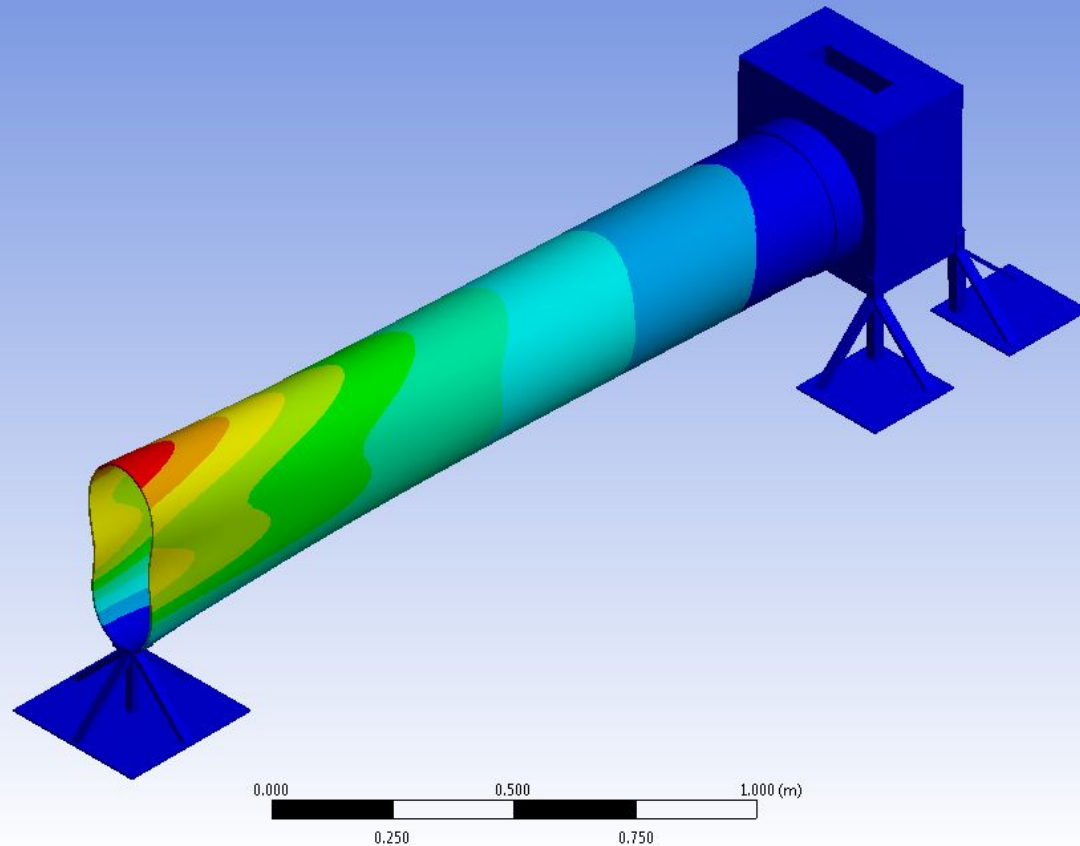
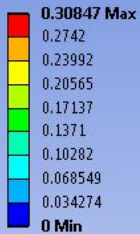


Other Problems To Solve

- Flexibility of liquid N₂ hoses or Cu cables
- Temperature/height control of blade springs
- Test mass temperature control
- Test mass temperature tolerance
- How to measure temperature?
 - Measure acoustic modes – Young's modulus is temp. dependent
 - Measure test mass diameter – combined with CTE data gives temperature
 - Infrared camera
- Emissivity of optical coatings
- Lossiness of emissive coatings
- Good emissivity estimates/measurements of Si?
- Power absorption in Si and Si coatings (ppm, W, etc)?
- How noisy is flowing laminar liquid nitrogen: seismic, Newtonian?
- Optical coating thermal noise at 124 K
- How to actuate the test mass – is the ESD out?
- Can we put viewports in the heat shield?

Heat shield mode 1 = 102 Hz

G: Modal
Total Deformation - Mode 1 - 102.13 Hz
Type: Total Deformation
Frequency: 102.13 Hz
Unit: m
8/22/2014 3:43 PM

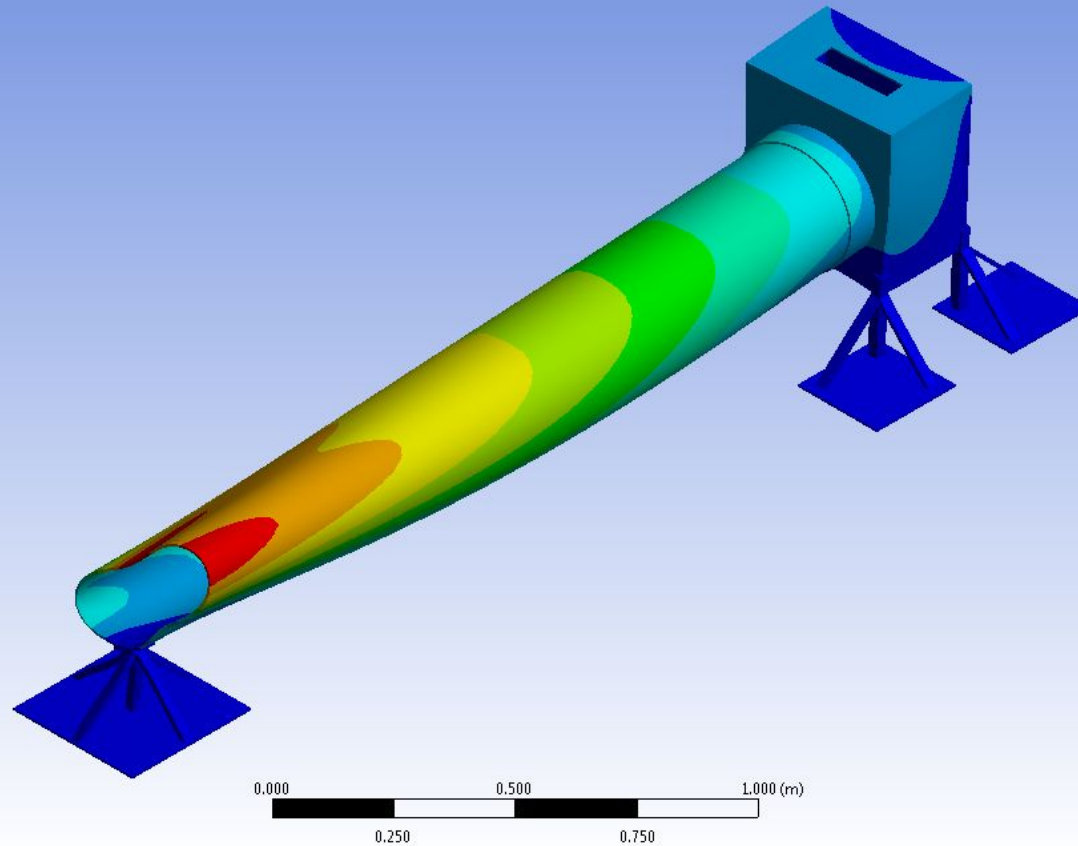


Heat shield mode 2 = 145 Hz

G: Modal
Total Deformation - Mode 2 - 145.42 Hz
Type: Total Deformation
Frequency: 145.42 Hz
Unit: m
8/22/2014 3:43 PM

ANSYS
R14.5
Academic

0.22677 Max
0.20158
0.17638
0.15118
0.12599
0.10079
0.075592
0.050394
0.025197
0 Min



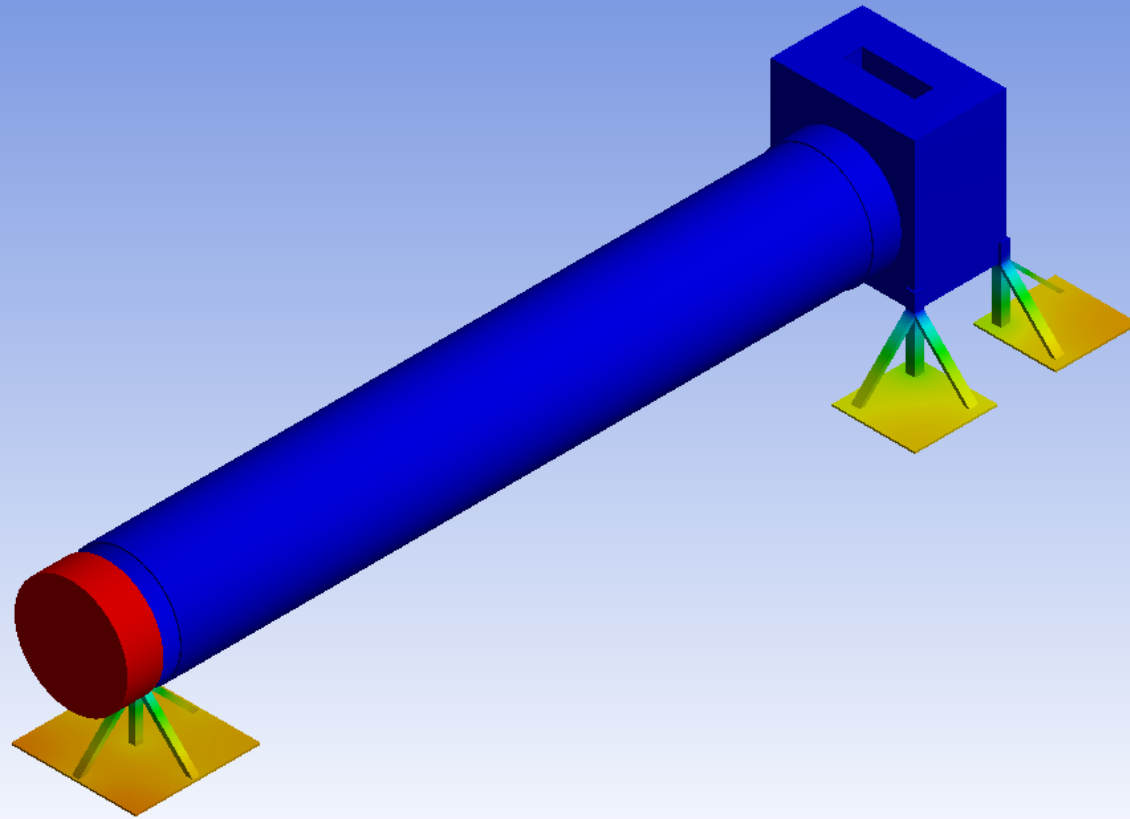
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Can increase this frequency with a stiffening ring at the opening of the cylinder.

Steady state shield temperature

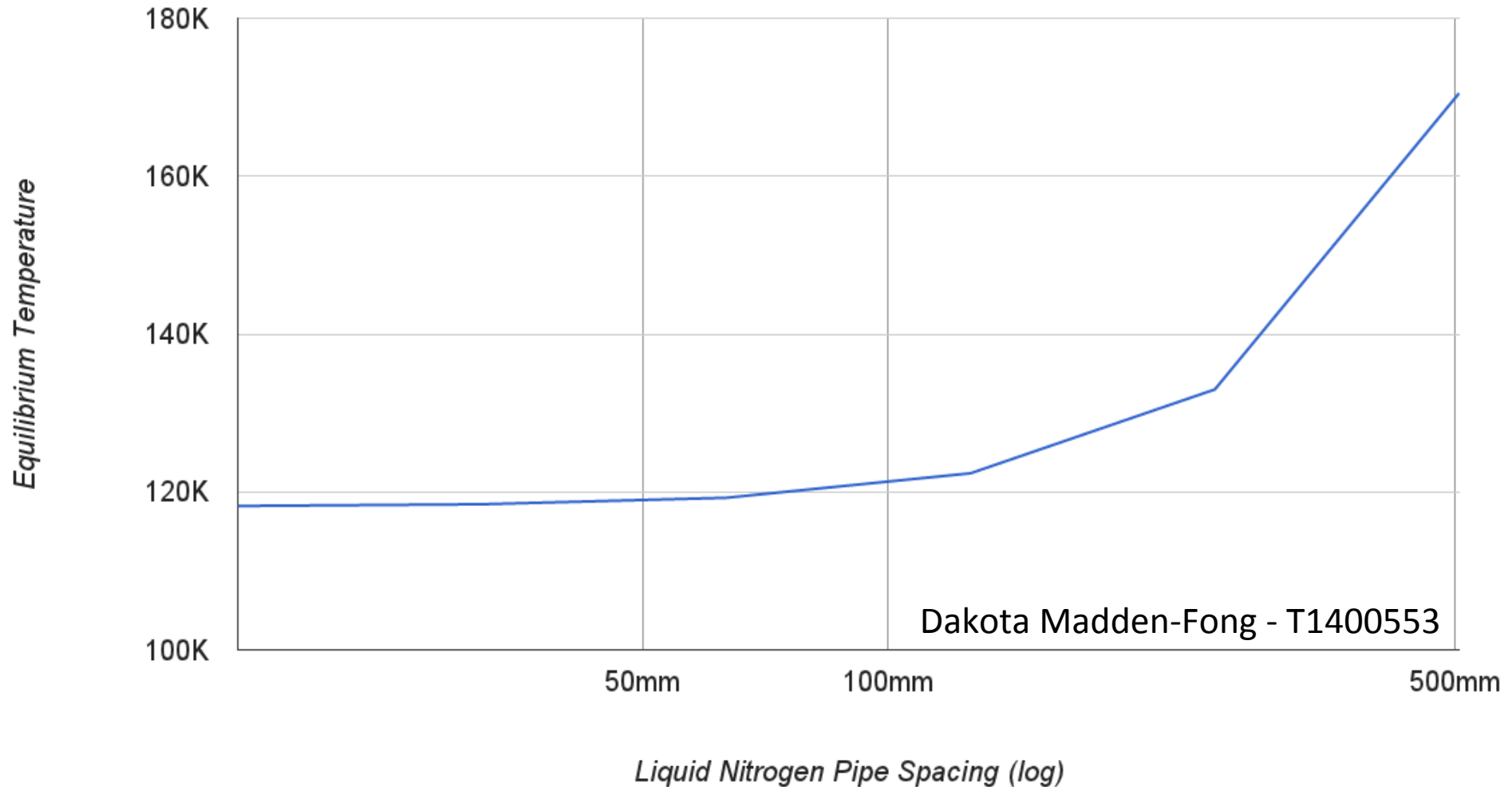
D: Closed End Transient Thermal
Temperature All
Type: Temperature
Unit: K
Time: 1814400
8/21/2014 9:06 AM

295.15 Max
270.33
245.51
220.69
195.87
171.05
146.23
121.41
96.588
71.768 Min

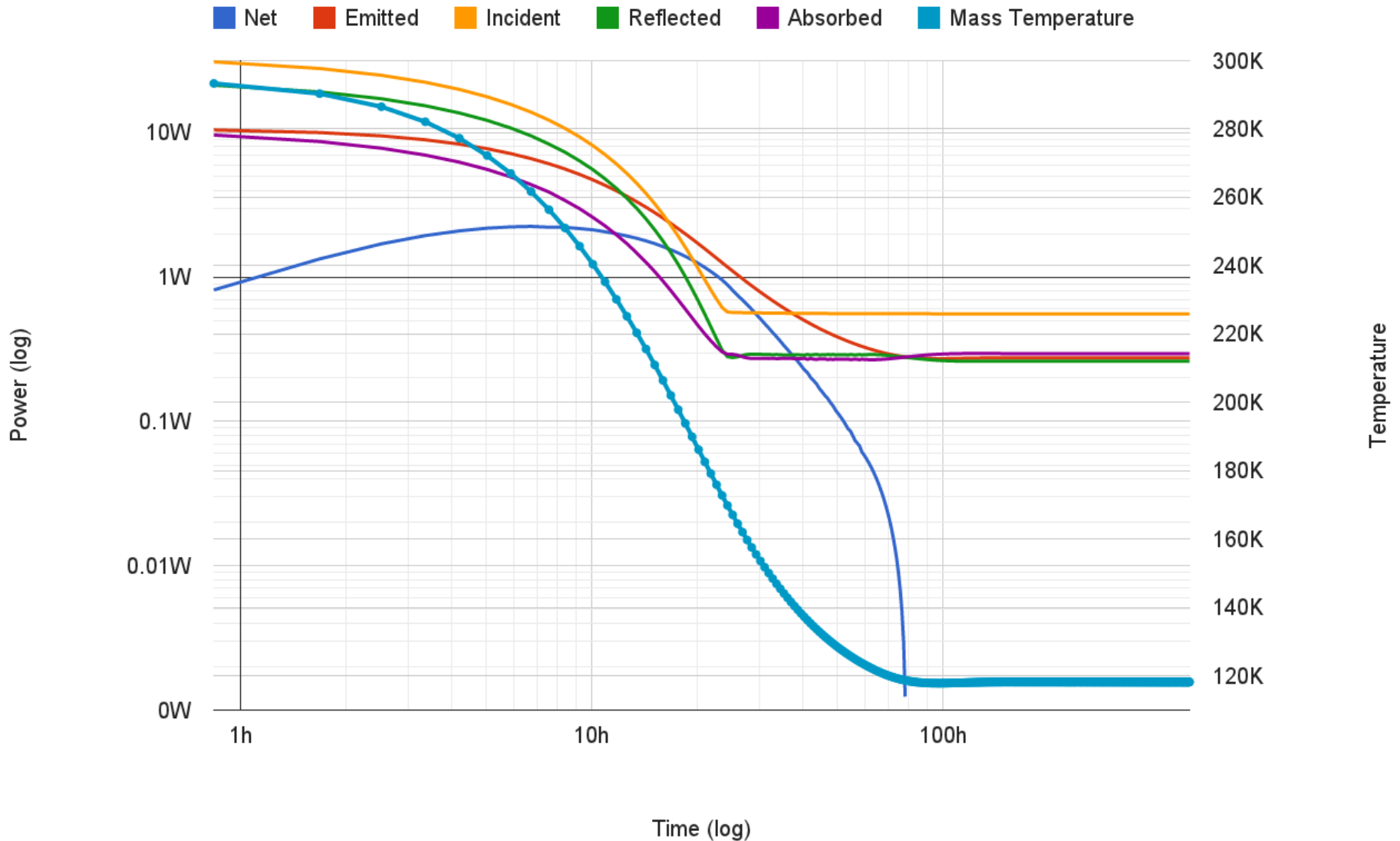


0.000 0.250 0.500 0.750 1.000 (m)

Influence of LN₂ pipe spacing



Radiation cool down with shield



Concept for a lower natural frequency

