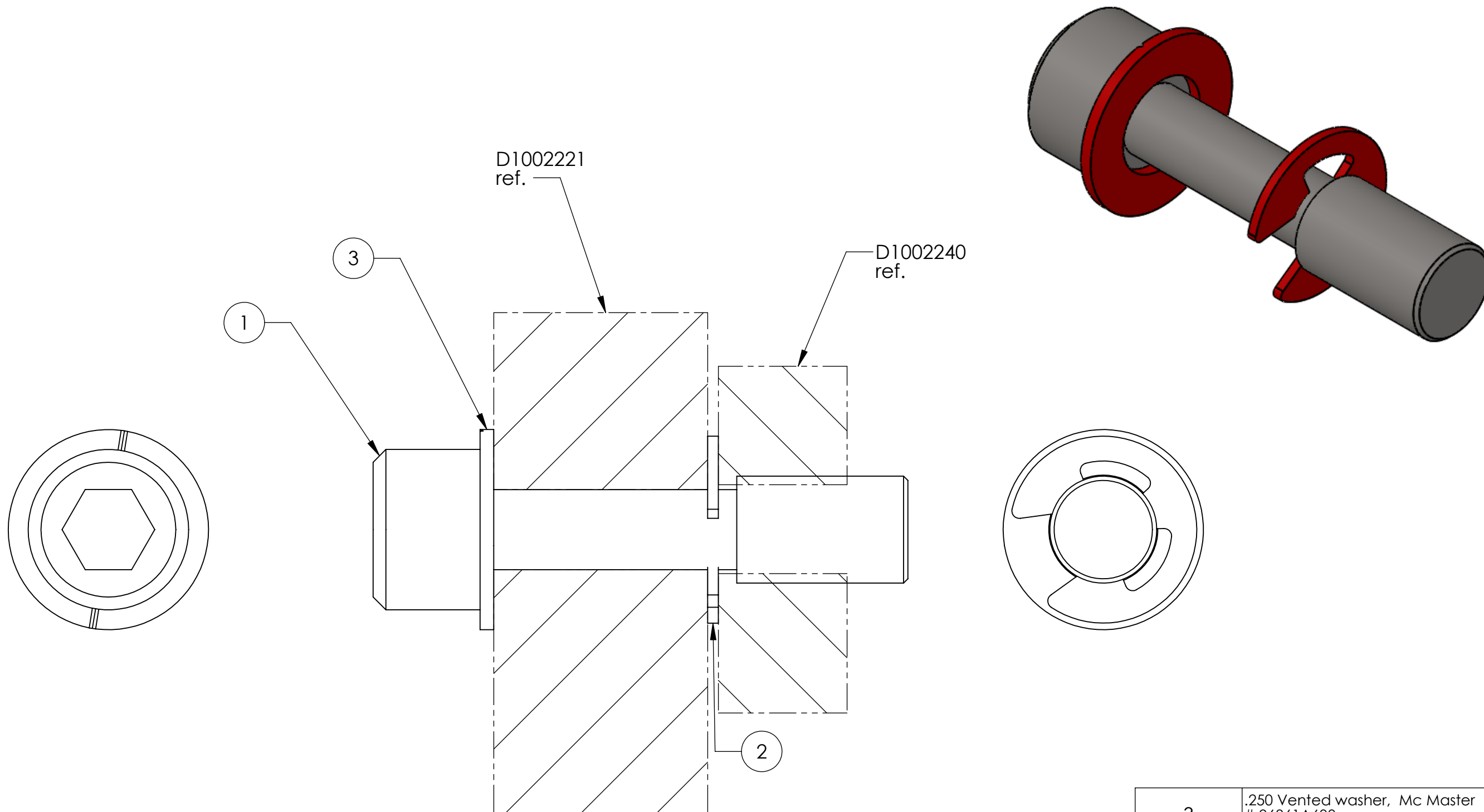


D1200989 ALIGO CAPTIVE SCREW ASSEMBLY, TELE WIRE CLAMP, PART PDM REV: X-003, DRAWING PDM REV: X-001

NOTES CONTINUED:

REV.	DATE	DCN #	DRAWING TREE #
v1	07-20-2012	TO FOLLOW-	-
v2	1-3-13	to follow	E1200793
-	-	-	-



ITEM NO.	PART NUMBER	QTY.
3	.250 Vented washer, Mc Master # 96861A600	1
2	MC MASTER 98408A122	1
1	D1200988 Captive Scr	1

**NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)**

DIMENSIONS ARE IN INCHES

TOLERANCES:  
 .XX ± .02  
 .XXX ± .005  
 ANGULAR ± 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.  
 2. REMOVE ALL SHARP EDGES, R.02 MIN.  
 3. DO NOT SCALE FROM DRAWING.  
 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: N/A  
 FINISH: N/A μinch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME <b>ALIGO CAPTIVE SCREW ASSEMBLY, TELE WIRE CLAMP</b>	
SYSTEM <b>ADVANCED LIGO</b>	SUB-SYSTEM <b>AOS</b>	DESIGNER KEN MAILAND 07-20-2012	SIZE DWG. NO. <b>B</b>
DRAFTER KEN MAILAND 07-20-2012	CHECKER KEN MAILAND 07-20-2012	DWG. NO. <b>D1200989</b>	
APPROVAL	SCALE: 2:1	PROJECTION:	SHEET 1 OF 1

8 7 6 5 4 3 2 1

D  
C  
B  
A

D  
C  
B  
A

8 7 6 5 4 3 2 1