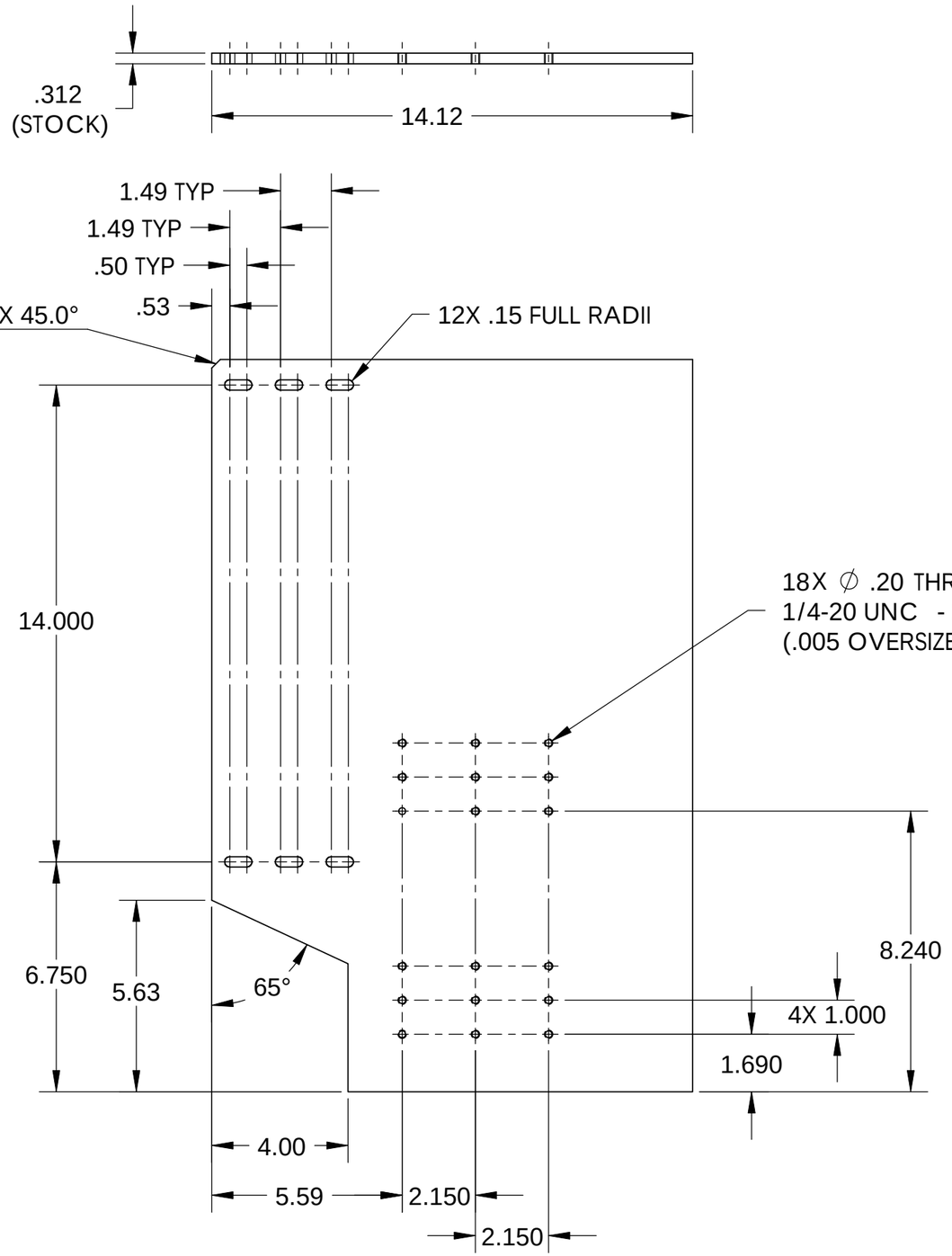
NOTES CONTINUED:

5. APPROXIMATE WEIGHT = 25.55 LBS.
6. SURFACE FINISH TO BE AS-PROCESSED FROM MILL/SUPPLIER, FREE FROM SCRATCHES OR GOUGES.

REV.	DATE	DCN #	DRAWING TREE #
v1	28 FEB 2011	E1100106-v1	-
v2	09 SEPT 2011	E1100106-v1	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
.XX ± .03
.XXX ± .005

ANGULAR ± 0.5°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, .005-.015. FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATLEY R.02 FOR SHEET METAL PARTS.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.

MATERIAL: 304 SSTL
FINISH: µinch

LIGO — CALIFORNIA INSTITUTE OF TECHNOLOGY, MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO
SUB-SYSTEM: AOS
NEXT ASSY: D1002862

PART NAME: aLIGO OPLEV PIER PLATE, LARGE

DESIGNER		
DRAFTER	J. TERRAZAS	28 FEB 2011
CHECKER		
APPROVAL		

SIZE: B | DWG. NO.: D1100378 | REV.: v2
SCALE: 1:8 | PROJECTION: | SHEET 1 OF 1

D1100378 aLIGO OPLEV PIER PLATE, LARGE, PART PDM REV: X-019, DRAWING PDM REV: X-006