



Figure 1 - Spiral Tube Mill



Figure 2 - Stiffener Welding



Figure 3 - Machining Tube Ends

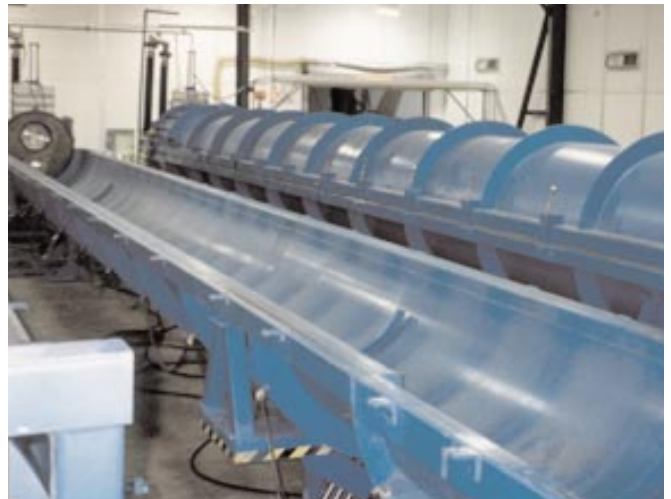


Figure 4 - Section Leak Testing



Figure 5 - Section Cleaning



Figure 6 - Transportation to Site



Figure 7 - Clean Room, Weld Shelter and Test Shelter



Figure 9 - Circumferential Seam Welding



Figure 10 - Circumferential Leak Testing



Figure 11 - Guided Support



Figure 12 - GPS Alignment