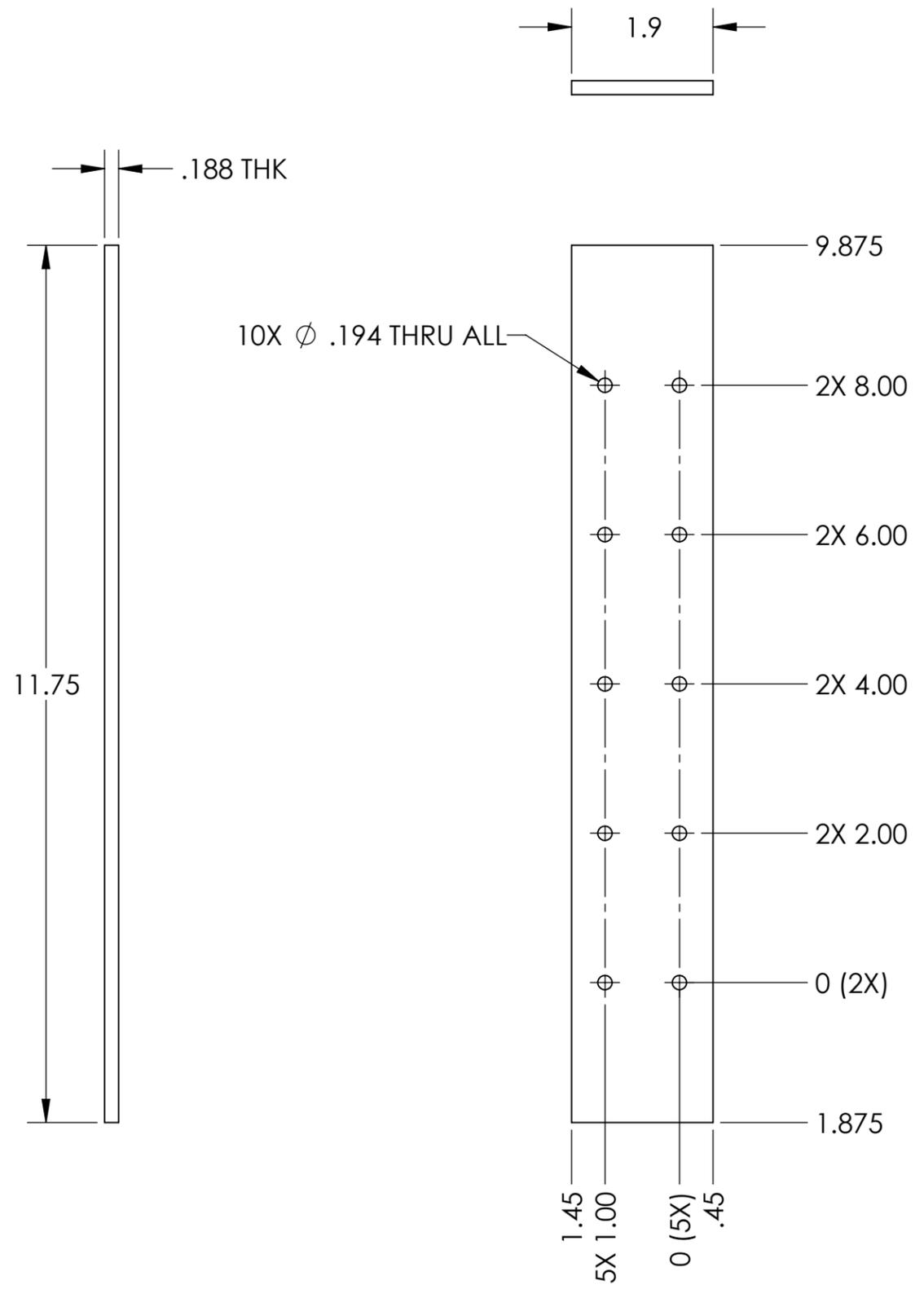


NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, LASER MARK OR MECHANICALLY STAMP (NO DYES OR INKS) A UNIQUE THREE DIGIT SERIAL NUMBER & REVISION NUMBER ON EACH PART. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR DRAWING PART NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY. IF PARTS ARE TOO SMALL TO SCRIBE, BAGGING AND TAGGING ALONE IS SUFFICIENT.
 EXAMPLE (PART): 001-v1
 EXAMPLE (TAG): DXXXXXX-VY, TYPE-XX, QTY: TBD

REV.	DATE	DCN #	DRAWING TREE #
v1	16-OCT-2012	E1200916-v1	E1200917-v1
-	-	-	-
-	-	-	-

D
C
B
A

- 6. FLUOREL MATERIAL MANUFACTURED AS PER LIGO-E970130-v4
- 7. RAW MATERIAL TO BE HANDLED AT ALL TIMES WITH GLOVED HANDS.
- 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
- 9. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NO RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.
- 10. SURFACE FINISH TO BE AS-PROCESSED FROM MILL/SUPPLIER, FREE FROM SCRATCHES OR GOUGES.



D
C
B
A

D1201406_DAMPING SPACER, LONG, PART PDM REV: X-002, DRAWING PDM REV: X-006

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
DIMENSIONS ARE IN INCHES	
TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± °	
MATERIAL	6
FINISH	N/A μinch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
SYSTEM	ADVANCED LIGO	SUB-SYSTEM	AOS
NEXT ASSY		D1102078	

PART NAME				DAMPING SPACER, LONG	
DESIGNER	M. JACOBSON	15-OCT-2012	SIZE	DWG. NO.	
DRAFTER	M. JACOBSON	16-OCT-2012	B	D1201406	
CHECKER	C. TORRIE	16-OCT-2012	REV.	v1	
APPROVAL	M. JACOBSON	16-OCT-2012	SCALE:	1:2	PROJECTION:
			SHEET 1 OF 1		