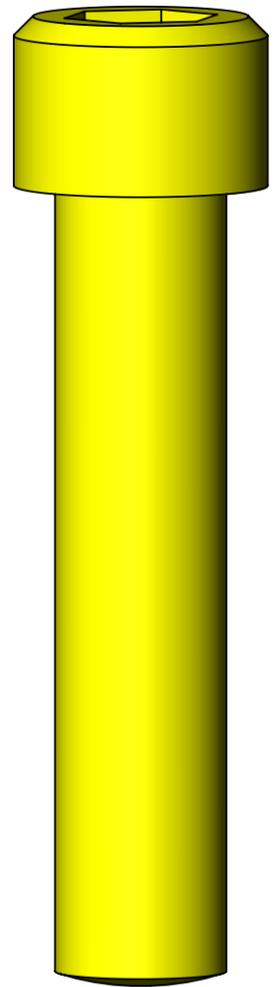
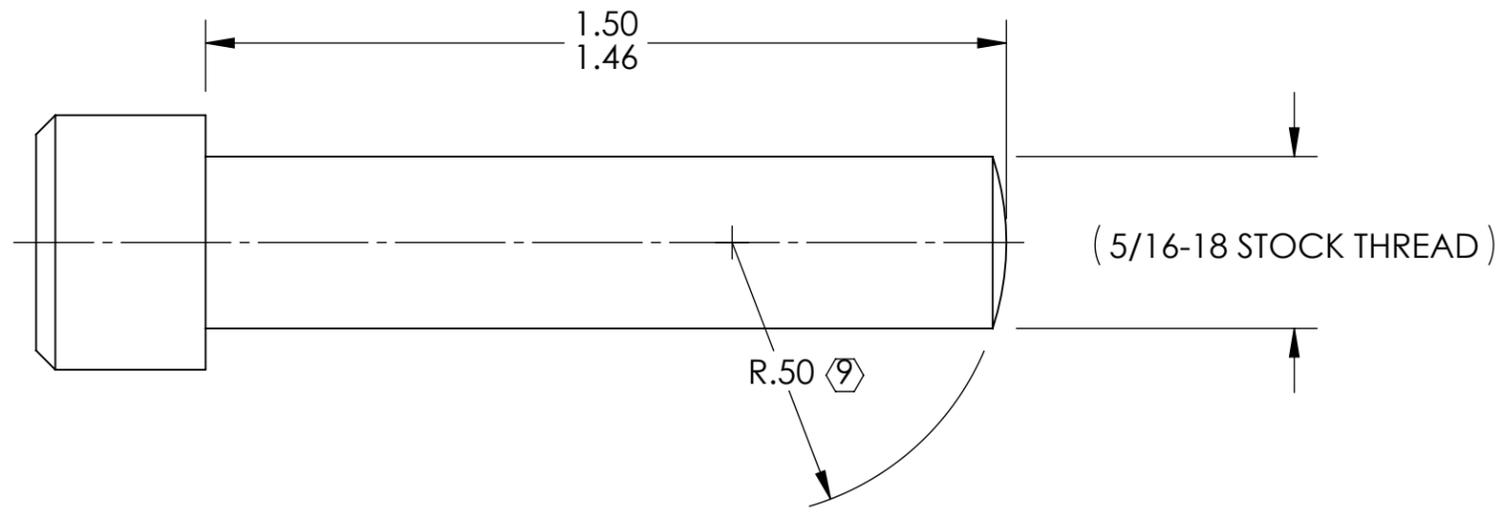
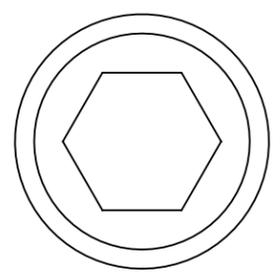


8 7 6 5 4 3 2 1

- NOTES CONTINUED:**
- 5. BAG AND TAG LOT WITH DRAWING NUMBER, REVISION, QUANTITY, AND LOT SERIAL NUMBER. LOT SERIAL NUMBERS START AT 001 AND PROCEED CONSECUTIVELY. EXAMPLE (TAG): DXXXXXX-VY, QTY: X, LOT S/N 001.
 - 6. MASS: 20 G [0.044 LB]
 - 7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
 - ⑧ MAKE FROM: MCMASTER-CARR P/N 92200A634 OR EQUIVALENT PER MS16995.
(SOCKET HEAD CAP SCREW, 5/16-18 UNC-3A FULLY THREADED, 300 SERIES STAINLESS STEEL)
 - ⑨ 63 μINCH R_a FINISH APPLIES ONLY TO MACHINED SURFACE. STOCK THREAD AND PART SURFACES TO BE UN-MARRED.

REV.	DATE	DCN #	DRAWING TREE #
v1	11 APR 2012	E1101214	-
-	-	-	-
-	-	-	-



D1200406 aLIGO TMS Spring Stop Screw, PART PDM REV: X-004, DRAWING PDM REV: X-005

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN INCHES				ADVANCED LIGO		aLIGO TMS SPRING STOP SCREW	
TOLERANCES: .XX ± .01 .XXX ± .005				SUB-SYSTEM AOS		DESIGNER C. CONLEY 07 MAR 2012	SIZE DWG. NO. B D1200406
ANGULAR ± 1.0°				NEXT ASSY D1200525		DRAFTER M. MILLER 11 APR 2012	REV. v1
MATERIAL ⑧				FINISH 63 μinch Ra ⑨		CHECKER SEE DCN	SCALE: NONE PROJECTION: 1st Angle
						APPROVAL SEE DCN	SHEET 1 OF 1

8 7 6 5 4 3 2 1