



LIGO Laboratory / LIGO Scientific Collaboration

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LIGO

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Suspensions Acceptance Documentation:
HAM Large Triple Suspension (HLTS)

Norna A Robertson with input from the aLIGO SUS team

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Introduction

The DCC tree for suspensions (SUS) documentation starts at [E1200482](#): aLIGO, SUS. From that top-level DCC page the related documents appropriate to this type of suspension are

- LIGO-E1200933: [aLIGO SUS General Documentation](#)
- LIGO-E1100472: [aLIGO SUS HLTS Assembly and Installation Documentation](#)
- LIGO-E1000423: [aLIGO SUS HLTS Testing and Commissioning Documentation](#)
- LIGO-E1201041: [aLIGO SUS HLTS Acceptance Documentation](#)

The SUS electronics documentation tree is found by following the path

[E1200482](#): aLIGO, SUS

> [E1200933](#): aLIGO SUS General Documentation

> [E1100337](#): Suspension Electronics Drawing Tree

In sections 1 to 10 below we address the 10 items as sited in the Acceptance Review template E1300457-v3 with information appropriate to all HLTS suspensions. Individual suspensions will have their own acceptance documentation, to be found from the filecard for this document (i.e. from E1201041) going to related documents, and then following the link to [E1201046](#): aLIGO SUS HLTS Individual Acceptance Reports

1 Requirements documentation

The design requirements document must be brought up to date, and pointers to background material, analyses, etc. added to the Requirements document. Pointers to prototyping endeavors including testing results if they are not superseded by subsequent testing should be included here.

a. *Design Requirements Document (DRD):*

[T010007](#) Cavity Optics Suspension Subsystem Design Requirements

[T080065](#) AdL Beam Splitter, Input Mode Cleaner, Large Recycling and Small Recycling Triple Suspension Electronics Requirements

b. *Supporting documents (models, analyses, ...)*

[T080192](#): Displacement Noise in Advanced LIGO Triple Suspensions

[T1000452](#): Update on the Production Redesign of the HAM Large Triple Suspension Structure

[M1000047-v2](#): RODA - Decision to modify HAM structures (HLTS, HSTS, OMC)

[T020059-v3](#) Are Reaction Chains Needed for aLIGO HAM Optics?

Further info on modeling is found on the SVN, see section 8.

Prototype tests are superseded by tests on production items.

2 Design overview and detailed design documentation

a) *Final Design Document (FDD): must bring the FDD up to date.*

T1000012 HAM Large Triple Suspension (HSLs) Final Design Document*b) Review reports:*

- cite the final design review committee's report

- cite the design team's response to the final design review (note that any resulting changes to the design should have been incorporated into the FDD).

T1200463: Summary of Suspension Final Design Reviews, of which items 12, 14, 15, 16, 17, 18, 19 and 22 are all HAM triple suspension related. References to the reports for each of these reviews are given in this summary document.

c) Supporting design documents: models, analyses, specifications, etc. If not applicable, then state so.

Note that this overlaps with item 1b above. Documents from 1b are listed again.

T080192: Displacement Noise in Advanced LIGO Triple Suspensions

T1000452: Update on the Production Redesign of the HAM Large Triple Suspension Structure

M1000047-v2: RODA - Decision to modify HAM structures (HLTS, HSTS, OMC)

T020059-v3 Are Reaction Chains Needed for aLIGO HAM Optics?

E1200254: Tolerances for Height Measurements of the HAM Suspensions During Assembly

E1200933: aLIGO SUS General Documentation: this DCC filecard lists references to aLIGO SUS documentation that this generic to many or all suspensions.

E1100337: Suspension Electronics Drawing Tree: this leads to all the electronics documentation.

T1000061: aLIGO HAM Triple Suspension Controls Design Description. This document includes information on electronics hardware and software.

T1300083 HAM Large Triple Suspension (HLTS) Control Ranges

G1400151 aLIGO HLTS "Level 2" Damping Loop Design

Also for electronics, the following link is to a wiki in which information on requirements, sensor and actuator electronics chains and wiring diagrams for all suspensions are linked:

<https://awiki.ligo-wa.caltech.edu/aLIGO/SuspensionElectronics>

Further info on modeling is found on the SVN, see section 8.

d) Drawings: cite the top level assembly drawing for each major assembly or subsystem. In the DCC, all subsidiary drawings (sub-assemblies and part drawings) must be linked in a drawing tree manner.

D070447 HLTS Overall Assembly: see related documents on this filecard for all assemblies.

e) Bill(s) of Materials (BOM): cite any collected BOMs. If the BOMs are only to be found on the Assembly and Sub-Assembly drawing sheets, then state so.

BOMs are found on the assembly and sub-assembly drawing sheets.

f) Interface control: cite any documents (such as RODAs) with interface definition/control and/or cite the relevant sections of the DRD and FDD.

RODAs are listed in the FDD [T1000012](#), Section 8.1

g) Software: cite any software design description documentation. If not applicable, or not available, then state so.

Software is documented on the SVN, see section 8.

h) Design source data:

- Confirm that all mechanical design CAD models are in the SolidWorks/PDMWorks vault, or explain what is not and why.

Mechanical CAD models are in PDM works.

- Confirm that all electronics design CAD models (schematics and PWB layouts) are backed up and available on LIGO Lab archives, or explain what is not and why.

Electronics CAD models are available on the DCC.

3 Materials and fabrication specification

Any special materials, or treatment of materials including preparation for in-vacuum use; this may be integrated into the Design documentation.

The process used for manufacturing maraging steel blades, given in [E0900023](#), is referenced on all drawings for the blades. Producing acceptable blades is a complex multi-step process which has been developed from external input and internal experience with prototypes over several years.

The process used for producing weldments for in-vacuum use for Advanced LIGO is given in the welding specification document [E0900048](#). This document details the materials to be used and procedures to be followed, and as with the maraging steel blades, the production of acceptable weldments is a complex multi-step process which has been developed over several years.

4 Parts and in-process spares inventoried

All elements of aLIGO must be recorded in the ICS, or in the DCC using the S-number scheme. As-built modifications for parts or assemblies should be found here.

Individual spare mechanical parts, including BOSEMs and AOSEMS, are recorded in ICS. In some cases spare sub-assemblies have been put together and these are also recorded. Electronics are recorded using the S-number scheme.

5 Assembly procedures

All assembly procedures must be in the DCC and annotated or updated for lessons learned. Storage, if used, should be described here along with procedures to maintain the equipment in good condition (e.g., purge frequency). Transportation procedures and cautions must be noted.

[E080208](#) HLTS Assembly Procedure

[E1200211](#) Prism gluing procedure for IO Optics

[E990196](#): HSTS HLTS Magnet/Standoff Assembly Procedure

[T1200527](#): Long Term Storage of Suspension (SUS) Parts for the 3rd aLIGO Interferometer

6 Installation procedures

All installation procedures must be in the DCC and annotated or updated for lessons learned.

[E1000045-v1](#) HLTS Installation Procedure. **Needs updating.**

[T1000097](#) IO Installation Plan

Chamber installation procedures are also used. These will be listed in the acceptance documentation for specific suspensions.

7 Test documents

Test rationale, plans, and data for each unit must be documented as described in M1000211. That tree structure should be pointed to by the overall tree structure laid out in this Acceptance prescription. The top-level objective is to make clear how the measurements performed, which often will not directly measure a required performance parameter, give confidence that the subsystem will fulfill the requirements.

7.1 Suspension testing

[G1200070](#) Ideal Order/Contents of aLIGO Triple SUS Testing / Commissioning.

This is the top level description of testing.

A useful link for key testing procedures is the Checkout/Testing page in the Operation Manual at

<https://awiki.ligo-wa.caltech.edu/aLIGO/Suspensions/OpsManual/Testing>

Testing related documentation is kept on the SVN repository at

<https://redoubt.ligo-wa.caltech.edu/websvn/>

The "SUS" svn, linked from the above site, contains:-

- (a) Suspensions models (Mathematica & Matlab, Damping Filter Design)
- (b) Testing tools (DTT templates & Matlab Testing Scripts)
- (c) Results from all testing Phases 1-3 (i.e. TFs, Power Spectra & B&K)

As an example, the transfer functions for all HLTS are found by following the route

"sus" -> "trunk" -> "HITS" -> "Common" -> "MatlabTools" -> "plotallhlts_tfs.m"

Key test results for each individual suspension are linked from the DCC filecard for the acceptance documentation for that suspension.

In addition to TFs, power spectra and B&K results which are on the SVN, the following results which are called out under phase 1 testing in G1200070 can be found on the DCC.

- a) HAM Blade Characterization Data [E1000169](#) and HLTS/HSTS/OMCS Blade Pairings, [T0900559](#)
- b) Vibration Absorber Test Reports [E1101122](#), and the testing procedure, described in [E1200009](#).
- c) OSEM inventory with open light current data, [E1200343](#) (continually being updated as builds proceed)

- d) AOSEM Pre-Bake Test Data [E1000417](#) (includes coil resistance and inductance)
- e) AOSEM Electronic Noise Test Data [E1101030](#)
- f) BOSEM test data, [T0900496](#)

BOSEM and AOSEM test data are also archived on the SVN at

WebSVN link:-

<https://redoubt.ligo-wa.caltech.edu/websvn/listing.php?repname=sus&path=%2Ftrunk%2Felectronicstesting%2FAOSEM%2F&#a44646e7e36d81f2cf1e45386c48e2dda>

and

<https://redoubt.ligo-wa.caltech.edu/websvn/listing.php?repname=sus&path=%2Ftrunk%2Felectronicstesting%2FBOSEM%2F&#aac680895873bf8fd434d4adf1cffdf72>

g) Confirmation of magnet strengths within +/-5%. This formed part of the procurement requirements (C1103521) for the magnet order for HAM suspensions magnets, with inspection reports being required from the manufacturer. The certifications which were received can be found at [C1105361](#) and [C1102164](#) for magnets delivered to LLO, and are linked to [C1303339](#) for magnets delivered to LHO (note that these documents cover more than just the HLTS magnets). In many cases the vendor states the requirements were met but notes that the magnetic test data were “on file and available for inspection” rather than supplying it.

h) Information on alignment/positioning of suspensions (so called “shootings” which include heights etc): this is attached to the relevant ICS entry for a particular suspension for LHO suspensions, and the same will be done for LLO suspensions in due course.

7.2 Electronics testing

The results of the reports are posted in the DCC, under the serial number of the chassis, e.g.

<<https://dcc.ligo.org/LIGO-S1000254-v6>>

These can be found for LLO by following through the electronics tree, an example of which is given here:

E1100337 - Suspension Electronics Drawing Tree

> S1200522 - LLO Suspension Electronics Racks

> S1105377 - L1-SUS-C7 HAM5-6

> S1000254 - Triple Top Coil Driver Chassis

A similar structure for LHO is TBC at time of writing.

8 User interface software

User interface software, and the test routines indicating proper functioning of the software, must be described in words and have code under configuration control (SVN). Watchdog and Guardian routines must also be treated in this way.

Each suspension has a user model that is constructed referencing wiring diagrams, built and installed, which runs on a front-end computer. MEDM screens are created to present an operator with model information and enable interaction with a running model. Filter coefficients, gains and other settings can be captured using BURT snapshots, which also provide a safe state to revert to following model restarts e.g. due to power loss etc, as well as retaining alignment offsets for the suspension. All of the aforementioned items; Simulink models, MEDM screens, BURT snapshots, and filter coefficients are maintained under svn revision control. For example, the "cds_user_apps" contains:-

(a) SUS Simulink front-end models, located at

- LHO $\{userapps\}/sus/h1/models/$

- LLO $\{userapps\}/sus/l1/models/$

Guide:- <https://awiki.ligo-wa.caltech.edu/aLIGO/Suspensions/OpsManual/Simulink>

(b) BURT snapshots of model configurations (SAFE, ALIGNED, MISALIGNED etc), located at

- LHO $\{userapps\}/sus/h1/burtfiles/$

- LLO $\{userapps\}/sus/l1/burtfiles/$

Guide:- <https://awiki.ligo-wa.caltech.edu/aLIGO/Suspensions/OpsManual/BURT>

(c) FOTON filter blocks deployed in front-end models, located at

- LHO $\{userapps\}/sus/h1/filterfiles/$

- LLO $\{userapps\}/sus/l1/filterfiles/$

Guide:- <https://awiki.ligo-wa.caltech.edu/aLIGO/Suspensions/OpsManual/FOTON>

(d) MEDM screens for interacting visually with front-end models, located at

- LHO $\{userapps\}/sus/h1/medm/$

- LLO $\{userapps\}/sus/l1/medm/$

Guide:- <https://awiki.ligo-wa.caltech.edu/aLIGO/Suspensions/OpsManual/MEDM>

(e) Scripts to automating processes, interact with suspensions and saving alignments etc, located at

- $\{userapps\}/sus/common/scripts/$

Guide:- <https://awiki.ligo-wa.caltech.edu/aLIGO/Suspensions/OpsManual/PythonTools>

Other useful links,

<https://awiki.ligo-wa.caltech.edu/aLIGO/Suspensions/OpsManual/Computing> (overall cds guide)

<https://awiki.ligo-wa.caltech.edu/aLIGO/Suspensions/OpsManual/SVN> (svn guide)

https://redoubt.ligo-wa.caltech.edu/websvn/listing.php?repname=cds_user_apps (websvn GUI)

https://redoubt.ligo-wa.caltech.edu/svn/cds_user_apps/ (websvn html interface)

Links to html interfaces for snapshots of currently running Simulink models at each site,

LHO <https://lhocds.ligo-wa.caltech.edu/simlink/>

LLO <https://llocds.ligo-la.caltech.edu/daq/simlink/>

9 Operation Manual

A manual appropriate for operators, written in accordance with M1200366, covering setup/initialization, check-out, operating instructions, calibration, maintenance, storage/transport and troubleshooting. It must be accessible from standard user screens.

[E1200633](#) aLIGO SUS Operation Manual.

Note that this covers quads and triple suspensions due to the large element of commonality between suspensions.

There is also a “rogues gallery” to aid in troubleshooting transfer functions, called “TransferFunctionColoringBook”. It is located on the aLIGO wiki at

<<https://awiki.ligo-wa.caltech.edu/aLIGO/TransferFunctionColoringBook>>

10 Safety

Safety documentation must be in the DCC for all phases of the subsystem development, including any needed for normal use or foreseen maintenance/repair scenarios.

[E 1000043-v5](#) HLTS Assembly and Installation Hazard Analysis