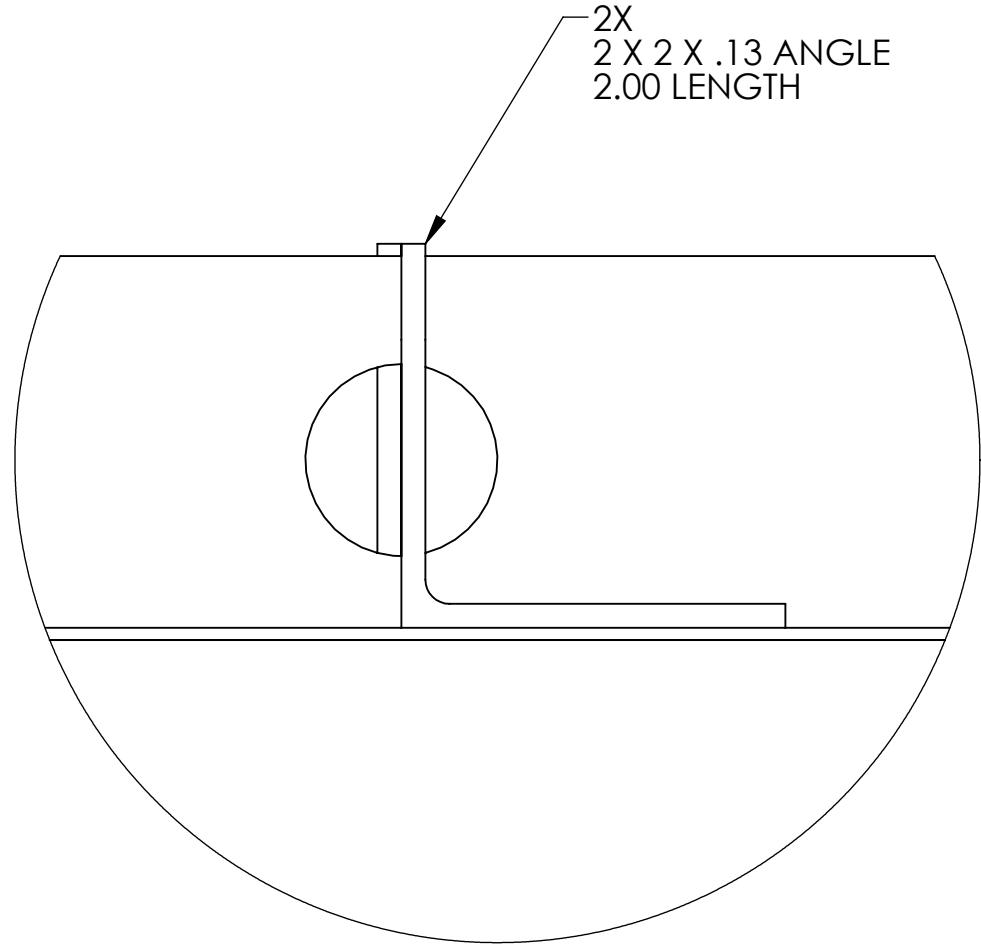
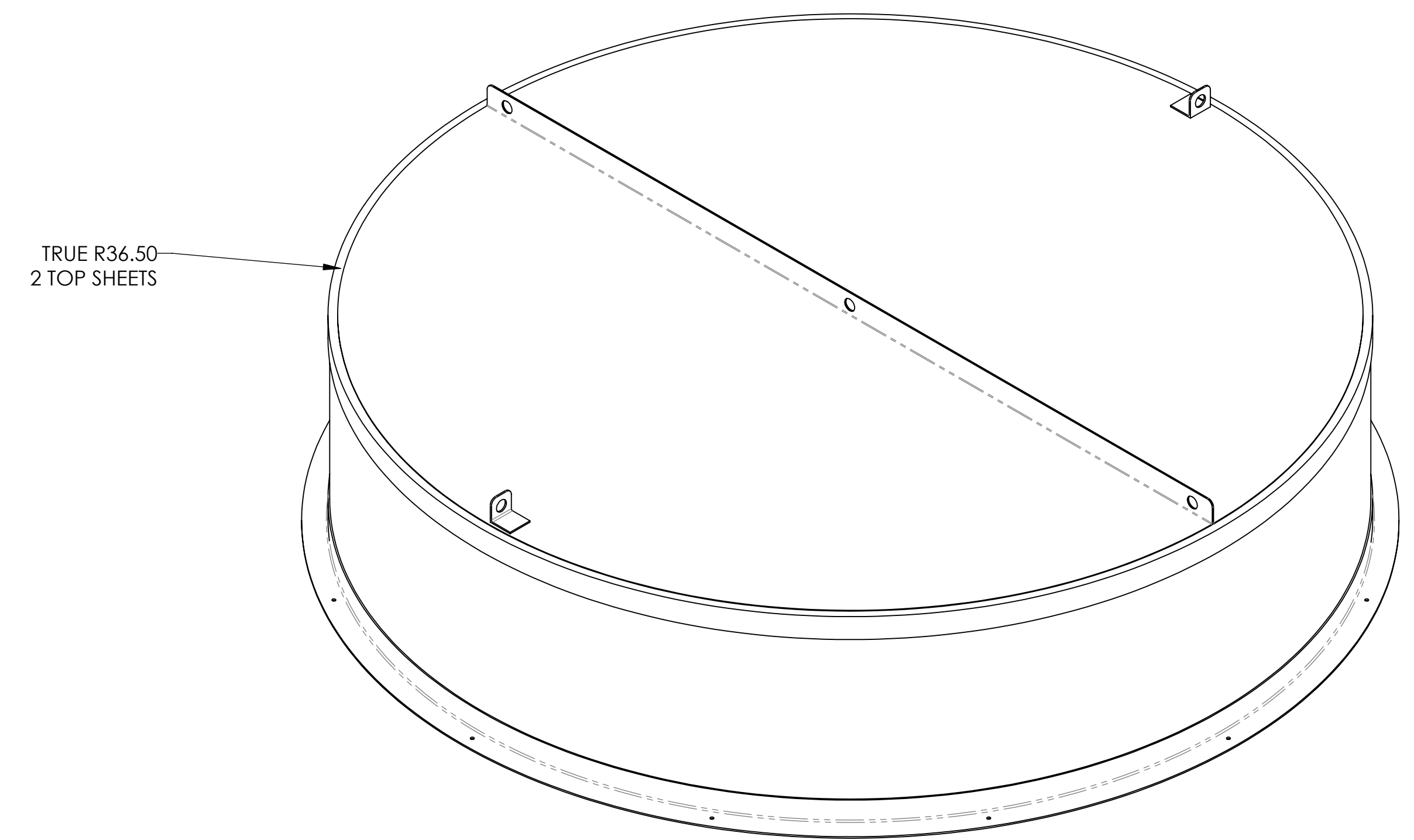
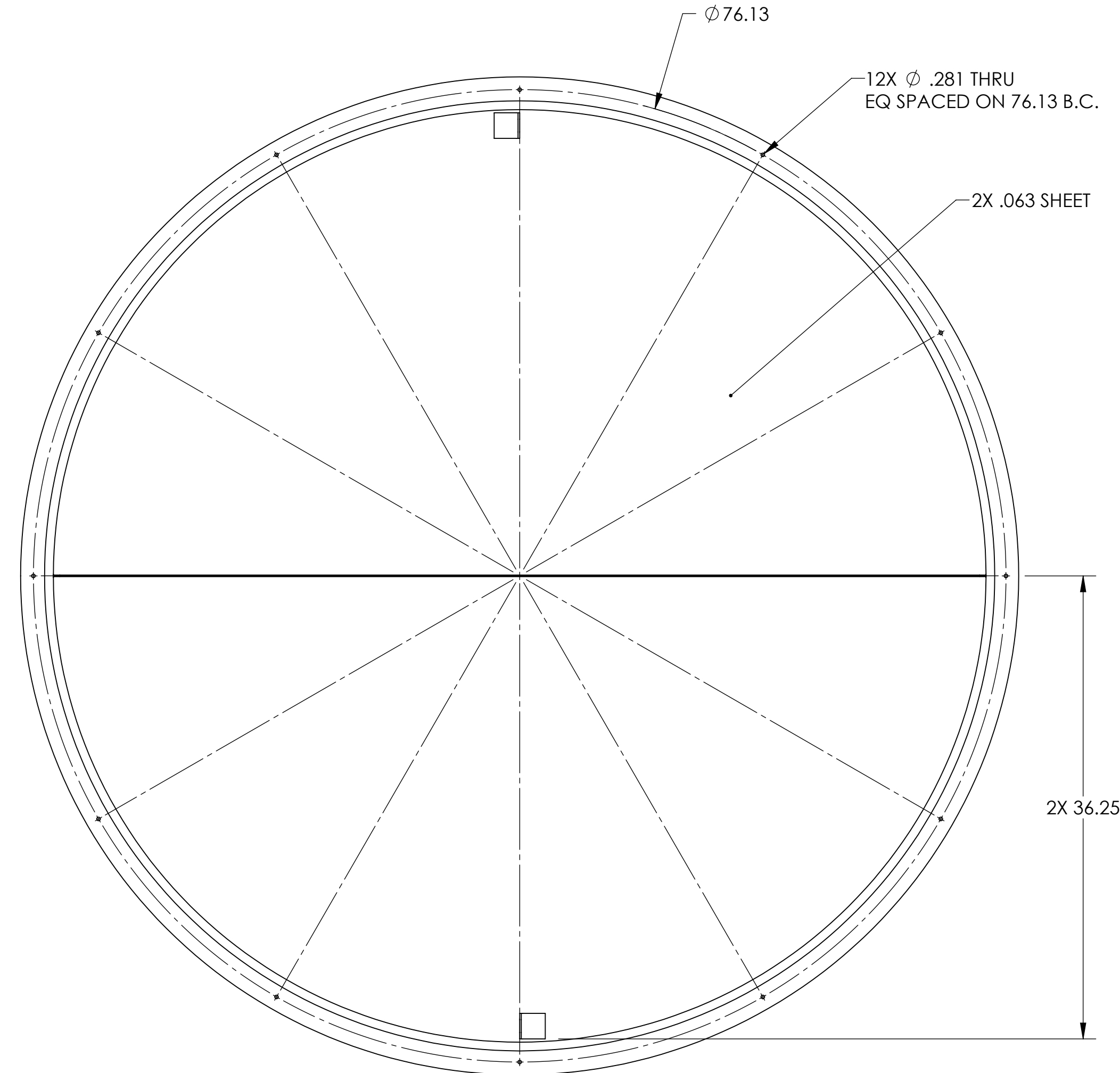


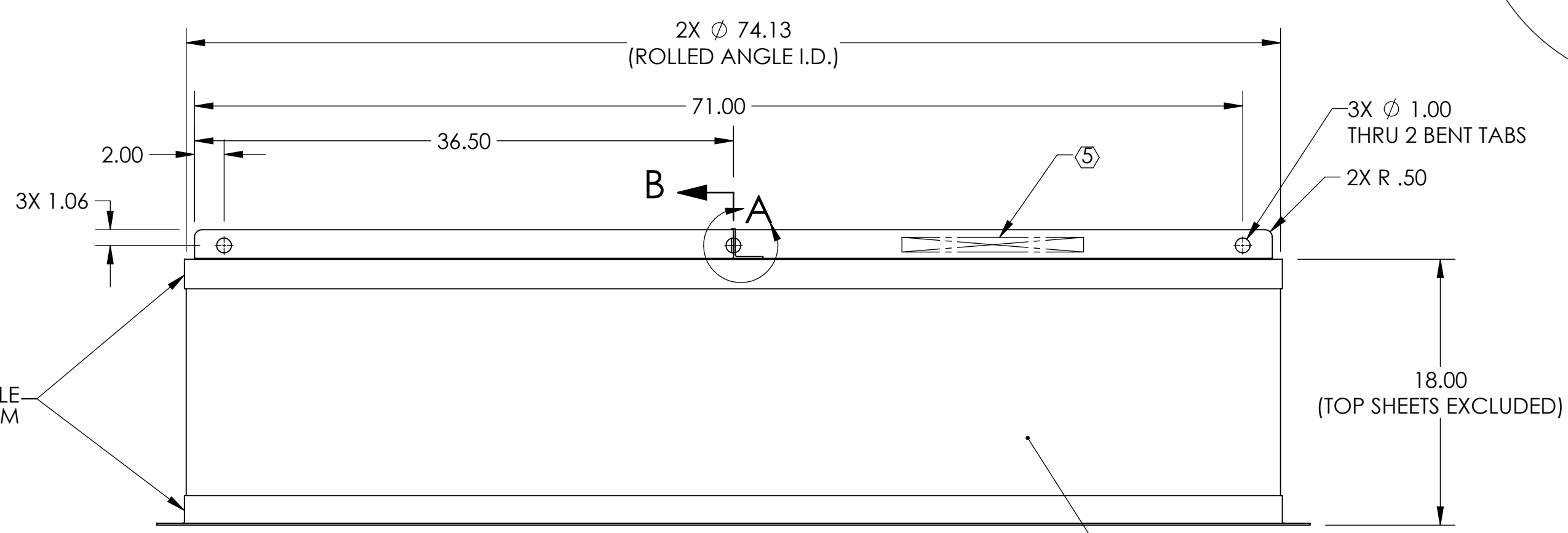
NOTES CONTINUED:  
 5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR 'TYPE' IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

6. WEIGHT: 210 LB.  
 7. WELD ASSEMBLY, STITCHING OK.

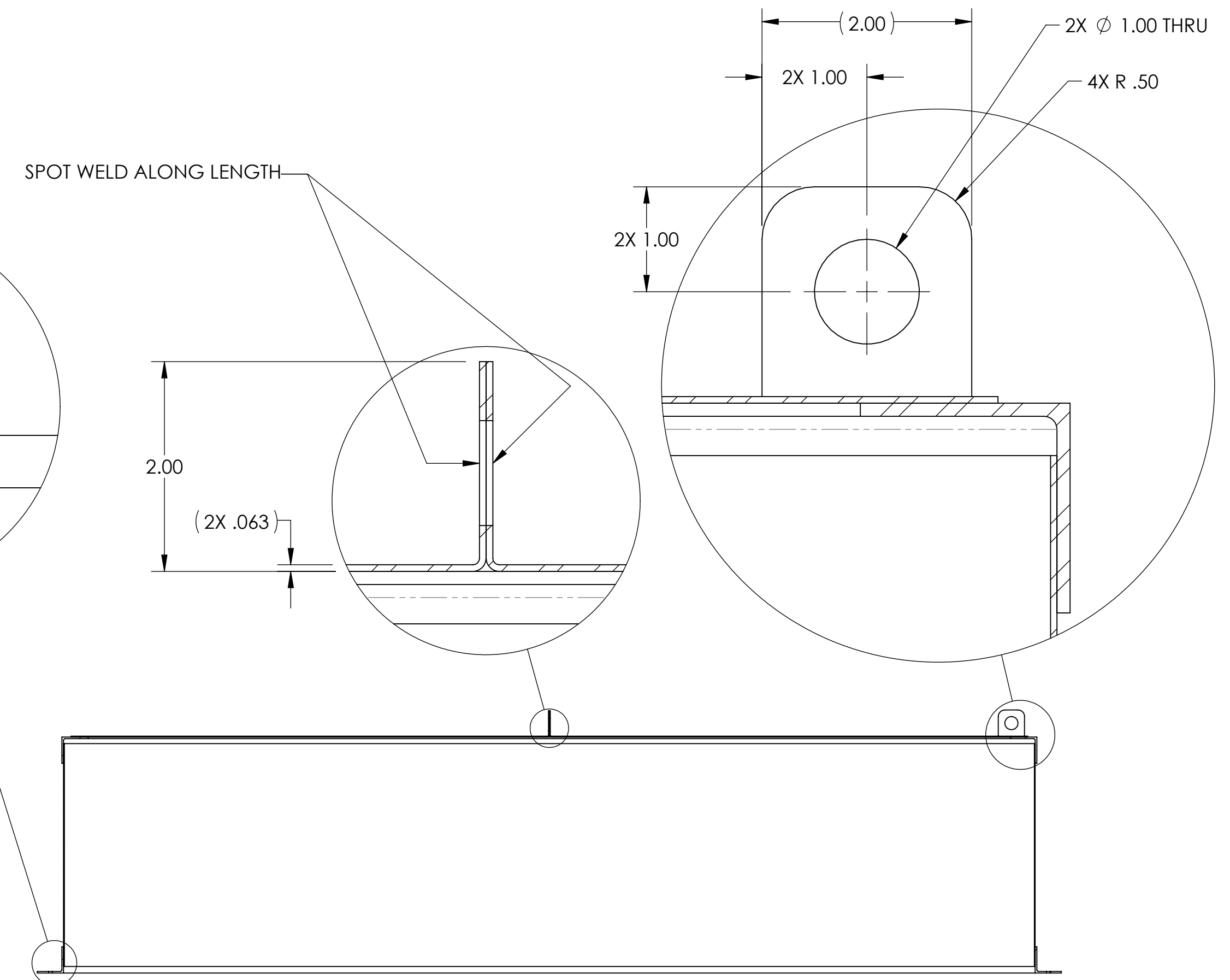
REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
v1	20 AUG 2012	-	-



DETAIL A



SECTION B-B



SECTION B-B

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
1. INTERPRET DRAWING PER ASME Y14.5-1994.	
2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS.	
3. DO NOT SCALE FROM DRAWING.	
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	
MATERIAL	Alloy Steel
FINISH	

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SYSTEM	ADVANCED LIGO
SUB-SYSTEM	AOS
NEXT ASSY	D1201097

PART NAME				AOS PCAL SHIPPING CRATE 1 COVER			
DESIGNER	R. SAVAGE	02 AUG 2012	SIZE	DWG. NO.	REV.		
DRAFTER	C. CONLEY	20 AUG 2012	D	D1201096	v1		
CHECKER			SCALE: NONE	PROJECTION:	SHEET 1 OF 1		
APPROVAL							

D1201097-AOS PCAL Shipping Crate 1 Cover, PART FDM REV: X-004, DRAWING FDM REV: X-006