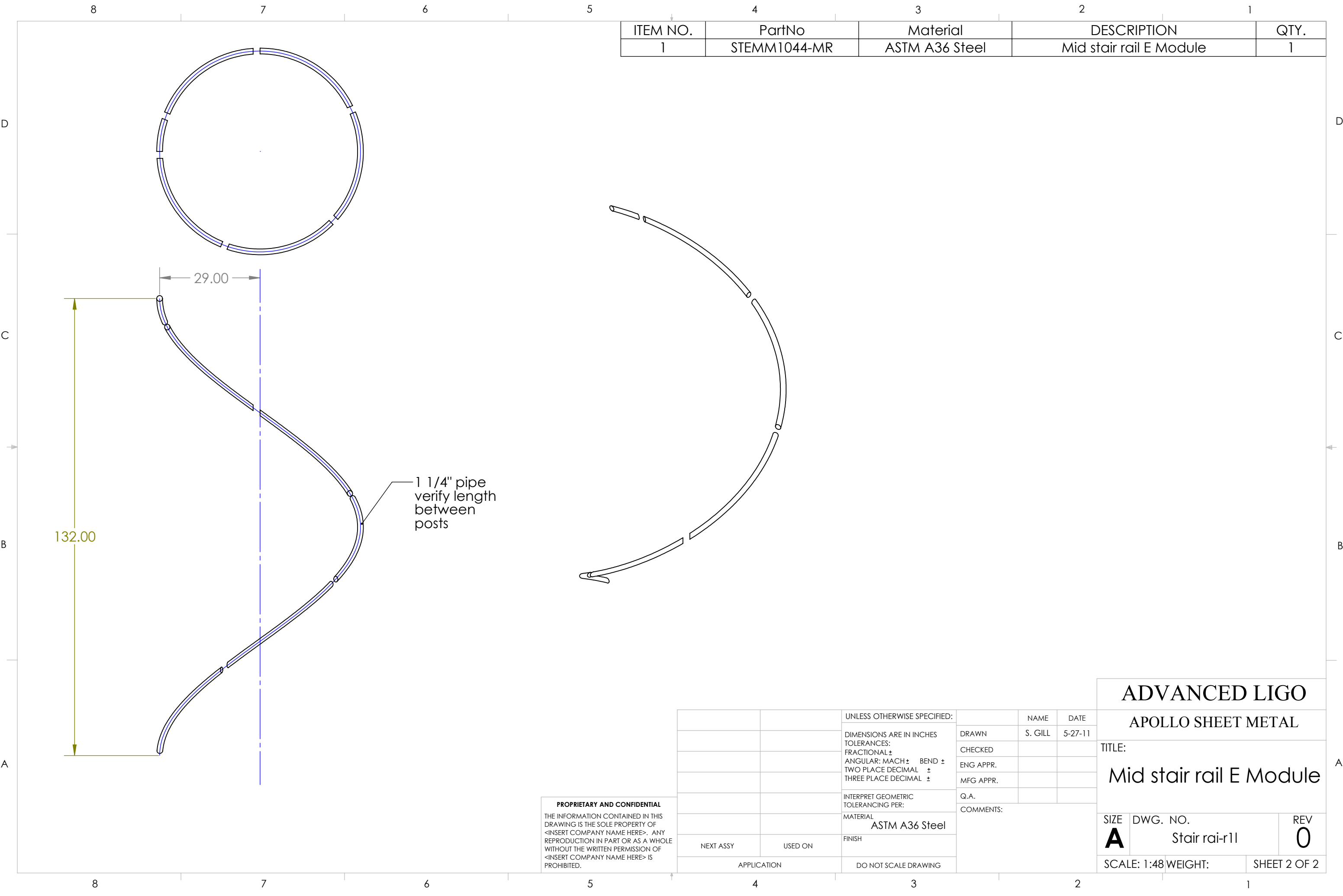


ITEM NO.	PartNo	Material	DESCRIPTION	QTY.
1	STEMM1044-TR	ASTM A36 Steel	Top stair rail E Module	1

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	S. GILL	5-27-11
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		ASTM A36 Steel			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

ADVANCED LIGO					
APOLLO SHEET METAL					
TITLE:					
Top stair rail E Module					
SIZE	DWG. NO.				REV
A	Stair rai-r11				0
SCALE: 1:48		WEIGHT:		SHEET 1 OF 2	



ITEM NO.	PartNo	Material	DESCRIPTION	QTY.
1	STEMM1044-MR	ASTM A36 Steel	Mid stair rail E Module	1

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	S. GILL	5-27-11
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		ASTM A36 Steel			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

ADVANCED LIGO					
APOLLO SHEET METAL					
TITLE:					
Mid stair rail E Module					
SIZE	DWG. NO.				REV
A	Stair rai-r1l				0
SCALE: 1:48		WEIGHT:		SHEET 2 OF 2	