

		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY				DRWG NO. REV GID E1100837-v2			
		OVERALL BILL OF MATERIALS		SHEET 1 OF 1 ASSEMBLY NO: D1101599-04-v2					
TITLE: ADVANCED LIGO AOS HAM SCRAPER BAFFLE (-04) ASSEMBLY BOM									
DRAWN / AUTHOR:		APPROVALS:	DATE:	REV	DCN NO.	BY	CHECK	DCC	DATE
		CIT, LCA	17-Apr-12	v2	E1100836	LCA			
CHECKED:									
APPROVED:									
DCC RELEASE									
ITEM NO	REQ.	SPARE	TOT.	PART NUMBER	REVISION	DESCRIPTION	MATERIAL		
1	1		1	D1101608-04	v2	aLIGO AOS, HAM SCRAPER BAFFLE BASE(HARTMANN L1)	6061-T6 Al		
2	2		1	D1101605	v2	aLIGO AOS, HAM SCRAPER BAFFLE SKIN	14 GAUGE 304 SSSL		
3	1		1	D1101600	v2	aLIGO AOS, HAM SCRAPER BAFFLE TOP	6061-T6 Al		
4	2		1	D1101602	v2	aLIGO AOS, HAM SCRAPER BAFFLE, SUPPORT WALL	6061-T6 Al		
5	6	4	10	C-2008-N	-	SOCKET HEAD CAP SCREW, SHC, 1/4-20 x 1/2" L	18-8 SSSL		
6	10	4	14	C-2016-N	-	SOCKET HEAD CAP SCREW, SHC, 1/4-20 x 1" L	18-8 SSSL		
7	4	4	8	C-2018-N	-	SOCKET HEAD CAP SCREW, SHC, 1/4-20 x 1.125" L	18-8 SSSL		
8	4	4	8	FA-2008-N	-	Flat, SHCS, .25-20 x .50 lg. (MS24671-28)	300 SSSL		
9	8	4	12	FA-2010-N	-	FLAT HEAD SOCKET CAP SCREW, 1/4"-20 THRD, 5/8" L	18-8 SSSL		
10	4	4	8	N-2520-A	-	HEX NUT 1/4-20	Ag-PLATED 300 SSSL		
11	24	6	30	WF-25	-	FLAT WASHER 1/4 SCREW SIZE	18-8 SS		