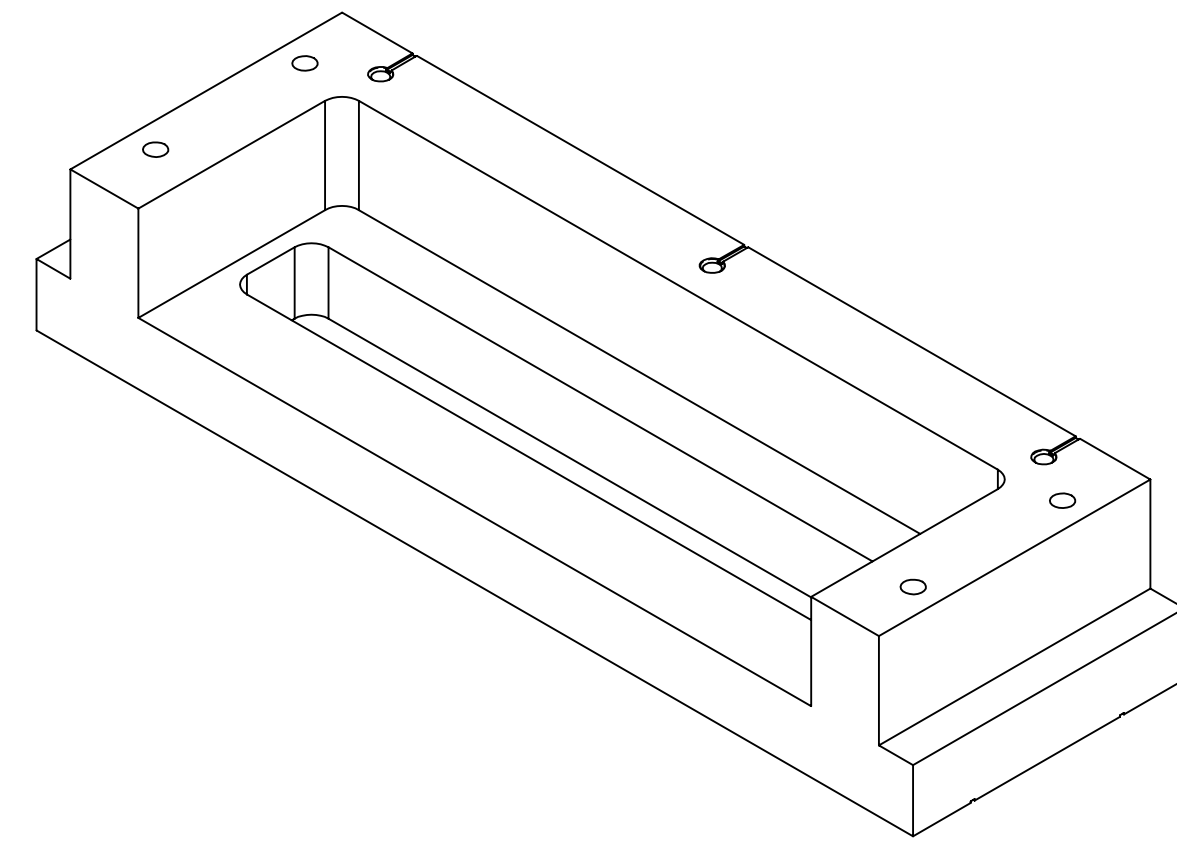
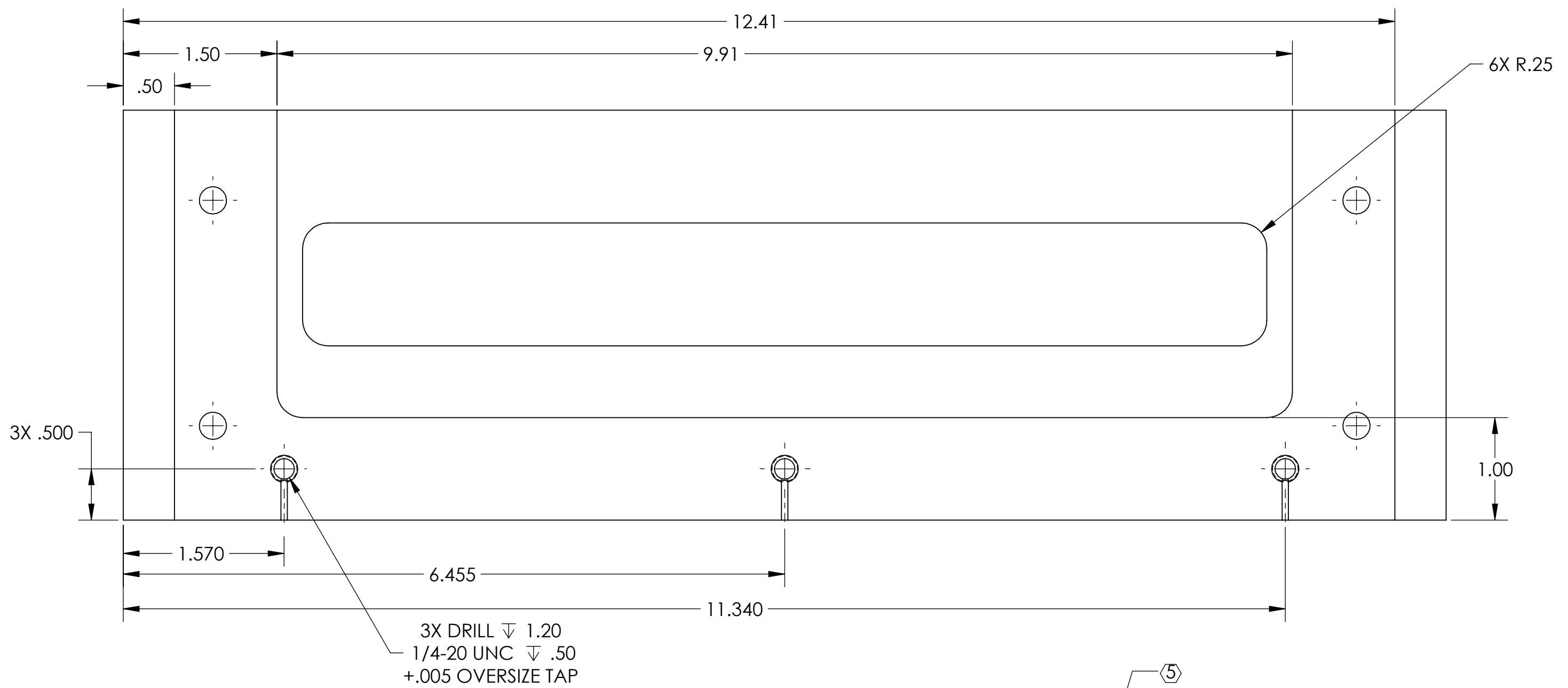
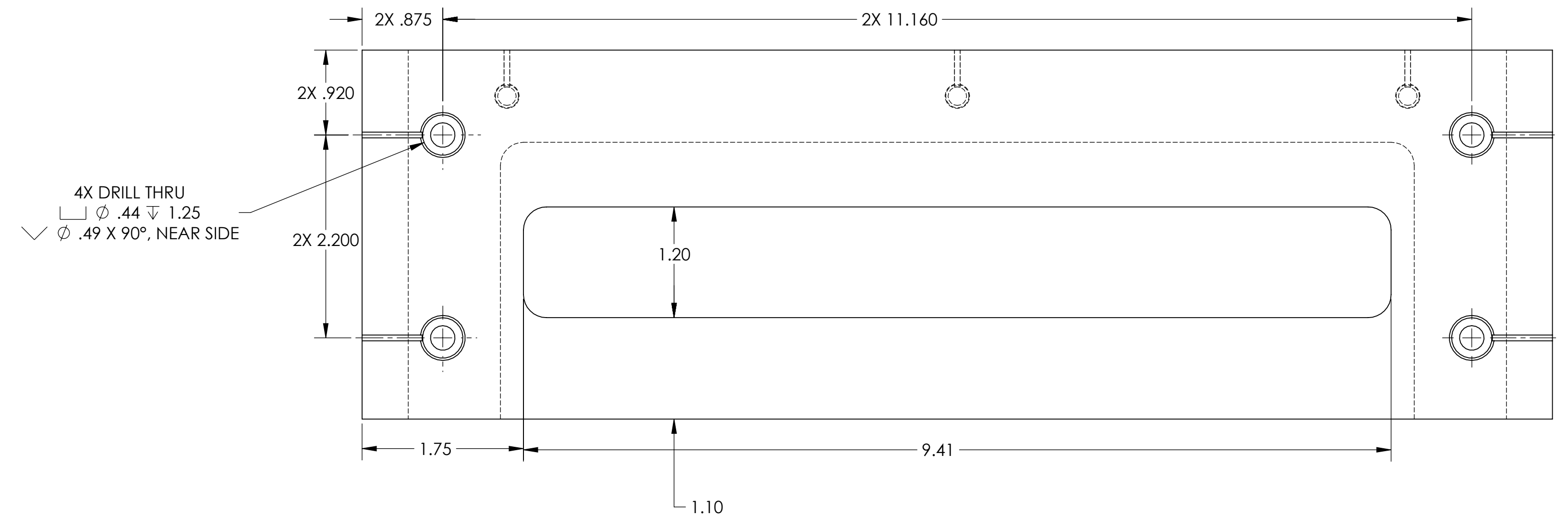
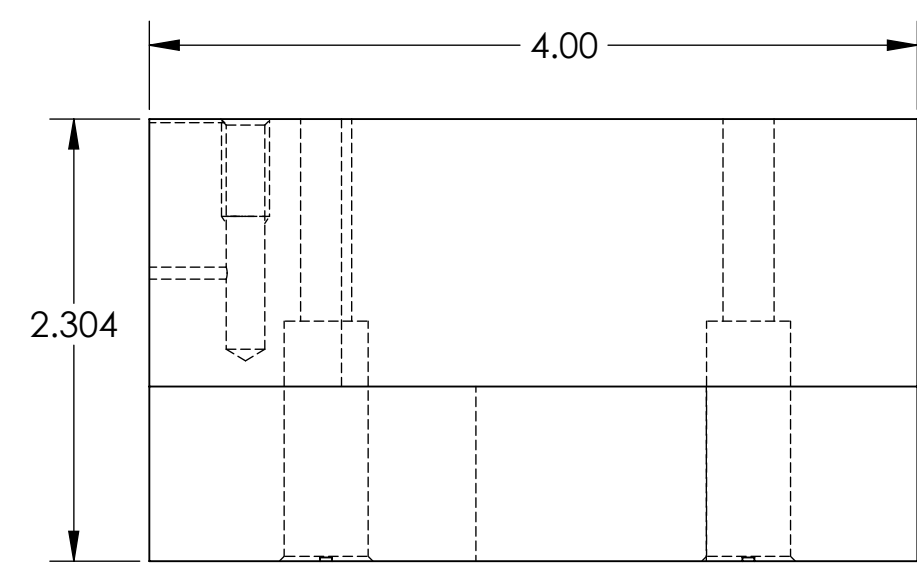
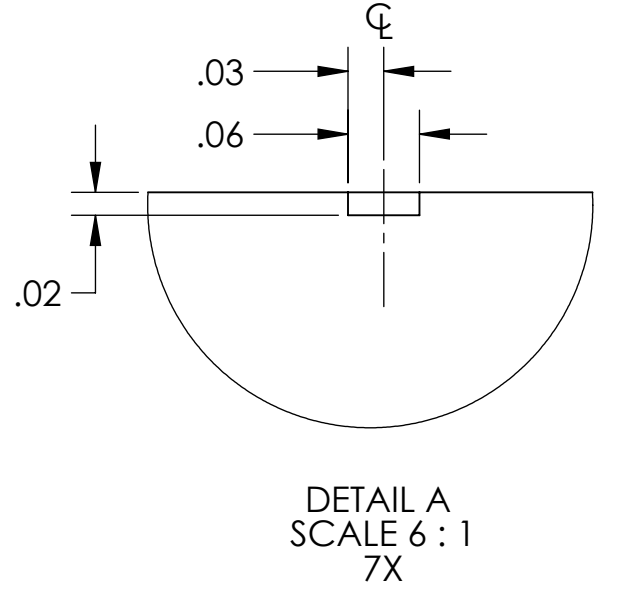
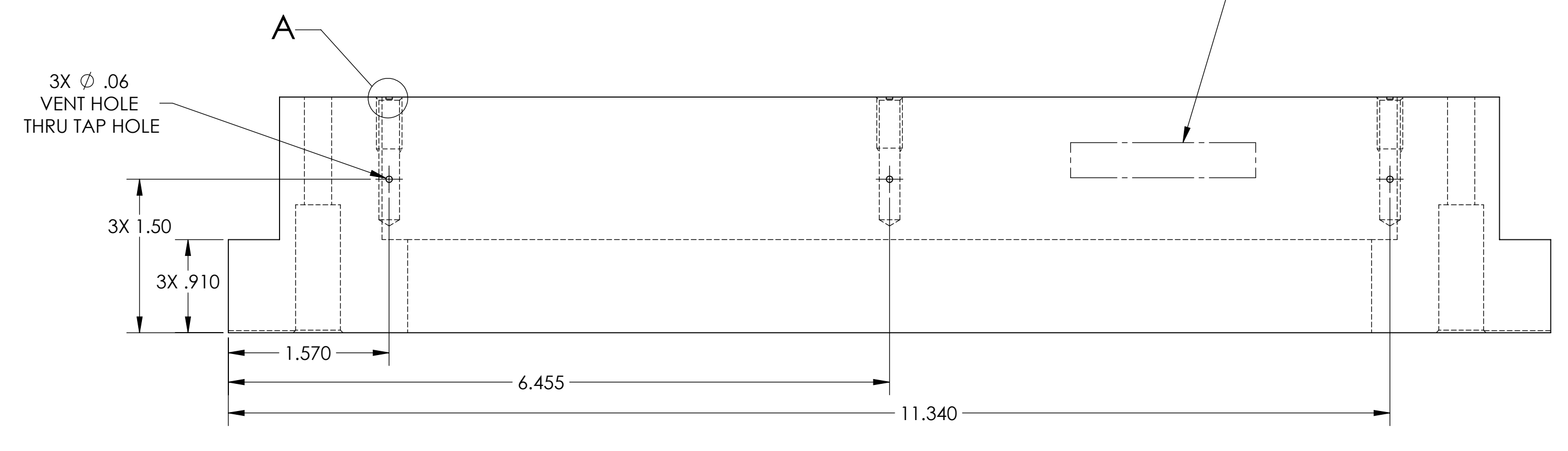


- NOTES CONTINUED:**
- 5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR 'TYPE' IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX
 - 6. APPROXIMATE WEIGHT = 6.587LB.
 - 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED. REFER TO LIGO-E0900364
 - 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
 - 9. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	27 JAN 2012	E1100289-v1	
v2	11 APR 2012		



GENERAL VIEW FOR REFERENCE ONLY NO SCALE



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
DIMENSIONS ARE IN INCHES	
TOLERANCES: .XX ± .01 .XXX ± .005	
ANGULAR ± °	
MATERIAL	6061-T6 Al
FINISH	63 μinch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SYSTEM	ADVANCED LIGO
SUB-SYSTEM	AOS
NEXT ASSY	D1200141

PART NAME		SRM AR_H1 SPACER	
DESIGNER	TQ. NGUYEN	25 JAN 2012	SIZE DWG. NO.
DRAFTER	TQ. NGUYEN	27 JAN 2012	D
CHECKER	L. AUSTIN		D1100424
APPROVAL	C. TORRIE		REV. v2
SCALE: 1:1		PROJECTION:	SHEET 1 OF 1

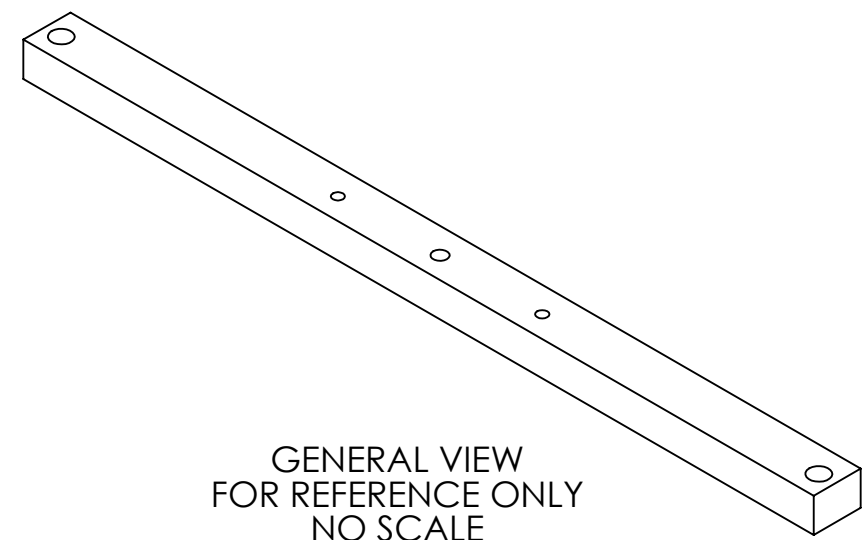
D1100424 ALIGO SRM AR_BA/FEE_H1 SPACER PART PDM REV: X017 DRAWING PDM REV: X011

NOTES CONTINUED:

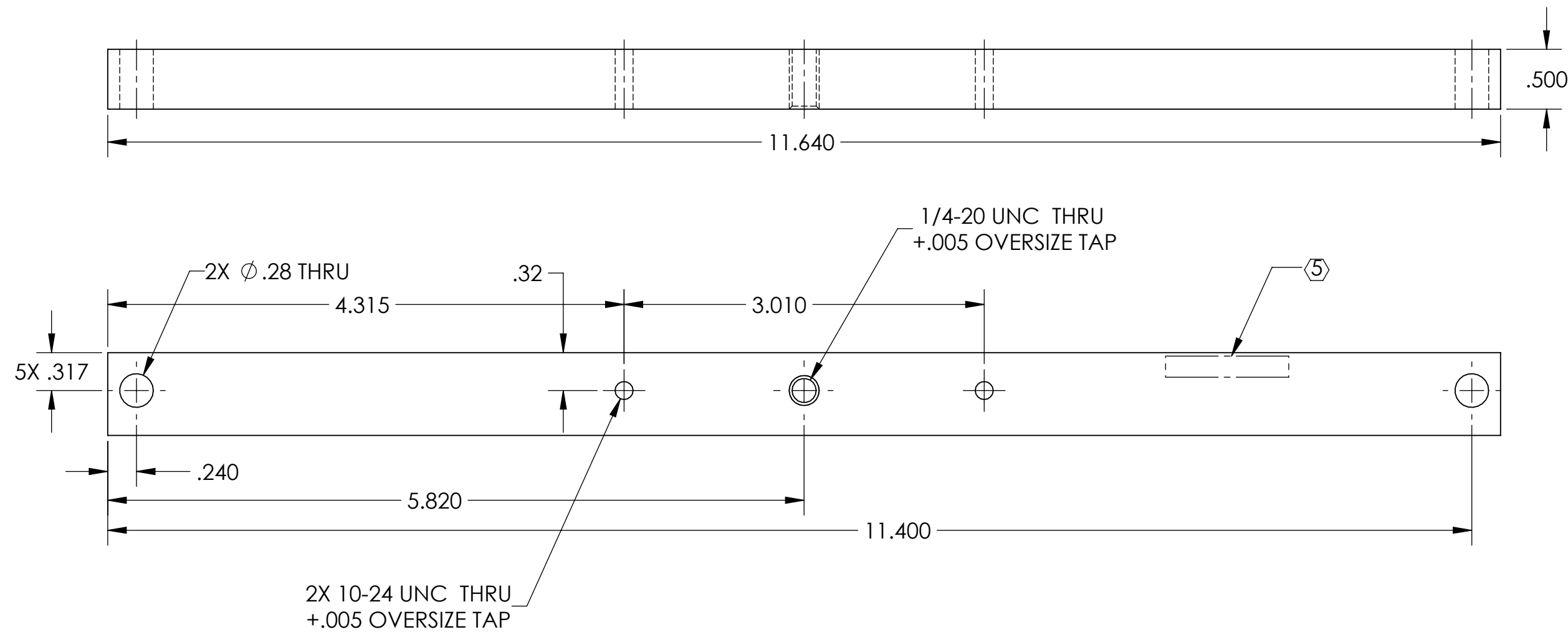
⑤ SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

- 6. APPROXIMATE WEIGHT = 0.445 LB.
- 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED. REFER TO LIGO-E0900364
- 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
- 9. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	27 JAN 2012	E1100289-v1	
v2	11 APR 2012		



GENERAL VIEW
FOR REFERENCE ONLY
NO SCALE



2X 10-24 UNC THRU
+.005 OVERSIZE TAP

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES	
TOLERANCES: .XX ± .01 .XXX ± .005	
ANGULAR ± 1.0°	
MATERIAL	6061-T6 Al
FINISH	63 μinch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SYSTEM	ADVANCED LIGO
SUB-SYSTEM	AOS
NEXT ASSY	D1200141

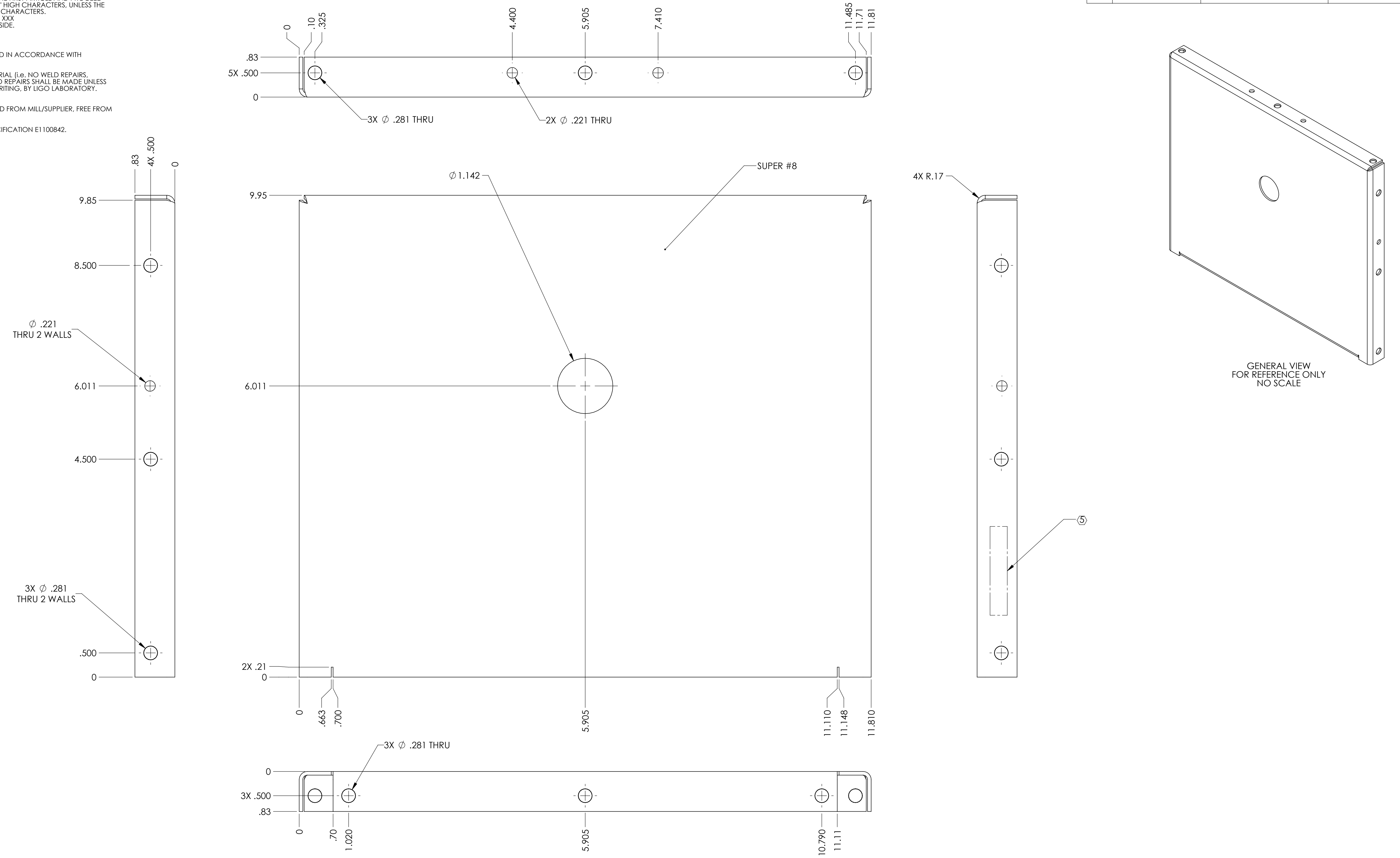
PART NAME				SRM AR BAFFLE, TOP SUPPORT BAR	
DESIGNER	TQ. NGUYEN	26 JAN 2012	SIZE	DWG. NO.	
DRAFTER	TQ. NGUYEN	27 JAN 2012	B	D1100425	
CHECKER	L. AUSTIN		SCALE	1:1	
APPROVAL	C. TORRIE		PROJECTION:	SHEET 1 OF 1	
REV.	v2				

D1100425 ALIGO SRM AR BAFFLE, TOP SUPPORT BAR, PART PDM REV: X-014, DRAWING PDM REV: X-017

D1100427 ALIGO SRM AR BAFFLE PLATE PART PDM REV. X-011 DRAWING PDM REV. X-013

- NOTES CONTINUED:**
- ⑤ SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK (NO INKS OR DYES) DRAWING PART NUMBERS, REVISION, AND VARIANT OR 'TYPE' IF APPLICABLE ON NOTEE SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/ XXX DO NOT APPLY MARK ON SUPER #8 SIDE.
 - 6. APPROXIMATE WEIGHT = 1.992 LB.
 - 7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
 - 8. ALL MATERIAL IS TO BE VIRGIN MATERIAL (I.E. NO WELD REPAIRS, FLUGS OR RECYCLED MATERIAL), NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.
 - ⑦ SURFACE FINISH TO BE AS-PROCESSED FROM MILL/SUPPLIER, FREE FROM SCRATCHES OR GOUGES.
 - 10. PART TO BE OXIDIZED PER LIGO SPECIFICATION E1100842.

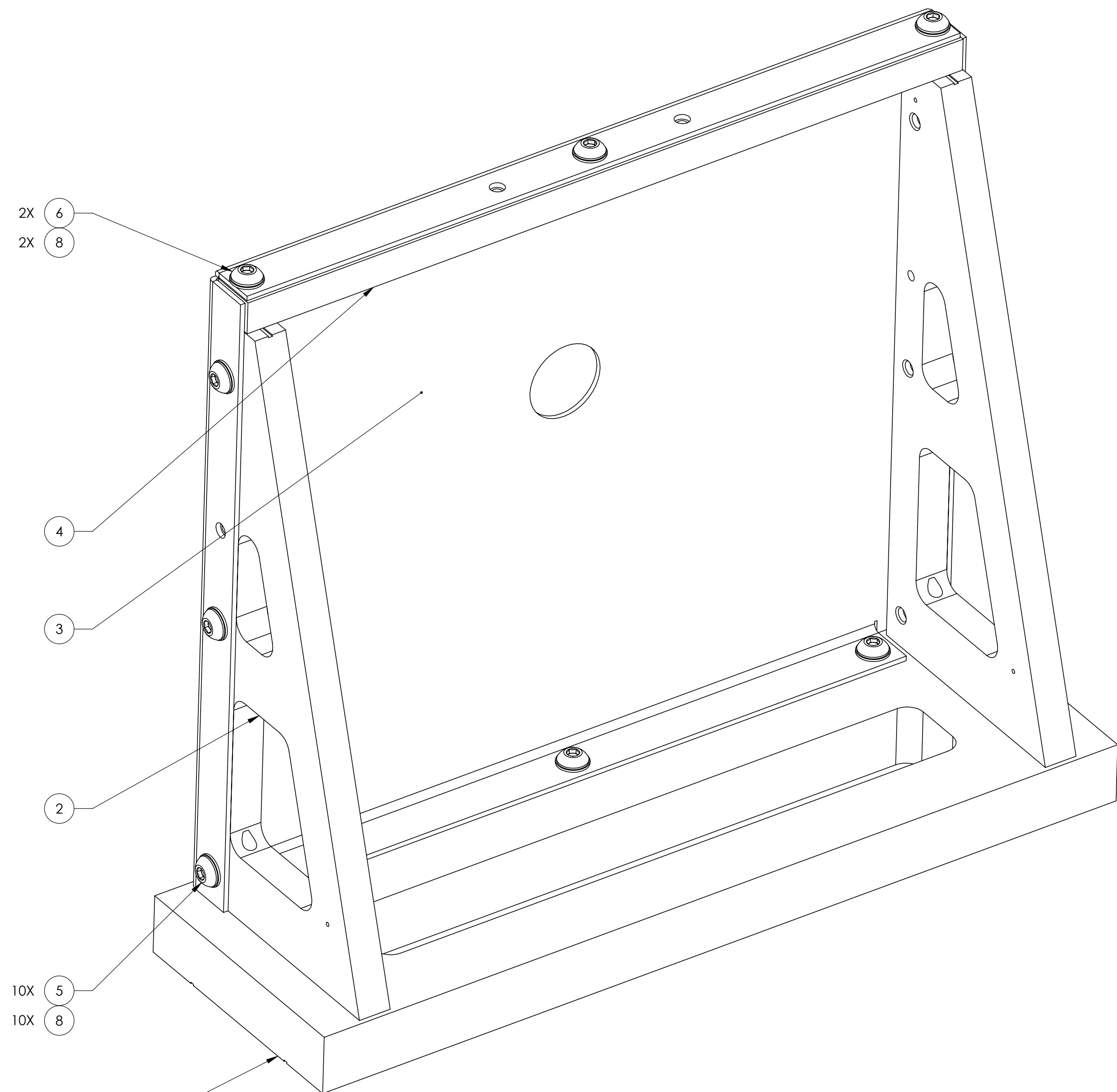
REV.	DATE	DCN #	DRAWING TREE #
v1	27 JAN 2012	E1100289-v1	
v2	11 APR 2012		



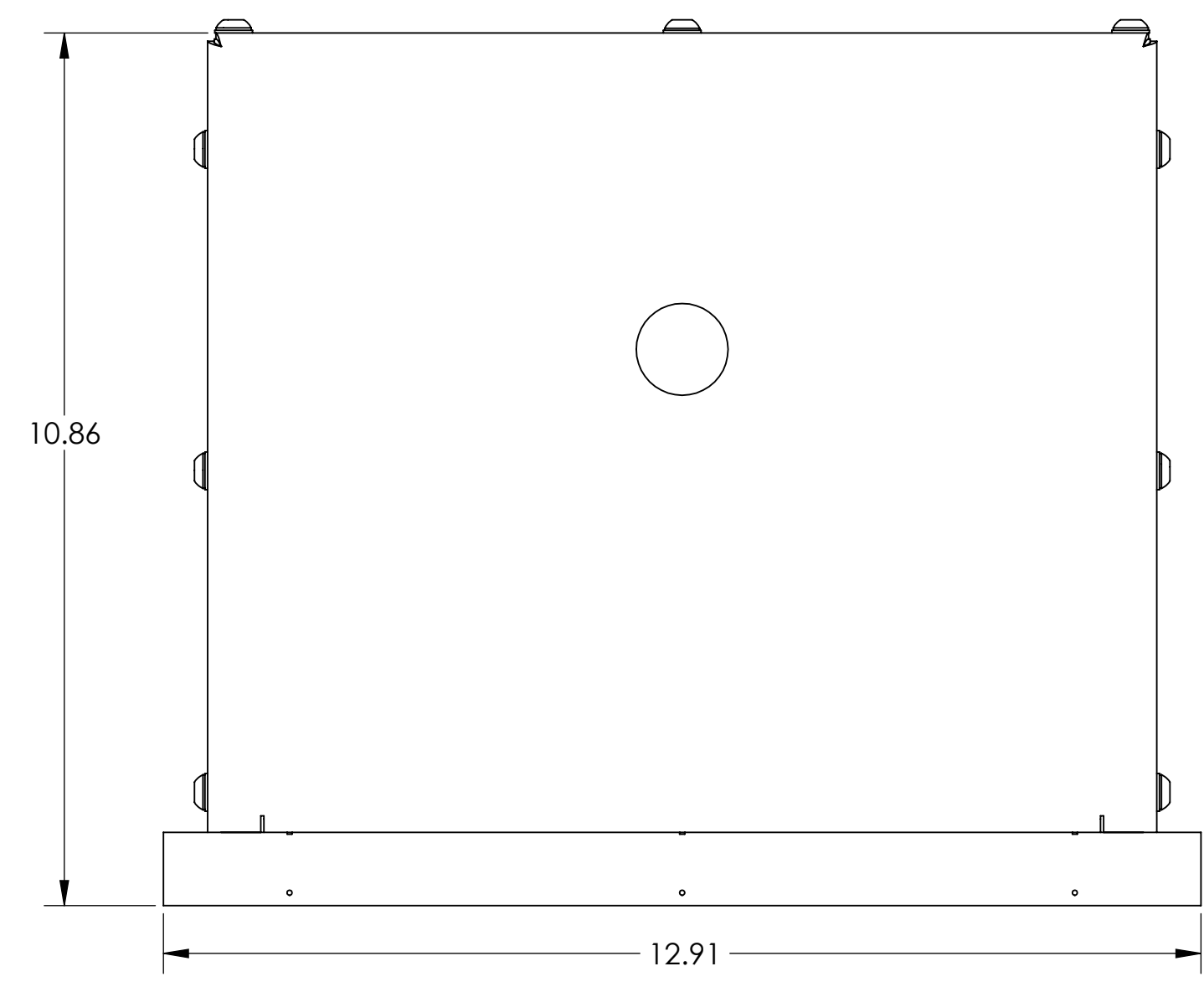
NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				PART NAME	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.				SRM AR BAFFLE PLATE	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX $\pm .02$.XXX $\pm .010$ ANGULAR $\pm 1.0^\circ$		LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		SYSTEM: ADVANCED LIGO SUB-SYSTEM: AOS	
MATERIAL: 14 GAUGE 304 SSSL FINISH: $\text{\textcircled{9}}$ SUPER #8		NEXT ASSY: D1200141		DESIGNER: TQ, NGUYEN DRAFTER: TQ, NGUYEN CHECKER: L. AUSTIN APPROVAL: C. TORRIE	
SCALE: 1:1 PROJECTION:				SIZE: D DWG. NO.: D1100427 REV.: v2	
				SHEET 1 OF 1	

NOTES CONTINUED:
5. APPROXIMATE WEIGHT= 8.15 LB.

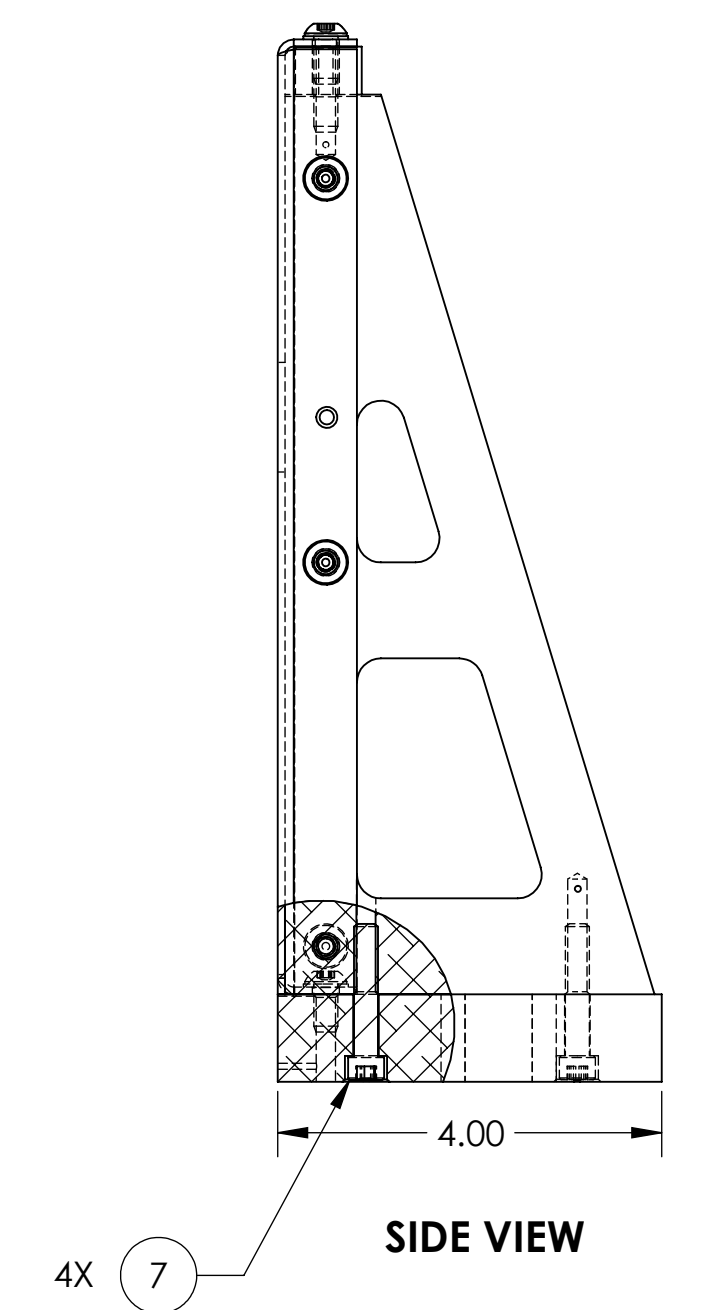
REV.	DATE	DCN #	DRAWING TREE #
v1	6 FEB 2012	E1100289-v1	-
v2	11 APR 2012	E1100289-v1	



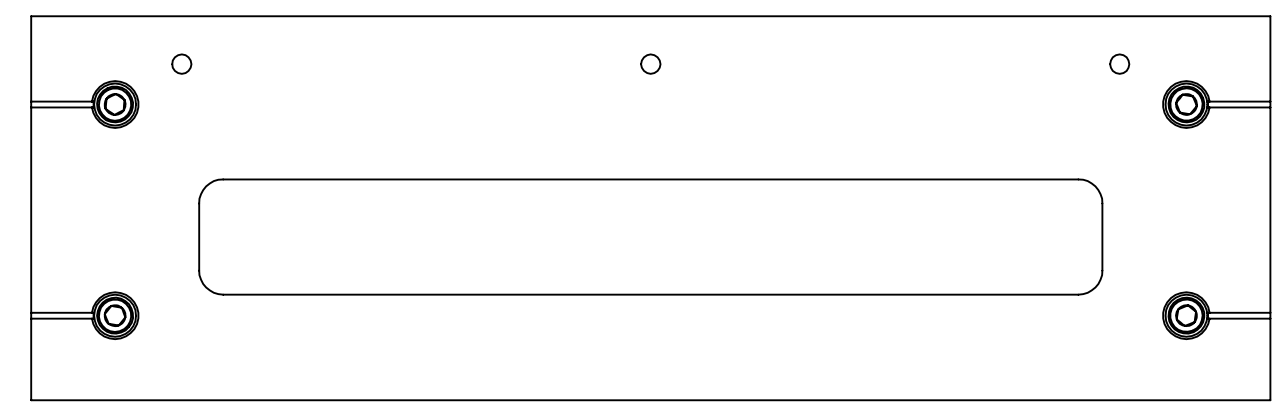
**D1200141-01
SRM AR H2
AS SHOWN**



FRONT VIEW



SIDE VIEW



BOTTOM VIEW

ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	D1200141-01_H2	TOTAL
8	WF-25	FLAT WASHER 1/4 SCREW SIZE	18-8 SSTL	12	0
7	C-2022-N	SOCKET HEAD CAP SCREW, SHC, 1/4-20 x 1.375" L	18-8 SSTL	4	0
6	BU-2016-N	BUTTON HEAD SOCKET HEAD CAP SCREW, 1/4-20 x 1" L	18-8 SSTL	2	0
5	BU-2008-N	BUTTON HEAD SOCKET CAP SCREW, 1/4-20 x 1/2" L	18-8 SSTL	10	0
4	D1100425	SRM AR, TOP SUPPORT BAR	6061-T6 AI	1	0
3	D1100427	SRM AR BAFFLE PLATE	14 GAUGE 304 SSTL	1	0
2	D1200143	SRM AR BAFFLE VERTICAL SIDE SUPPORT	6061-T6 AI	2	0
1	D1200142	ALIGO SRM AR BAFFLE_H2 SPACER	6061-T6 AI	1	0

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
1. INTERPRET DRAWING PER ASME Y14.5-1994.	
2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS.	
3. DO NOT SCALE FROM DRAWING.	
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.	
DIMENSIONS ARE IN INCHES	
TOLERANCES: .XX ± .03 .XXX ± .010	
ANGULAR ± 1.0°	
MATERIAL	N/A
FINISH	N/A μinch

ADVANCED LIGO **AOS**

ALIGO SRM AR BAFFLE ASSY

DESIGNER	TQ. NGUYEN	26 JAN 2012	SIZE	DWG. NO.	REV.
DRAFTER	TQ. NGUYEN	30 JAN 2012	D	D1200141	v2
CHECKER	L. AUSTIN		SCALE: 1:1	PROJECTION:	SHEET 1 OF 3
APPROVAL	C. TORRIE				

D1200141-01 ALIGO SRM AR BAFFLE ASSY PART PDM REV: K024 DRAWING PDM REV: X012

NOTES CONTINUED:

5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

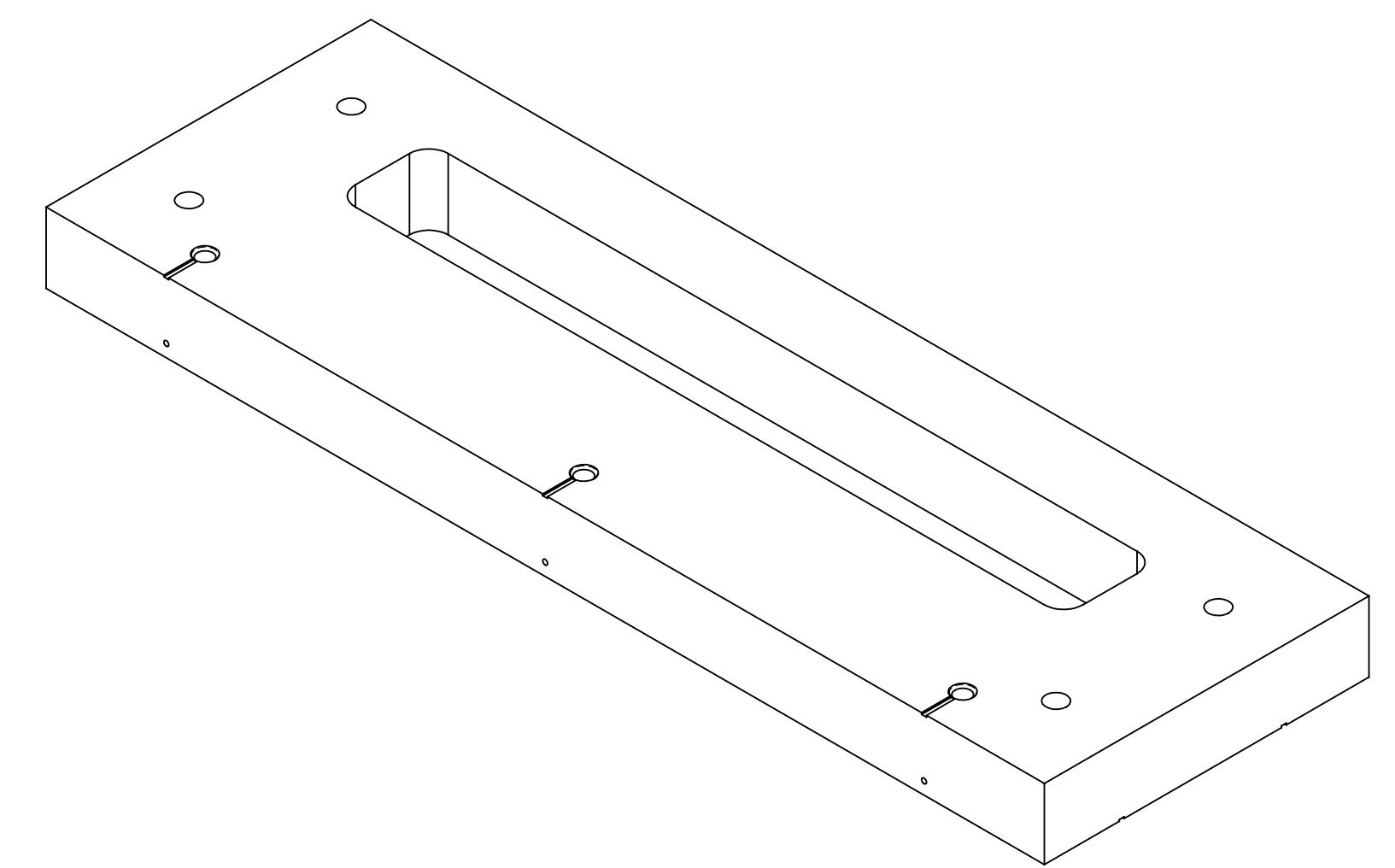
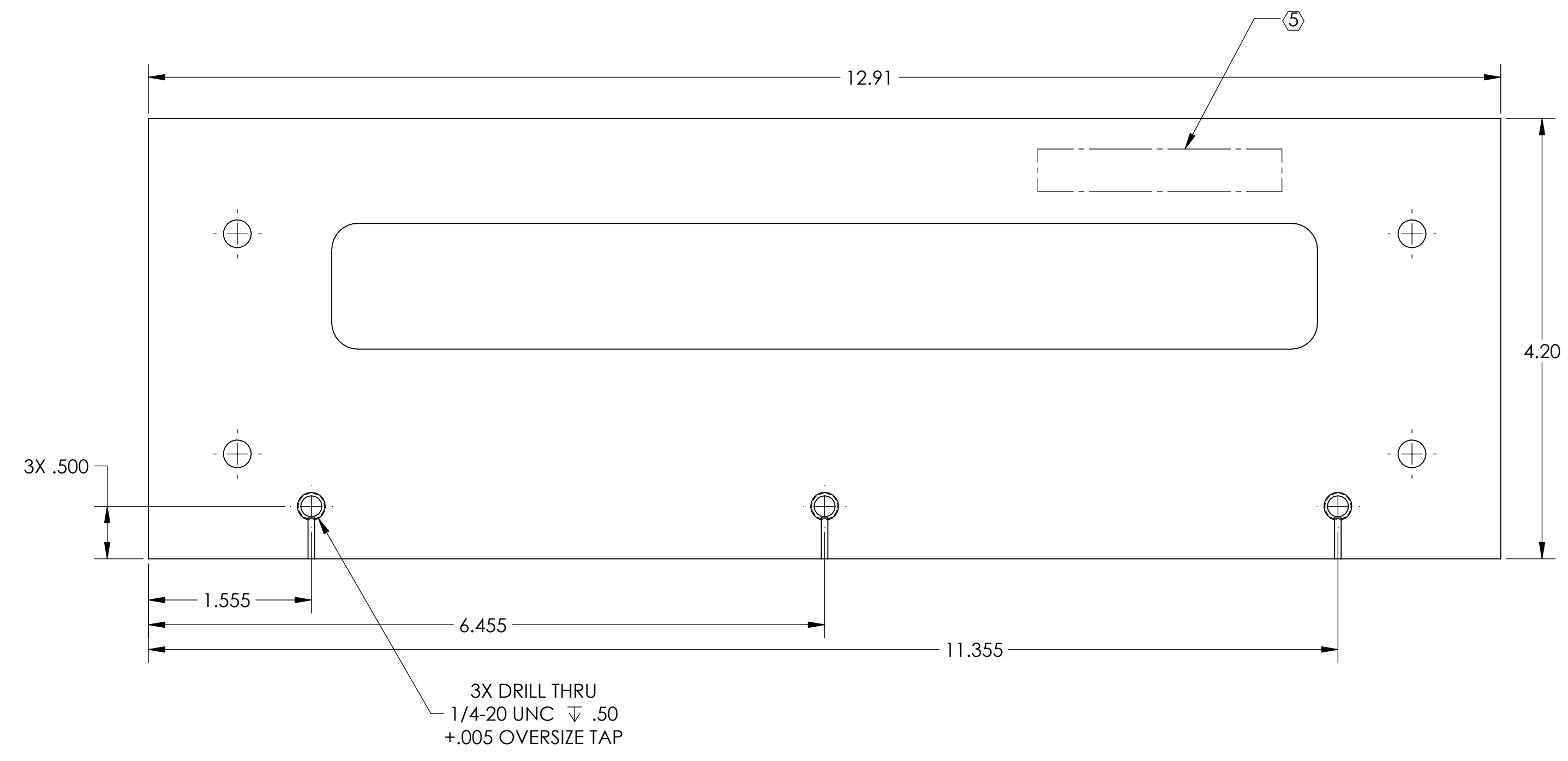
6. APPROXIMATE WEIGHT = 3.775 LB.

7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED. REFER TO LIGO-E0900364

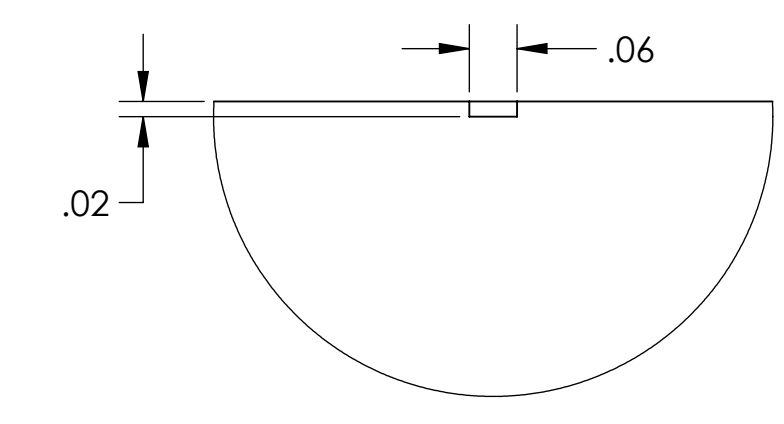
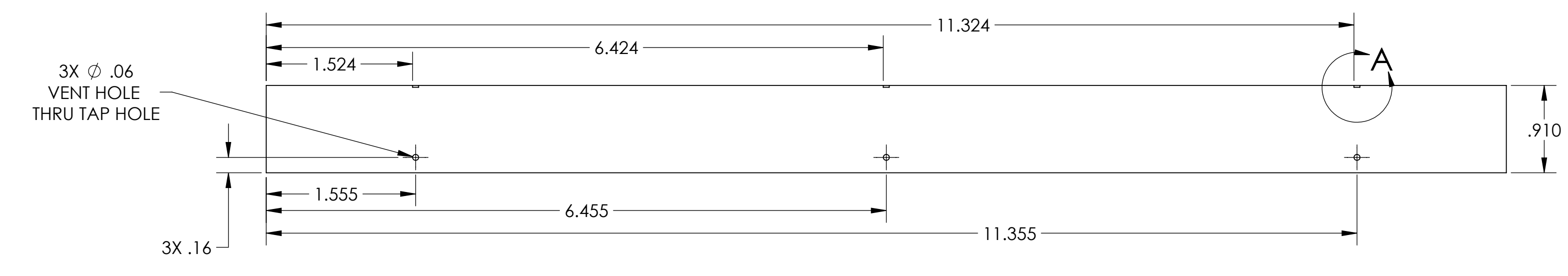
8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

9. ALL MATERIAL IS TO BE VIRGIN MATERIAL (I.E. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.

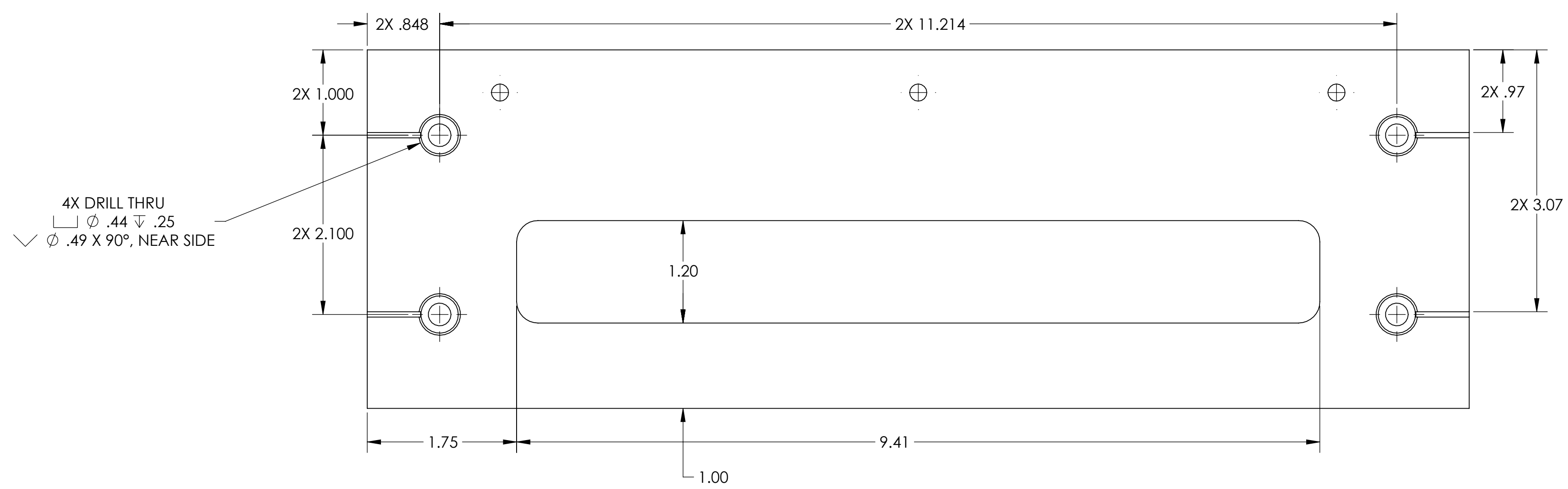
REV.	DATE	DCN #	DRAWING TREE #
v1	27 JAN 2012	E1100311	-



GENERAL VIEW
FOR REFERENCE ONLY
NO SCALE



DETAIL A
SCALE 4 : 1
7X

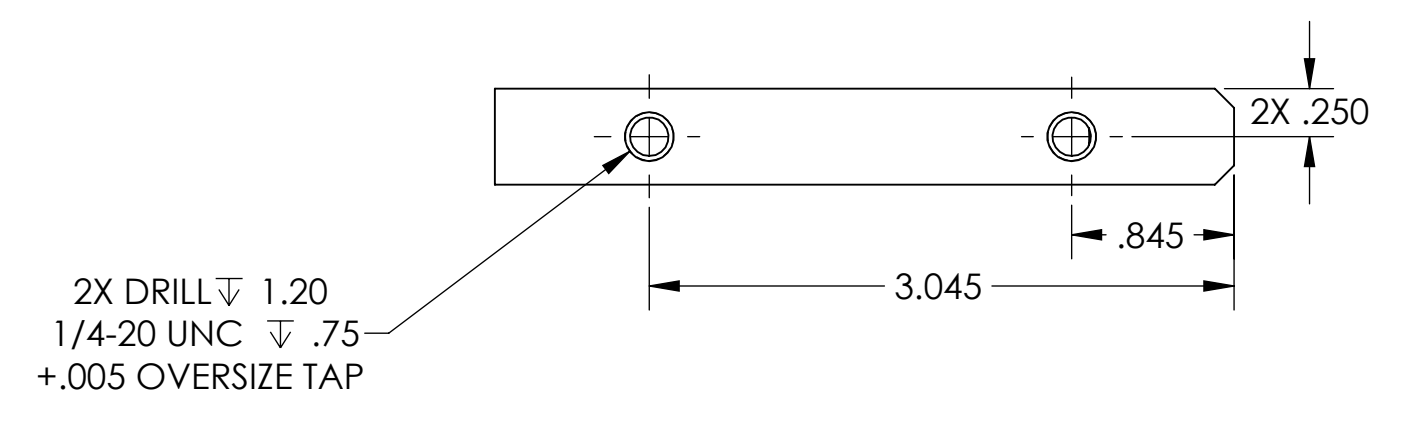
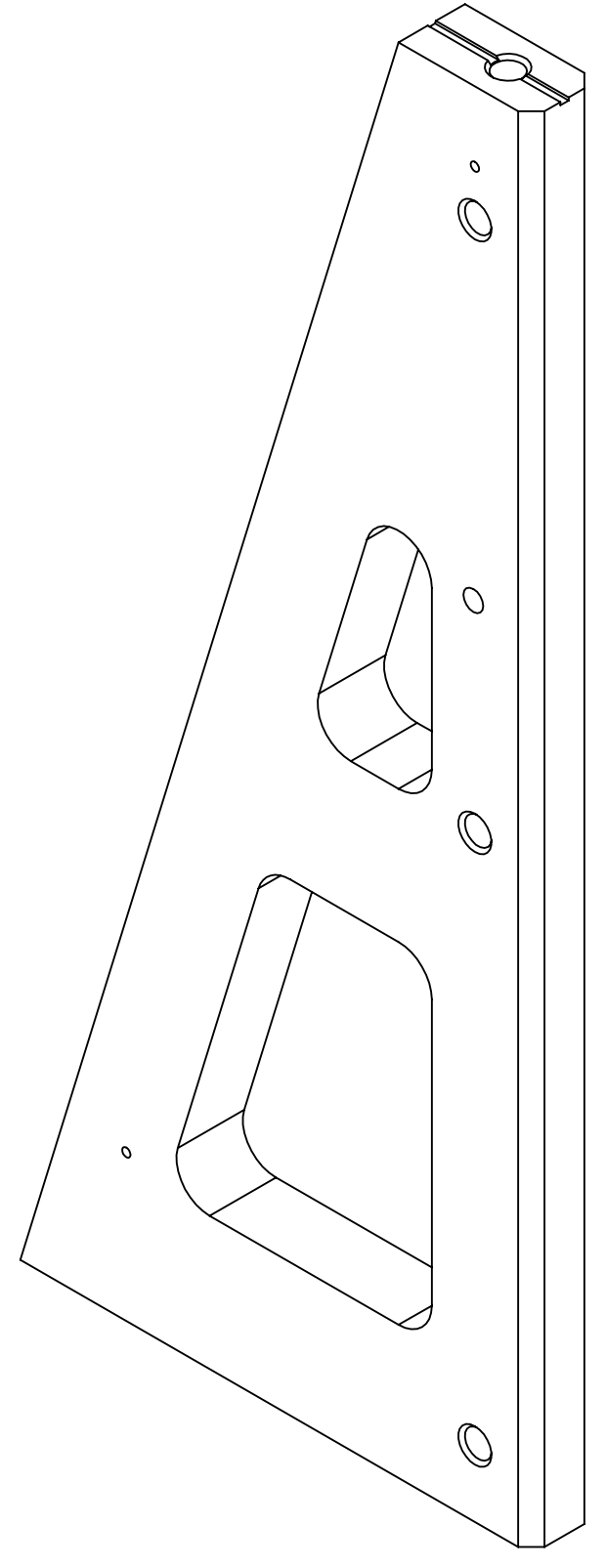
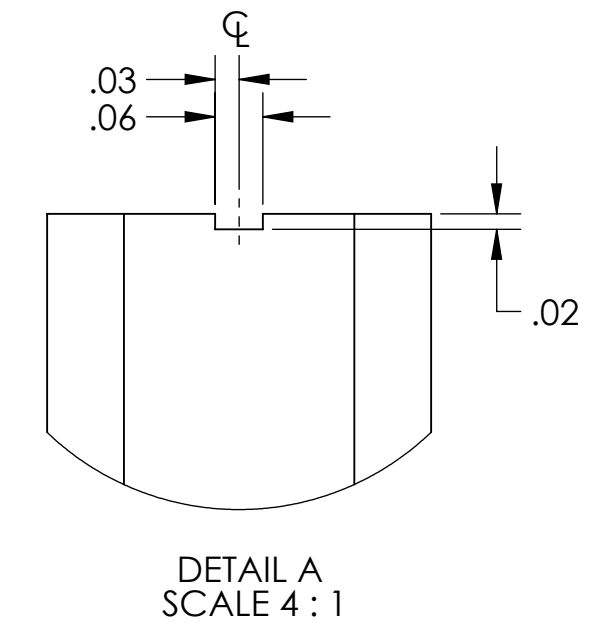
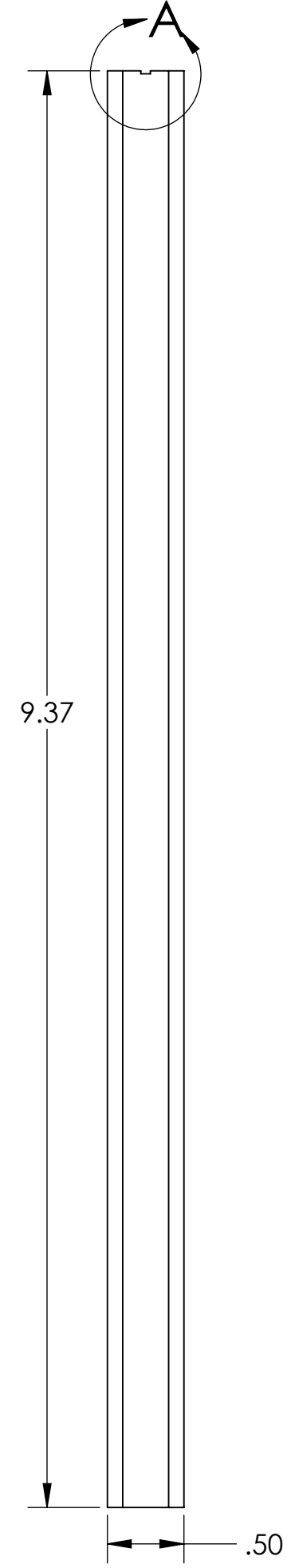
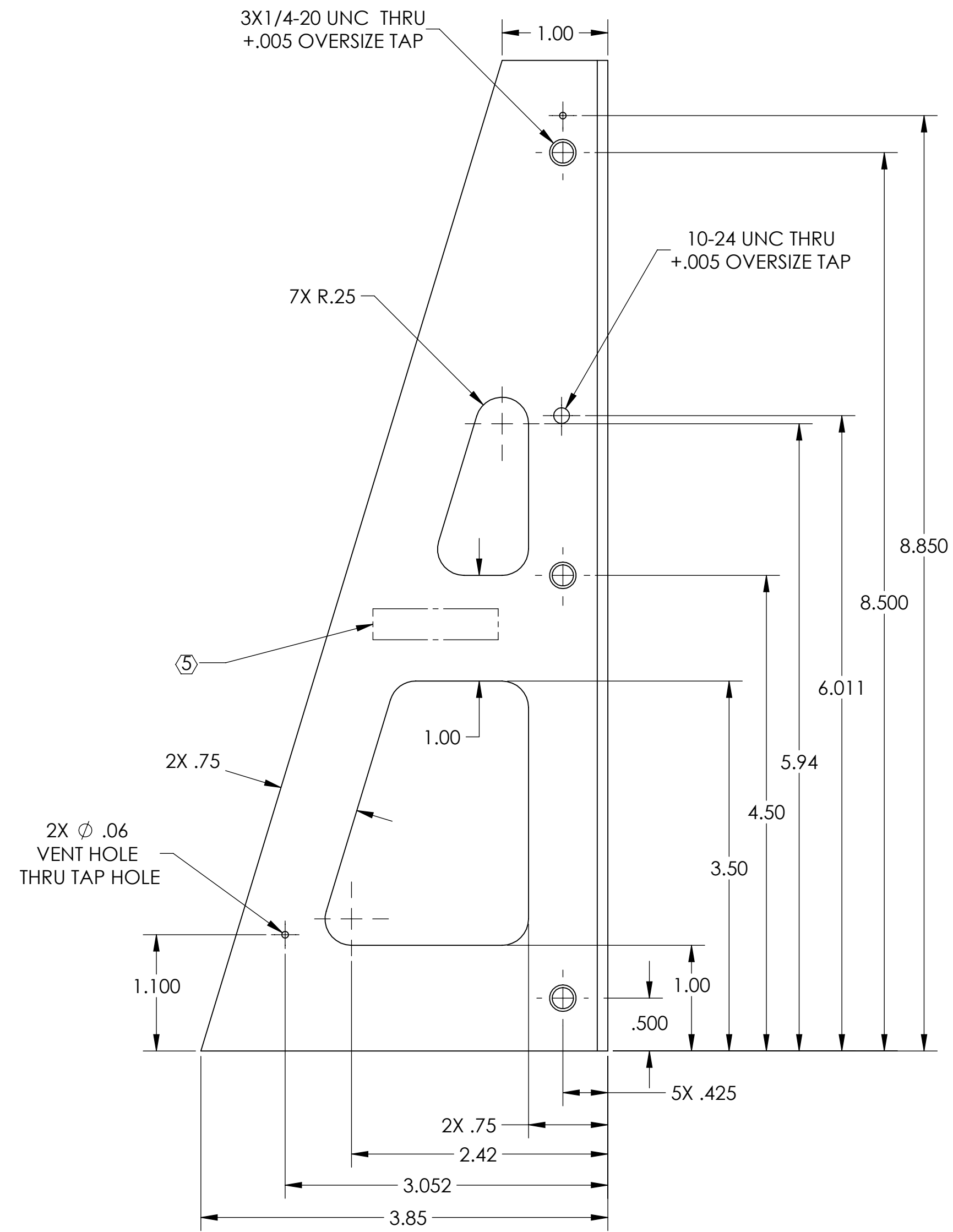
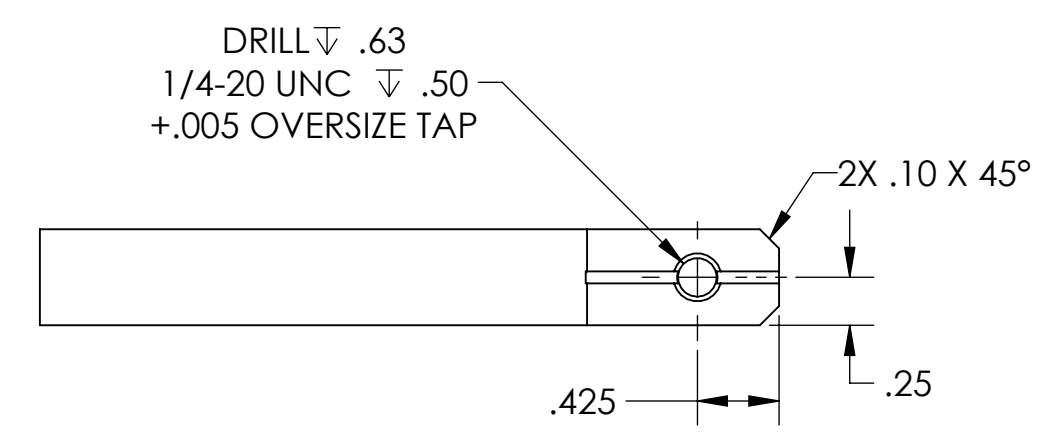


NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				PART NAME	
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 1.0°				SRM AR Baffle_H2 SPACER	
1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015. FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
MATERIAL 6061-T6 Al		FINISH 63 μinch		SYSTEM ADVANCED LIGO	
NEXT ASSY D1200141		SUB-SYSTEM AOS		DESIGNER TQ. NGUYEN	
DATE 26 JAN 2012		SIZE D		DWG. NO. D1200142	
CHECKER L. AUSTIN		APPROVAL C. TORRIE		REV. v1	
SCALE: 1:1				PROJECTION:	
SHEET 1 OF 1				SHEET 1 OF 1	

D1200142.dwg SRM_AR_H2_SPACER_PART_PDM_REV_X-003_DRAWING_PDM_REV_X-001

- NOTES CONTINUED:
- 5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR 'TYPE' IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX
 - 6. APPROXIMATE WEIGHT = 0.849 LB.
 - 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED. REFER TO LIGO-E0900364
 - 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
 - 9. ALL MATERIAL IS TO BE VIRGIN MATERIAL (I.E. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	27 JAN 2012	E1100289-v1	-
v2	11 APR 2012	-	-
-	-	-	-



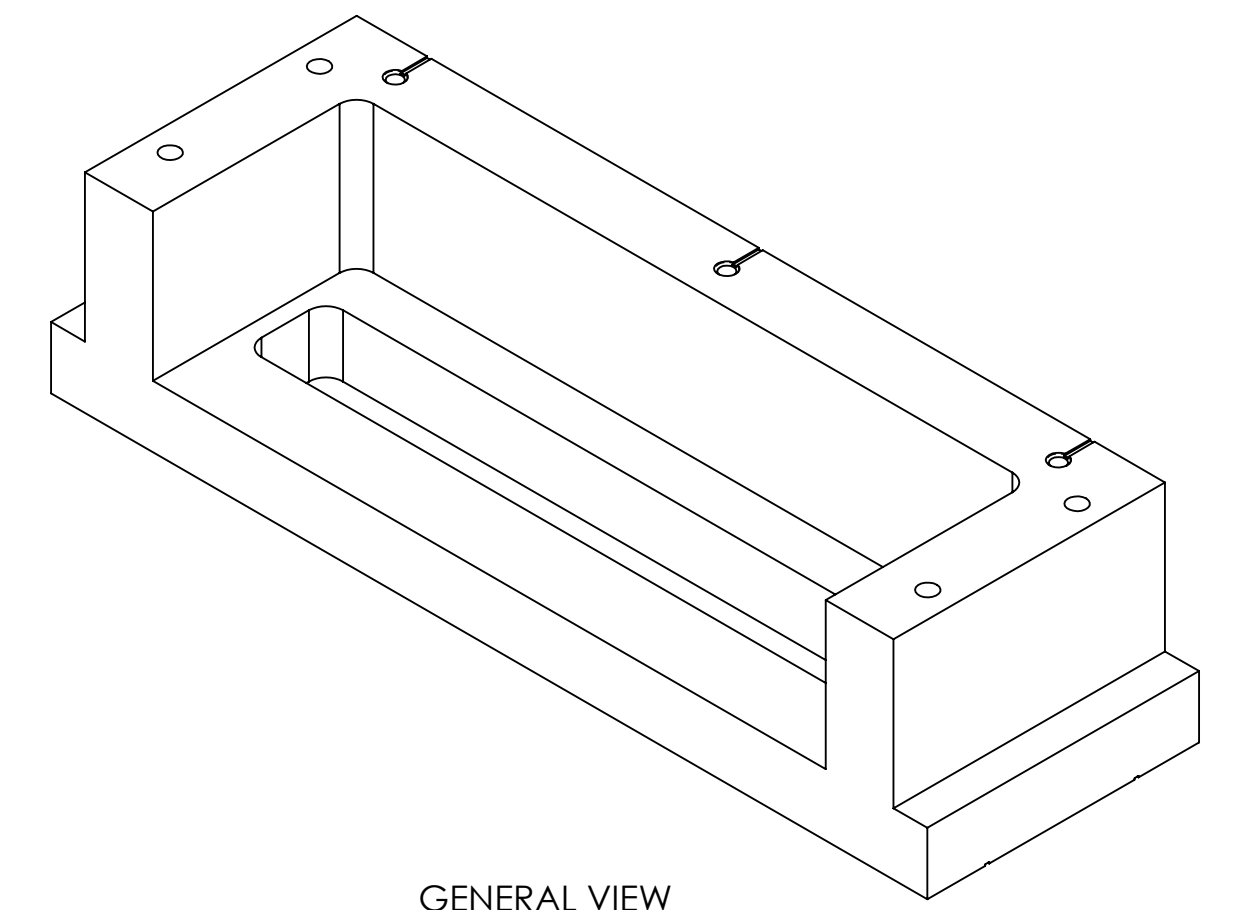
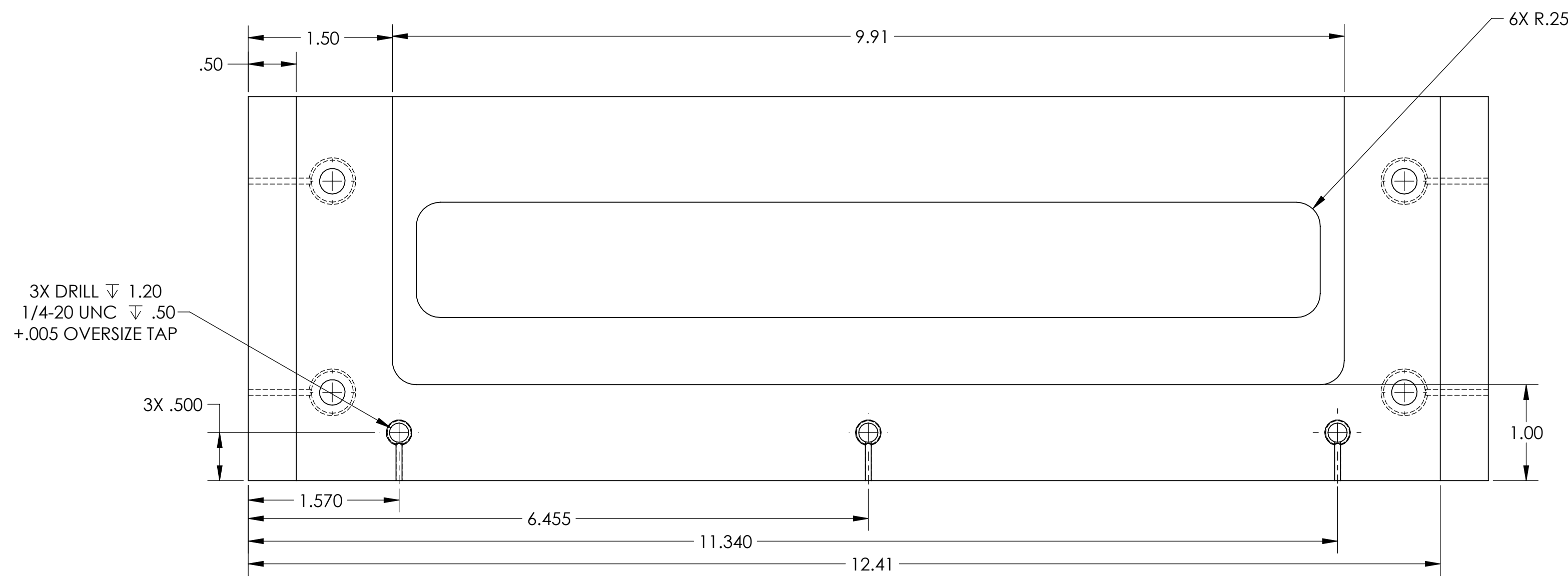
DIMENSIONS ARE IN INCHES		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME		
TOLERANCES: .XX ± .01 .XXX ± .005		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES .005-.015. FOR MACHINED PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		SYSTEM ADVANCED LIGO		SUB-SYSTEM AOS		SRM AR BAFFLE VERTICAL SIDE SUPPORT
ANGULAR ± 1.0°		MATERIAL 6061-T6 Al		FINISH 63 μinch		NEXT ASSY D1200141		DESIGNER TQ. NGUYEN
						DESIGNER TQ. NGUYEN 26 JAN 2012		SIZE D
						DWG. NO. D1200143		REV. v2
						CHECKER L. AUSTIN		SCALE: 1:1 PROJECTION:
						APPROVAL C. TORRIE		SHEET 1 OF 1

D1200143.dwg SRM AR VERTICAL SIDE SUPPORT PART PDM REV: X-013 DRAWING PDM REV: X-010

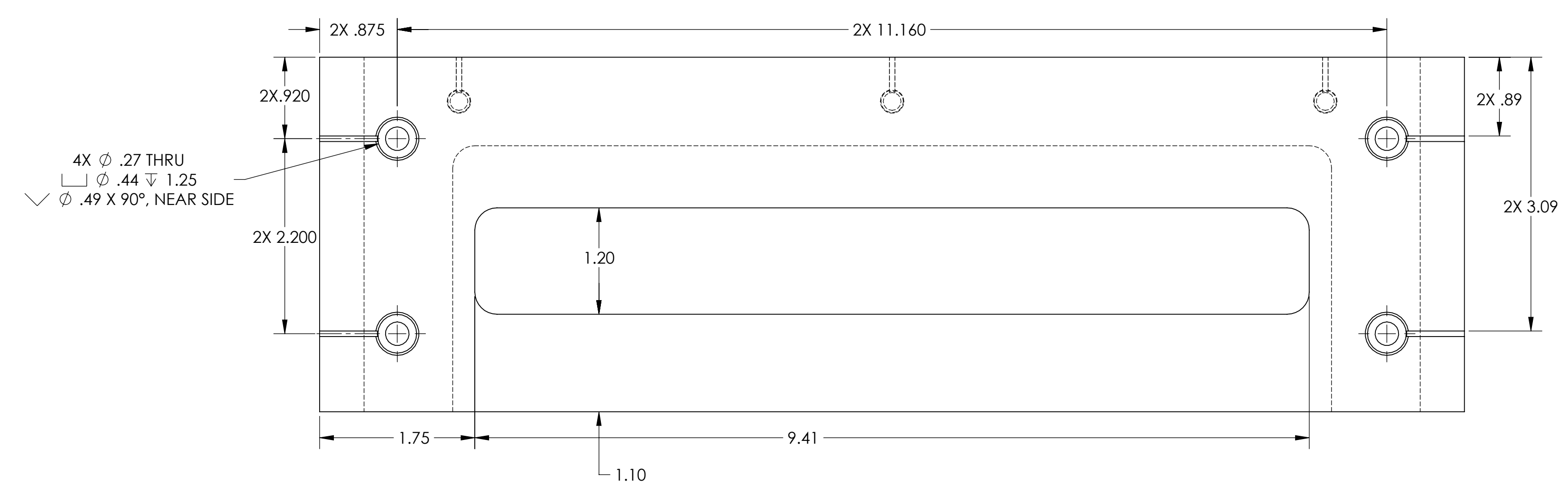
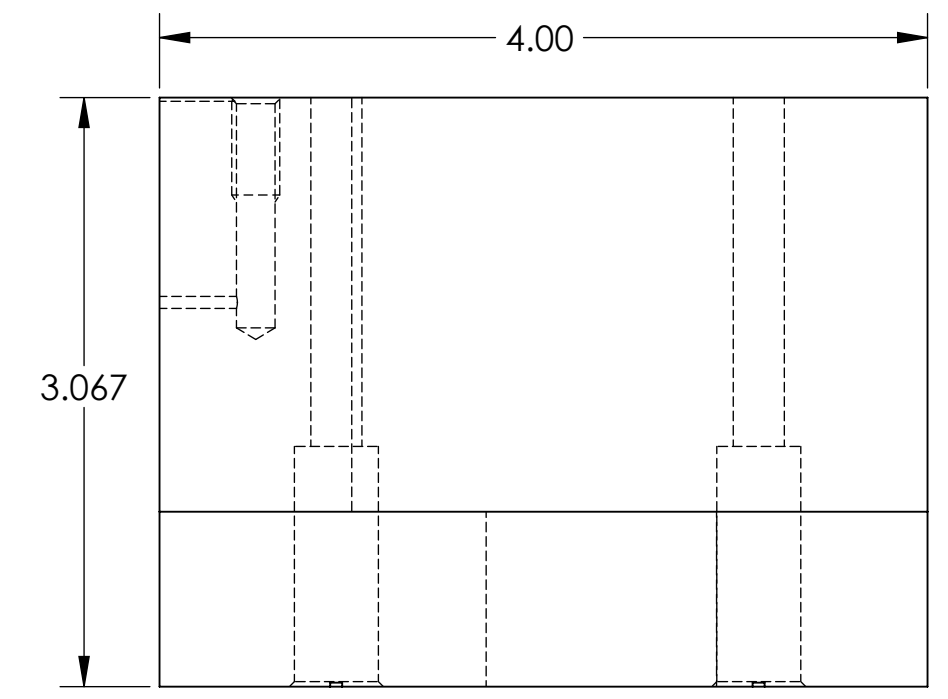
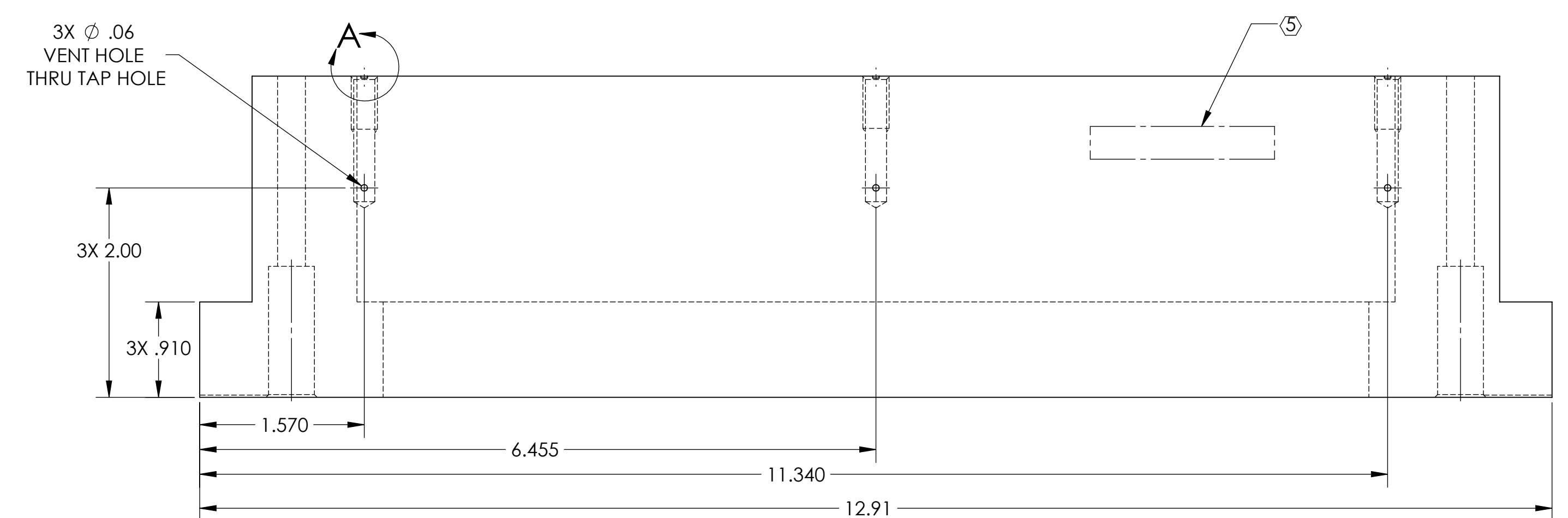
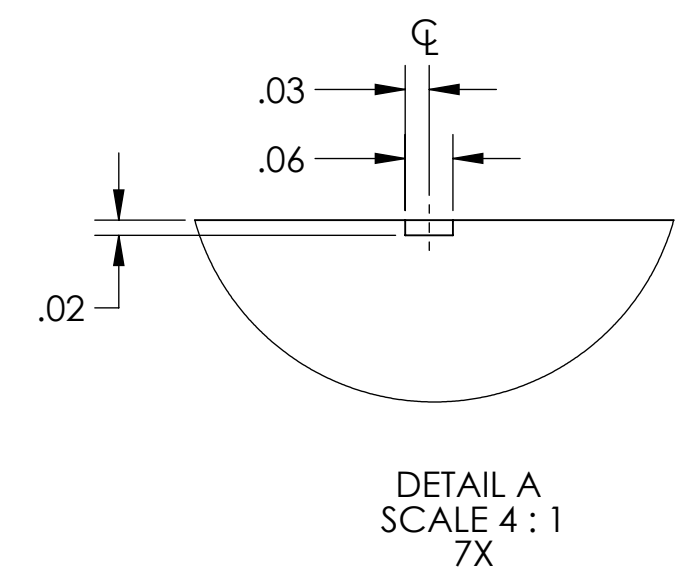
NOTES CONTINUED:
 5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR 'TYPE' IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

- 6. APPROXIMATE WEIGHT = 7.599 LB.
- 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED. REFER TO LIGO-E0900364
- 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
- 9. ALL MATERIAL IS TO BE VIRGIN MATERIAL (I.E. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	30 JAN 2012	E1100289-v1	-
v2	11 APR 2012	-	-
-	-	-	-



GENERAL VIEW FOR REFERENCE ONLY NO SCALE



DIMENSIONS ARE IN INCHES		NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
TOLERANCES: .XX ± .01 .XXX ± .005		1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		SYSTEM ADVANCED LIGO		SUB-SYSTEM AOS	
ANGULAR ± 1.0°		MATERIAL 6061-T6 Al		FINISH 63 μinch		NEXT ASSY D1200141	
						DESIGNER TQ. NGUYEN 30 JAN 2012 DRAFTER TQ. NGUYEN 30 JAN 2012 CHECKER L. AUSTIN APPROVAL C. TORRIE	
						SRM AR_L1 SPACER SIZE DWG. NO. D1200144 SCALE: 1:1 PROJECTION:	
						REV. v2 SHEET 1 OF 1	

D1200144.dwg SRM_AR_L1_SPACER_PART_PDM_REV_X-015_DRAWING_PDM_REV_X-010



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DRWG NO. REV GID
E1100311-v2

SHEET 1 OF 1

ASSEMBLY NO:

[D1200141-v2](#)

OVERALL BILL OF MATERIALS

TITLE: SRM AR BAFFLE ASSY

APPROVALS:	DATE:	REV	DCN NO.	BY	CHECK	DCC	DATE
CIT, CC	3-Feb-12	v2	E1100289	LCA			
DRAWN / AUTHOR:							
CHECKED:							
APPROVED:							
DCC RELEASE							

ITEM NO	SRM HR (H2)	SRM HR (H1)	SRM HR (L1)	PART NUMBER	REVISION	DESCRIPTION	MATERIAL
1	1	0	0	D1200142	v1	aLIGO_SRM AR BAFFLE, H2 SPACER	6061-T6
2	2	2	2	D1200143	v2	aLIGO_SRM AR BAFFLE, VERTICAL SIDE SUPPORT	6061-T6
3	1	1	1	D1100427	v2	ALIGO SRM AR BAFFLE PLATE	18 GAUGE 304 SSSL
4	12	12	12	WF-25	-	FLAT WASHER 1/4 SCREW SIZE	18-8 SSSL
5	10	10	10	BU-2008-N	-	BUTTON HEAD SOCKET CAP SCREW, 1/4-20 x 1/2" L	18-8 SSSL
6	2	2	2	BU-2016-N	-	BUTTON HEAD SOCKET HEAD CAP SCREW, 1/4-20 x 1" L	18-8 SSSL
7	4	4	4	C-2022-N	-	SOCKET HEAD CAP SCREW, SHC, 1/4-20 x 1.375" L	18-8 SSSL
8	1	1	1	D1100425	v2	aLIGO SRM AR BAFFLE, TOP SUPPORT BAR	6061-T6
9	0	1	0	D1100424	v2	ALIGO SRM AR BAFFLE, H1 SPACER	6061-T6
10	0	0	1	D1200144	v2	aLIGO_SRM AR BAFFLE, L1 SPACER	6061-T6