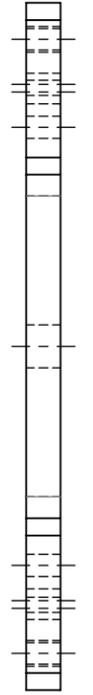
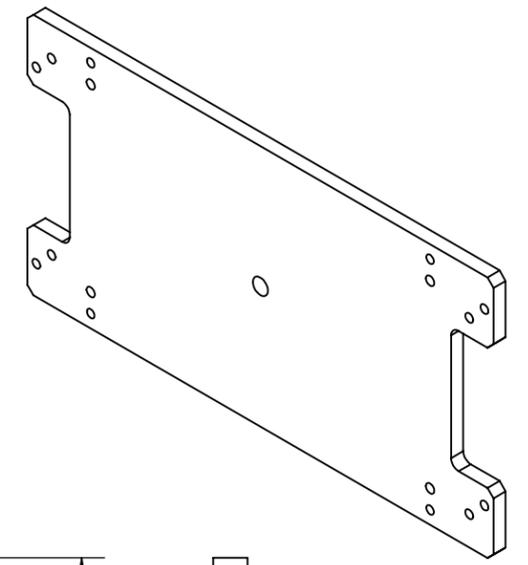
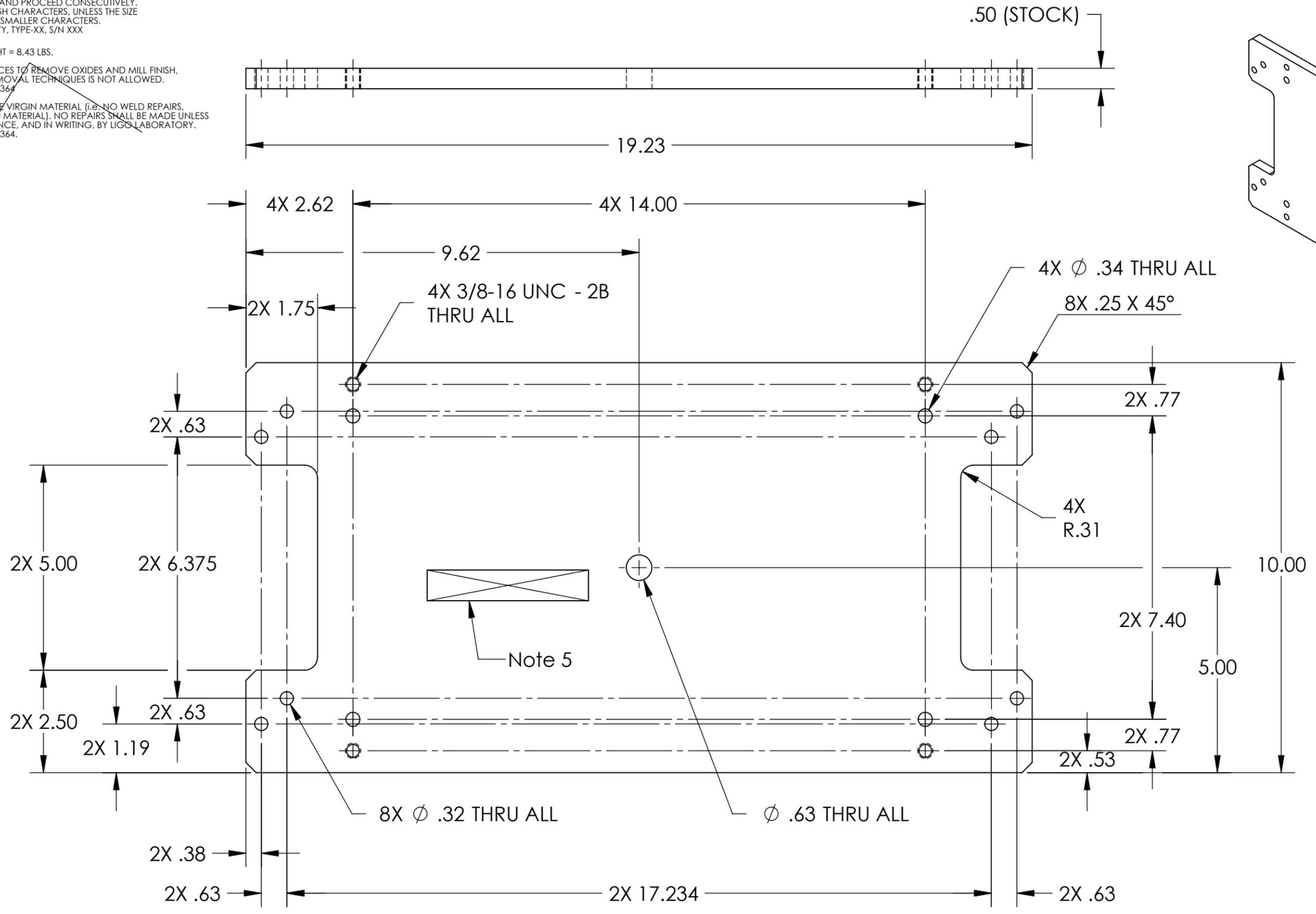


8 7 6 5 4 3 2 1

**NOTES CONTINUED:**  
 5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
v1	14 JUN 2011	E1100352-v1	-
-	-	-	-
-	-	-	-

- 6. APPROXIMATE WEIGHT = 8.43 LBS.
- 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED. REFER TO LIGO-E0900364
- 8. ALL MATERIAL IS TO BE VIRGIN MATERIAL (I.E. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.



D1100842\_qLIGO TMS TELE-OPT TABLE INSTALL TOOL, SUPP PLATE, PART PDM REV: X-018, DRAWING PDM REV: X-009

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
DIMENSIONS ARE IN INCHES	
TOLERANCES: .XX ± .02 .XXX ± .010	
ANGULAR ± 1.0°	
MATERIAL	6061-T6 Al
FINISH	μinch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SYSTEM	ADVANCED LIGO
SUB-SYSTEM	AOS
NEXT ASSY	D1100841

PART NAME		qLIGO TMS TELE-OPT TABLE INSTALL TOOL, SUPP PLATE	
DESIGNER	J. TERRAZAS	04 MAY 2011	SIZE DWG. NO.
DRAFTER	J. TERRAZAS	09 MAY 2011	<b>B</b>
CHECKER			<b>D1100842</b>
APPROVAL			REV. v1
SCALE: 1:4		PROJECTION:	
		SHEET 1 OF 1	

8 7 6 5 4 3 2 1