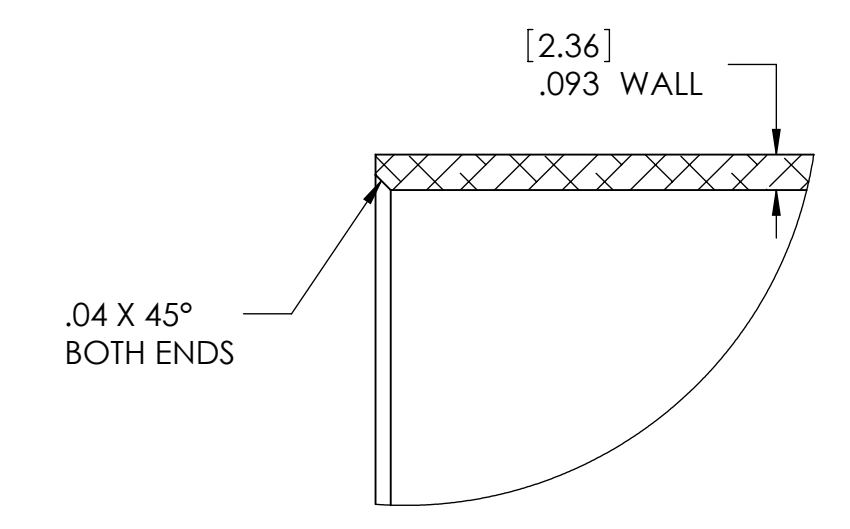
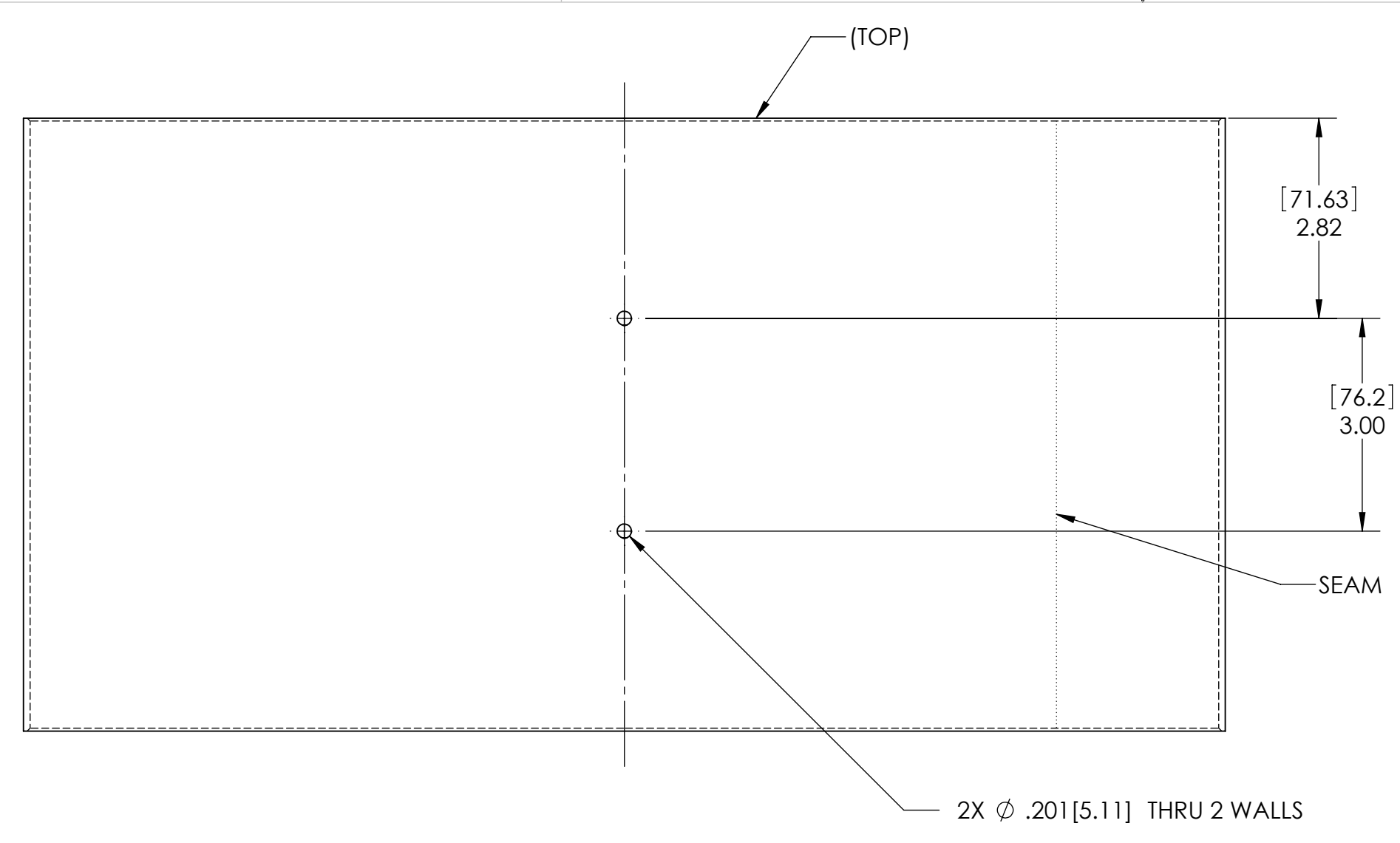


NOTES CONTINUED:

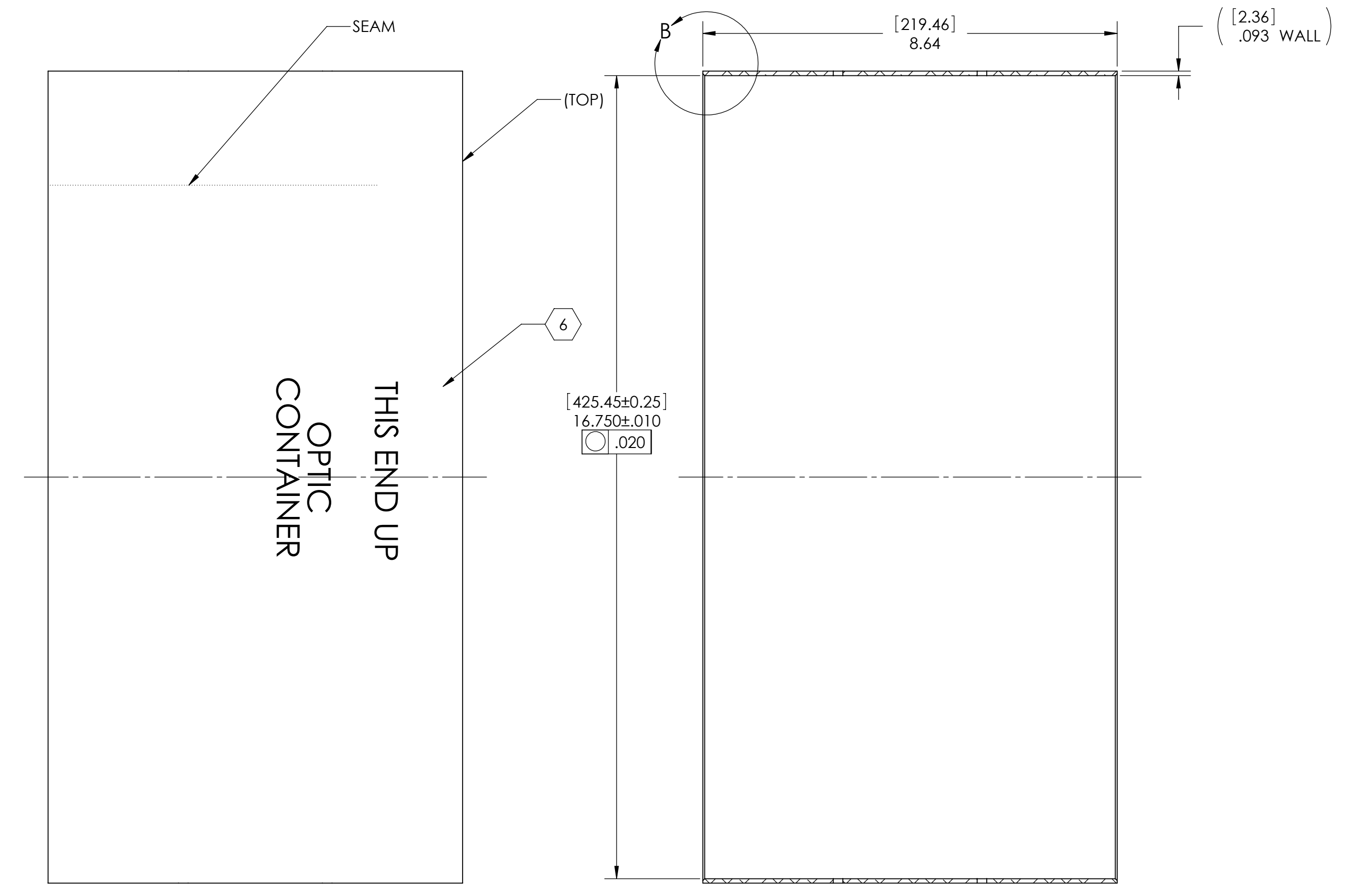
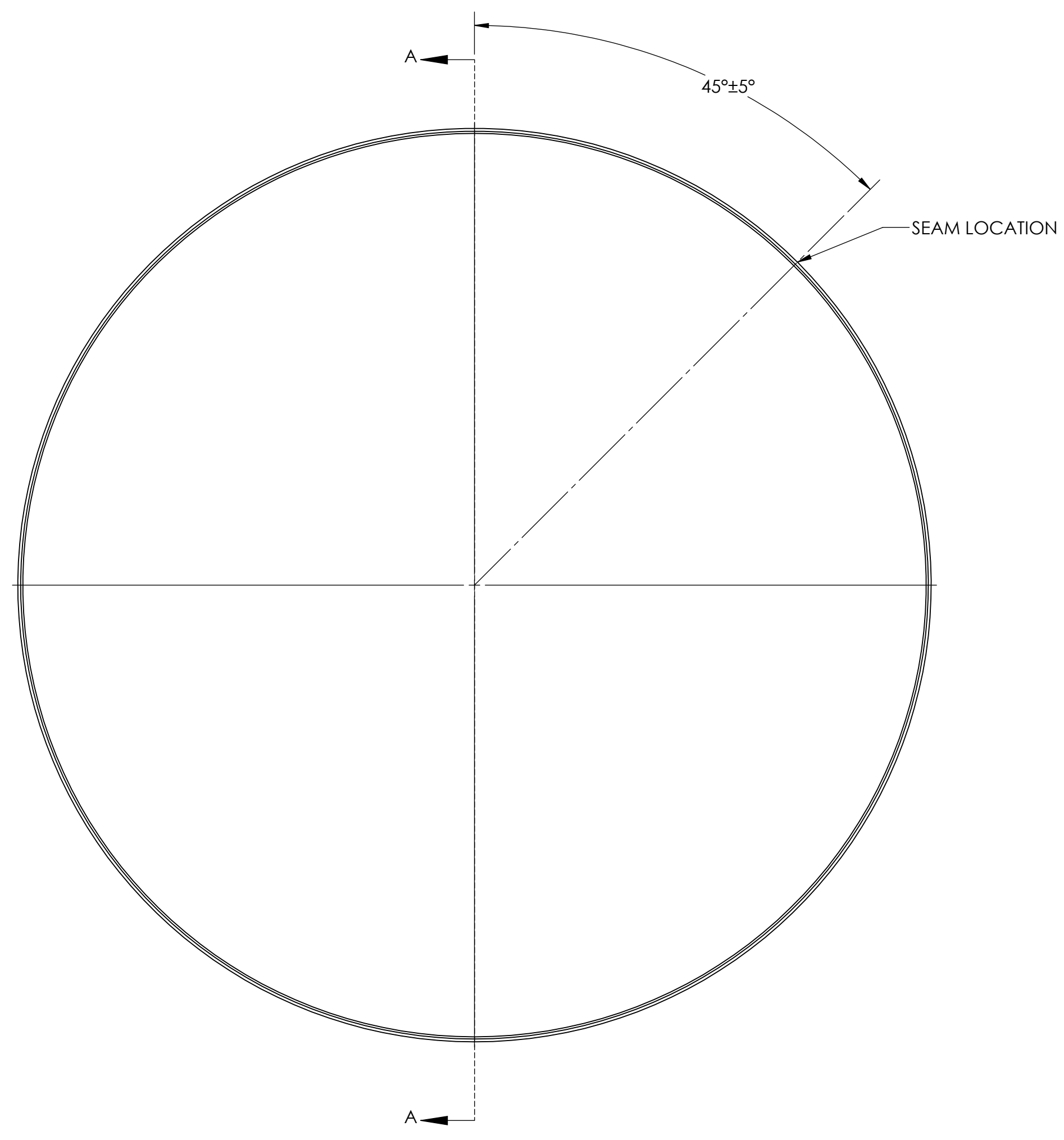
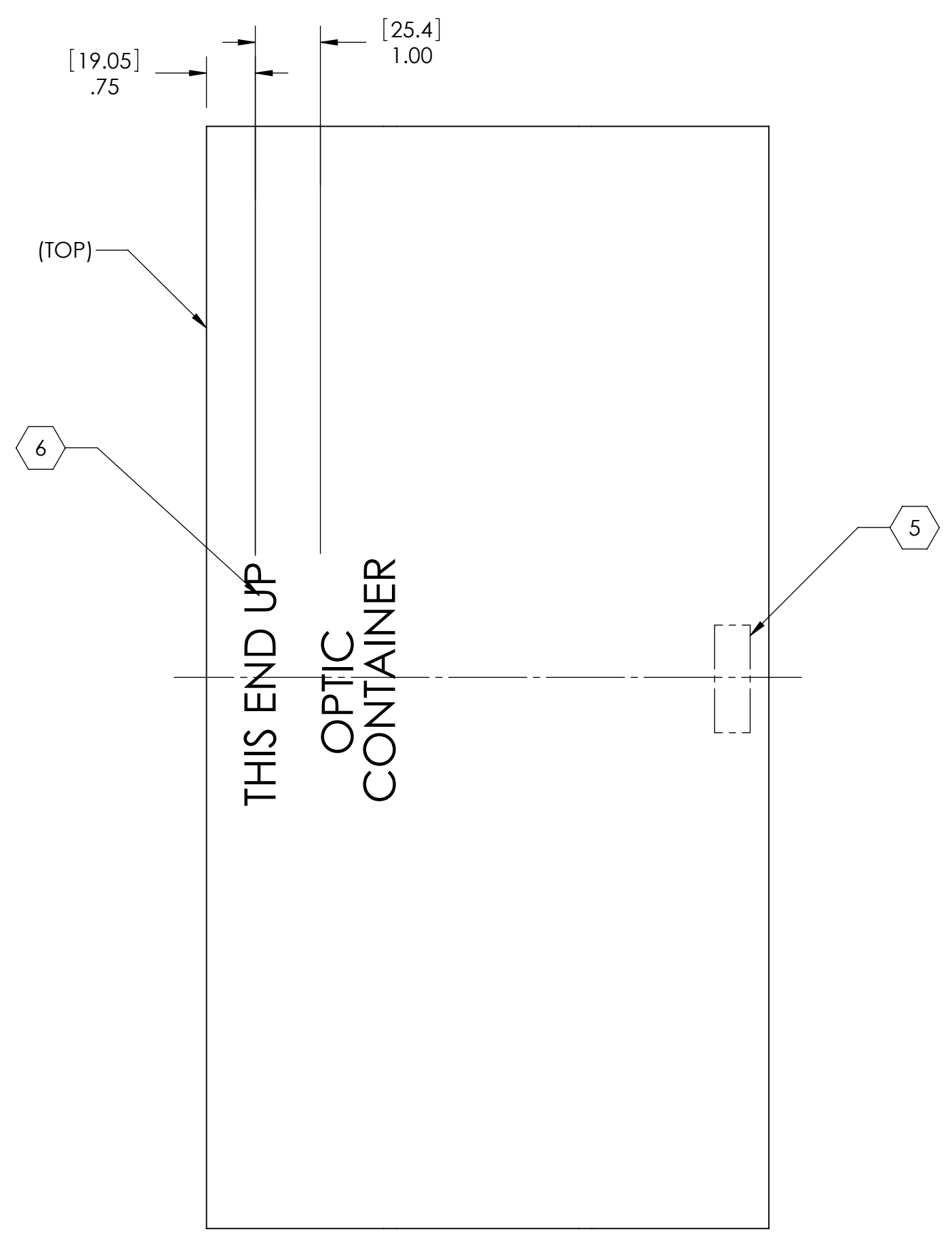
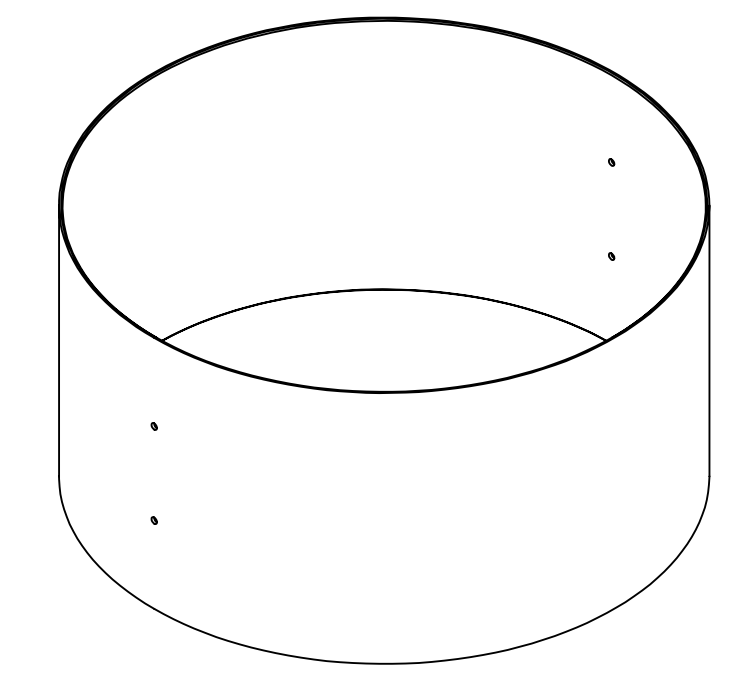
⑤ SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR 'TYPE' IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

④ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP TEXT (NO INKS OR DYES) APPROX. WHERE SHOWN. LETTERING APPROX. .50 HIGH.

REV.	DATE	DCN #	DRAWING TREE #
v1	12 JUN 2013		



DETAIL B
SCALE 2 : 1



SECTION A-A

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME					
DIMENSIONS ARE IN INCHES [MM]				SYSTEM		OUTER SLEEVE, 220mm OPTIC CONTAINER					
TOLERANCES: .XX ± .01 .XXX ± .005				KAGRA		SUB-SYSTEM		DESIGNER		K. BUCKLAND 12 JUN 2013	
ANGULAR ± 0.5°				NEXT ASSY		N/A		DRAFTER		K. BUCKLAND 12 JUN 2013	
MATERIAL 304 SSSL ROLLED AND FUSION WELDED				FINISH ELECTROPOLISH		D1300539		CHECKER		D	
								APPROVAL		SCALE: 1:2 PROJECTION: SHEET 1 OF 1	

D1300542 KAGRA, OUTER SLEEVE, 220mm OPTIC CONTAINER, PART PDM REV: X-001, DRAWING PDM REV: X-001