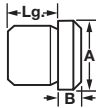
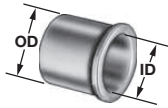


# Drill Bushings

For an index of fixturing components, see page 2596.

## Press-Fit Drill Bushings with Head



Also known as "H" bushings, these bushings have a head to prevent them from being pushed through the jig when drilling pressure is extreme. Made of hardened steel. Rockwell hardness is C61-C65. Dimensions meet ANSI standards.

**Also Available:** Other sizes. Please ask for [8492A999](#) and specify ID, OD, and length.

◆ Prices shown are for 1-5 bushings of same ID, OD, and length. Deduct 15% for same size orders of 6-11 bushings and 25% for same size orders of 12 or more.

Dimensions					
OD	(A)	(B)	OD	(A)	(B)
13/64"	19/64"	3/32"	5/8"	51/64"	7/32"
1/4"	23/64"	3/32"	3/4"	59/64"	7/32"
5/16"	27/64"	1/8"	7/8"	17/64"	1/4"
3/8"	1/2"	3/32"	1"	115/64"	5/16"
13/32"	1/2"	5/32"	1 1/4"	1 1/2"	1/4"
7/16"	9/16"	3/32"	1 3/8"	1 39/64"	3/8"
1/2"	39/64"	7/32"	1 3/4"	1 63/64"	3/8"

ID	ID Tolerance	OD	OD Tolerance
0.086"-0.25"	+0.0001" to +0.0004"	13/64"	+0.0012" to +0.0015"
0.257"-0.75"	+0.0001" to +0.0005"	1/4"-13/32"	+0.0013" to +0.0016"
0.7656"-1.25"	+0.0002" to +0.0006"	7/16"-1/2"	+0.0014" to +0.0016"
		5/8"	+0.0014" to +0.0017"
Lg.	Lg. Tolerance	3/4"-1"	+0.0015" to +0.0018"
1/4"-3"	±0.015"	1 1/4"	+0.0017" to +0.0020"
		1 3/8"	+0.0018" to +0.0022"
		1 3/4"	+0.0019" to +0.0023"

OD	Lg.	Each	OD	Lg.	Each	OD	Lg.	Each	OD	Lg.	Each				
<b>0.086" ID (Drill Size: 44)</b>															
13/64"	1/4"	8492A001	10.52												
<b>0.089" ID (Drill Size: 43)</b>															
13/64"	1/4"	8492A002	10.52												
<b>0.0938" ID (Drill Size: 3/32")</b>															
13/64"	1/4"	8492A003	10.52												
13/64"	3/8"	8492A013	11.39												
13/64"	1/2"	8492A023	11.63												
<b>0.098" ID (Drill Size: 40)</b>															
1/4"	1/4"	8492A031	9.13												
1/4"	1/2"	8492A051	10.52												
<b>0.1015" ID (Drill Size: 38)</b>															
1/4"	1/4"	8492A015	10.59												
1/4"	1/2"	8492A016	12.37												
<b>0.1094" ID (Drill Size: 7/64")</b>															
1/4"	1/4"	8492A033	9.13												
1/4"	1/2"	8492A053	10.52												
<b>0.125" ID (Drill Size: 1/8")</b>															
1/4"	1/4"	8492A034	8.67												
1/4"	3/8"	8492A044	10.21												
1/4"	1/2"	8492A054	10.52												
1/4"	3/4"	8492A056	13.00												
1/4"	1"	8492A017	19.55												
5/16"	3/8"	8492A061	8.43												
5/16"	1/2"	8492A071	8.60												
5/16"	3/4"	8492A081	8.96												
<b>0.1285" ID (Drill Size: 30)</b>															
1/4"	1/4"	8492A371	12.61												
1/4"	3/8"	8492A046	10.21												
<b>0.136" ID (Drill Size: 29)</b>															
1/4"	1/4"	8492A032	9.13												
1/4"	3/8"	8492A042	10.21												
1/4"	1/2"	8492A052	10.52												
5/16"	1"	8492A323	12.53												
<b>0.1406" ID (Drill Size: 9/64")</b>															
1/4"	1/4"	8492A035	9.13												
1/4"	3/8"	8492A045	10.21												
1/4"	1/2"	8492A055	10.52												
<b>0.1495" ID (Drill Size: 25)</b>															
5/16"	1/4"	8492A018	8.85												
5/16"	1/2"	8492A019	10.04												
<b>0.1562" ID (Drill Size: 5/32")</b>															
5/16"	3/8"	8492A062	8.43												
5/16"	1/2"	8492A072	8.60												
5/16"	3/4"	8492A082	8.96												
<b>0.159" ID (Drill Size: 21)</b>															
5/16"	3/8"	8492A372	11.84												
<b>0.166" ID (Drill Size: 19)</b>															
5/16"	1/4"	8492A021	8.85												
5/16"	1/2"	8492A022	10.04												
<b>0.1719" ID (Drill Size: 11/64")</b>															
5/16"	3/8"	8492A024	9.90												
<b>0.1875" ID (Drill Size: 3/16") (Cont.)</b>															
1/2"	3/4"	8492A403	\$10.14												
1/2"	1"	8492A404	12.09												
<b>0.1935" ID (Drill Size: 10)</b>															
5/16"	3/8"	8492A063	8.46												
5/16"	1/2"	8492A073	8.60												
<b>0.199" ID (Drill Size: 8)</b>															
5/16"	1/4"	8492A025	46.10												
5/16"	1/2"	8492A026	40.91												
<b>0.201" ID (Drill Size: 7)</b>															
3/8"	3/8"	8492A091	7.84												
3/8"	1/2"	8492A101	7.91												
3/8"	3/4"	8492A152	6.90												
1/2"	3/8"	8492A162	7.84												
1/2"	1/2"	8492A172	7.91												
<b>0.2031" ID (Drill Size: 13/64")</b>															
1/2"	1/4"	8492A153	6.90												
1/2"	3/8"	8492A163	7.84												
1/2"	1/2"	8492A173	7.91												
<b>0.204" ID (Drill Size: 6)</b>															
13/32"	1/2"	8492A105	15.36												
<b>0.213" ID (Drill Size: 3)</b>															
3/8"	1/2"	8492A104	7.91												
3/8"	3/4"	8492A027	9.90												
3/8"	1"	8492A028	11.81												
<b>0.2188" ID (Drill Size: 7/32")</b>															
3/8"	3/8"	8492A059	6.78												
3/8"	1/2"	8492A092	7.46												
3/8"	3/4"	8492A102	7.91												
3/8"	1"	8492A112	8.43												
<b>0.221" ID (Drill Size: 2)</b>															
3/8"	1/2"	8492A029	9.37												
3/8"	3/4"	8492A036	9.90												
<b>0.25" ID (Drill Size: 1/4")</b>															
13/32"	1/4"	8492A065	7.84												
13/32"	1/2"	8492A066	7.85												
13/32"	1"	8492A405	12.09												
13/32"	1 3/8"	8492A406	12.64												
7/16"	1/4"	8492A407	8.26												
7/16"	3/8"	8492A121	7.46												
7/16"	1/2"	8492A131	7.53												
7/16"	3/4"	8492A141	8.43												
7/16"	1"	8492A133	10.00												
1/2"	1/4"	8492A154	6.49												
1/2"	3/8"	8492A164	7.84												
1/2"	1/2"	8492A174	7.53												
1/2"	3/4"	8492A181	8.43												
1/2"	1"	8492A191	10.04												
1/2"	1 3/8"	8492A201	10.80												
<b>0.257" ID (Drill Size: F)</b>															
1/2"	1/4"	8492A155	6.90												
1/2"	3/8"	8492A165	7.84												
1/2"	1/2"	8492A175	7.91												
<b>0.2656" ID (Drill Size: 17/64")</b>															
7/16"	3/8"	8492A122	7.84												
7/16"	1/2"	8492A132	7.91												
1/2"	1/2"	8492A064	6.50												
<b>0.2812" ID (Drill Size: 9/32")</b>															
1/2"	1/4"	8492A156	6.90												
1/2"	3/8"	8492A166	7.84												
1/2"	1/2"	8492A176	7.91												
<b>0.3125" ID (Drill Size: 5/16")</b>															
1/2"	1/4"	8492A157	\$6.49												
1/2"	3/8"	8492A167	7.53												
1/2"	1/2"	8492A177	7.53												
1/2"	3/4"	8492A158	7.98												
1/2"	1"	8492A159	9.97												
1/2"	1 3/8"	8492A168	12.01												
5/8"	1/4"	8492A211	7.84												
5/8"	3/8"	8492A221	7.15												
5/8"	1/2"	8492A231	7.15												
5/8"	3/4"	8492A206	7.84												
<b>0.3281" ID (Drill Size: 21/64")</b>															
5/8"	1/4"	8492A212	7.84												
5/8"	3/8"	8492A222	7.15												
5/8"	1/2"	8492A232	7.15												
5/8"	3/4"	8492A207	7.84												
<b>0.3438" ID (Drill Size: 11/32")</b>															
5/8"	1/4"	8492A213	7.84												
5/8"	1/2"	8492A233	7.15												
<b>0.3594" ID (Drill Size: 23/64")</b>															
5/8"	3/4"	8492A241	7.84												
<b>0.375" ID (Drill Size: 3/8")</b>															
5/8"	1/4"	8492A214	7.46												
5/8"	3/8"	8492A224	6.82												
5/8"	1/2"	8492A234	6.82												
5/8"	5/8"	8492A377	10.91												
5/8"	3/4"	8492A242	7.46												
5/8"	1"	8492A252	8.43												
5/8"	1 3/8"	8492A262	12.18												
3/4"	1/2"	8492A271	9.05												
3/4"	3/4"	8492A281	9.74												
3/4"	1 3/8"	8492A291	13.38												
<b>0.3906" ID (Drill Size: 25/64")</b>															
5/8"	1/2"	8492A068	9.41												
5/8"	3/4"	8492A099	9.38												
<b>0.4062" ID (Drill Size: 13/32")</b>															
5/8"	3/8"	8492A113	7.07												
5/8"	1/2"	8492A324	8.40												
5/8"	3/4"	8492A351	9.02												
<b>0.4375" ID (Drill Size: 7/16")</b>															
5/8"	1/4"	8492A215	7.84												
5/8"	3/8"	8492A225	7.15												
5/8"	1/2"	8492A235	7.15												
5/8"	3/4"	8492A243	7.84												
5/8"	1"	8492A253	8.43												
3/4"	1/2"	8492A014	7.42												
3/4"	3/4"	8492A037	9.90												
<b>0.4531" ID (Drill Size: 29/64")</b>															
3/4"	1/2"	8492A272	8.42												
3/4"	3/4"	8492A282	9.74												
3/4"	1 3/8"	8492A292	13.38												
<b>0.4844" ID (Drill Size: 31/64")</b>															
3/4"	1/2"	8492A273	9.05												
3/4"	1"	8492A279	10.52												
<b>0.5" ID (Drill Size: 1/2")</b>															
3/4"	1/4"	8492A038	8.16												
3/4"	3/8"	8492A378	8.99												
3/4"	1/2"	8492A274	7.96												
3/4"	5/8"	8492A329	9.34												
3/4"	3/4"	8492A284	8.59												
<b>0.5" ID (Drill Size: 1/2") (Cont.)</b>															
3/4"	1"	8492A287	\$9.26												
3/4"	1 1/4"	8492A039	11.24												
3/4"	1 3/8"	8492A294	12.50												
3/4"	1 1/2"	8492A115	12.01												
3/4"	1 3/4"	8492A381	16.35												
7/8"	1/2"	8492A408	13.21												
7/8"	3/4"	8492A041	9.74												
7/8"	1"	8492A409	14.77												
1"	1/2"	8492A411	12.58												
1"	1 3/4"	8492A325	17.00												
<b>0.5156" ID (Drill Size: 33/64")</b>															
3/4"	1/2"	8492A275	8.42												
3/4"	3/4"	8492A285	9.74												
3/4"	1"	8492A288	10.52												
<b>0.5312" ID (Drill Size: 17/32")</b>															
3/4"	1/2"	8492A276	9.05												
3/4"	3/4"	8492A286	9.74												
3/4"	1"	8492A289	10.52												
<b>0.5469" ID (Drill Size: 35/64")</b>															
7/8"	1/2"	8492A116	10.89												
<b>0.5625" ID (Drill Size: 9/16")</b>															
7/8"															