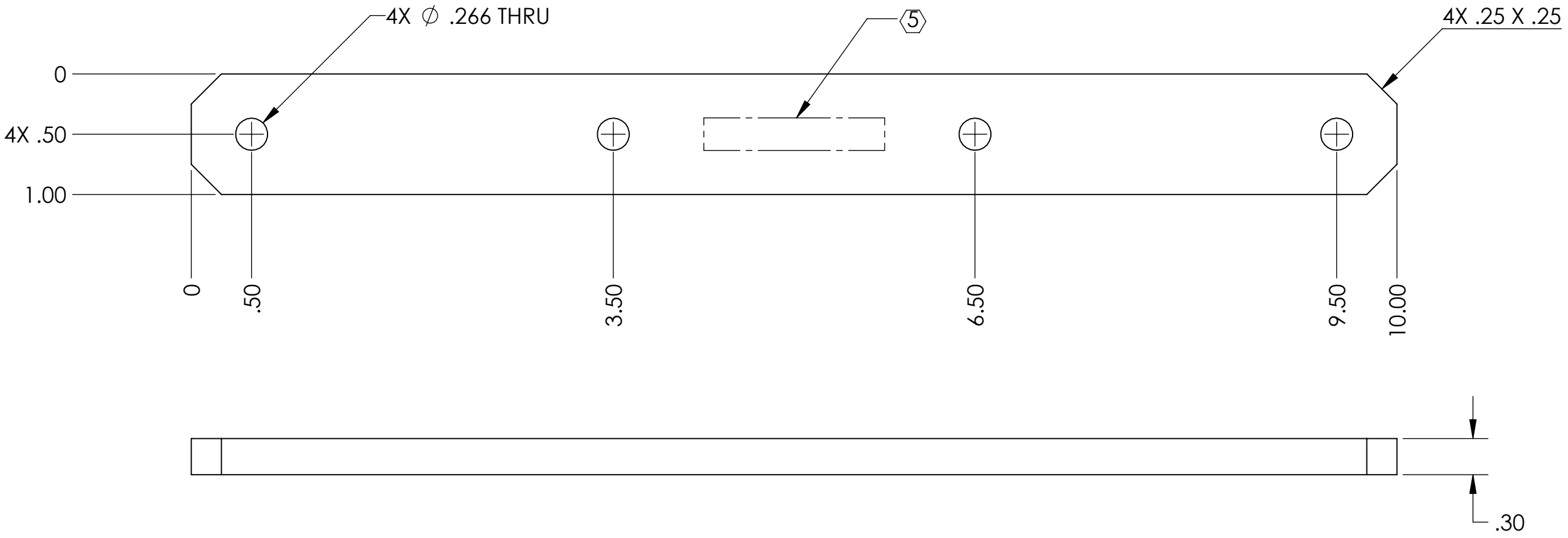


D1102345\_Advanced\_LIGO\_SUS\_HLTS\_Lifting\_Plate\_Handle\_Intermediate\_Mass, PART PDM REV: X-001, DRAWING PDM REV: X-000

**NOTES CONTINUED:**  
 ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.  
 EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
v1	14 DEC 2011	E1101195	E080191
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME					
DIMENSIONS ARE IN INCHES				ADVANCED LIGO		SUB-SYSTEM		LIFTING PLATE HANDLE, INTERMEDIATE MASS, HLTS					
TOLERANCES: .XX ± .01 .XXX ± .005				6061-T6 Al		SUS		DESIGNER	D. BRIDGES	14 DEC 2011	SIZE	DWG. NO.	REV.
ANGULAR ± 0.5°				FINISH		63 μinch		DRAFTER	D. BRIDGES	14 DEC 2011	B	D1102345	v1
				NEXT ASSY		LIFTING PLATE ASSY		CHECKER	B. MOORE	15 DEC 2011	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1