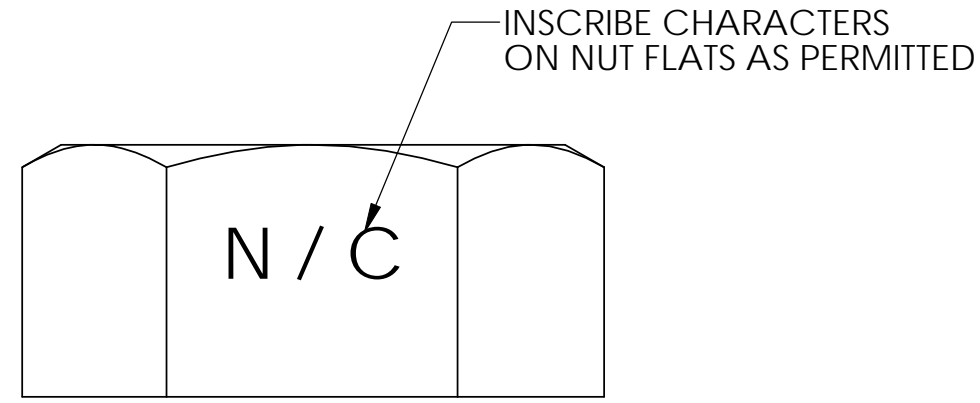
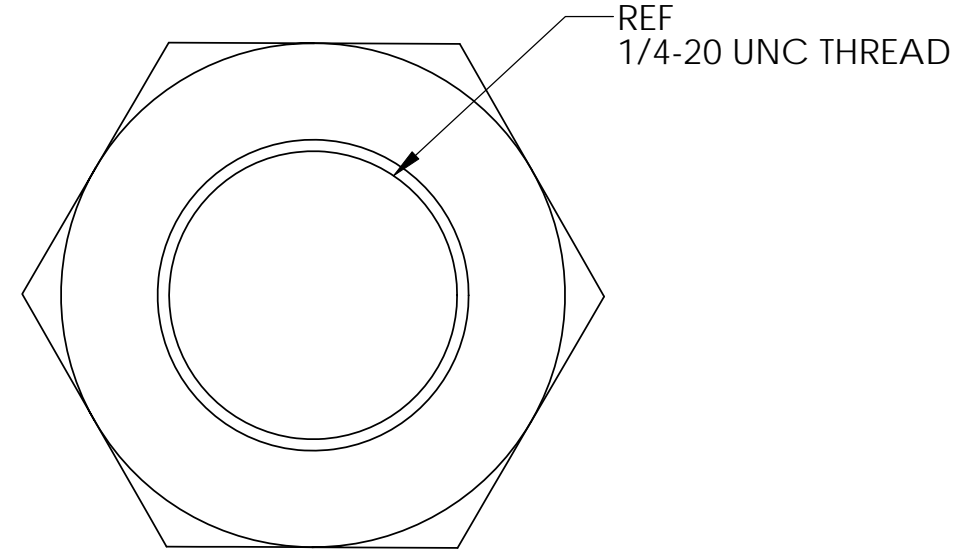


D1101195_HEX NUT, .25-20 Ni Cu, MODIFIED, PART PDM REV: X-000, DRAWING PDM REV: X-000

- NOTES CONTINUED:
- 5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, 5/N XXX
 - 6. APPROXIMATE WEIGHT = 0.0081 LBS.
 - 7. MAKE FROM: MCMASTER CARR PART # 90810A029 OR EQUIVALENT.

REV.	DATE	DCN #	DRAWING TREE #
v1	23 JUN 2011	E1100352	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
DIMENSIONS ARE IN	1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.			SYSTEM	SUB-SYSTEM	DESIGNER	J. TERRAZAS
TOLERANCES:				ADVANCED LIGO		DRAWN	23 JUN 2011
.XX ±				NICKEL-COPPER ALLOY 400		CHECKER	
.XXX ±				FINISH	μinch	APPROVAL	
ANGULAR ± °				NEXT ASSY			
				SCALE: 8:1		PROJECTION:	
				SHEET 1 OF 1		PART NAME	
				HEX NUT, .25-20 Ni Cu, MODIFIED		SIZE DWG. NO.	
				B		D1101195	
						REV.	