

D1201539 aLIGO Pcal Tooling, Periscope Alignment Scab Plate, Long, PART PDM REV: X-011, DRAWING PDM REV: X-005

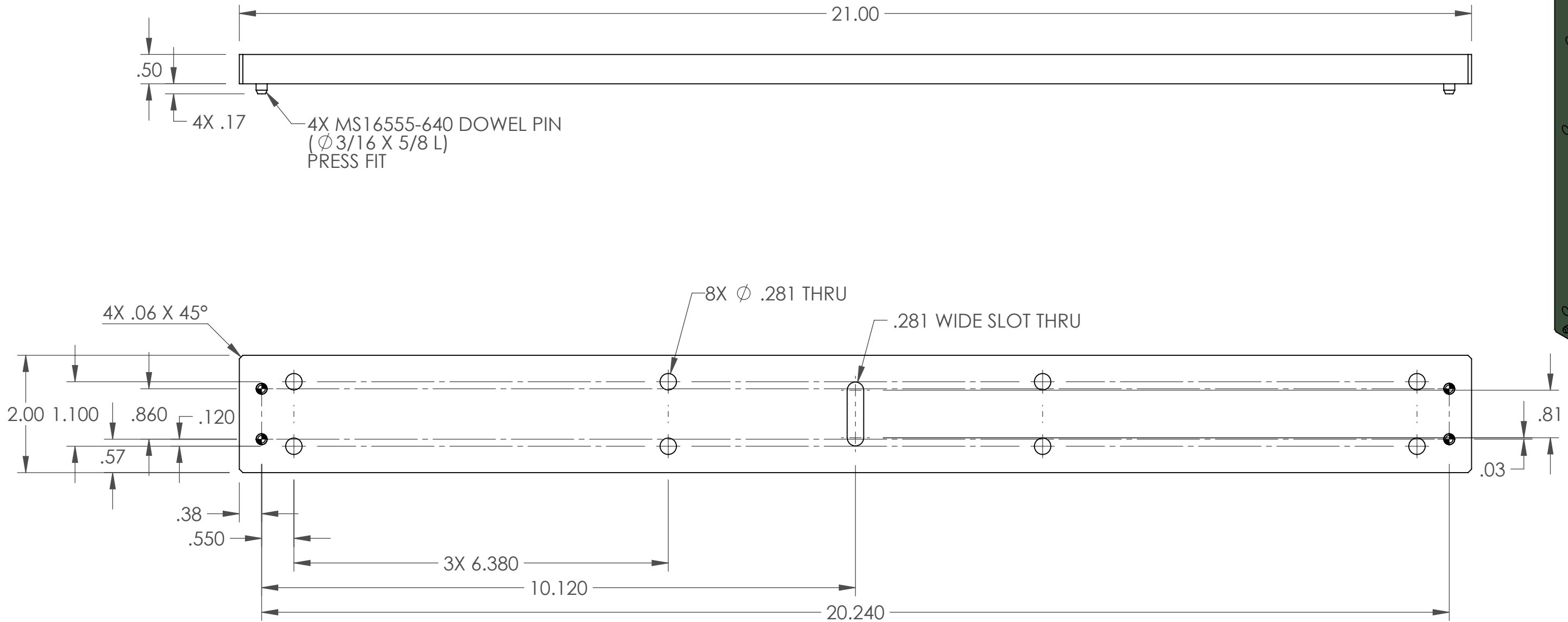
8 7 6 5 4 3 2 1

NOTES CONTINUED:
4. WEIGHT: 2.01 LB.
⑤ SURFACE FINISH TO BE AS-PROCESSED FROM MILL/SUPPLIER.

REV.	DATE	DCN #	DRAWING TREE #
v1	13 DEC 2012	N/A	-

D
C
B
A

D
C
B
A



DIMENSIONS ARE IN INCHES		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
TOLERANCES: .XX ± .02 .XXX ± .005		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .03 MIN. 3. DO NOT SCALE FROM DRAWING.		ADVANCED LIGO		aLIGO PCAL TOOLING, PERISCOPE ALIGNMENT SCAB PLATE LONG	
ANGULAR ± 1.0°		MATERIAL 6061-T6 Al		SUB-SYSTEM AOS		DESIGNER C. CONLEY 10 DEC 2012	
		FINISH ⑤		NEXT ASSY D1201543		DRAFTER C. CONLEY 13 DEC 2012	
						SIZE DWG. NO. B D1201539	
						REV. v1	
						SCALE: NONE PROJECTION: 1st ANGLE SHEET 1 OF 1	

8 7 6 5 4 3 2 1