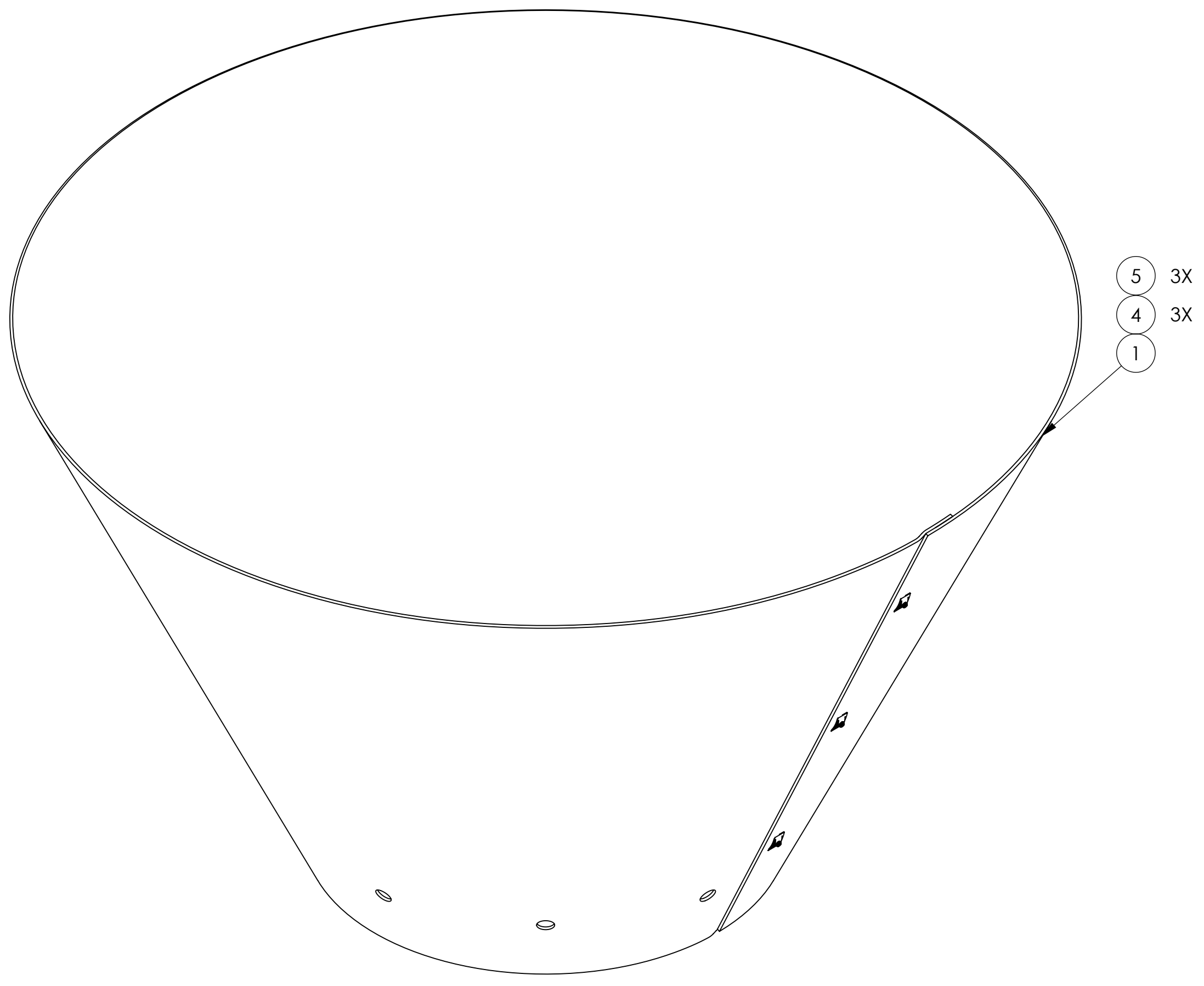


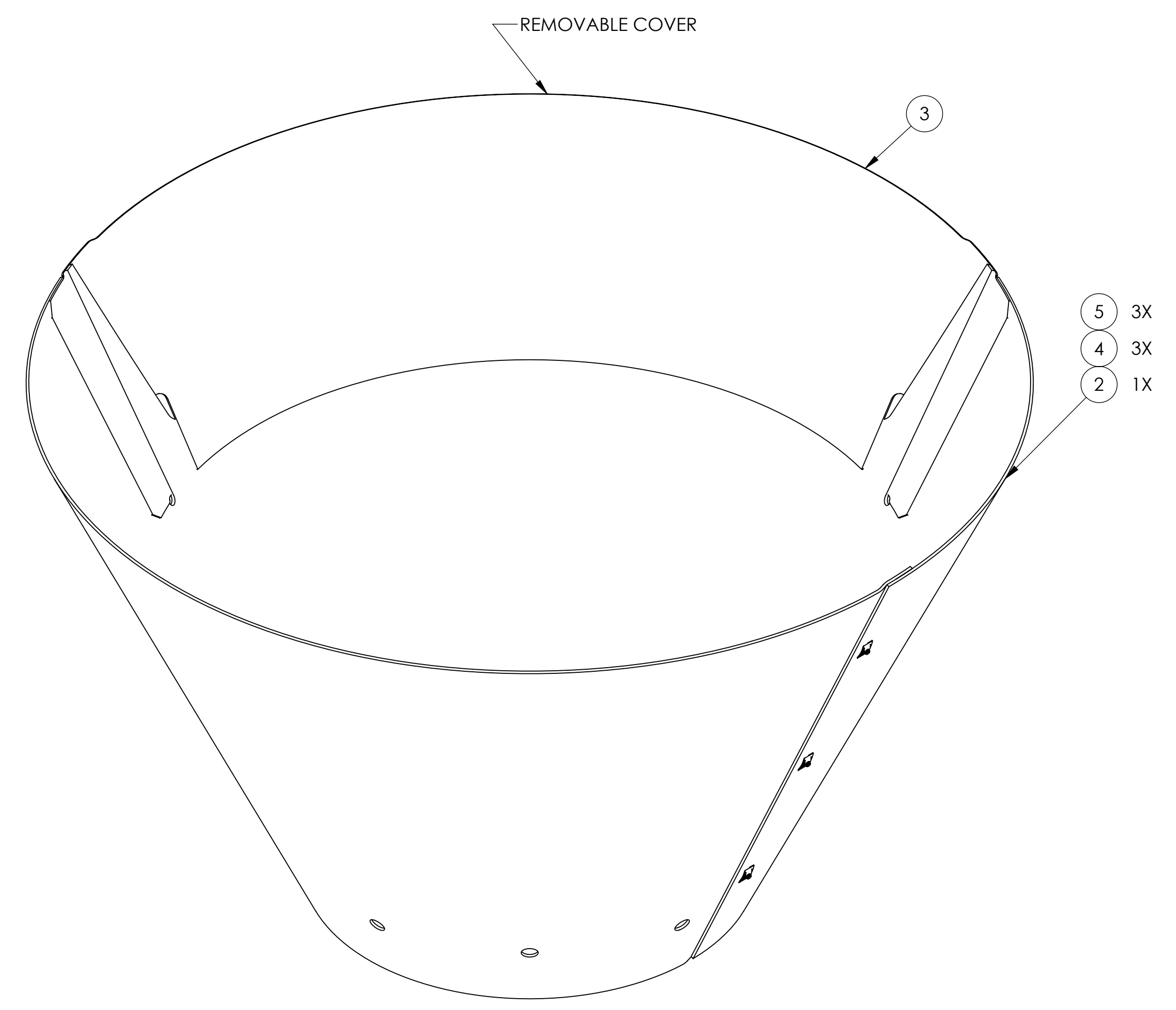
REV.	DATE	DCN #	DRAWING TREE #
v1	23 MAR 2012	-	-
v5	25 APR 2013	-	-
v6	17 JUN 2013	E1300528-X0	-

-1 DETAIL

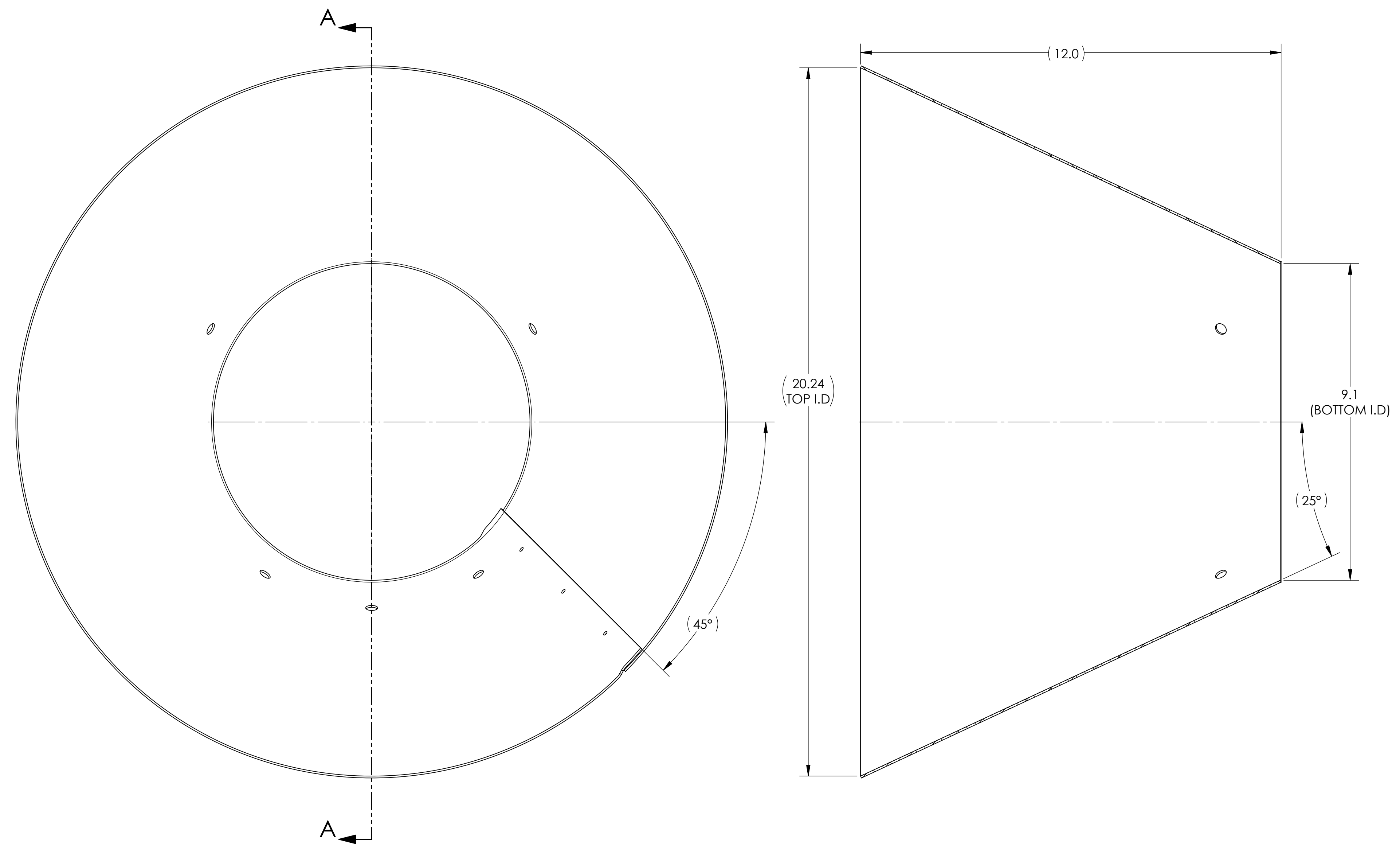


D1200485-1

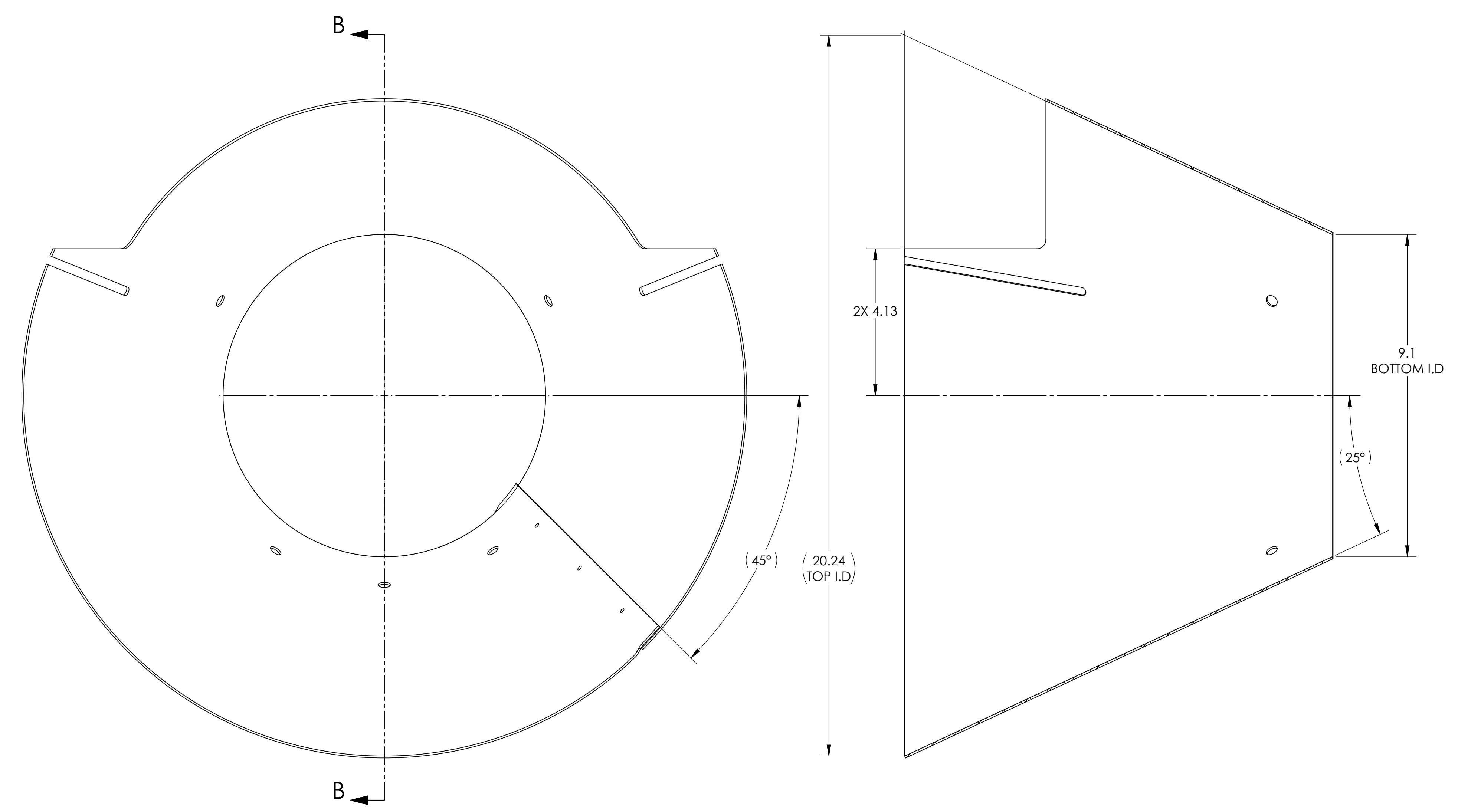
-2 DETAIL



D1200485-2



SECTION A-A



SECTION B-B

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	D1200485-1/REQ	D1200485-2/QTY.
5	92949A106	SCREW, BHSC, 4-40 X .18 LG.	300 S3TL	3	3
4	90528A110	SPEED NUT, 4-40	300 S3TL	3	3
3	D1200485-103	ALIGO, COC, ETM, ITM FC SPRAY GUARD, E-COLLAR (ITM, COVER)	.03 THK, HDPE	-	1
2	D1200485-102	ALIGO, COC, ETM, ITM FC SPRAY GUARD, E-COLLAR (ITM)	.06 THK, HDPE	-	1
1	D1200485-101	ALIGO, COC, ETM, ITM FC SPRAY GUARD, E-COLLAR (ETM)	.06 THK, HDPE	1	-

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

- INTERPRET DRAWING PER ASME Y14.5-1994.
- REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

DIMENSIONS ARE IN INCHES [MM]

TOLERANCES:
 .XX ± .01
 .XXX ± .005
 ANGULAR ± 0.5°

MATERIAL: AS NOTED
FINISH: N/A μinch
NEXT ASSY: D1200490

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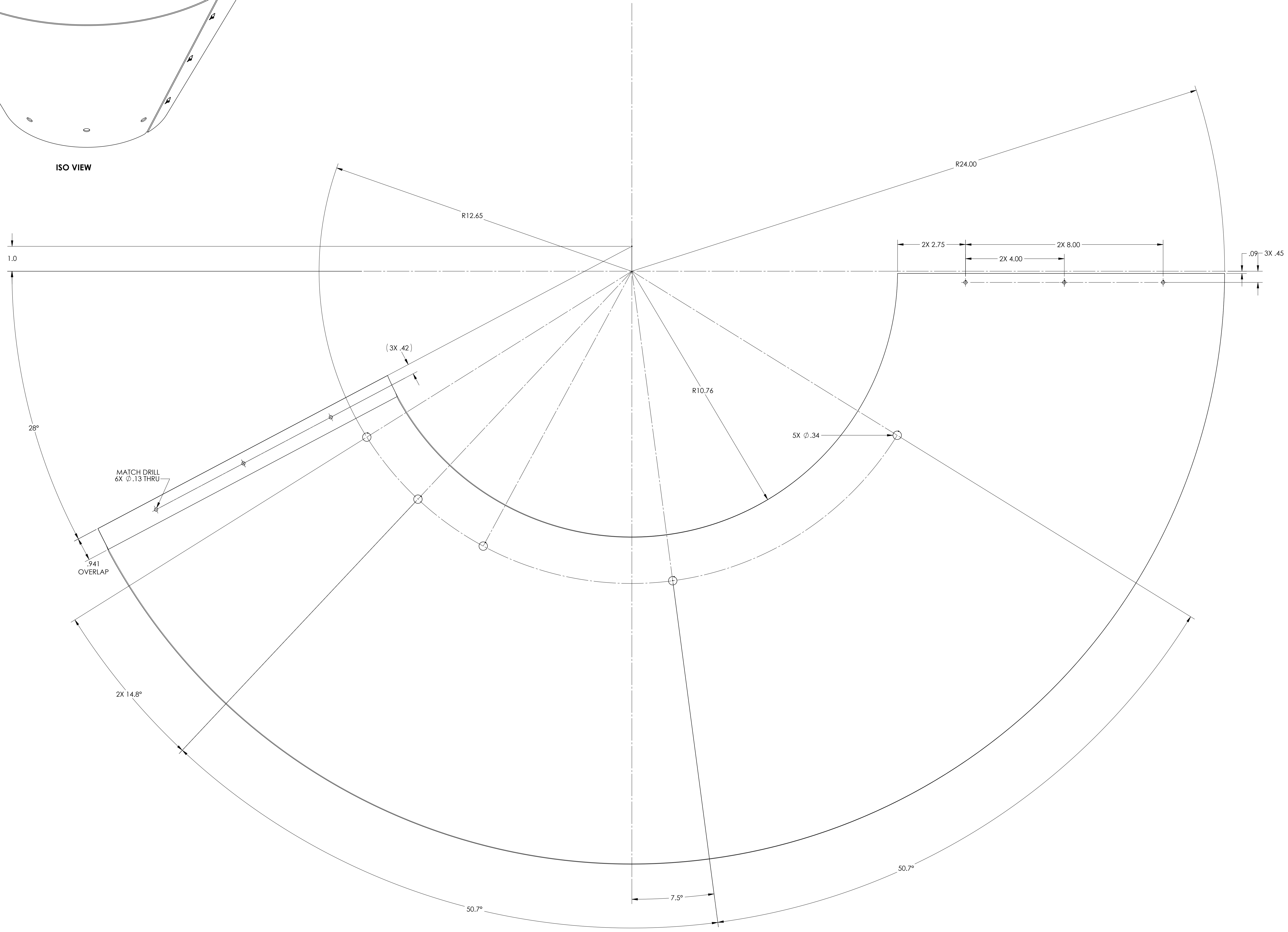
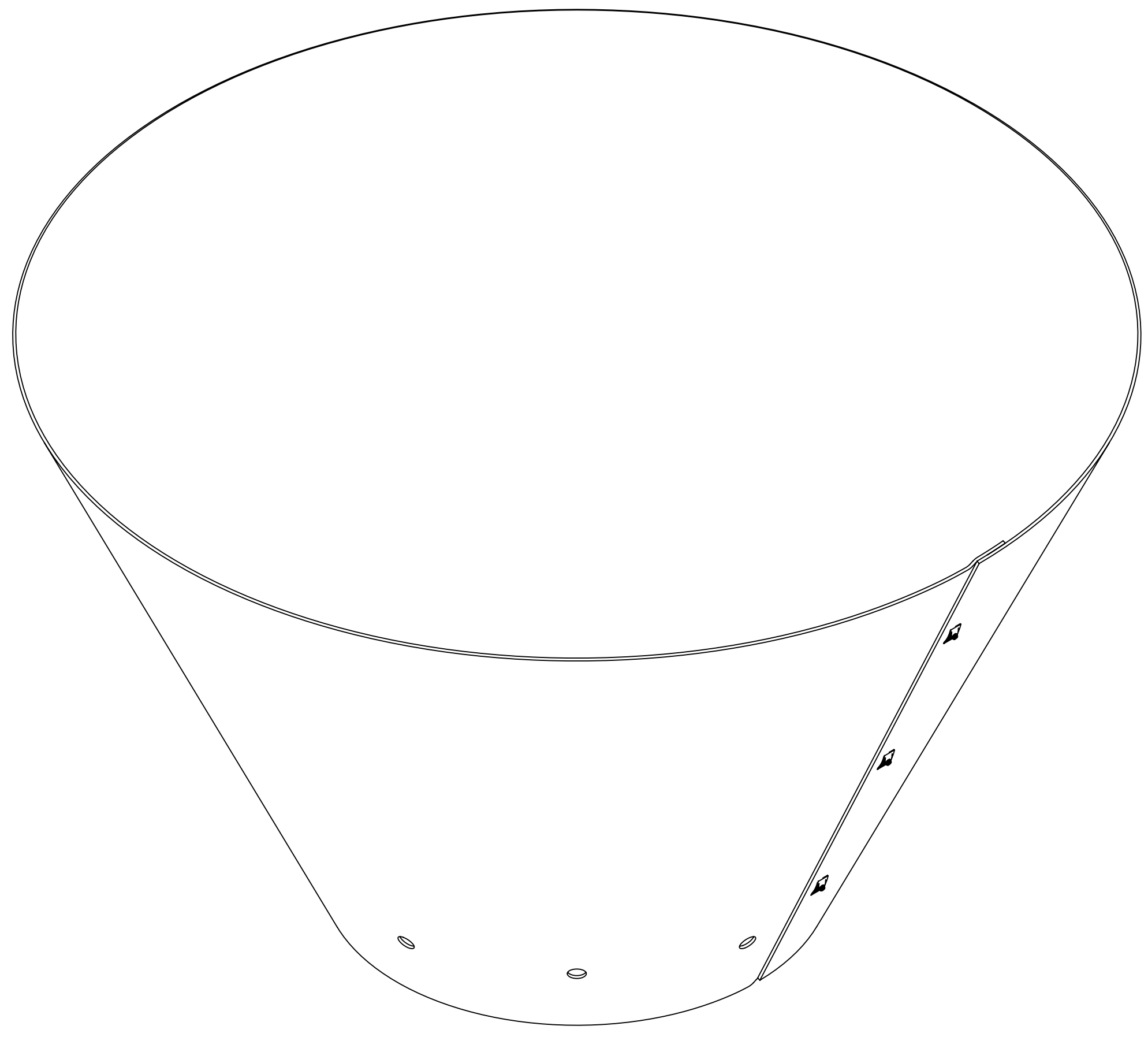
**ADVANCED LIGO
 COC**

PART NAME: ALIGO, COC, ETM/ITM FC SPRAY GUARD, E-COLLAR

DESIGNER: ESANCHEZ
DRAFTER: ESANCHEZ
CHECKER: SEE DCC
APPROVAL: SEE DCC

DATE: 16 MAR 2012
SIZE: E
DWG. NO.: D1200485
SCALE: 1:2
PROJECTION: 1st Angle

REV.: v6
SHEET 1 OF 4

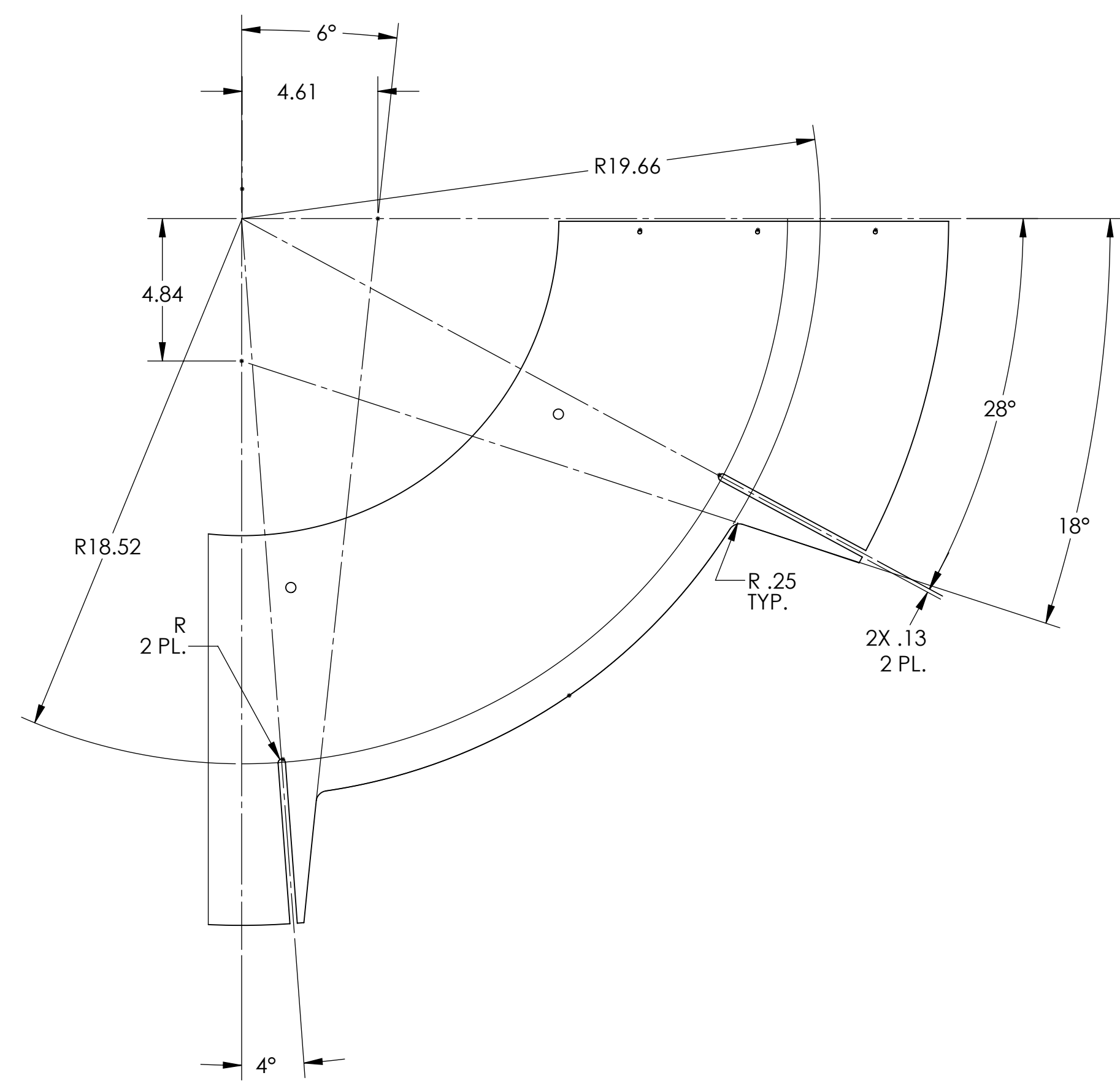



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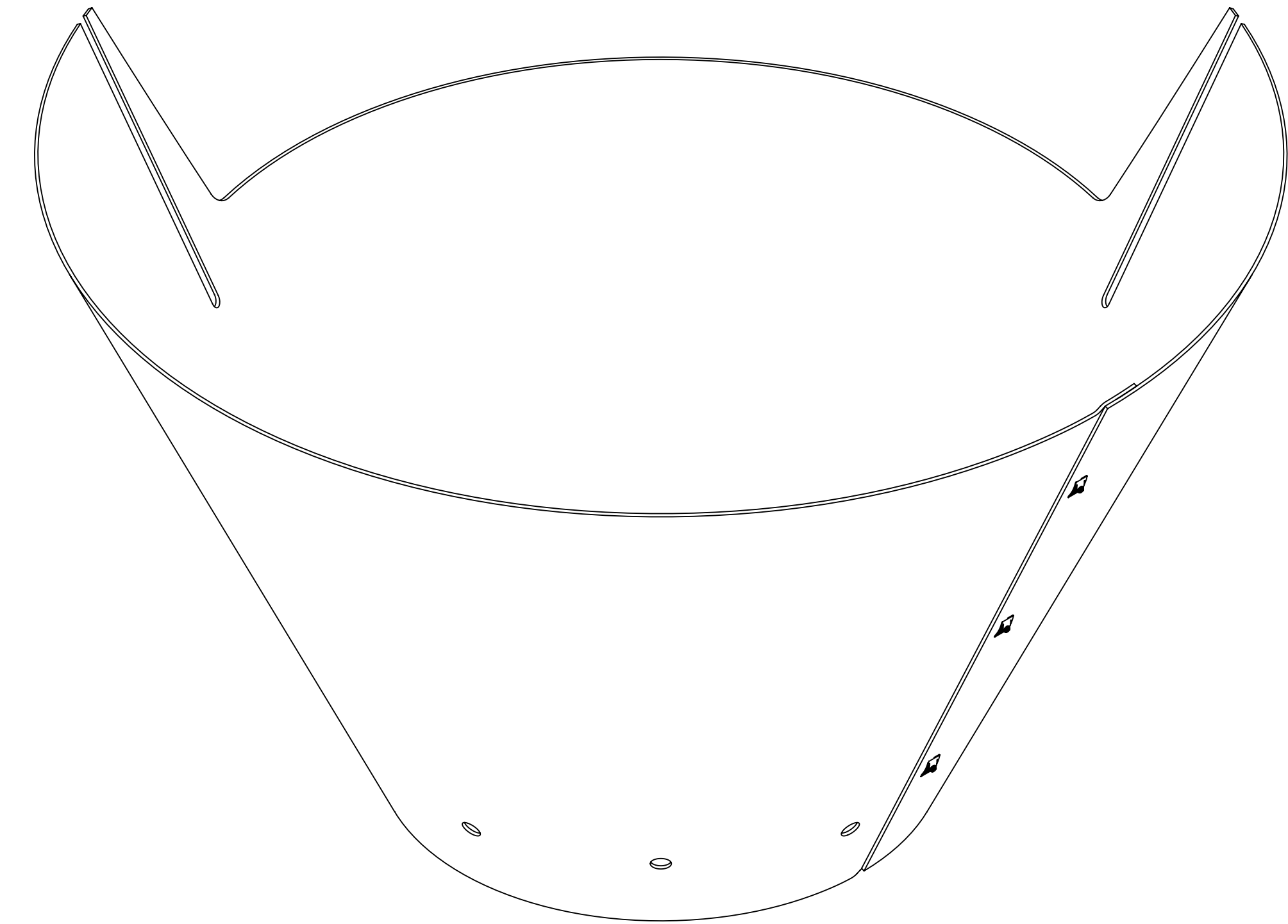
SIZE	DWG. NO.	REV.
E	D1200485	v6

SCALE: 1:2 PROJECTION:  SHEET 2 OF 4

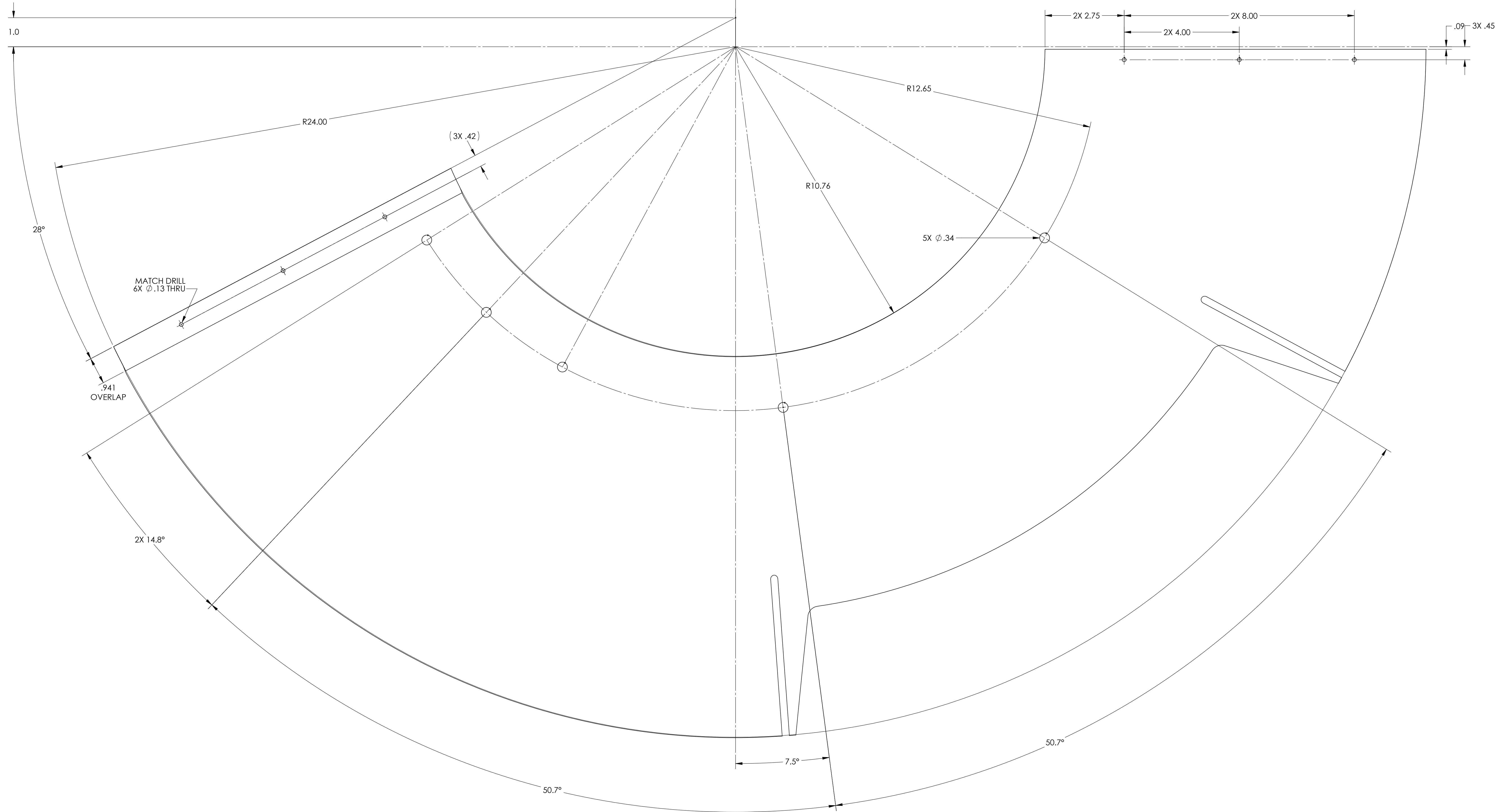
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FLAT STATE- CUT OUT DETAIL
SCALE 1 : 4

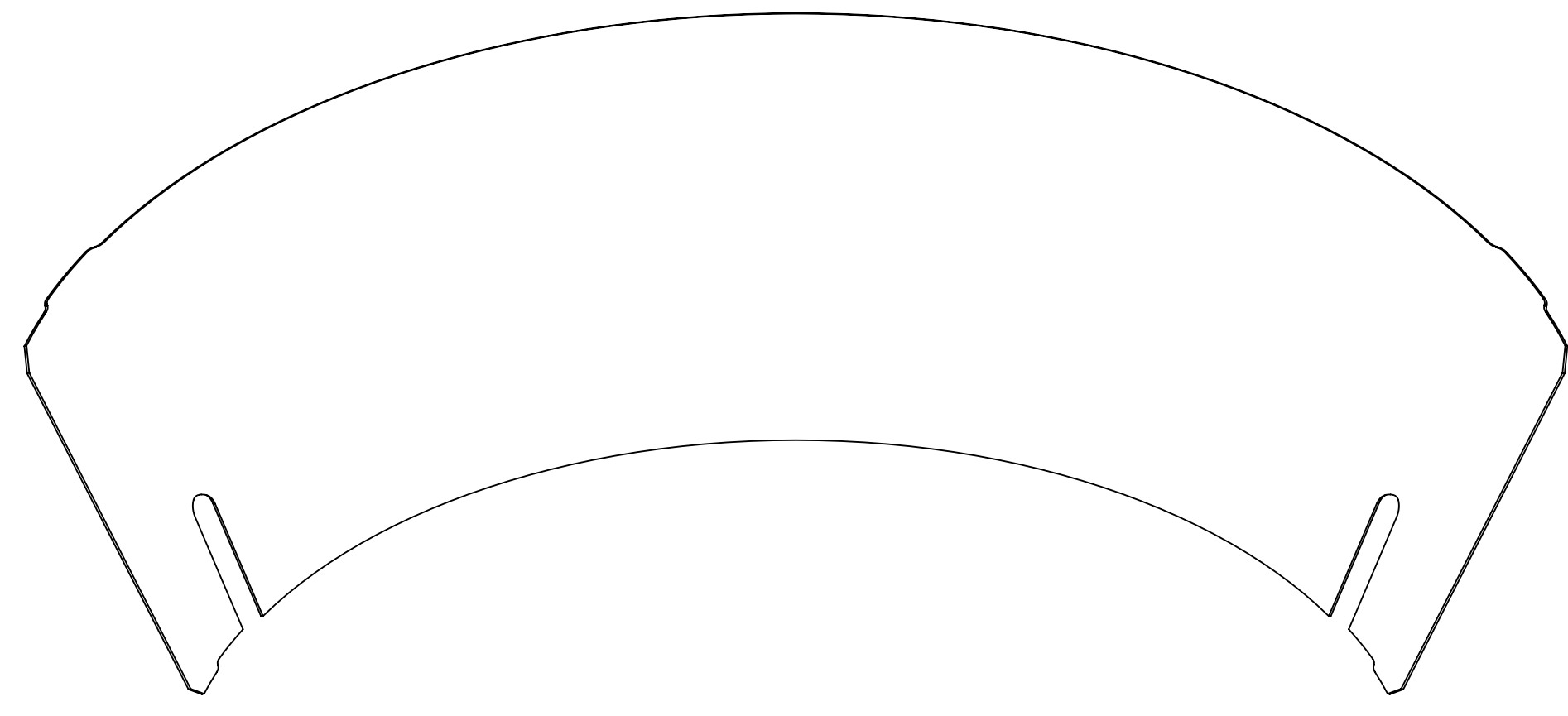


ISO VIEW

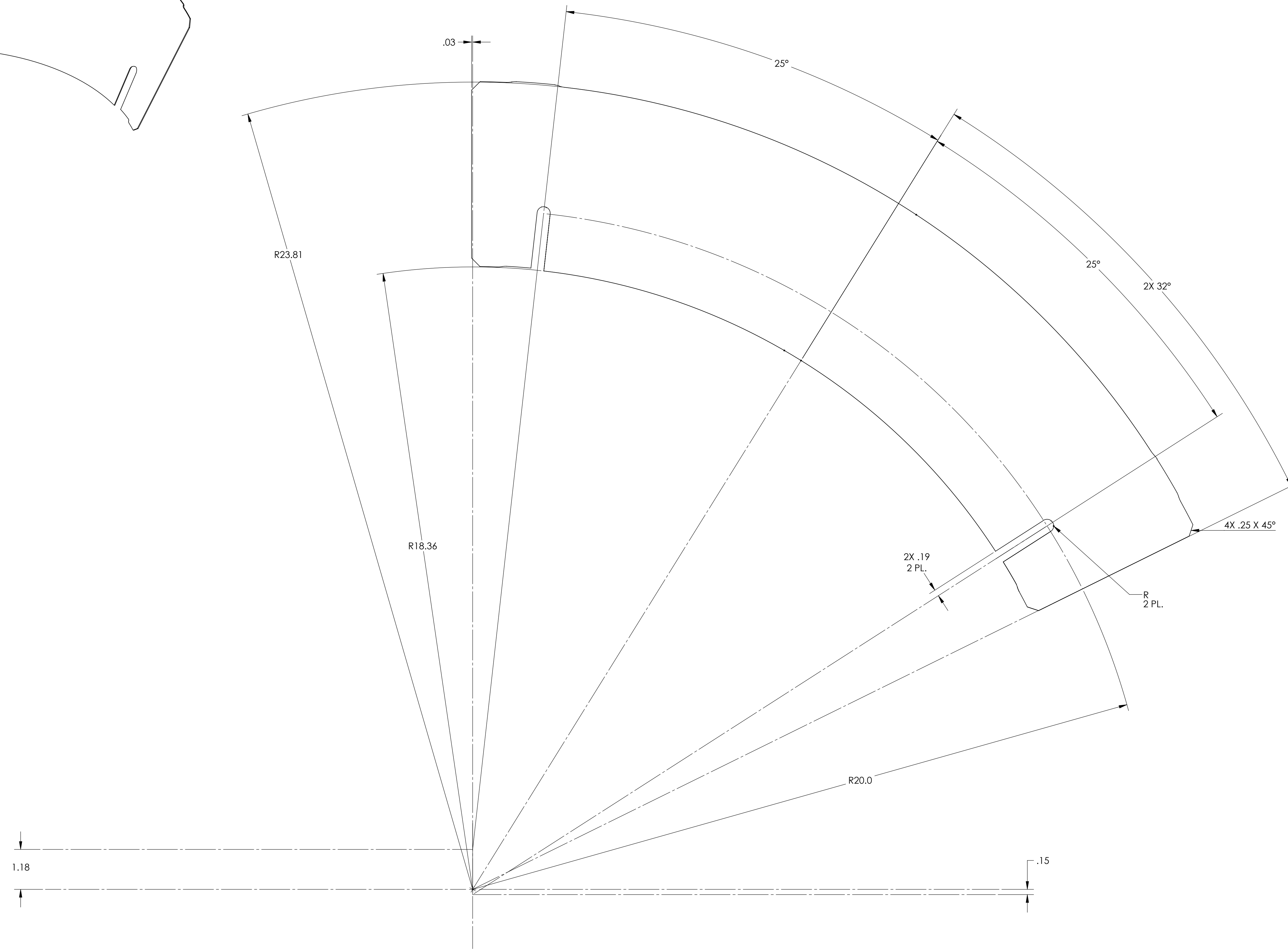


FLAT STATE
SCALE 2 : 3

D:\2006\102\CCO_EIU\102\CP\102\SCHEM\SCHEMATIC\102_102_DRAWING_P0101.DWG



ISO VIEW



FLAT STATE
SCALE 2 : 3

D:\2006\AUG\CCG_EIU\B\COPY\CGM\SCOLAR_PART\FWREV2.X01_DRAWING\FWREV2.X01