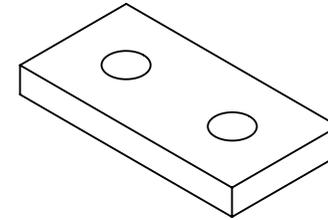
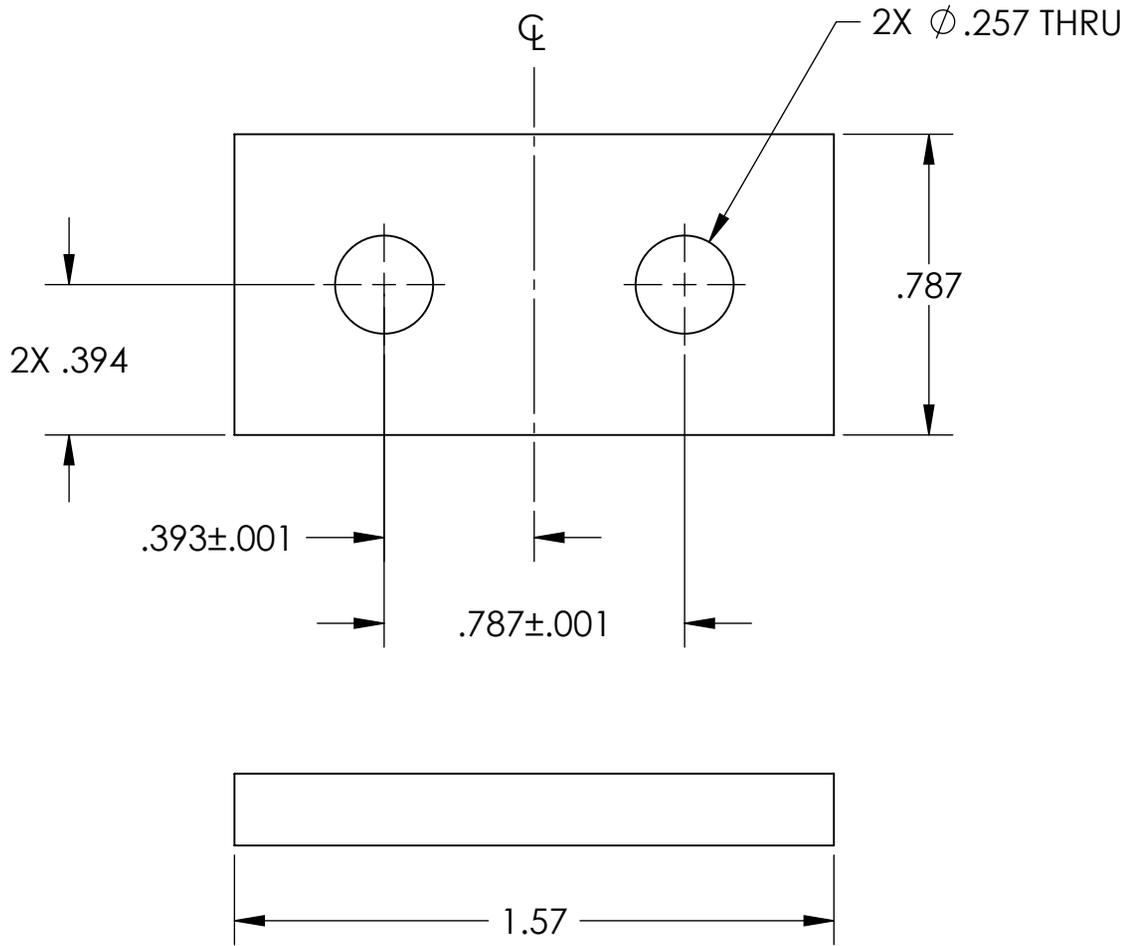


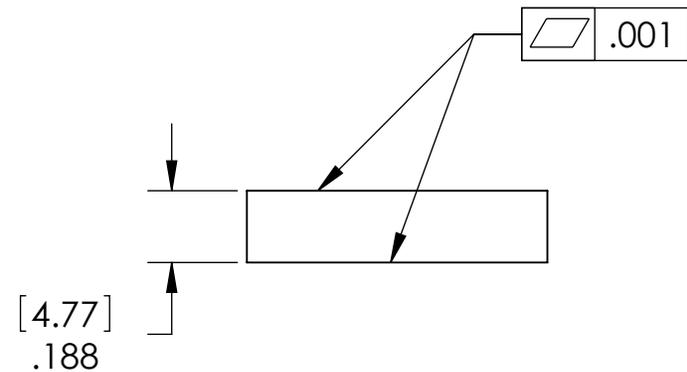
NOTES CONTINUED:

- 5. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. BAG AND TAG PARTS WITH THEIR DRAWING PART NUMBER, REVISION, VARIANT OR "TYPE" (IF APPLICABLE), AND QUANTITY. BAGGING AND TAGGING ALONE IS SUFFICIENT. EXAMPLE (TAG): DXXXXXX-001-VY, TYPE-XX, QTY:TBD
- 6. APPROXIMATE WEIGHT = 0.061 LB.
- 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED.
- 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	05 MAY 2011	E1100413	E0900353
-	-	-	-
-	-	-	-



ISOMETRIC VIEW



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:

.XX ± .03  
.XXX ± .005

ANGULAR ± 0.5°

- 1. INTERPRET DRAWING PER ASME Y14.5-1994.
- 2. REMOVE ALL SHARP EDGES, R.02 MIN.
- 3. DO NOT SCALE FROM DRAWING.
- 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

**MATERIAL** 304, 316 OR 302 SSSL **FINISH** 32 μinch



**SYSTEM** ADVANCED LIGO **SUB-SYSTEM** SUS

**NEXT ASSY** MULTIPLE ASSY

**PART NAME** UPPER BLADE CLAMP LOWERSIDE SHIM 4.77mm

<b>DESIGNER</b>	B. MOORE	05 MAY 2011	<b>SIZE</b>	<b>DWG. NO.</b>	<b>REV.</b>
<b>DRAFTER</b>	B. MOORE	05 MAY 2011	<b>A</b>	<b>D1100844</b>	<b>v1</b>
<b>CHECKER</b>	M. MEYER	05 MAY 2011	<b>SCALE:</b> 2:1	<b>PROJECTION:</b>	SHEET 1 OF 1
<b>APPROVAL</b>					