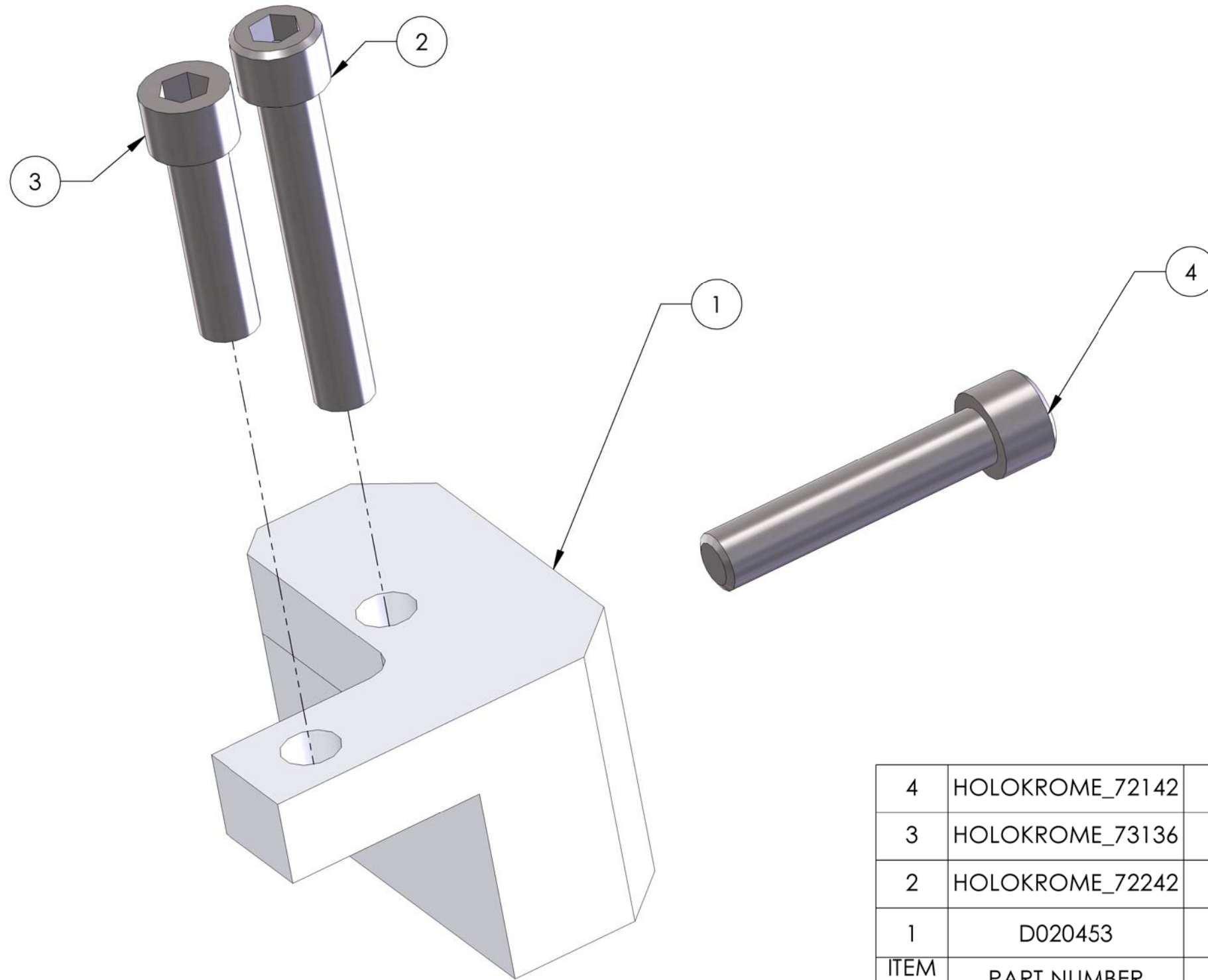


D030438-EPL_OFFSET_CLAMP_ASSEMBLY_LEFT, PART PDM REV: X-004, DRAWING PDM REV: X-000

REV.	DATE	DCN #	DRAWING TREE #
v1	24 Mar 2011	E1100015	E1100016

NOTES:
 4. VENDOR REFERENCES ARE PROVIDED AS EXAMPLES OF PARTS MEETING ALL REQUIRED SPECIFICATIONS. EQUIVALENTS ARE ALWAYS ACCEPTABLE UNLESS OTHERWISE SPECIFIED.
 5. REFER TO LIGO E0900357 FOR ASSEMBLY AND LOADING PROCEDURE.



4	HOLOKROME_72142	SCREW 1/2-20 X 2.5 LG SHCS	Alloy Steel	1
3	HOLOKROME_73136	SCREW, 1/2-20 X 1.75 LG, SHCS	Alloy Steel	1
2	HOLOKROME_72242	SCREW 1/2-13 X 3" LG SHCS	Alloy Steel	1
1	D020453	OFFSET CLAMP LEFT, αLIGO HEPI	AISI 1018 Steel, Cold Rolled	1
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	REQ

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				PART NAME	
DIMENSIONS ARE IN INCHES		1. INTERPRET DRAWING PER ASME Y14.5-1994.		OFFSETS CLAMP ASSEMBLY, αLIGO HEPI	
TOLERANCES: .XX ± N/A .XXX ± N/A		2. REMOVE ALL SHARP EDGES, .03 x 45°.		DESIGNER	K.MASON 29 May 2002
ANGULAR ± N/A*		3. DO NOT SCALE FROM DRAWING.		DRAFTER	M.HILLARD 24 Mar. 2011
MATERIAL		FINISH	N/A μinch	CHECKER	K.MASON 29 May 2002
SEE BOM		NEXT ASSY		APPROVAL	K.MASOM 24 Mar 2011
		D040002, D040001		SCALE	1:1
				PROJECTION	⊕
				SIZE	DWG. NO.
				B	D030438
				REVISION	
				SHEET 1 OF 1	

8 7 6 5 4 3 2 1