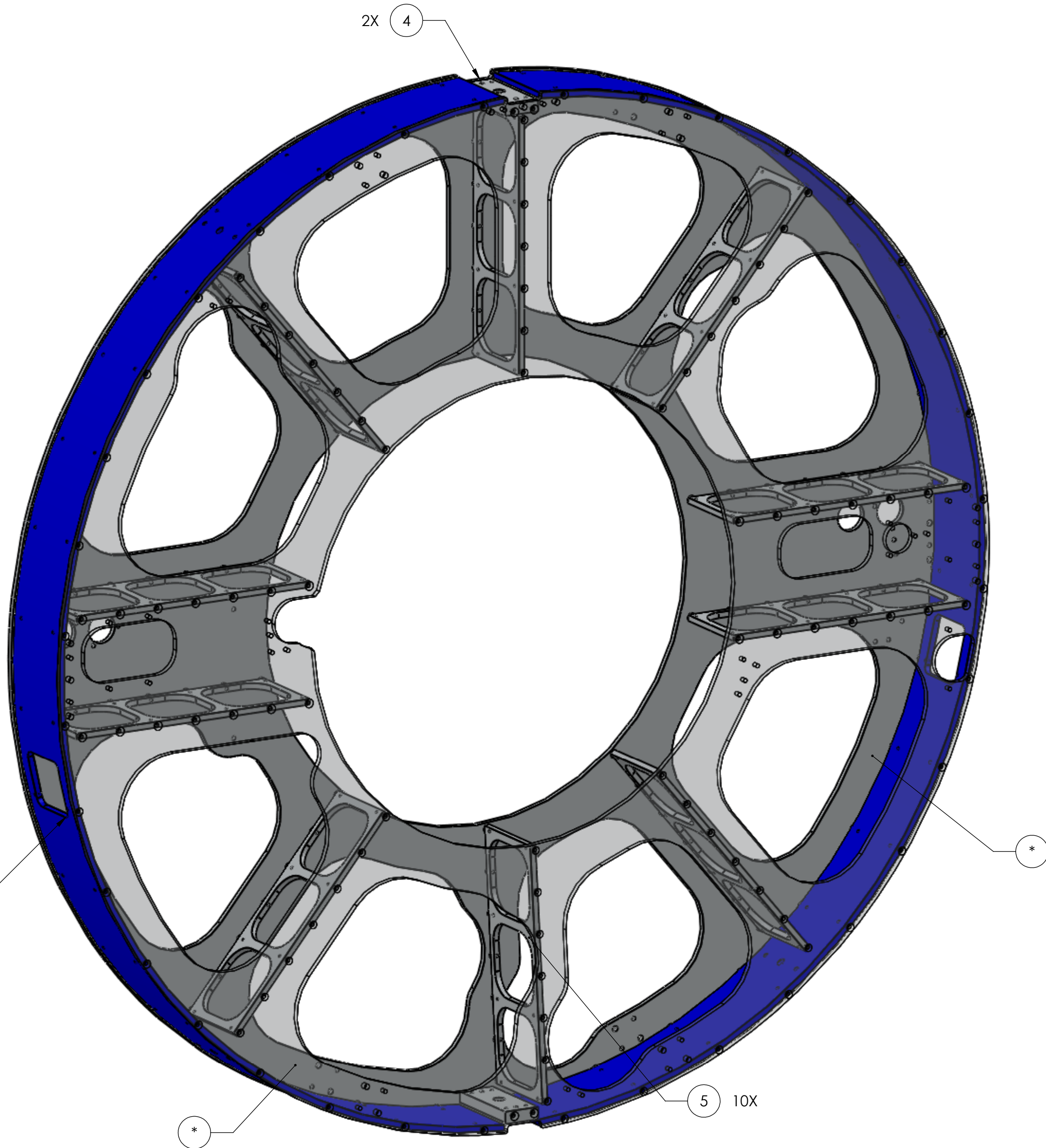


NOTES CONTINUED:

REV.	DATE	DCN #	DRAWING TREE #
V1	09 JUL 2012	E1200700	
V2	13 JUL 2012	E1200700	
V3	20 AUG 2012	E1200700	
V4	03 SEP 2012	E1200700	



D1200993-1 ALIGO, PCAL PERISCOPE FRAME (ETMY)

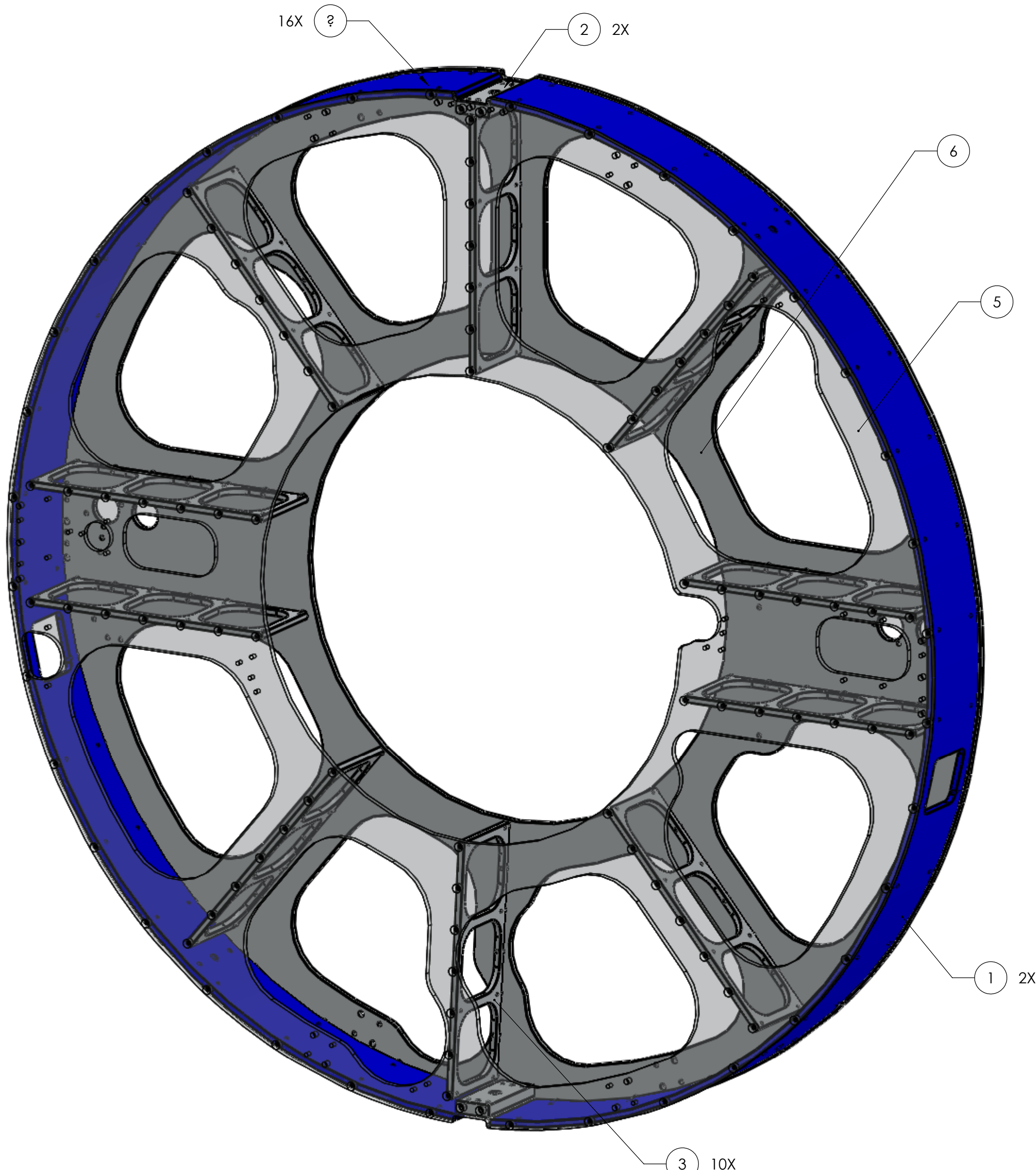
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	SUPPLIER
6	220	FA-2008	SCRW FLT HD 1/4-20 X .50LG VENTED	UC COMPONENTS
5	10	D1200725	PCAL PLATE STRUT	
4	2	D1200731	PCAL PLATE RING CONNECTOR	
3	2	D1102354	PCAL SUSPENSION RING RECEIVE SIDE	
2	2	D1200727-1	PCAL PLATE MIRROR MTG	
1	2	D1200726-1	PCAL PLATE CAMERA MIRROR MTG	
BOM Table				

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	
MATERIAL	N/A
FINISH	N/A μinch


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SYSTEM	ADVANCED LIGO
SUB-SYSTEM	AOS
NEXT ASSY	D1200174

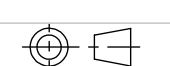
PART NAME					ALIGO, PCAL PERISCOPE FRAME				
DESIGNER	S. SHANKLE	13 JUL 2012	SIZE	DWG. NO.		REV.			
DRAFTER	S. SHANKLE	09 JUL 2012	c	D1200993		v4			
CHECKER	S. SHANKLE	09 JUL 2012							
APPROVAL	S. SHANKLE	09 JUL 2012	SCALE: 1:12	PROJECTION:			SHEET 1 OF 2		



D1200993-2 ALIGO, PCAL PERISCOPE FRAME (ETMX)

6	1	D1200727-2	PCAL PLATE MIRROR MTG	
5	1	D1200726-2	PCAL PLATE CAMERA MIRROR MTG	
4	220	FA-2008	SCRW FLT HD 1/4-20 X .50LG VENTED	UC COMPONENTS
3	10	D1200725	PCAL PLATE STRUT	
2	2	D1200731	PCAL PLATE RING CONNECTOR	
1	2	D1102354	PCAL SUSPENSION RING RECEIVE SIDE	
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	SUPPLIER
BOM Table				


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SIZE	DWG. NO.	REV.
C	D1200993	v4
SCALE: 1:12	PROJECTION:	
		SHEET 2 OF 2