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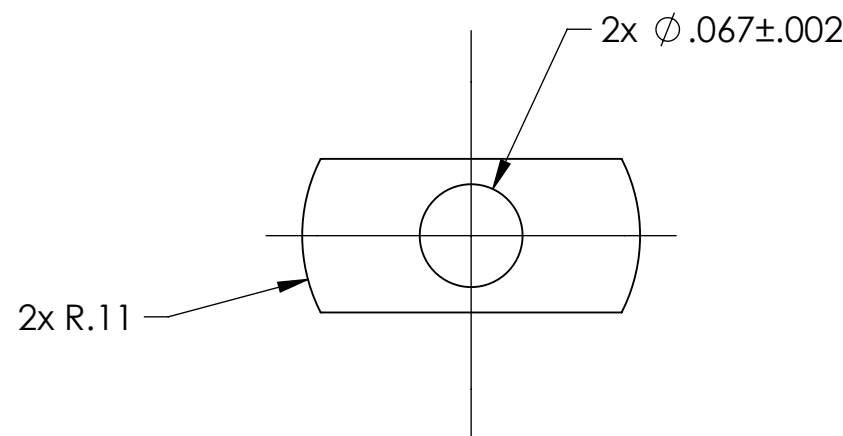
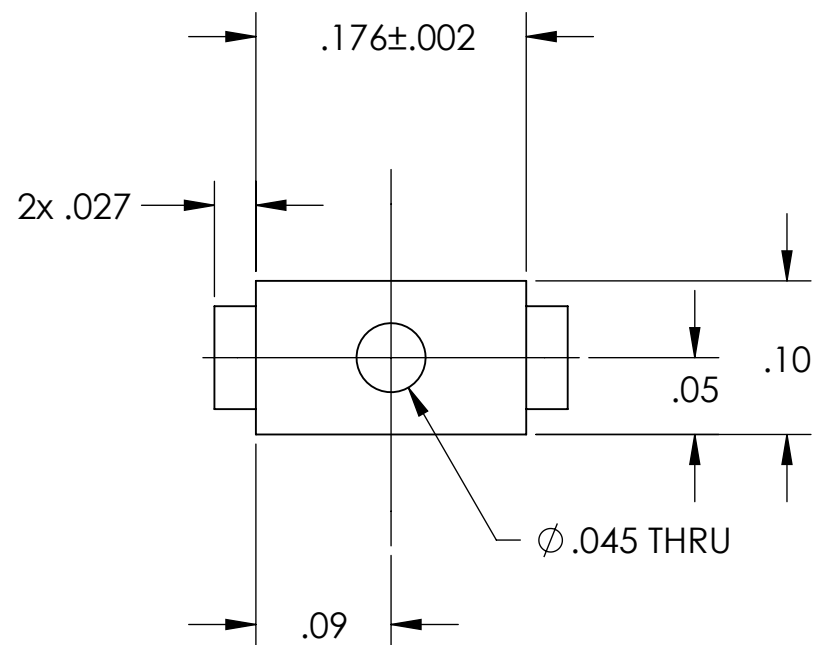
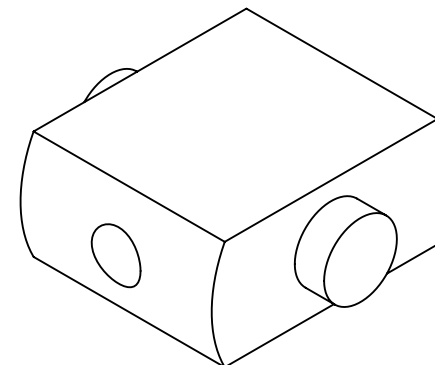
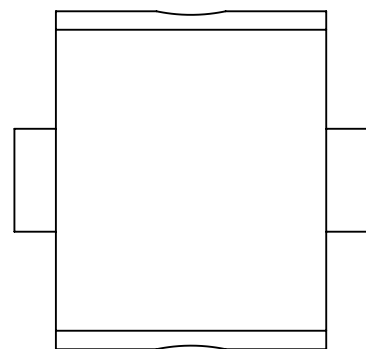
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NOTES CONTINUED:

- 5. BAG AND TAG WITH PART AND SERIAL NUMBERS
- 6. APPROXIMATE WEIGHT = 0.077 g.
- 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
- 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	1 NOV 2013	E1300835-x0	-
v2	03 DEC 2013	E1300914-x0	-
-	-	-	-



D1300972 BRACKET, WIRE, FAST SHUTTER, HAM6, PART PDM REV: X-001, DRAWING PDM REV: X-001

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN		1. INTERPRET DRAWING PER ASME Y14.5-1994.	
TOLERANCES:		2. REMOVE ALL SHARP EDGES .005-.015	
.XX ± .01		3. DO NOT SCALE FROM DRAWING.	
.XXX ± .005		4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	
ANGULAR ± 1°		MATERIAL PEEK 450G	
		FINISH 63 μinch	

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
SYSTEM ADVANCED LIGO		SUB-SYSTEM ISC	
NEXT ASSY		D1003318	
DESIGNER	J.LEWIS	1 NOV 2013	SIZE DWG. NO.
DRAFTER	J.LEWIS	1 NOV 2013	B
CHECKER	see DCN		D1300972
APPROVAL	see DCN		REV. v2
SCALE: 8:1		PROJECTION:	
		SHEET 1 OF 1	

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