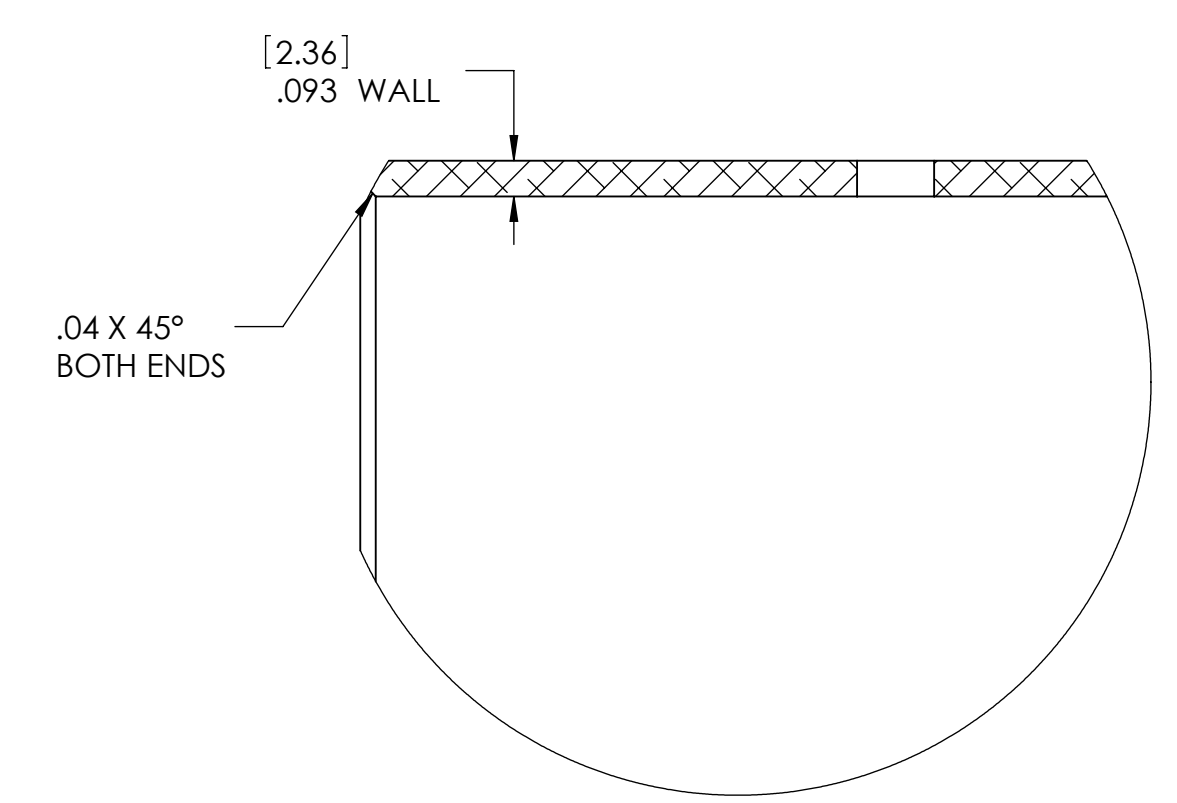
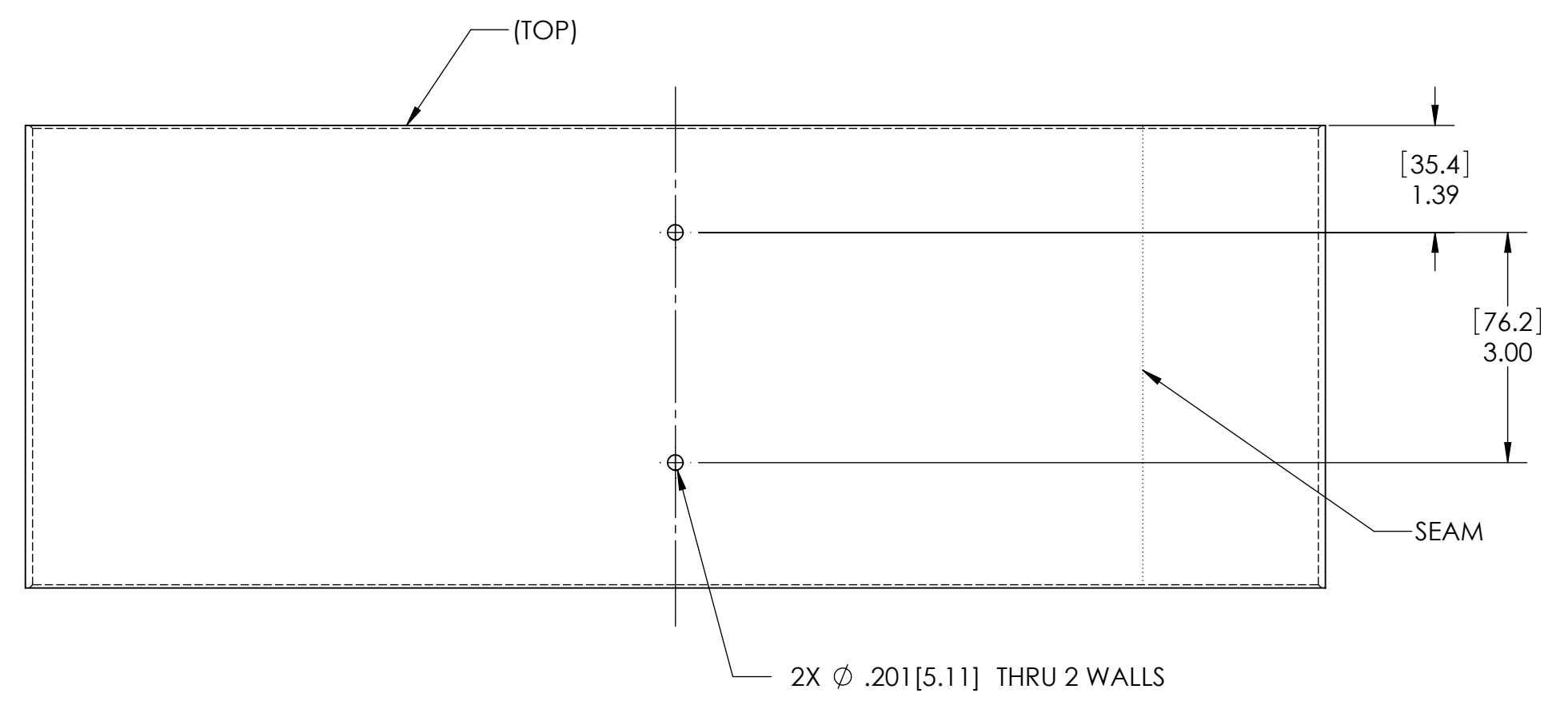
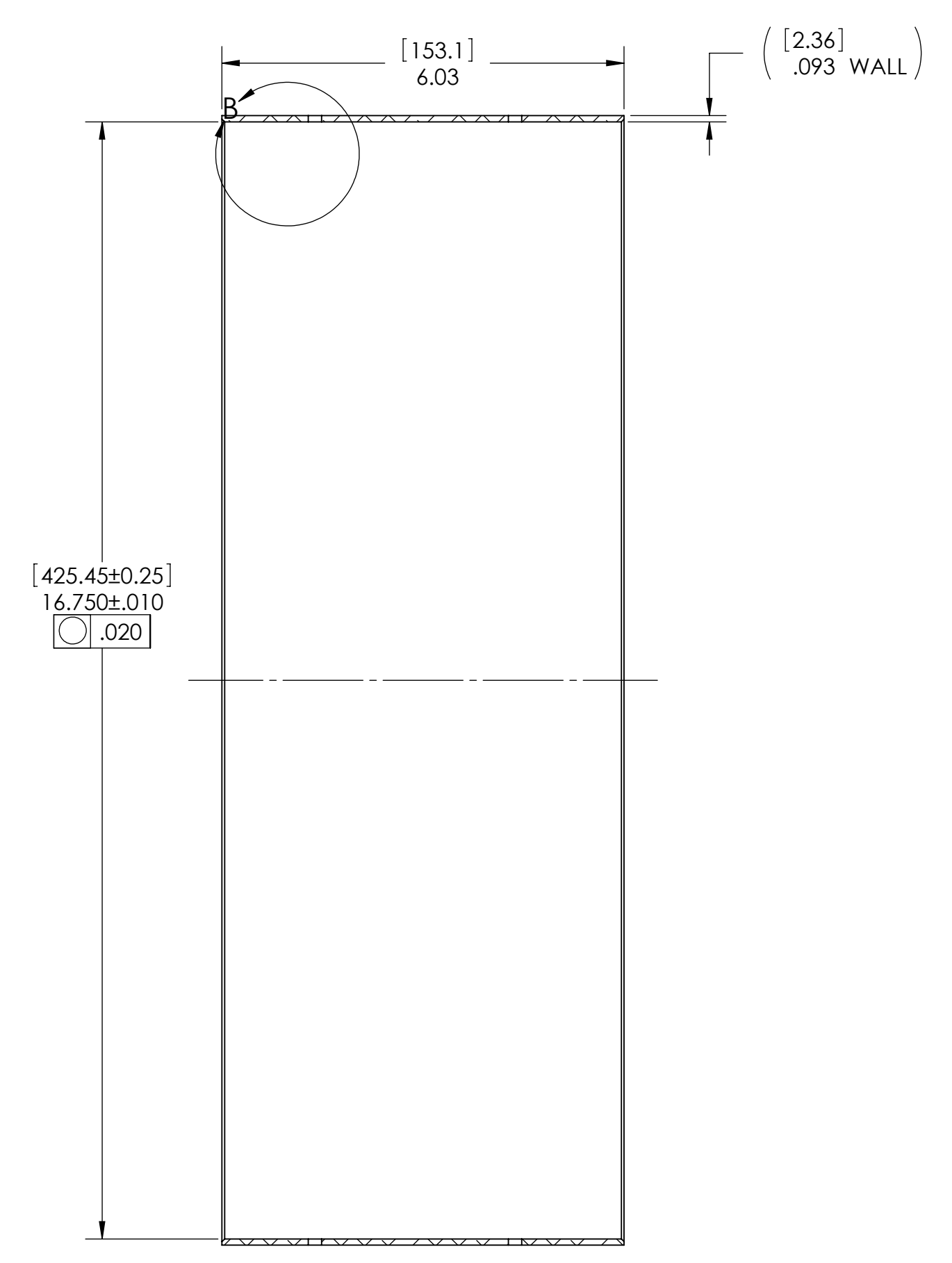
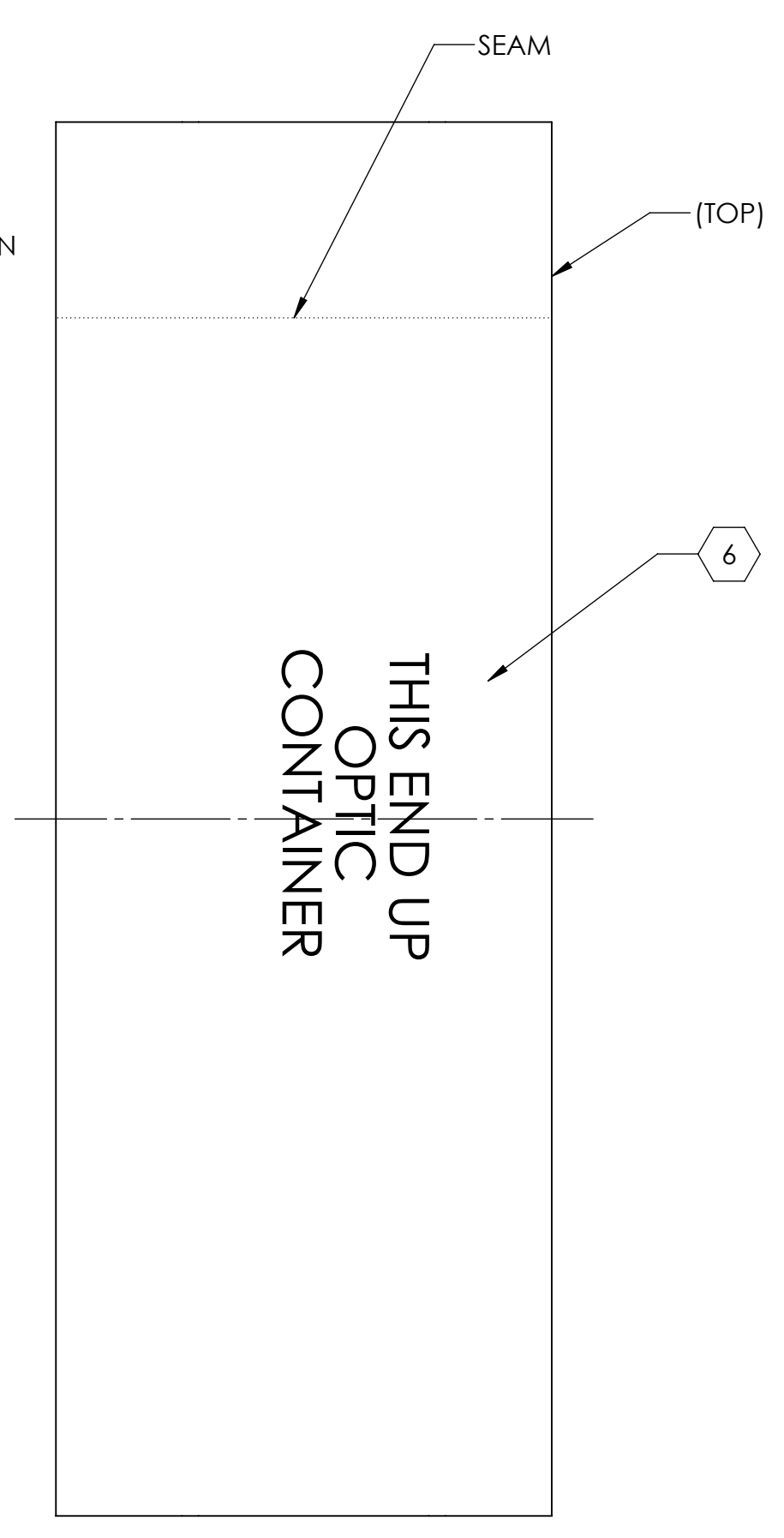
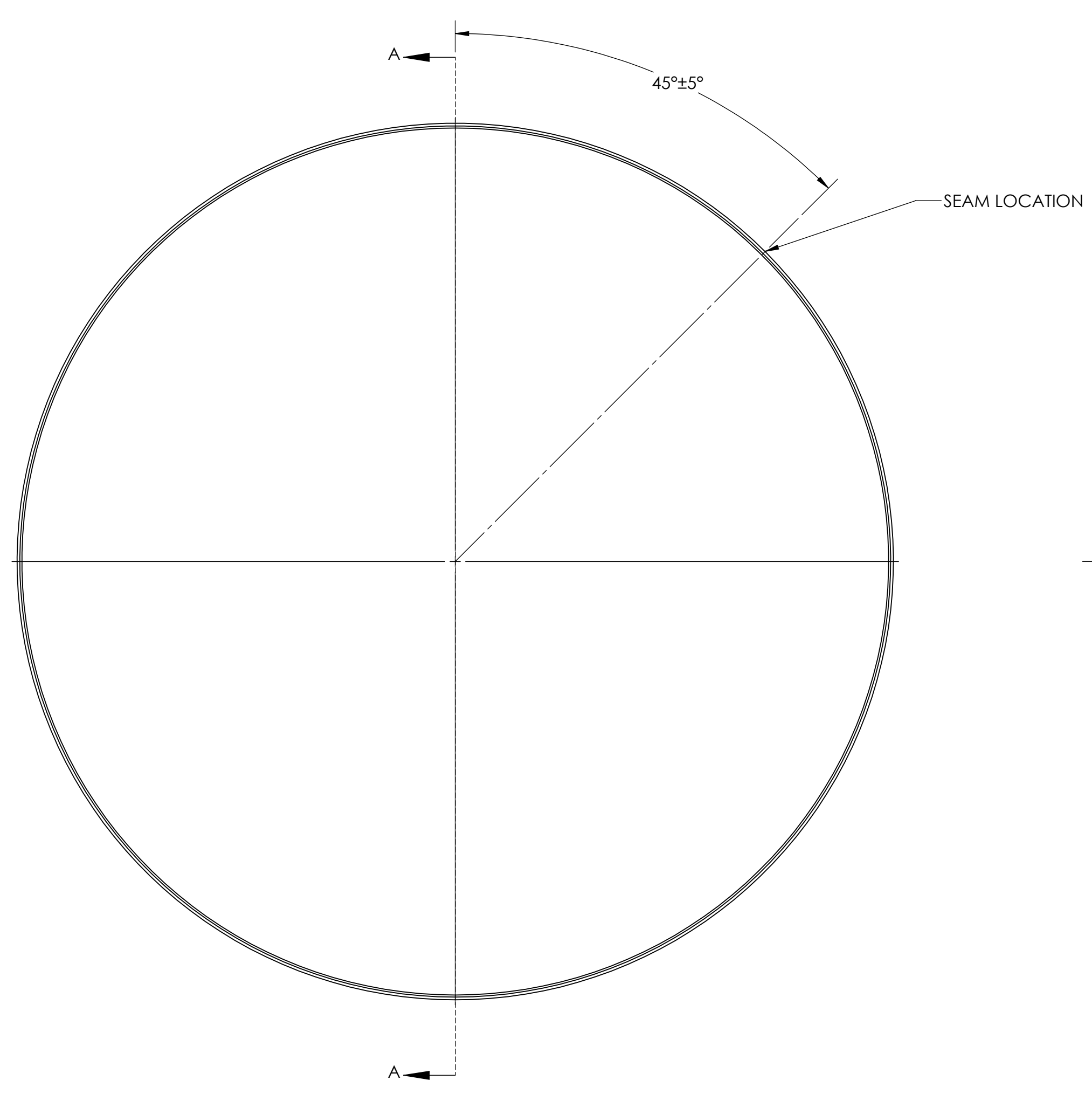
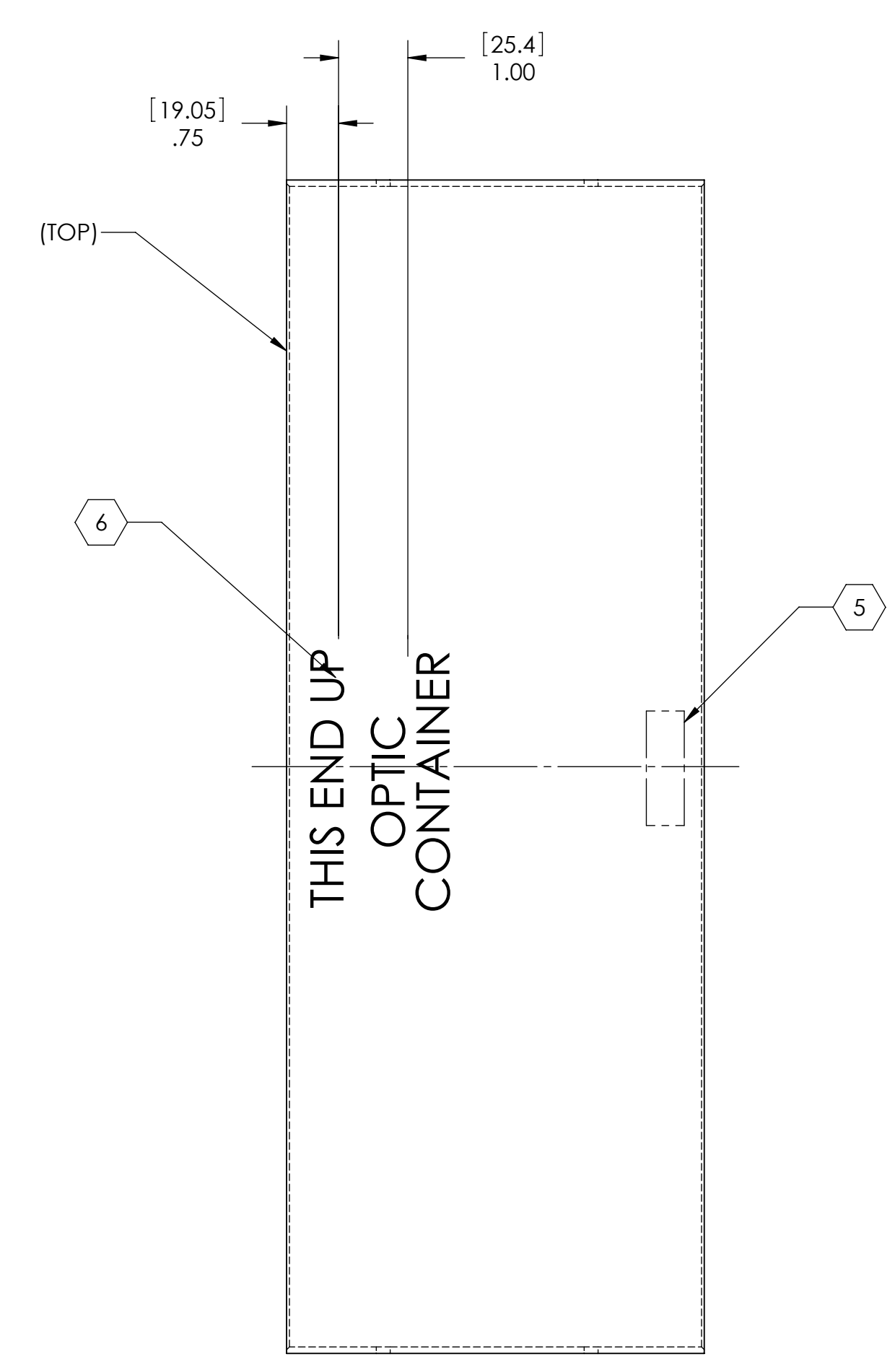
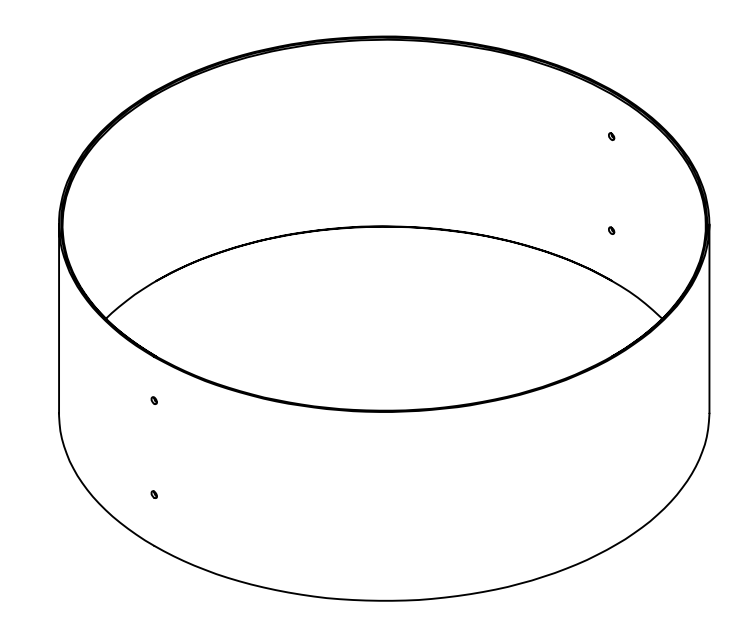


NOTES CONTINUED:
 ⑤ SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX
 ④ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP TEXT (NO INKS OR DYES) APPROX. WHERE SHOWN. LETTERING APPROX. .50 HIGH.

REV.	DATE	DCN #	DRAWING TREE #
v1	11 JUN 2013		



DETAIL B
SCALE 2 : 1



SECTION A-A

DIMENSIONS ARE IN INCHES [MM]		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME					
TOLERANCES: .XX ± .01 .XXX ± .005		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		SYSTEM KAGRA		OUTER SLEEVE, 370mm OPTIC CONTAINER					
ANGULAR ± 0.5°		MATERIAL 304 SSSL ROLLED AND FUSION WELDED		NEXT ASSY D1300532		SUB-SYSTEM N/A		DESIGNER K. BUCKLAND 11 JUN 2013		SIZE DWG. NO.	REV.
		FINISH ELECTROPOLISH				CHECKER K. BUCKLAND 11 JUN 2013		D D1300535		v1	
						APPROVAL		SCALE: 1:2		PROJECTION:	
								SHEET 1 OF 1			