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NOTES CONTINUED:

5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

- 6. APPROXIMATE WEIGHT = .18 LBS.
- 7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
- 8. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	19 APR 2012	E1100335-v5	-
-	-	-	-
-	-	-	-

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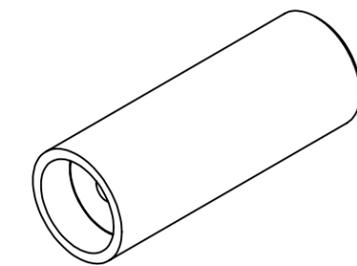
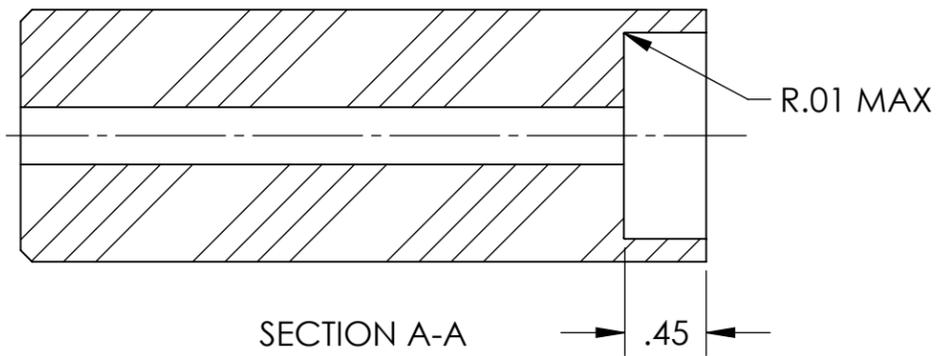
C

B

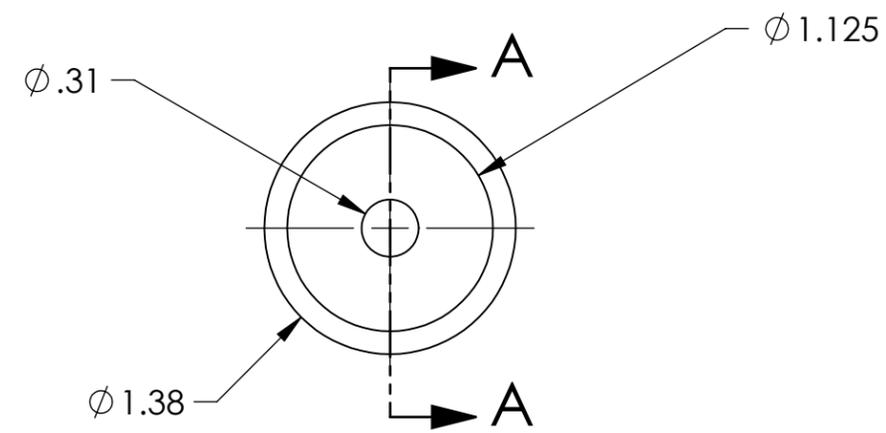
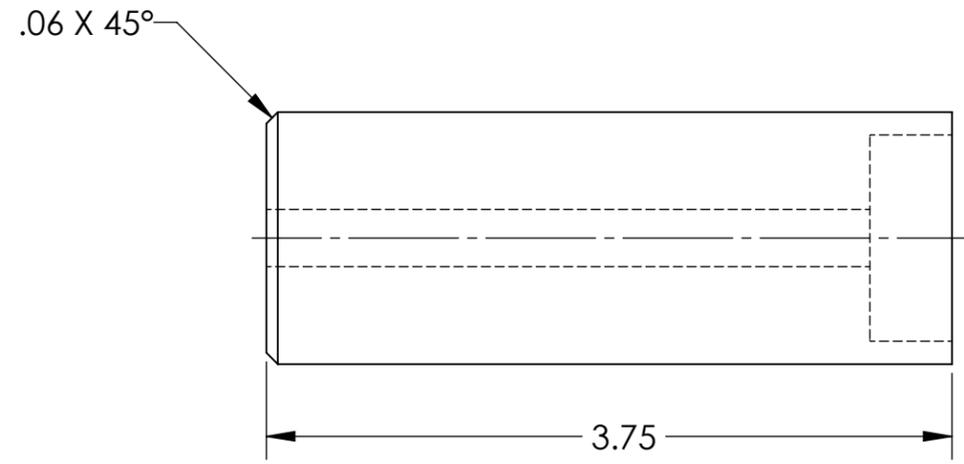
B

A

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GENERAL VIEW  
FOR REFERENCE ONLY  
NO SCALE



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .02 .XXX ± .010 ANGULAR ± 1.0°				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		<b>MAGNET HOLDER</b>	
<b>MATERIAL</b> TEFLON		<b>FINISH</b> 63 μinch		<b>SYSTEM</b> ADVANCED LIGO		<b>SUB-SYSTEM</b> AOS	
<b>DESIGNER</b> TQ. NGUYEN 19 APR 2012 <b>DRAFTER</b> TQ. NGUYEN 19 APR 2012 <b>CHECKER</b> L. AUSTIN <b>APPROVAL</b> M. SMITH				<b>SIZE DWG. NO.</b> <b>B</b> D1200635		<b>REV.</b> v1	
SCALE: 1:1 PROJECTION:						SHEET 1 OF 1	

D1200635\_d1lgo\_acb Tooling\_Magnet Holder, PART PDM REV: X-000, DRAWING PDM REV: X-000

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