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**aLIGO BSC-ISI, Pre-integration Testing report,
Unit 9 - Phase I (post-assembly)**

E1100302 – V1

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Distribution of this document:
Advanced LIGO Project

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Introduction

The BSC-ISI testing is performed in three phases:

- 1) BSC-ISI, Pre-integration Testing, Phase I (post-assembly)
- 2) BSC-ISI, Pre-integration Testing, Phase II: Tests done after Transport (and possible storage), during mating phase with Suspensions, before insertion.
- 3) BSC-ISI, Integration Phase Testing: Procedure and results related to the commissioning in the chamber.

This document presents the series of tests (Phase I) performed on the fourth BSC-ISI assembled at LHO.

The testing procedure document E1000486-v5 was used.

All results are posted on the SVN at:

https://svn.ligo.caltech.edu/svn/seismic/BSC-ISI/X1/Unit_9/

The following type of document can be found in the SVN:

- Excel spreadsheet (.xls)
- Data location
- Figures location
- Masses distribution scheme (ppt)

I. Pre-Assembly Testing

o Step 1 - CPS Test and calibration – E1100369

CPS sensors are tested (calibration and noise test) at MIT before being cleaned and baked at LHO. The list of installed sensors used for testing (phase I) are reported in step II.3.

All data related to the CPS testing can be found in the SVN at
[/svn/seismic/Common/Data/aLIGO_BSC_ISI_CPS/](#)

Test result: **Passed:** X **Failed:** **Waived :**

o Step 2 - GS13 – Inspection/Assembly – E1000058 – E1100740

GS13 are tested and podded at LLO.

We had several GS-13s fail on this unit. Initially, 1h and 1v, then another vertical. A third vertical failed after a transfer function with too high drive.

The list of installed sensors used for testing (phase I) are reported in step II.3.

All the data related to GS-13 post podding testing can be found in the SVN at :
[/svn/seismic/Common/Data/aLIGO_GS13_TestData/PostMod_TestResults_PDFs](#)

E1000058 and E1100740 spreadsheets provide the status of each individual GS-13 at LLO site for HAM-ISI and BSC-ISI and the installation location of the geophones.

Test result: **Passed:** X **Failed:** **Waived :**

o Step 3 - L4C – Inspection/Assembly – E1000136 – E1100740

L4C are tested and podded at LLO. The list of installed sensors used for testing (phase I) are reported in step II.

One vertical L4C failed.

All the data related to L4C post podding testing can be found in the SVN
at : [/svn/seismic/Common/Data/aLIGO_L4C_TestData/TestResults_PDFs/](#)

Test result: **Passed:** X **Failed:** **Waived :**

o Step 4 - T240 – Inspection/Assembly - E1100326 – E1100740

T240 are tested and podded at LLO. We haven't had to replace the T240s on this Unit, and these are the ones with the new Voltage Regulator, it seems that they are working fine and keep the pressure sensor from dying. The list of installed sensors used for testing (phase I) are reported in step II.3.

All the data related to T240 post podding testing can be found in the SVN at :
seismic/Common/Data/aLIGO_T240_TestData/AsReceived_TestResults_PDFs.

E1100326 and E1100740 spreadsheets provide the status of each individual T240 at LLO site for BSC-ISI and the installation location of the geophones.

Test result: **Passed:** X **Failed:** ___ **Waived :**

o Step 5 - Actuators - T0900564 - T1100234 – E1100741

The list of installed sensors used for testing (phase I) are reported in step II.2

Large actuators data can be found at: T0900564. Actuator inventory is made at Section II – Step 2.

Small actuators data can be found at: T1100234. Actuator inventory is made at Section II – Step 2.

Test result: **Passed:** X **Failed:** ___ **Waived :**

II. Tests to be performed during assembly

o Step 1 - Test stand level

The Test Stand was transformed and re-levelled to dock a BSC-ISI.

Test result: Passed: X Failed: ___ Waived :

o Step 2 - Actuators Inventory

The actuators S/N are reported in the table below. Further information can be found in T0900564 and T1100234.

Stage 1		Stage 2	
Actuator	Actuator S/N	Actuator	Actuator S/N
ST1 - H1	196	ST2 - H1	65
ST1 - H2	185	ST2 - H2	36
ST1 - H3	186	ST2 - H3	30
ST1 - V1	182	ST2 - V1	34
ST1 - V2	167	ST2 - V2	74
ST1 - V3	165	ST2 - V3	64

Table 1 - Actuators' inventory

Test result: Passed: X Failed: ___ Waived :

o Step 3 - Sensors Inventory

The sensors S/N are reported in the table below.

CPS Stage 1	CPS S/N	ADE board serial #
H1		
H2		
H3		
V1		
V2		
V3		

Table 2 - Capacitive position sensors' inventory – Stage 1

CPS Stage 2	CPS S/N	ADE board serial #
H1		
H2		
H3		
V1		
V2		
V3		

Table 3 - Capacitive position sensors' inventory – Stage 2

Geophones GS13	Serial Number	POD
H1		
H2	20	
H3	40	
V1	29	
V2	39	
V3	49	

Table 4 - GS13 inventory

Geophones L4C	Serial Number	POD
H1	147	
H2	122	
H3	20	
V1	145	
V2	9	
V3	7	

Table 5 - L4C inventory

Geophones T240	Serial Number	POD
1	46	
2	23	
3	47	

Table 6 - T240 inventory

Test result:

Passed: X

Failed: ___

Waived : ___

o Step 4 - Electronics Inventory

Write down in the table below all serial numbers all the electronic equipment:

Hardware	Ligo reference	S/N
Interface Chassis - Corner 1	D1002432	S110223
Interface Chassis - Corner 2		S1102224
Interface Chassis - Corner 3		S1102218
Anti-Alliasing Chassis - Corner 1	D1002693	S1102693
Anti-Alliasing Chassis - Corner 2		S1102694
Anti-Alliasing Chassis - Corner 3		S1102679
Anti-image Chassis	D070081	S1000250
Binary Input Chassis	D1001726	S1101309
Binary Input Chassis		S11031308
Binary Output Chassis	D1001728	S1101347
T240 Interface - Corner 1	D1002694	S1101040
T240 Interface - Corner 2		S1101838
T240 Interface - Corner 3		S1101839
I/O Chassis	n/a	
Coil driver Pod 1	D0902744	S1000266
Coil driver Pod 2		S1000269
Coil driver Pod 3		S110692

Table 7 - Electronic equipment

Note:

Test result: Passed: X Failed: ___ Waived : ___

o Step 5 - Check level of Stage 0 after top-bottom plate assembly

Note: This test has not been performed. The test stand was leveled before assembly began.

Test result: Passed: ___ Failed: ___ Waived : X

o Step 6 - Check gaps under the blade posts

Test result: Passed: X Failed: ___ Waived : ___

o **Step 7 - Blade post shim thickness**

This table shows the shims thickness installed under the lockers.

Stage 0-1		Stage 1-2	
Lockers	Shim thickness (mil)	Lockers	Shim thickness (mil)
Corner 1	115	Corner 1	122
Corner 2	117	Corner 2	121
Corner 3	129	Corner 3	120

Table 8 - Shims thickness

Acceptance criteria: Both D0901805 Stage 0-1 Locker Shims & D0902551 Stage 1-2 Locker Shims goes from .110” up to .130” with an increment of .001”.

Test result: Passed: X Failed: ___ Waived :

o **Step 8 - Blade 0-1 post launch angle**

Test result: Passed: ___ Failed: ___ Waived : X

o **Step 9 - Gap checks on actuators**

Test result: Passed: X Failed: ___ Waived :

o Step 10 - Mass budget

Note: The second version of the blade spacers was used. Consequently, the additional payload is expected to be close from design.

Four vibration absorbers were installed on stage 1. Masses on stage 2 are resting on Viton pads.

Stage 1:

The stage 1 payload is reported in the table below:

Corner 1	2 vib abs, 1x Type 3, 1x Type 2
Corner 2	1 vib abs, 1x Type 2, 3x Type 5, 1x Al 2612
Corner 3	1 vib abs, 3x Type 5, 1x Type 4 1x Al 2612

Stage 1	
Location	Weight (lb)
Corner 1	33
Corner 2	21.5
Corner 3	25.5
Total	80

Table 9 - Payload Stage 1

Nominal payload on stage 1: 109Kg - 240lb

Additional payload on stage 1 is 160lb less than expected but good enough.

Nominal mass of stage 1= 1966lb

Stage 2:

The stage 2 payload is reported in the table below:

Mass Budget	Quantity	Weight	Unit	Weight (lb)
	3	610	lb	1830
	2	233	lb	466
type 0	3	0.5	lb	1.5
type 1	15	1.1	lb	16.5
type 2		2.2	lb	0
type 3		4.5	lb	0
type 4	1	7.3	lb	7.9
type 5	12	15.6	lb	187.2
type 6	5	27.2	lb	136
Misc	2x 2612 2x 2613 1x 5kg		lb	64.1
				2709.2

Table 10 - Payload Stage 2

Nominal payload: 2709lb

Total nominal mass of Stage 2: 2913.9Kg – 6524lb

Additional stage 2 payload is 100lb heavier than the design.

Error mass on stage 0-1 blades: $-(100+160)/(6424+2019) = -.7\%$

The Overall error on the weight of the payload is really low.

Test result:

Passed: X

Failed:

Waived :

o Step 12 – Cables inventory – E1100822

The final Class A cables have been used for the testing of this Unit.

DCC Number	Description	Serial Number	Location	Inventory date	Tested
D1100154	25-pin M-to-two 9-pin F straight		L4C corner2		YES
D1100155	25-pin M-to-two 9-pin F straight		GS-13 corner2		YES
D1100148	2-wire, 14awg 3-pin M to 3-pin F		Act St1 V3		YES
D1100148	2-wire, 14awg 3-pin M to 3-pin F		Act St2 V2		YES
D1100148	2-wire, 14awg 3-pin M to 3-pin F		Act St2 H3		YES
D1100148	2-wire, 14awg 3-pin M to 3-pin F		Act St2 H2		YES
D1100148	2-wire, 14awg 3-pin M to 3-pin F		Act St1 H2		YES
D1100150	2-wire, 14awg 2 pins to 3-pin F		Act St1 H3		YES
D1100150	2-wire, 14awg 2 pins to 3-pin F		Act St1 V3		YES
D1100150	2-wire, 14awg 2 pins to 3-pin F		Act St1 V2		YES
D1100150	2-wire, 14awg 2 pins to 3-pin F		Act St1 V1		YES
D1100150	2-wire, 14awg 2 pins to 3-pin F		Act St1 H2		YES
D1100150	2-wire, 14awg 2 pins to 3-pin F		Act St1 H1		YES
D1100151	2-wire, 14awg 2 pins to 3-pin F		Act St2 H2		YES
D1100151	2-wire, 14awg 2 pins to 3-pin F		Act St2 V2		YES
D1100151	2-wire, 14awg 2 pins to 3-pin F		Act St2 H3		YES
D1100151	2-wire, 14awg 2 pins to 3-pin F		Act St2 V3		YES
D1100151	2-wire, 14awg 2 pins to 3-pin F		Act St2 V1		YES
D1100151	2-wire, 14awg 2 pins to 3-pin F		Act St H1		YES
D1100152	25-pin F-to-25-pin F		T240 corner3		YES
D1100152	25-pin F-to-25-pin F		T240 corner1		YES
D1100152	25-pin F-to-25-pin F		T240 corner2		YES
D1100153	25-pin F-to-25-pin F		L4C corner2		YES
D1100153	25-pin F-to-25-pin F		GS-13 corner3		YES
D1100153	25-pin F-to-25-pin F		L4C corner3		YES
D1100153	25-pin F-to-25-pin F		GS-13 corner2		YES
D1100153	25-pin F-to-25-pin F		L4C corner1		YES
D1100153	25-pin F-to-25-pin F		GS-13 corner1		YES
D1100148	2-wire, 14awg 3-pin M to 3-pin F		Act St2 V3 ext		YES
D1100148	2-wire, 14awg 3-pin M to 3-pin F		Act St2 H1 ext		YES
D1100148	2-wire, 14awg 3-pin M to 3-pin F		Act St1 V1		YES
D1100148	2-wire, 14awg 3-pin M to 3-pin F		Act St1 H3 ext		YES
D1100148	2-wire, 14awg 3-pin M to 3-pin F		Act St1 H1 ext		YES
D1100148	2-wire, 14awg 3-pin M to 3-pin F		Act St1 V2 ext		YES
D1100148	2-wire, 14awg 3-pin M to 3-pin F		Act St2 V1 ext		YES
D1100154	25-pin M-to-two 9-pin F straight		L4C corner1 ext		YES
D1100155	25-pin M-to-two 9-pin F straight		GS-13 corner1		YES
D1100155	25-pin M-to-two 9-pin F straight		GS-13 corner3		YES
D1100154	25-pin M-to-two 9-pin F straight		L4C corner3		YES

Test result: Passed: X Failed: ___ Waived:

o Step 13 - Cable routing

The final Class A cables have been used for the testing of this Unit.
The cabling has been done following [E1101027 aLIGO BSC-ISI Cable Routing Manual](#).

Test result: Passed: X Failed: ___ Waived :

III. Tests to perform after assembly

o Step 1- Geophones pressure readout

Raw pressure measured by the geophones is reported in the table below:

Pressure sensors - BSC-ISI

	Corner 1	Corner 2	Corner 3	
ST1_L4C_P	69	69	69	KPa
ST1_L4C_DIFF	0	0	-1	KPa
ST2_GS13_P	69	69	69	KPa
ST2_GS13_DIFF	0	0	1	KPa
ST1_T240_P	38	37	39	KPa

Table 11 - Raw Pressure

A screenshot of the MEDM pressure screen is saved in the Misc directory for Unit 6

Note: The T240's chassis has the old gain for the pressure sensors.

Test result: Passed: ___ Failed: ___ Waived : X

o Step 2- Set up sensors gap – Locked vs unlocked position

During this step, sensors gap are adjusted. This step considers that the lockers have been finely setup during assembly.

Sensors	Table locked		Table unlocked		Difference locked - unlocked	
	Offset (Mean)	Std deviation	Offset (Mean)	Std deviation	Offset (Mean)	mil
ST1 - H1	276	6.7	-425	17	701	0.83
ST1 - H2	-202	7.3	-1120	12	918	1.09
ST1 - H3	18	3.9	-1177	12	1195	1.42
ST1 - V1	1477	5.6	564	14	913	1.09
ST1 - V2	208	3.9	451	10	243	0.29
ST1 - V3	392	5	244	10	148	0.18
ST2 - H1	-1632	7	16	17	1616	0.49
ST2 - H2	-748	20	-323	13	425	0.13
ST2 - H3	-1565	11	777	17	2342	0.7
ST2 - V1	779	15.5	3808	35	3029	0.9
ST2 - V2	1572	23	2276	28	704	0.21
ST2 - V3	871	17	3047	27	2176	0.65

Table 12 - Capacitive position sensors readout after gap set-up

Acceptance criteria:

- In the locked position, all mean values must be lower than 400 counts for stage 1 CPS and 1600 counts for stage 2 CPS on Dataviewer (a bit less than .0005”).
- In the locked position, all standard deviations below 25 counts for stage 1, 100 counts for stage 2
- Absolute values of the difference between the unlocked and the locked table must be below:
 - Stage 1**
 - o 1600 cts for horizontal sensors (~0.002”)
 - o 1600 cts for vertical sensors (~0.002”)
 - Stage 2**
 - o 6500 cts for horizontal sensors (~0.002”)
 - o 6500 cts for vertical sensors (~0.002”)
- Considering the acceptance criteria of step 2, all mean values must be lower than
 - Stage 1**
 - o 2000 cts for horizontal sensors (~0.0025”)
 - o 2000 cts for vertical sensors (~0.0025”)
 - Stage 2**
 - o 8000 cts for horizontal sensors (~0.0025”)
 - o 8000 cts for vertical sensors (~0.0025”)

Note: The CPS will be readjusted once SUS will installed

Test result: **Passed:** X **Failed:** ___ **Waived :**

O Step 3 - Measure the Sensor gap

Test Failure mitigation:

This test was not performed. The sensor gaps have not been measured. These sensors have already been tested at LASTI. Moreover, risks of scratching the target are so high that we preferred not performing this test. In the future, this test will be removed from the testing procedure.

Test result: **Passed:** ____ **Failed:** ____ **Waived :** X

Step 4- Performance of the limiters

O Step 4.1 - Test N°1 - Push “in the general coordinates Z/RZ”

Test result: **Passed:** ____ **Failed:** ____ **Waived :** X

o **Step 4.2 - Test N°2 – Push “locally”**

Sensors	Push in negative direction	Push in positive direction	Mil	Mil	Railing	Actuator Gap Check
ST1 - H1	-18000	19000	-21	23		X
ST1 - H2	-17000	19000	-20	23		X
ST1 - H3	-16000	17000	-19	20		X
ST1 - V1	-20000	20000	-24	24		X
ST1 - V2	-22000	19000	-26	23		X
ST1 - V3	-22000	20000	-26	24		X
ST2 - H1					X	X
ST2 - H2					X	X
ST2 - H3					X	X
ST2 - V1					X	X
ST2 - V2					X	X
ST2 - V3					X	X

Table 13 - Stages range of motion – “Push locally”

Acceptance criteria:

- The vertical sensor readout must be positive when the optical table is pushed in the +Z direction
- The horizontal sensor readout on Stage 2 must be positive when the optic table is pushed in the +RZ direction
- **Step 4.2**
 - o Absolute value of all estimated motions must be higher than 15000counts for stage 1 (~0.018”)
 - o Absolute value of all estimated motions must be higher than 32000counts for stage 2 (~0.010”)

Test result:

Passed: X

Failed: ___

Waived :

o Step 5 - Sensors spectra

The geophones spectra have been measured and can be found in the SVN:

seismic/BSC-ISI/X1/Unit_9/Data/Spectra/Undamped/

- [X1 ISI ITMX ASD m LOC CPS T240 L4C GS13 2014 11 12 145403.mat](#) (Unlocked)
- [X1 ISI ITMX ASD m LOC CPS T240 L4C GS13 2014 11 14 152331.mat](#) (Locked)

seismic/BSC-ISI/X1/Unit_9/Data/Figures/Spectra/Undamped/

- [X1 ISI ITMX ASD m LOC CPS T240 L4C GS13 2014 11 12 145403.fig](#) (Unlocked)
- [X1 ISI ITMX ASD m LOC CPS T240 L4C GS13 2014 11 14 152331.fig](#) (Locked)

Stage locked – unlocked

The spectra are measured in two different configurations:

- Stage 1 locked – Stage 2 locked
- Stage 1 unlocked – Stage 2 unlocked

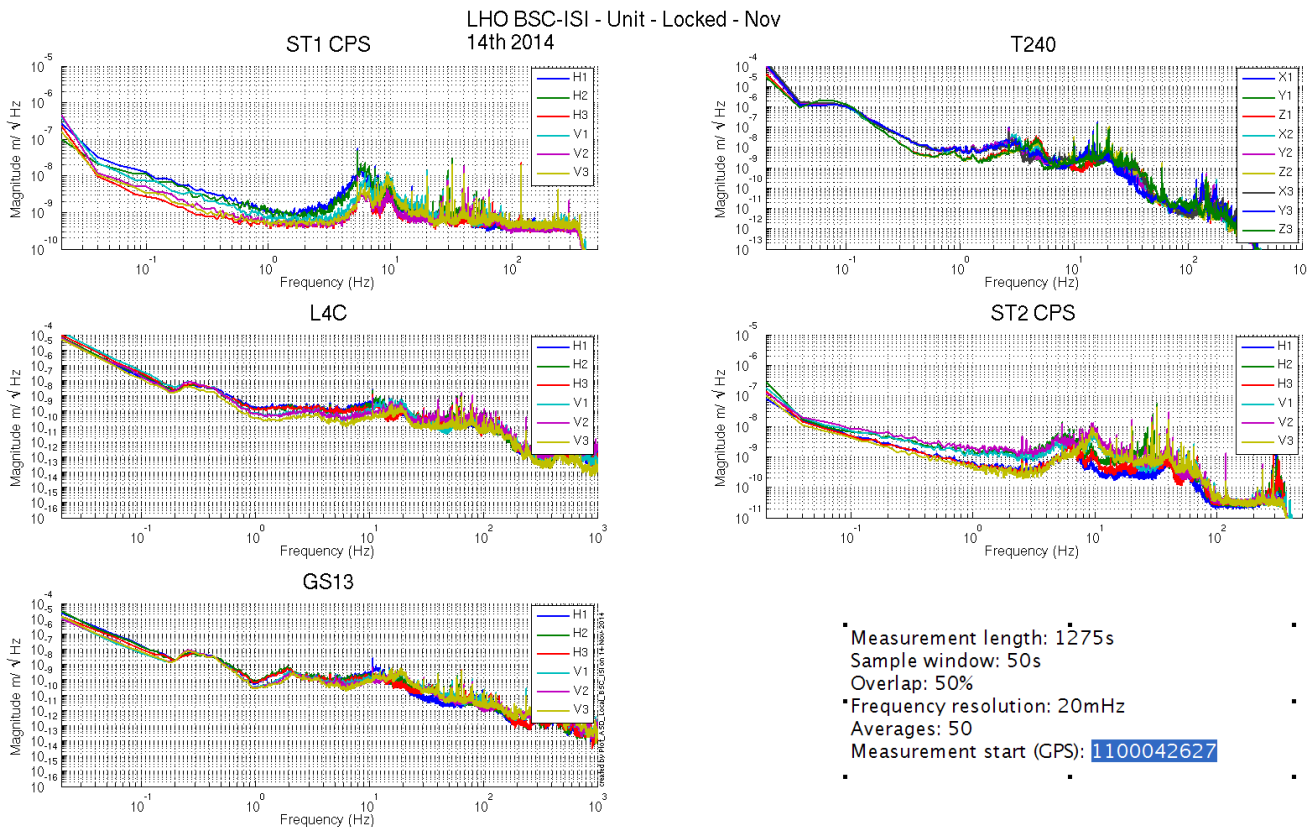
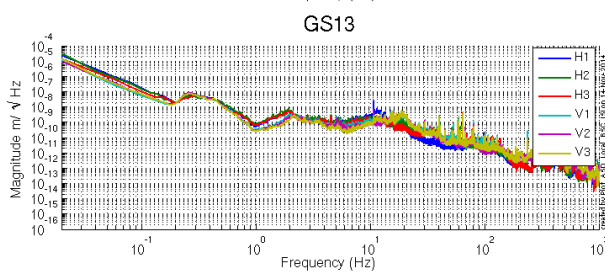
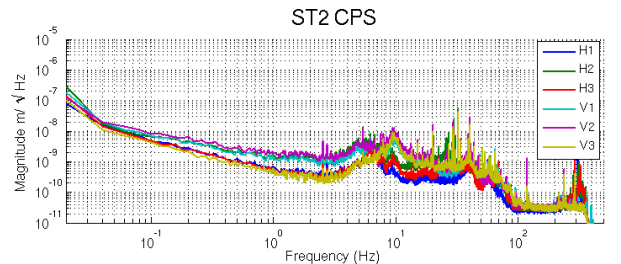
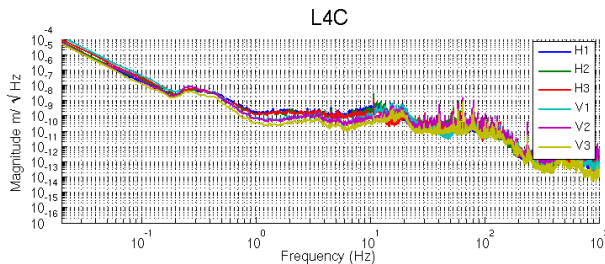
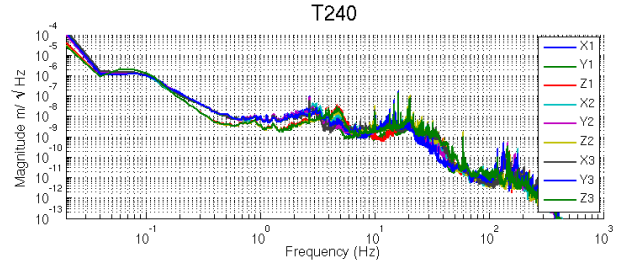
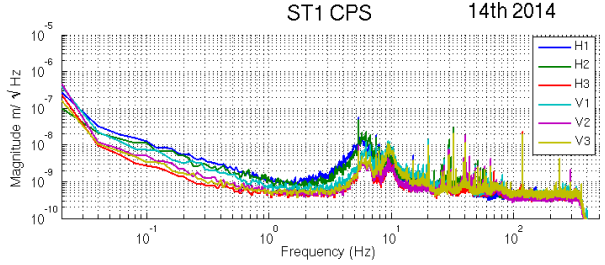


Figure 1: Calibrated Spectra Stage 1 Locked and Stage 2 Locked

LHO BSC-ISI - Unit - Locked - Nov
14th 2014



Measurement length: 1275s
Sample window: 50s
Overlap: 50%
Frequency resolution: 20mHz
Averages: 50
Measurement start (GPS): 1100042627

Figure 2: Calibrated Spectra Stage 1 Unlocked and Stage 2 Unlocked

Stage Tilted

The Spectra are measured when the ISI is unlocked a mass is placed on stage 2 to tilt Stage 1 and Stage 2.

The six configurations are the following in six different configurations:

- Mass placed in the actuator pocket at corner 1
- Mass placed in the pocket under the blade 0-1 at corner 1
- Mass placed in the actuator pocket at corner 2
- Mass placed in the pocket under the blade 0-1 at corner 2
- Mass placed in the actuator pocket at corner 3
- Mass placed in the pocket under the blade 0-1 at corner 3

/seismic/BSC-ISI/X1/Unit_9/Data/Spectra/Undamped/

- [X1 ISI ITMX ASD m L4C GS13 Stage Tilted 2014 11 14.mat](#)

seismic/BSC-ISI/X1/Unit_9/Data/Figures/Spectra/Undamped/

- [X1 ISI ITMX Tilted ASD m LOC ST1 L4C 2014 11 14.fig](#)
- [X1 ISI ITMX Tilted ASD m LOC ST2 GS13 2014 11 14.fig](#)

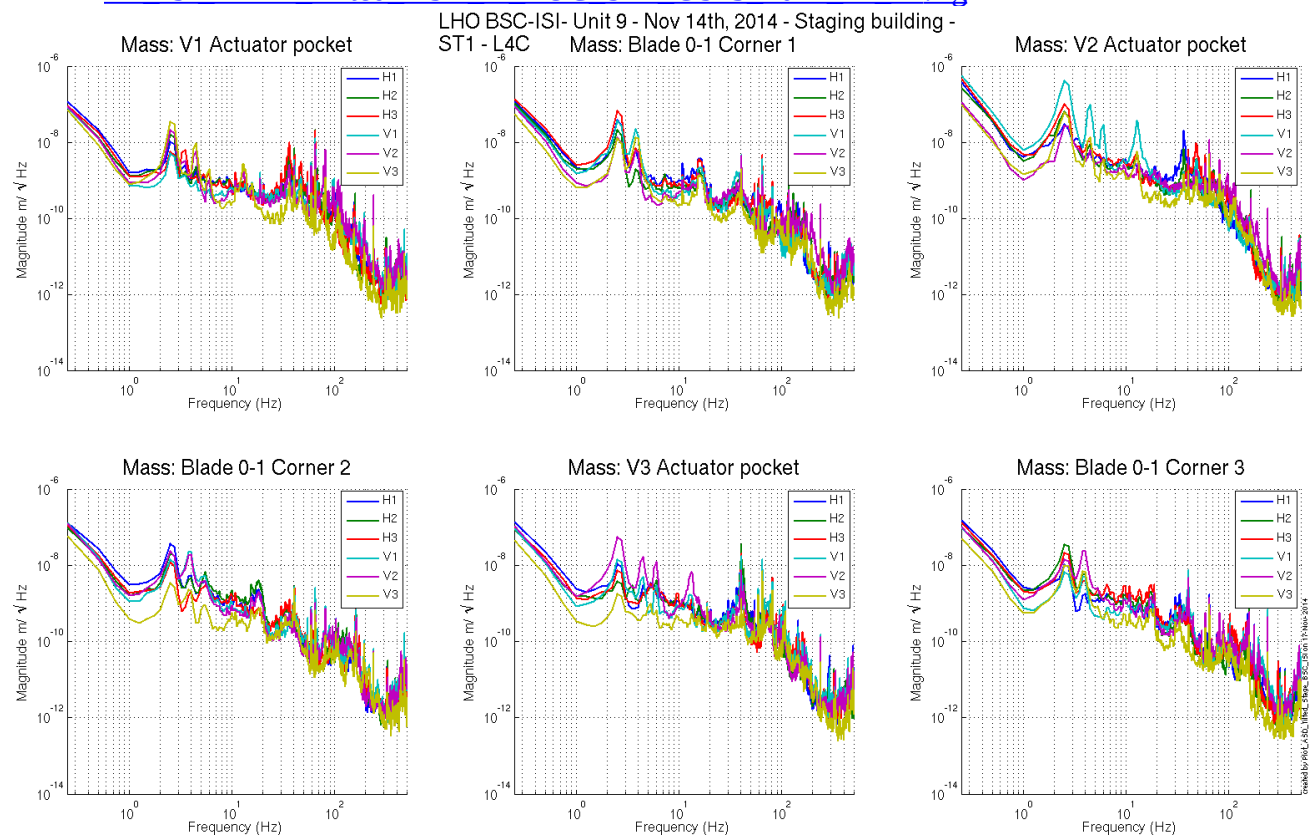


Figure 3 - ST1 L4C – Tilted

LHO BSC-ISI- Unit 9 - Nov 14th, 2014 - Staging building - ST2 - GS13 Mass: Blade 0-1 Corner 1

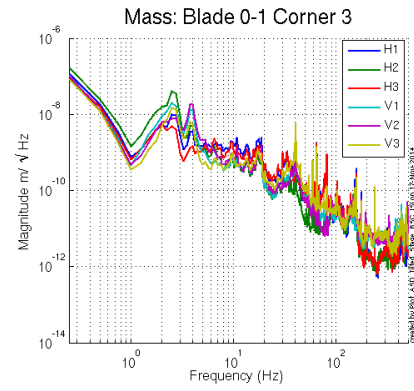
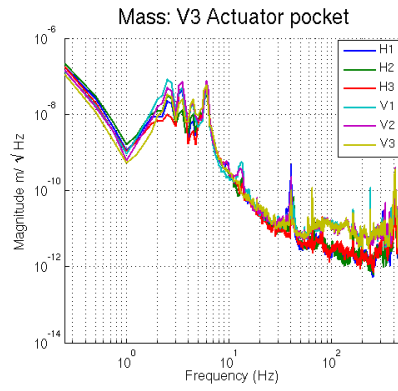
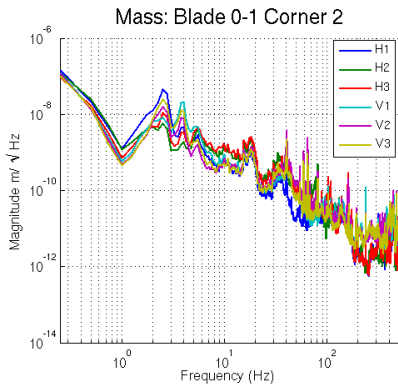
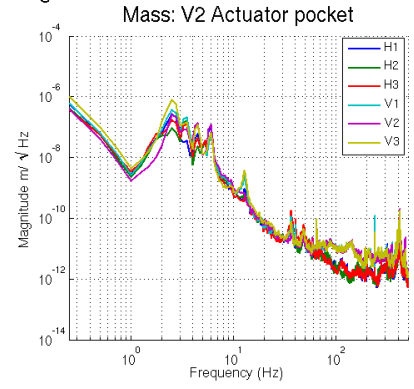
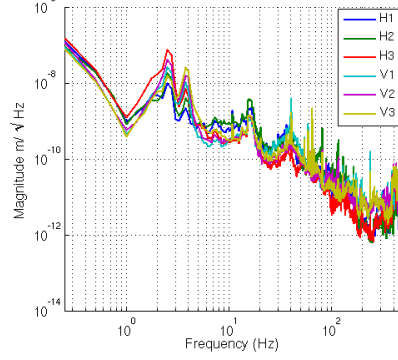
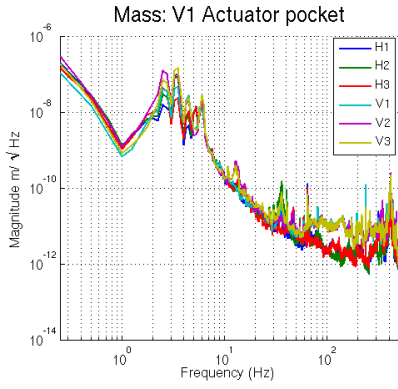


Figure 4 - ST1 GS13 – Tilted

Test result:

Passed: X

Failed:

Waived:

o Step 6 - Coil Driver, cabling and resistance check

Resistances of the couple (actuators + in vacuum cables) were measured using the voltage and current the coil drivers read back. Resistances of the couple actuator + in-vacuum cables are reported in the table below:

Actuator	Resistance (Ω)
ST1 H1	6.6
ST1 H2	6.3
ST1 H3	6.2
ST1 V1	6.2
ST1 V2	6.4
ST1 V3	6.2
ST2 H1	10.1
ST2 H2	9.6
ST2 H3	10
ST2 V1	10.4
ST2 V2	10
ST2 V3	9.7

Table 14 - Actuator Resistance

Acceptance criteria:

- For the actuators of stage 1, the measured resistance between the middle pin and one side pin must be 6.3 +/-0.5 ohms
- For the actuators of stage 2, the measured resistance between the middle pin and one side pin must be 10.3 +/-0.5 ohms
- Actuator neutral pins must be connected on pin #1 (left side pin of the plug)
- Actuator drive pins must be connected on pin #2 (middle pin of the plug)
- Actuator ground shield pins must be connected on pin #3 (right pin of the plug)
- All LEDs on the coil driver front panel must be green the binary input bit must be in the upper state.

Test result:

Passed: X

Failed:

Waived :

Note: The range of motion in the case of a “local drive” is in agreements with the measurements done on the previous units.

Test result: Passed: X Failed: ___ Waived :

o Step 8 - Vertical Sensor Calibration

Not done.

Test result: Passed: ___ Failed: ___ Waived : X

o Step 9 - Vertical Spring Constant

This test is realized by loading the ISI when one stage is locked and using the capacitive position sensors as reference.

The stiffness measurements of the spring are reported in the tables below. The nominal blade stiffness are:

- Stage 1: 1241lb/in
- Stage 2: 1465lb/in

Blade Stage 0-1

Stage 2 Locked & Stage 1 Unlocked. Stage 2 is loaded with 3 x 10kg masses and the measurements are repeated three times (by rotating the masses).

	Mean No load	Mean Load	Diff
V1	994	-14142	15138
V2	911	-14277	15178
V3	602	-14780	15382

15235 count
 18.2 mil
 1202 lb/in
 3 %

Blade Stage 1-2

Stage 1 Locked & Stage 2 Unlocked. Stage 2 is loaded with 3 x 5Kg masses and the measurements are repeated three times (by rotating the masses).

	Mean no load	Mean load	Diff 1
V1	5508	-19854	25361
V2	3737	-21196	24934
V3	4585	-20691	25275

25190 count
7.6 mil
1442 lb/in
1.5 %

Test mitigation: Blades are softer than design.

Test result: Passed: X Failed: ___ Waived :

o Step 10 - Static Testing (Tests in the local basis)

The static tests results are reported in the SVN at :

seismic/BSC-ISI/X1/Unit_9/Data/Static_Tests/

- X1_ISI_ITMX_Offset_Local_Drive_20141118.mat

The table below shows the main and the cross-coupling when the actuators are driven in the local basis:

		Sensors					
		ST1 - H1	ST1 - H2	ST1 - H3	ST1 - V1	ST1 - V2	ST1 - V3
Actua tors	ST1 - H1	4316	1737	1744	17	2	-8
	ST1 - H2	1701	4200	1694	5	-2	-2
	ST1 - H3	1686	1678	4157	-5	-8	19
	ST1 - V1	52	-164	104	3576	682	-625
	ST1 - V2	112	70	-167	-650	3478	-635
	ST1 - V3	-169	89	35	-637	-614	3506

Table 16 - Static test - Local to local - Stage 1

		Sensors					
		ST2 - H1	ST2 - H2	ST2 - H3	ST2 - V1	ST2 - V2	ST2 - V3
Actuators	ST2 - H1	2398	362	345	-30	-53	-11
	ST2 - H2	341	2388	368	-8	-26	-30
	ST2 - H3	352	349	2232	-50	-20	-8
	ST2 - V1	75	126	-182	2680	273	-29
	ST2 - V2	-204	73	110	-40	2699	279
	ST2 - V3	118	-215	74	302	-60	2822

Table 17 - Static test - Local to local - Stage 2

Acceptance criteria:

- Main couplings readout must be positive
- Comparison with the reference tables:
 - o Main coupling differences mustn't exceed 200 counts
 - o Cross coupling differences mustn't exceed 50 counts

Test result: Passed: X Failed: ___ Waived :

- o *Step 11- Static Testing - In the general coordinate basis (Static test - CPS)*

Not performed.

Test result: Passed: ___ Failed: ___ Waived : X

- o *Step 11.2 – Base change matrices from Cartesian to Cartesian*

Not performed.

Test result: Passed: ___ Failed: ___ Waived : X

o Step 12 - Linearity test

The “Linearity test” was performed twice (rearranging the cables). The second time, all corners seemed to respond similarly.

The linearity test data can be found in the SVN at:

/seismic/BSC-ISI/X1/Unit_9/Data/Linearity_Test/
[X1 ISI ITMX Linearity test 20141117.mat](#)

The linearity test figures can be found in the SVN at:

/seismic/BSC-ISI/X1/Unit_9/Data/Figures/Linearity_Test/
[X1 ISI ITMX Linearity test 20141117.fig](#)

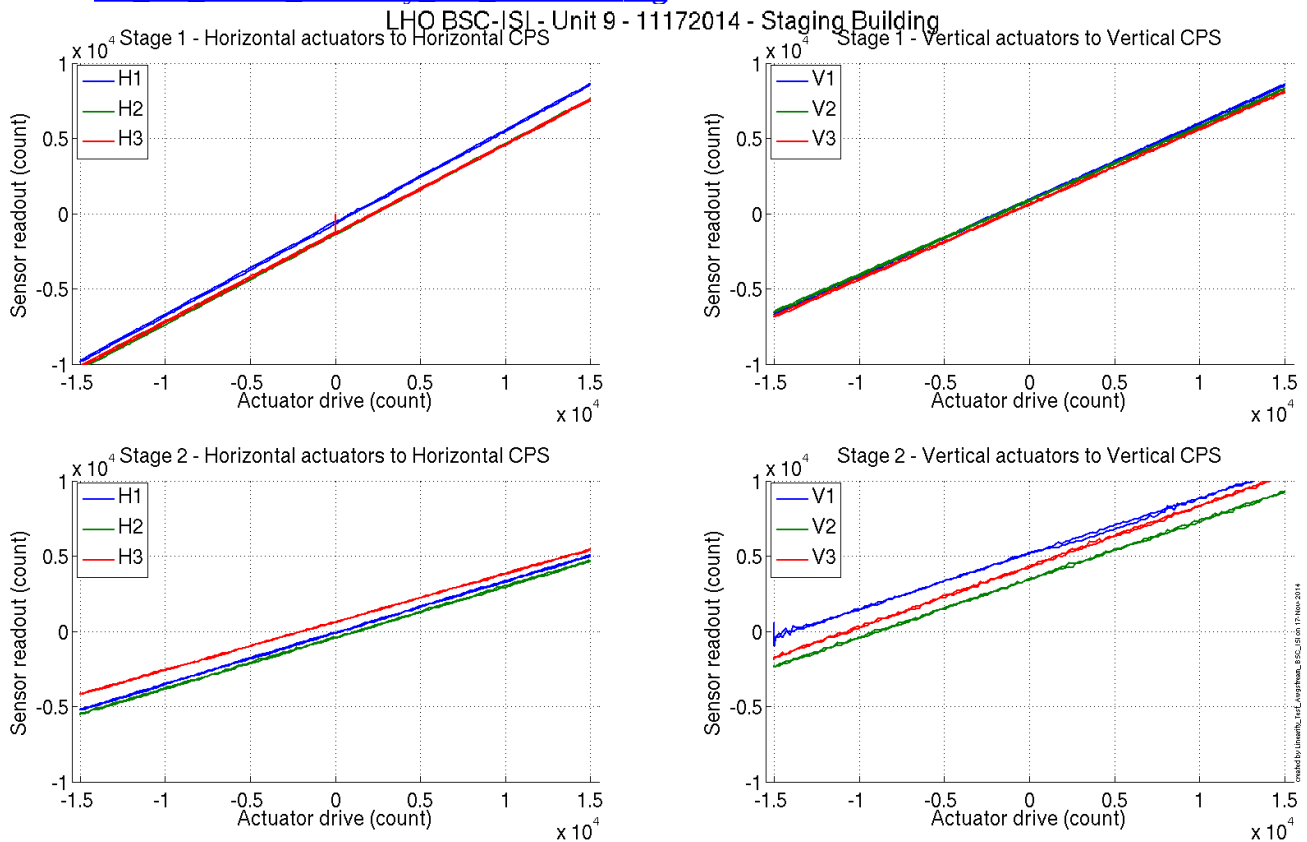


Figure 5 - Linearity Test

Slope – Offset:

		Slope	Offset	Average slope	Variation from average(%)
Stage 1	ST1 - H1	0.61	-608	0.6	2.2
	ST1 - H2	0.60	-1348		-0.6
	ST1 - H3	0.59	-1293		-1.6
	ST1 - V1	0.51	935	0.5	1.6
	ST1 - V2	0.49	877		-1.2
	ST1 - V3	0.50	631		-0.4
Stage 2	ST2 - H1	0.34	-87	0.33	2.3
	ST2 - H2	0.34	-410		1.7
	ST2 - H3	0.32	631		-4
	ST2 - V1	0.37	5155	0.39	-4.8
	ST2 - V2	0.38	3460		0.3
	ST2 - V3	0.4	4311		4.5

Table 18 - Slopes and offset of the triplet Actuators - BSC-ISI – Sensors

Acceptance criteria:

- Horizontal and vertical slopes of the triplet actuators x BSC-ISI x sensors: Average slope +/- 2.5%

Test result:

Passed: X

Failed: ___

Waived :

o Step 13 – Transfer functions – Local to Local

Note: two vibration absorbers were installed in corner 1 and 2 vibration absorbers were installed in corner 3. No TMDs were installed on the stage 0-1 blades.

Data files measurement of local to local transfer functions in SVN at:

seismic/BSC-ISI/X1/Unit_9/Data/Transfer_Functions/Measurements/Undamped/

- [X1 ISI ITMX Data L2L 10Hz 100Hz ST1 ST2 20141112-155812.mat](#)
- [X1 ISI ITMX Data L2L 500Hz 1000Hz ST1 ST2 20141112-224529.mat](#)
- [X1 ISI ITMX Data L2L 100Hz 500Hz ST1 ST2 20141113-004957.mat](#)
- [X1 ISI ITMX Data L2L 700mHz 10Hz ST1 ST2 20141113-105128.mat](#)
- [X1 ISI ITMX Data L2L 100mHz 700mHz ST1 ST2 20141113-174239.mat](#)
- [X1 ISI ITMX Data L2L 10mHz 100mHz ST1 ST2 20141113-230552.mat](#)

Script file for processing and plotting local to local transfer functions in SVN at:

/seisvn/seismic/BSC-ISI/X1/Unit_9/Scripts/Control_Scripts

- Step_1_TF_L2L_Raw_X1_ISI_TST.m

Figures of local to local transfer functions (Main couplings) in SVN at:

/seismic/BSC-ISI/X1/Unit_9/Data/Figures/Transfer_Functions/Measurements/Undamped/

- [X1 ISI ITMX TF L2L Raw from ST1 ACT to ST1 CPS 2014 11 13.fig](#)
- [X1 ISI ITMX TF L2L Raw from ST1 ACT to ST1 T240 2014 11 13.fig](#)
- [X1 ISI ITMX TF L2L Raw from ST1 ACT to ST1 L4C 2014 11 13.fig](#)
- [X1 ISI ITMX TF L2L Raw from ST2 ACT to ST2 CPS 2014 11 13.fig](#)
- [X1 ISI ITMX TF L2L Raw from ST2 ACT to ST2 GS13 2014 11 13.fig](#)

Measured of local to local transfer functions in the SVN at:

/svncommon/seisvn/seismic/BSC-ISI/X1/Unit_9/Data/Transfer_Functions/Simulations/Undamped

- [X1 ISI ITMX TF L2L Raw 2014 11 13.mat](#)

Note 1: The transfer functions are measured from the Output filter bank (excitation variable) to the input (IN1) of the input filter bank. The transfer functions presented below are raw transfer functions without any electronic compensation of the sensor electronic. The actuator and the coil driver electronic compensation are introduced in these transfer functions.

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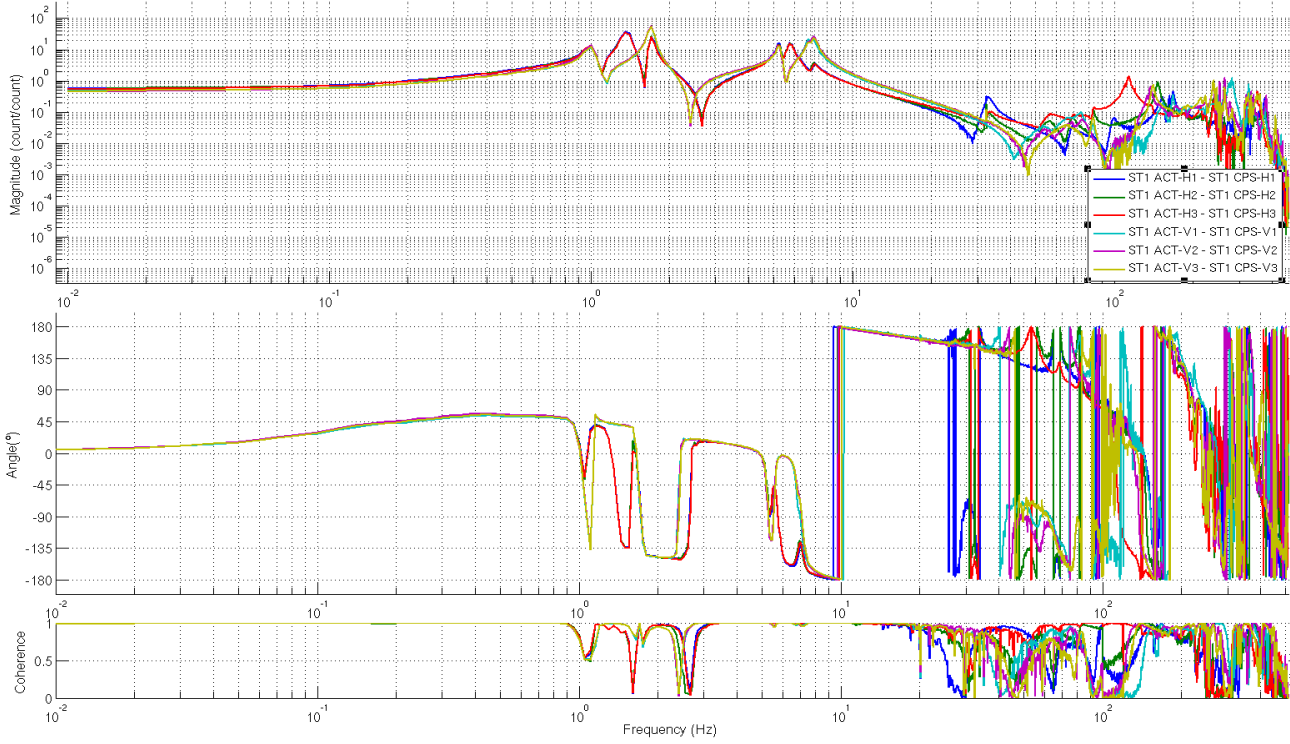


Figure 6: TF L2L Raw - ST1 Act to ST1 CPS

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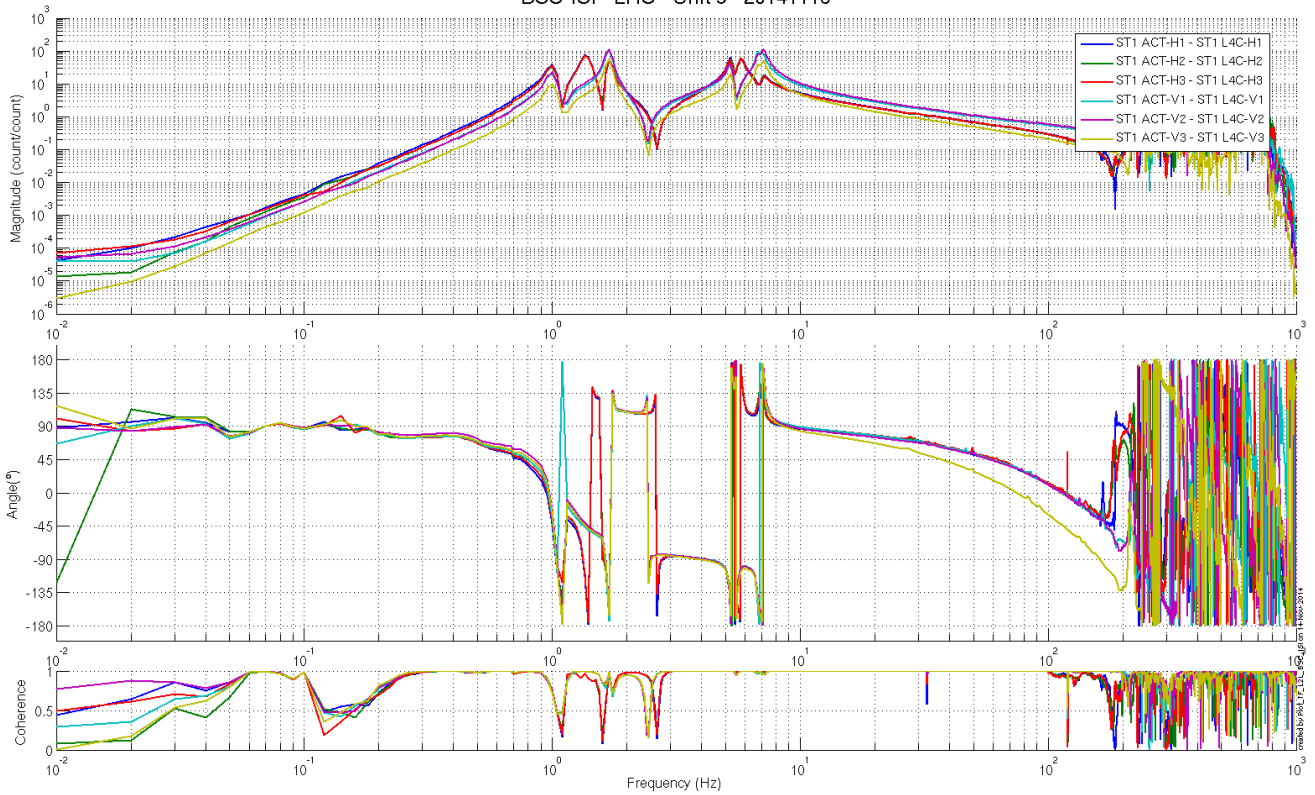


Figure 7: TF L2L Raw - ST1 Act to ST1 L4C

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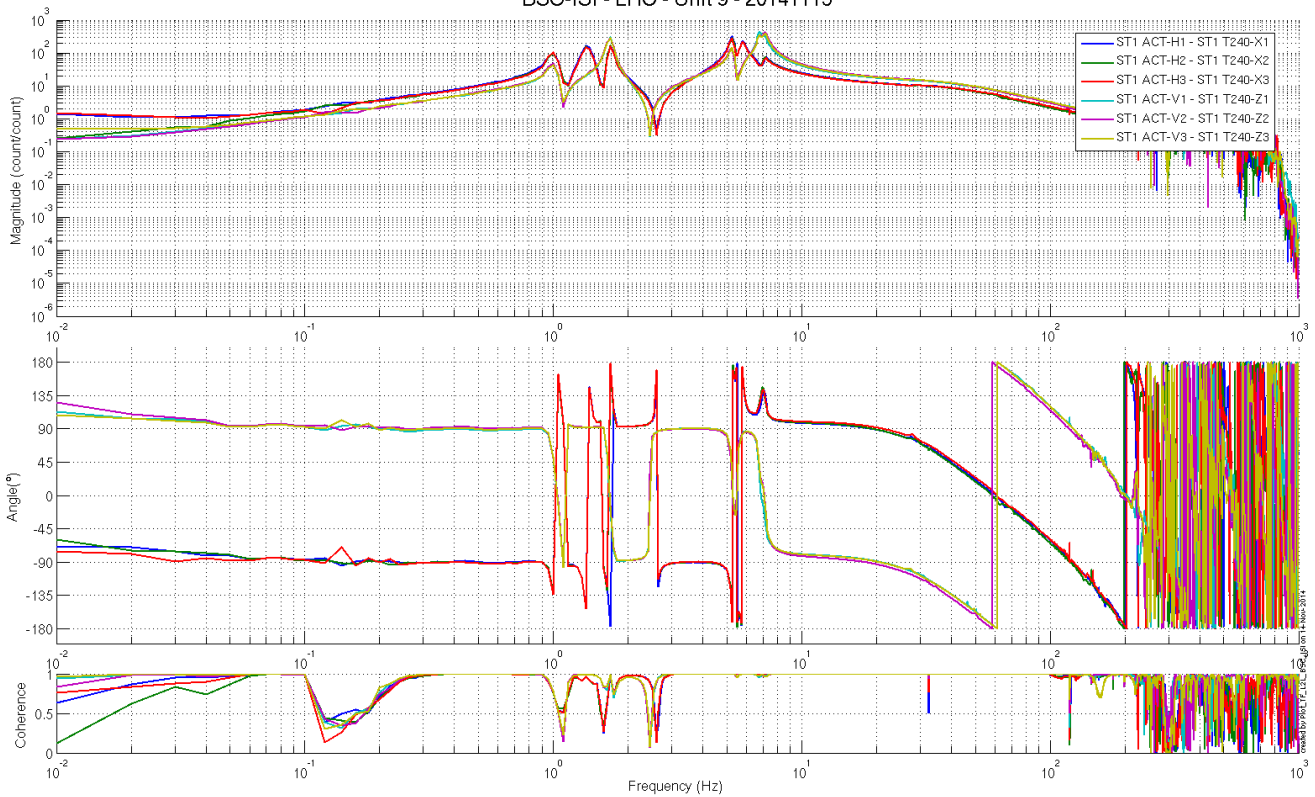


Figure 8 - TF L2L Raw - ST1 Act to ST1 T240
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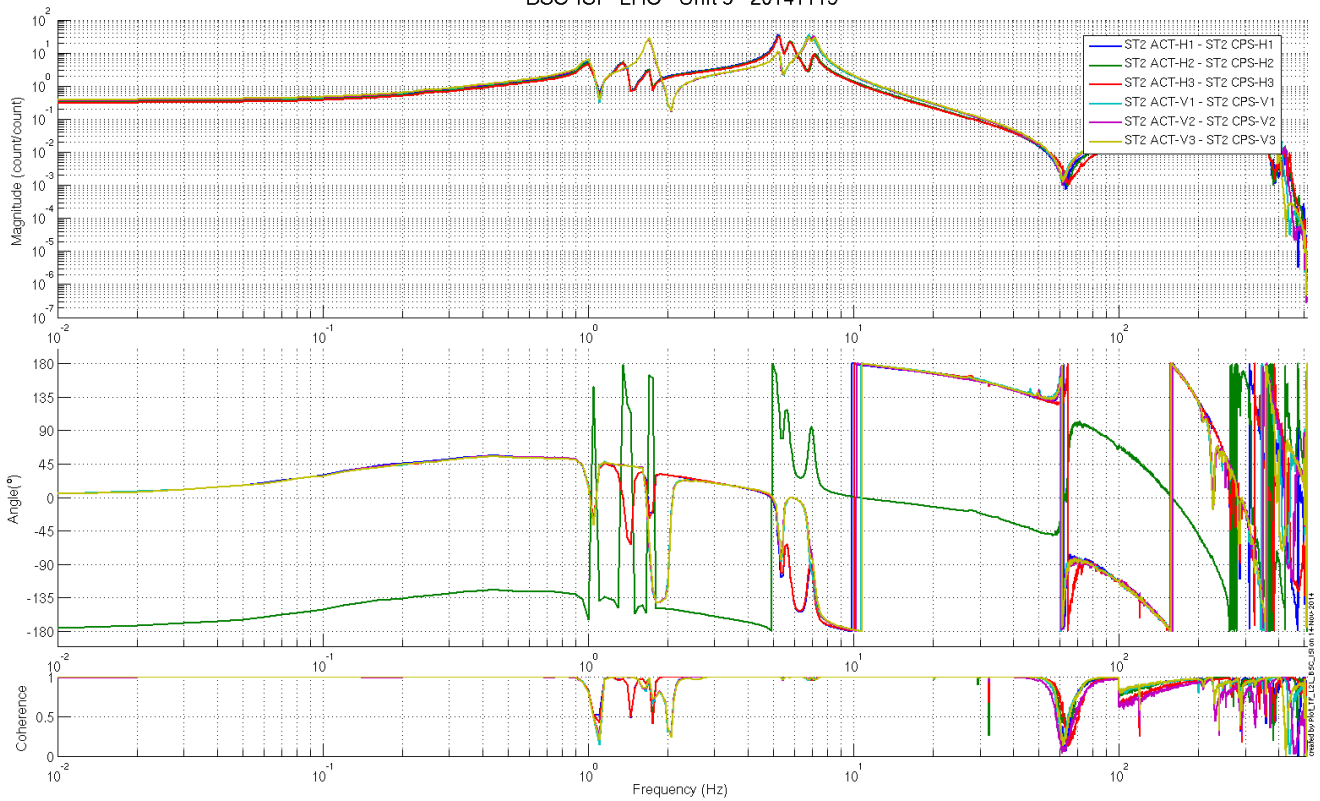


Figure 9: TF L2L Raw - ST2 Act to ST2 CPS

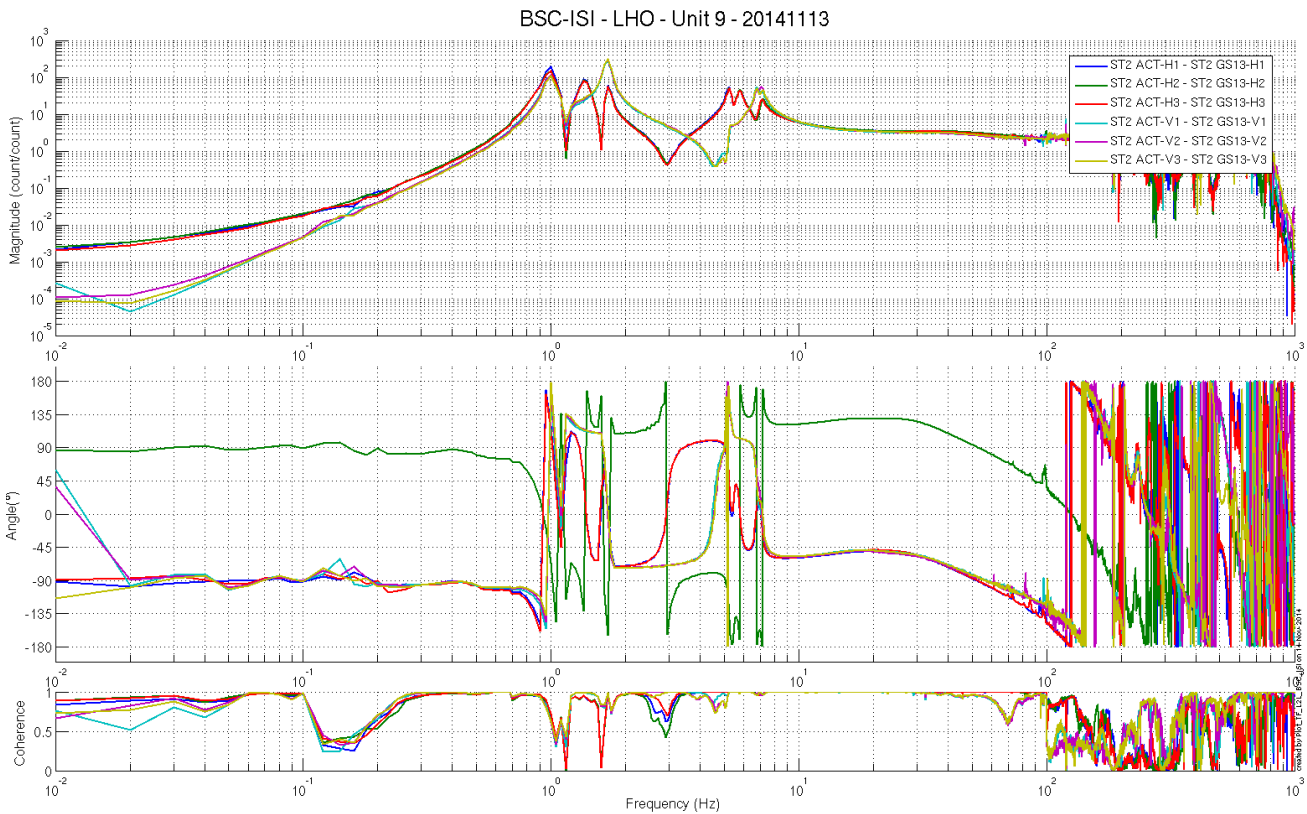


Figure 10: TF L2L Raw - ST2 Act to ST2 GS13

Test result: Passed: X Failed: ___ Waived :

IV. BSC-ISI testing Summary

This is the third “aLigo BSC-ISI” tested at LHO. The testing procedure document E1000483-v5 was used. Tests were done during in March 2013.

The LHO ISI-BSC Unit 5 is validated per the tests presented in this report. All results are posted on the SVN at:

https://svn.ligo.caltech.edu/svn/seismic/BSC-ISI/X1/Unit_9/Data

FAILED AND WAIVED TESTS

1- List of tests that failed/waived and won't be redone

- **Step III.9 – Spring constant** – The blades are slightly softer than the design. However, the blade softness's are in good agreements with what was measured on the other units.

2- List of tests that failed/waived, that need to be re-done during phase 2

3- List of tests skipped that won't be performed because not feasible during phase II (i.e. stage 0 leveling)

- **Step II.5** – Check level of Stage 0 after top-bottom plate assembly
- **Step II.8** – Blade 0-1 Post Launch Angle – No need for this test, the budget mass looks good and we already reposition the Blades after noticing a gap between the Blade and its Spacer on Stage 0-1 (see comment on Step 9 – Vertical Spring Constant).

- **Step III.3 – Measure the Sensor gap** - This test was not performed. The sensor gaps have not been measured. These sensors have already been checked at LASTI. Moreover, risks of scratching the target are so high that we preferred not performing this test. In the future, this test will be removed from the testing procedure.
- **Step III.8 – Vertical sensor calibration** - The test is not realized in a proper way to evaluate accurately the calibration of the vertical CPS.

4- Lists of tests skipped that needs to be done during phase II.

- **Step III.14 – Symmetrization – Calibration**
- **Step III.17 – Lower Zero Moment Plan**
- **Step III.18.1 – Damping Loops – Stage 2**
- **Step III.18.2 – Damping Loops – Stage 1**
- **Step III.20 – Isolation loops**