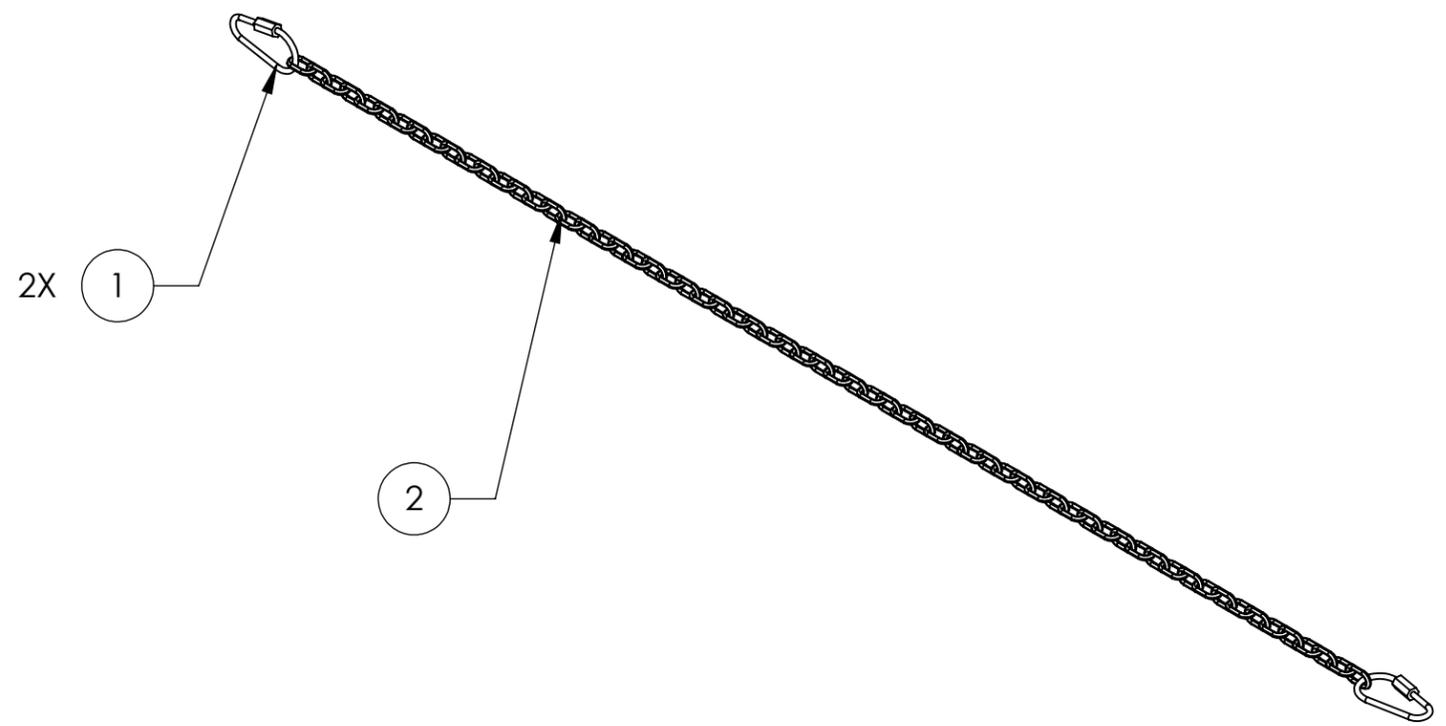


**NOTES CONTINUED:**  
 5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

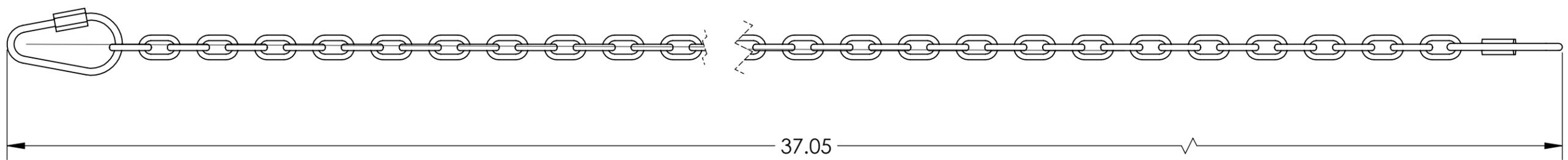
REV.	DATE	DCN #	DRAWING TREE #
v1	28 SEP 2012	E1100312	-
-	-	-	-
-	-	-	-

- D
- 6. APPROXIMATE WEIGHT = X.XXX LB.
  - 7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
  - 8. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.
  - 9. SURFACE FINISH TO BE AS-PROCESSED FROM MILL/SUPPLIER, FREE FROM SCRATCHES OR GOUGES.



C

B



2	3602T13	Chain ACB Assy	N/A	1	0
1	3712T31	THREADED CONNECTOR 285# CAPACITY	316 SSTL	2	0
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY	TOTAL

**PARTS LIST**

DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .06 .XXX ± .010 ANGULAR ± 1.0°		<b>NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)</b> 1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME <b>SAFETY CHAIN</b>	
MATERIAL N/A		FINISH N/A μinch		SYSTEM ADVANCED LIGO		SUB-SYSTEM AOS	
NEXT ASSY ACB		DESIGNER TQ. NGUYEN		DATE 28 SEP 2012		SIZE DWG. NO. <b>B D1201124</b>	
		CHECKER L. AUSTIN		APPROVAL M. SMITH		REV. v1	
		SCALE: 1:2		PROJECTION:		SHEET 1 OF 1	

D1201124, PART PDM REV: X-009, DRAWING PDM REV: X-005