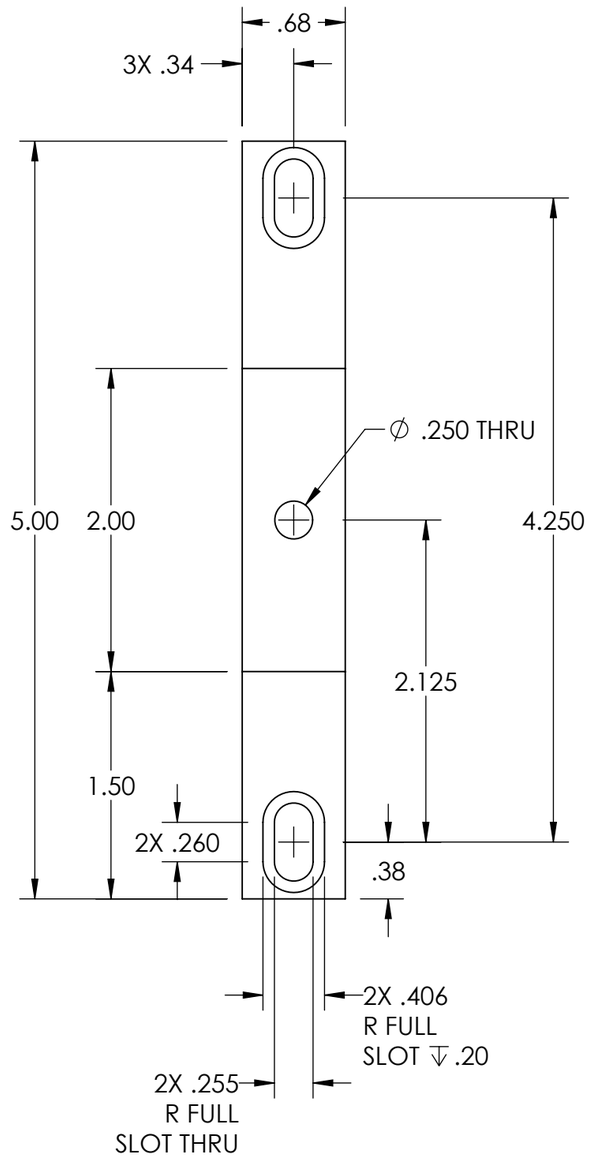
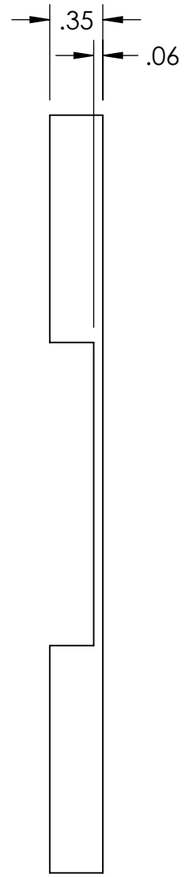
REV.	DATE	DCN #	BOM #
v1	08 FEB 2013	-	-

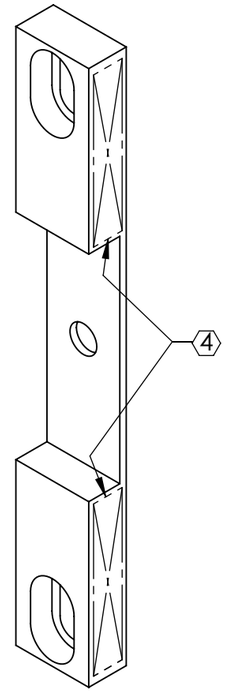
NOTES CONTINUED:

4. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION ~~(AND VARIANT OR "TYPE" IF APPLICABLE)~~ ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXXX-VY, ~~TYPE-XX~~, S/N XXX

5. WEIGHT: 0.07 LB.







NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)							
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5°	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. BREAK ALL SHARP EDGES, .02 MAX. 3. DO NOT SCALE FROM DRAWING.		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	aLIGO PCAL TOOLING, TARGET APERTRURE	
	MATERIAL: 6061-T6 Al	FINISH: 250 µinch Ra MAX	SYSTEM: ADVANCED LIGO	SUB-SYSTEM: AOS	DESIGNER: S. SHANKLE 25 SEP 2012	SIZE: B	DWG. NO.: D1200170 REV.: v1
			NEXT ASSY: N/A		DRAFTER: C. CONLEY 08 FEB 2013		
					CHECKER		
					APPROVAL	SCALE: NONE	PROJECTION: SHEET 1 OF 1

D1200170 aLIGO Pcal Tooling, Target Aperture, PART PDM REV: X-006, DRAWING PDM REV: X-006