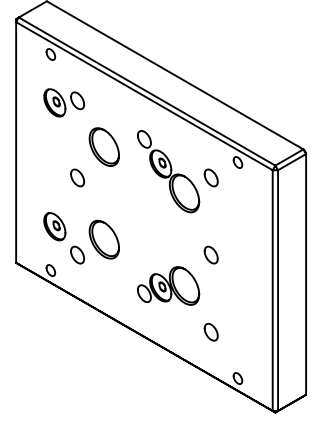
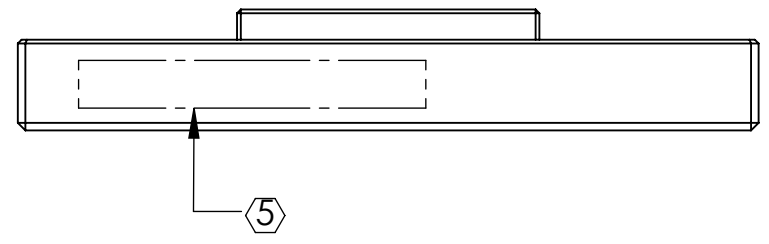


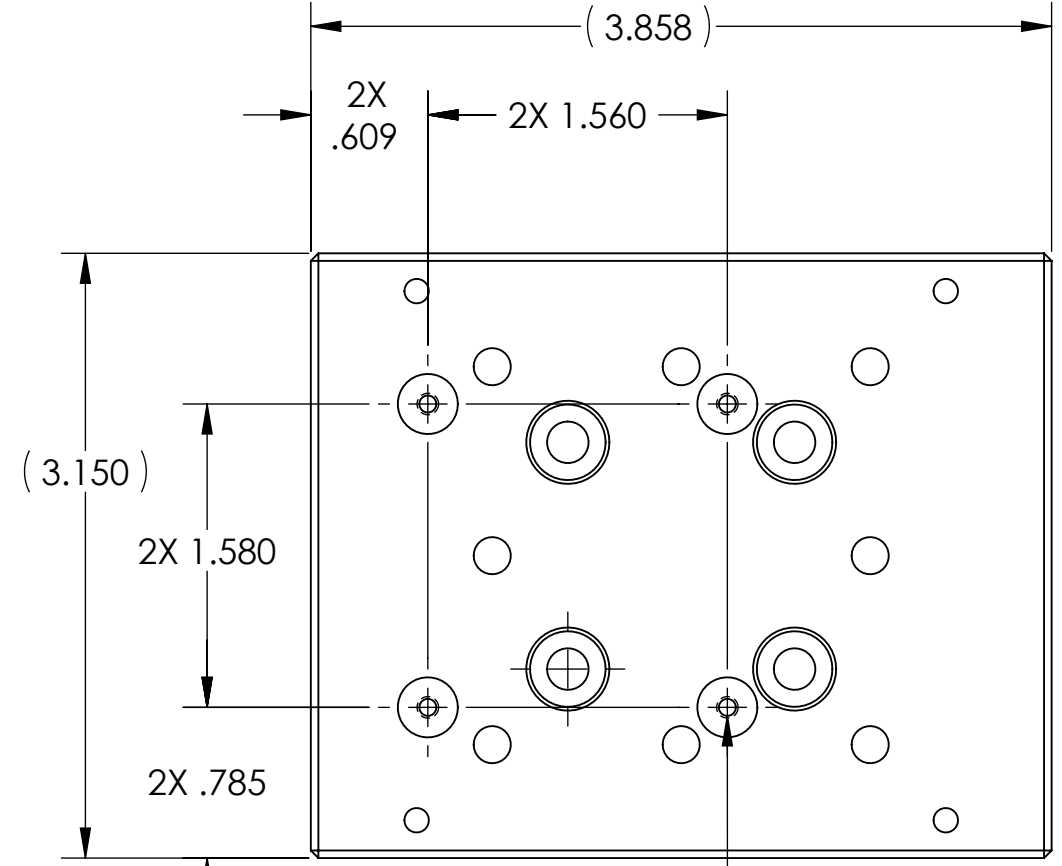
8 7 6 5 4 3 2 1

**NOTES CONTINUED:**  
 5 SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

REV.	DATE	DCN #	DRAWING TREE #
v1	20 APR 2011	E1100375-x0	-
v2	3 MAY 2011	E1100410-x0	-
-	-	-	-



**VIEW  
SCALE 1:2**



□  $\phi .313 \nabla .025$   
 4X  $\phi .089$  THRU ALL  
 4-40 UNC THRU ALL  
 +.005 OVERSIZE TAP

D1100617 Optosigma SGX33-M6 Top Plate, PART PDM REV: X-006, DRAWING PDM REV: X-000

- 9. MAKE FROM OPTOSIGMA PLATE SGX33-M6.
- 7. DO NOT USE SANDPAPER, SCOTCH BRITE OR SIMILAR PRODUCTS.

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
DIMENSIONS ARE IN	1. INTERPRET DRAWING PER ASME Y14.5-1994.
TOLERANCES:	2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS.
.XX ± .01	3. DO NOT SCALE FROM DRAWING.
.XXX ± .005	4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.
ANGULAR ± 1.0°	
MATERIAL	SEE NOTE 9
FINISH	N/A $\mu$ inch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME	
SYSTEM <b>ADVANCED LIGO</b>		SUB-SYSTEM <b>AOS</b>	
DESIGNER	Jterraza	07 APR 2011	SIZE DWG. NO.
DRAFTER	Esanchez	07 APR 2011	<b>B</b>
CHECKER			<b>D1100617</b>
APPROVAL			REV. <b>v2</b>
SCALE: 1:1		PROJECTION:	
		SHEET 1 OF 1	

8 7 6 5 4 3 2 1