

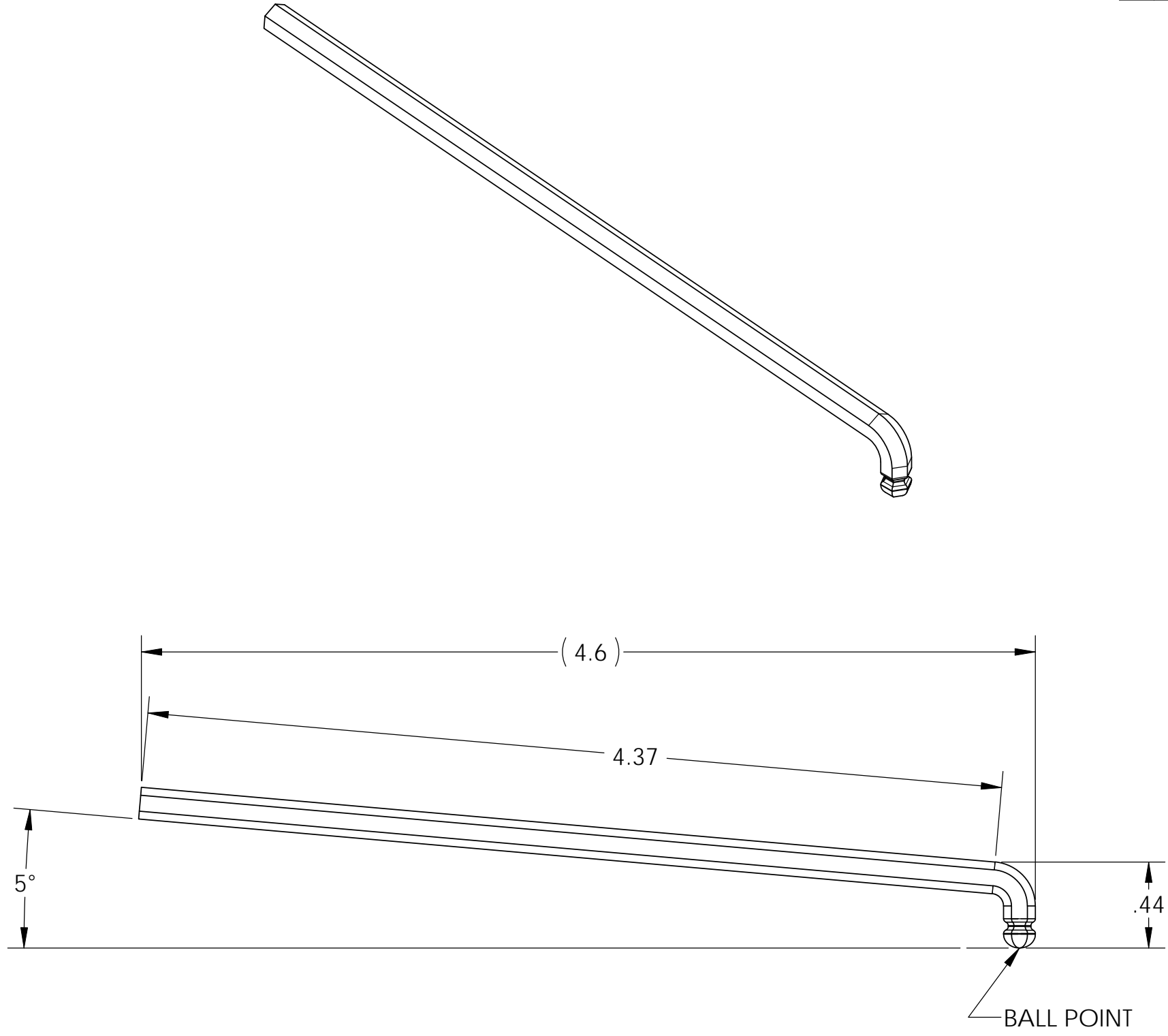
8 7 6 5 4 3 2 1

NOTES CONTINUED:
 5 BAG AND TAG PARTS INDIVIDUALLY WITH THEIR DRAWING NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY.
 EXAMPLE (TAG): DXXXXXX-VY, TYPE-XX, QTY: 1

6. APPROXIMATE WEIGHT = 0.023 LBS.

7 MAKE FROM: MCMASTER CARR# 57185A45, HEX ALLEN WRENCH, BALL POINT, OR EQUIVALENT.

REV.	DATE	DCN #	DRAWING TREE #
v1	09 AUG 2011	E1100351	-
-	-	-	-
-	-	-	-



D1101575_aLIGO ALLEN WRENCH, FOR TMS VERT.-HOR. SCREW, PART PDM REV.: , DRAWING PDM REV.:

D C B A

D C B A

DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .02 .XXX ± .010 ANGULAR ± 1.0°				NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED) 1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME aLIGO ALLEN WRENCH, FOR TMS VERT.-HOR. SCREW				
MATERIAL		FINISH		NEXT ASSY		SYSTEM		SUB-SYSTEM		DESIGNER	DATE	SIZE	DWG. NO.	REV.
7		μinch		D1001600		ADVANCED LIGO		AOS		K. MAILAND	08 AUG 2011	B	D1101575	v1
											SCALE: 1:1	PROJECTION:	SHEET 1 OF 1	

8 7 6 5 4 3 2 1