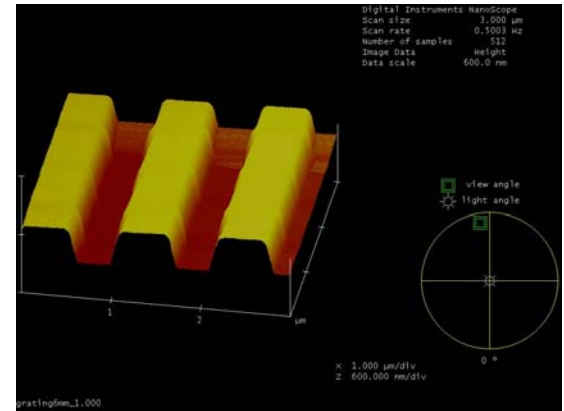
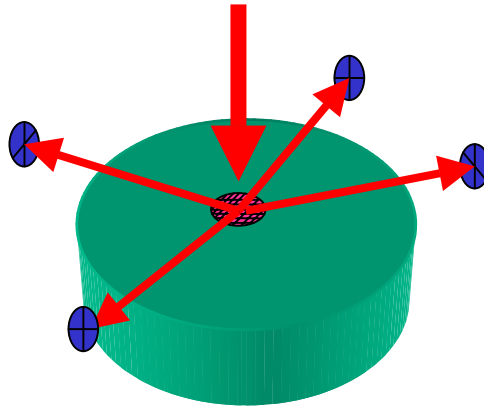
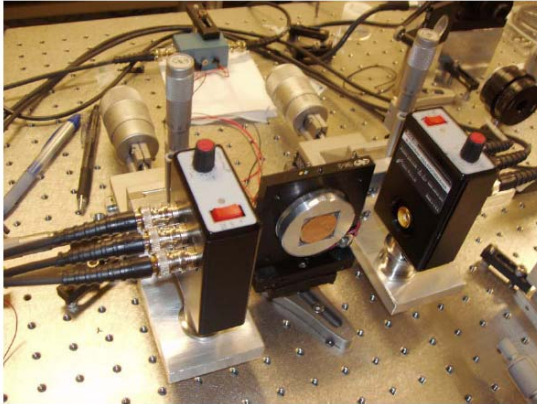
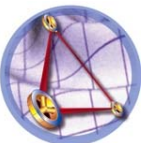


# Progress in Grating Optical Sensors for Gravitational Wave Detection



Ke-Xun Sun, Patrick Lu, and Robert Byer  
Stanford University

LIGO Science Collaboration (LSC) Meeting  
Joint Meeting of Optics and Suspension Working Groups  
LIGO Hanford Observatory, March 22, 2006



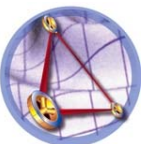
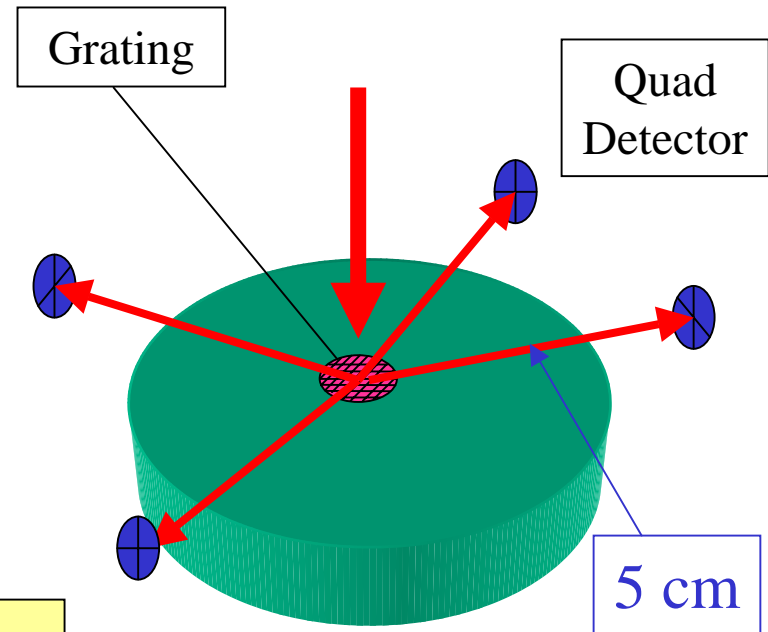
# Grating Angular Sensor

No Transmissive Optics Components: Enhanced Thermal Stability  
 No Additional Optics: Enhanced Signal Integrity

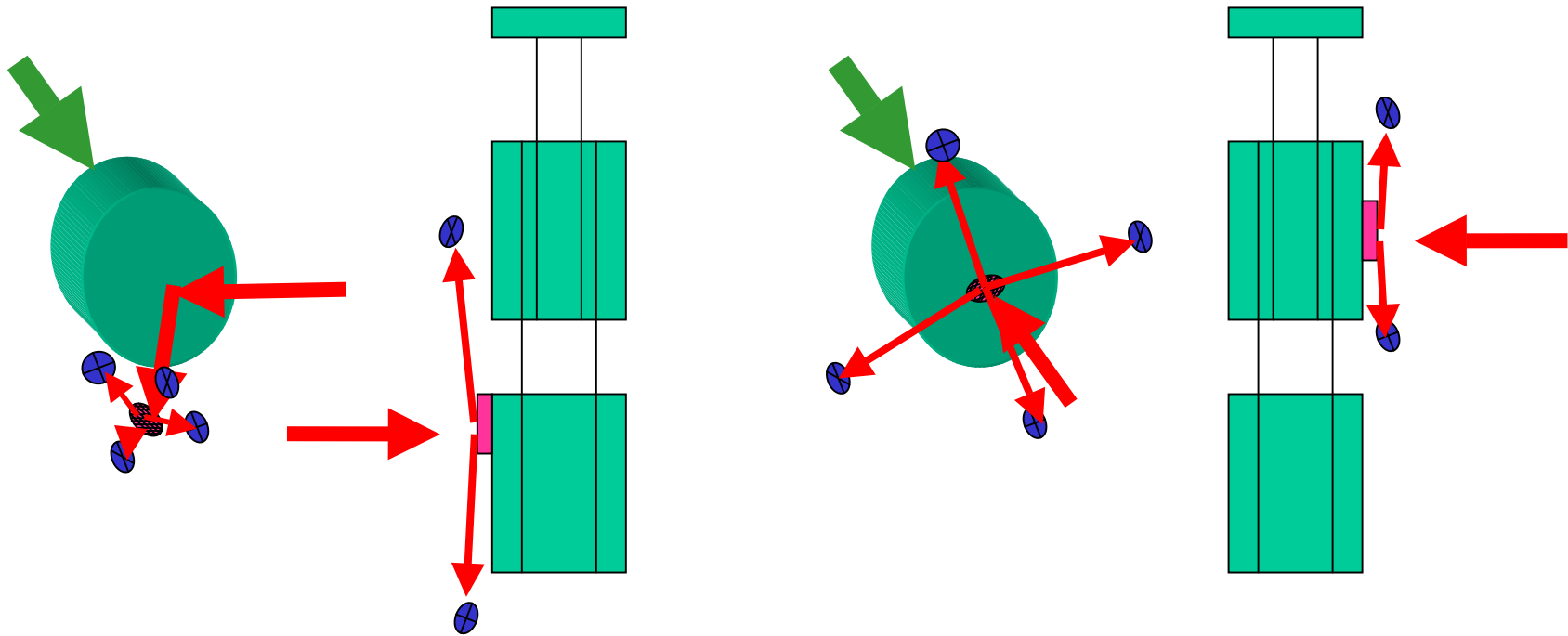
## •Grating angular sensor

- Grating can magnify the angle without using a telescope
- Grating can compress the beam cross section without using a focusing lens
- Simultaneously extract pure rotational and displacement signal
- Compact size with short working distance (5cm in lab test)
- No optics between the reflection surface and the quad photodiode
  - More stable?

5-port Grating Configuration



# Possible LIGO Installations Options



Tilted  
Illumination

Main test mass

Back of the high  
reflectors

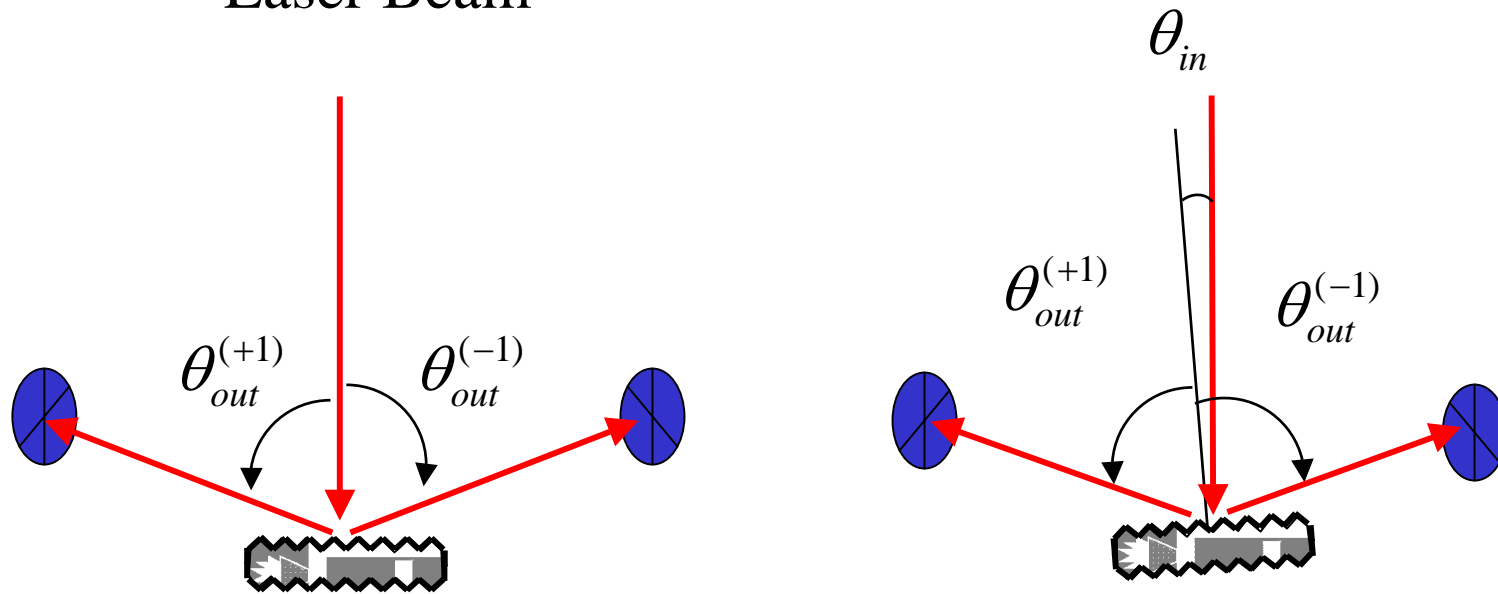
Intermediate test mass  
Or suspension point  
interferometer



# Grating Based Angular Sensor

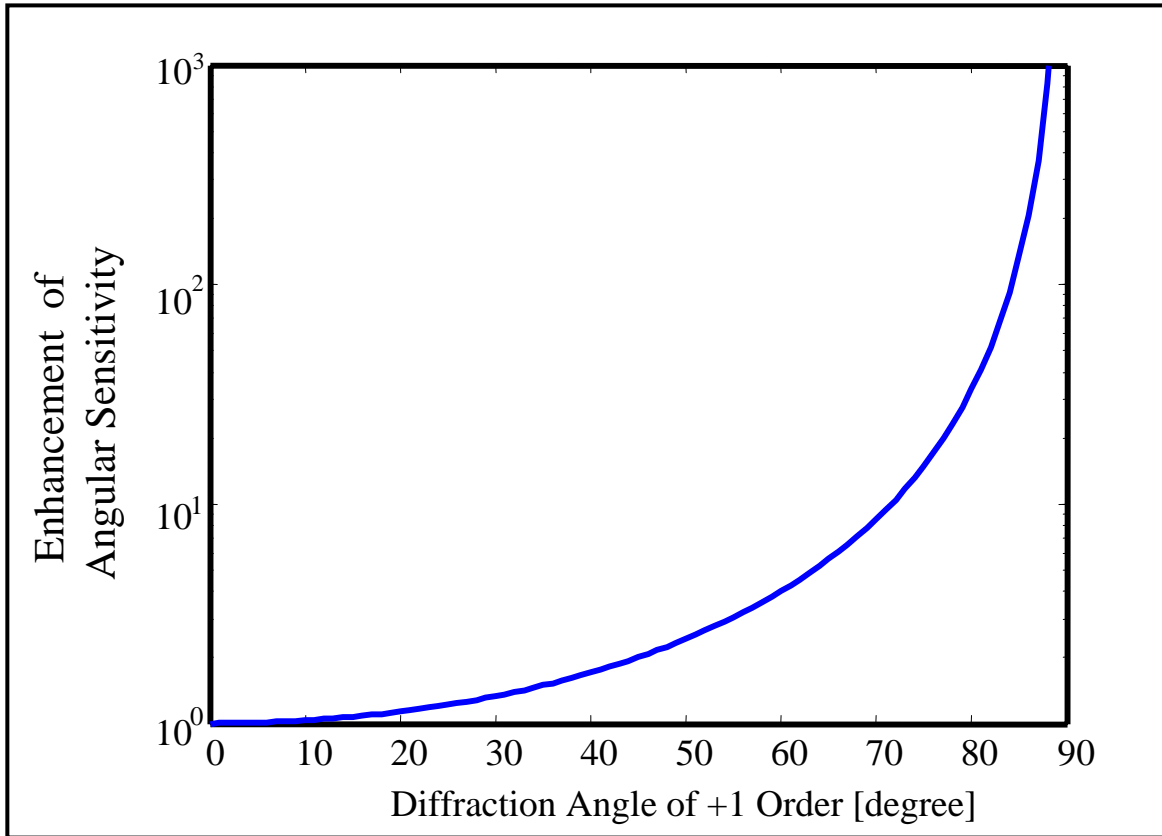
## Diffractive Angular Interferometry

Laser Beam



$$d(\sin \theta_m - \sin \theta_{in}) = m\lambda$$

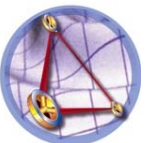
# Overall Enhancement of Angular Sensitivity



- Grating angle amplification
- Beam cross section compression

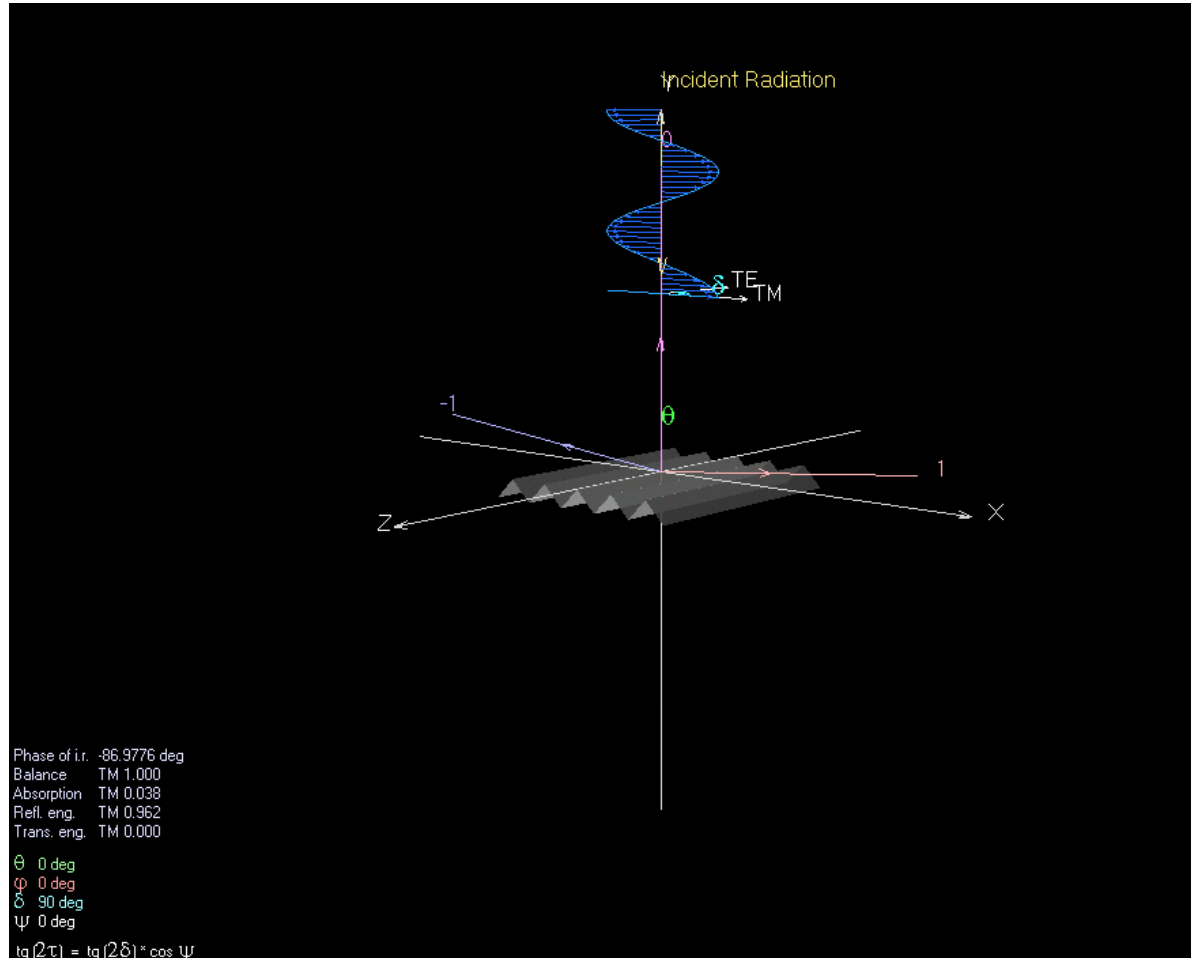
$$P_m = K' \left( \frac{\cos(\theta_{in})}{\cos(\theta_m)} \right)^2 P_{in}$$

K. Sun, S. Buchman, and R. L. Byer, “Grating Angle Magnification Enhanced Angular and Integrated Sensors for LISA Applications,” accepted for publication at J. Phys. C. Special issue of Almadi 6 Conference on Gravitational Waves



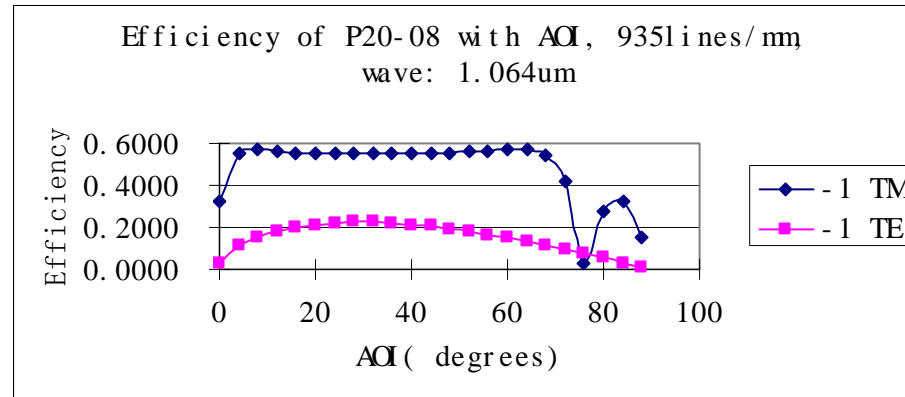
# Grating Design Configuration

- Normal incidence
- TM mode (E-vector perpendicular to groove directions)
- Density 933~935 lines/mm
- Wavelength 1064 nm

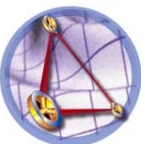


# Grating Profile and Diffraction Efficiency

- Holographic grating
- Sinusoidal profile
- Density 933~935 lines/mm
- Wavelength 1064 nm

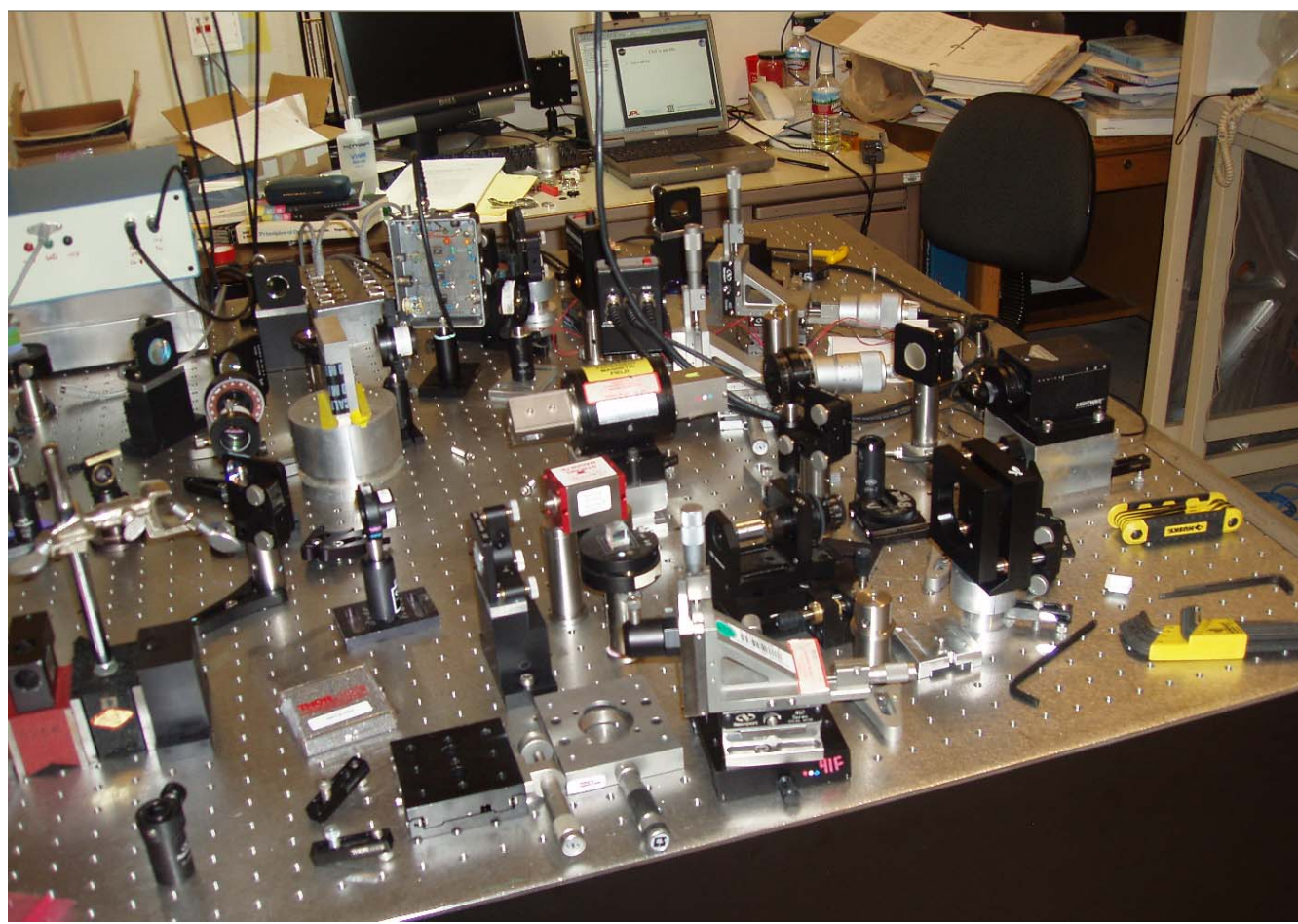


Order #	Eff.	Eff.(TM)	Phase TM	Ampl.TM	Diffr. angl	Az. angle	Polariz. angle, deg
1	0.29809	0.29809	96.26951	1.722202	84.23187	0	90
0	0.365359	0.365359	128.0311	0.604449	0	0	90
-1	0.29809	0.29809	31.32713	1.722202	-84.2319	0	90



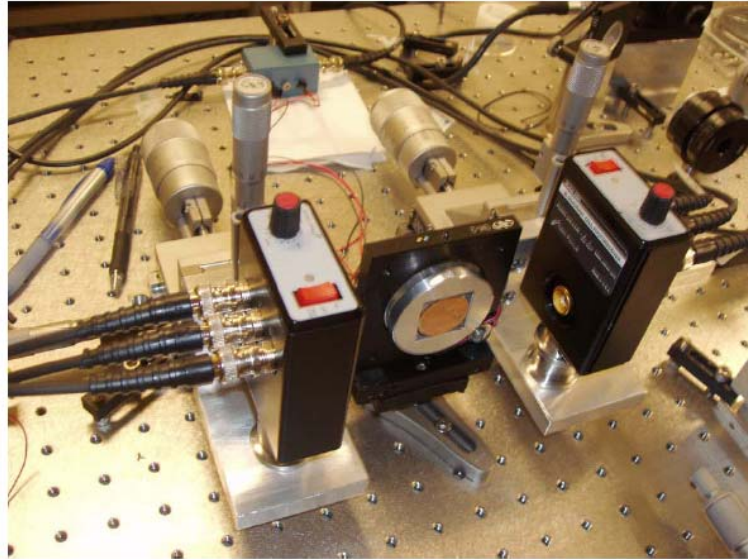
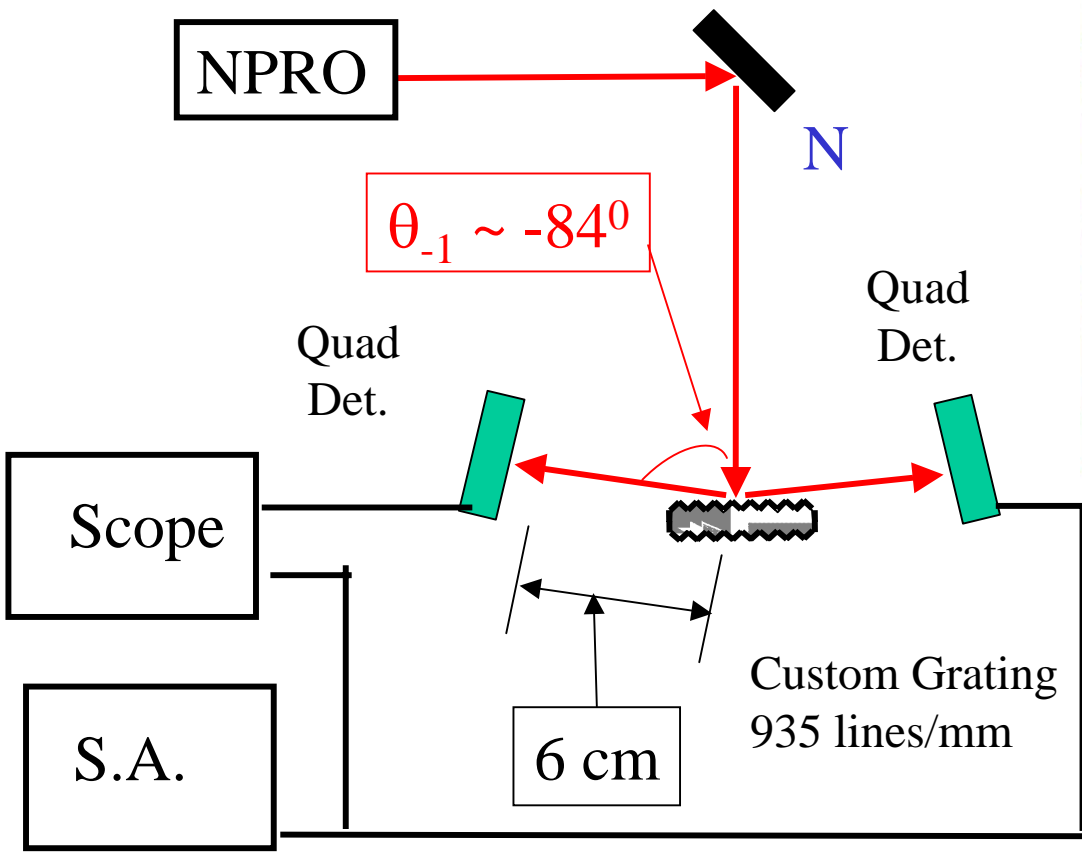


# Experimental Setup



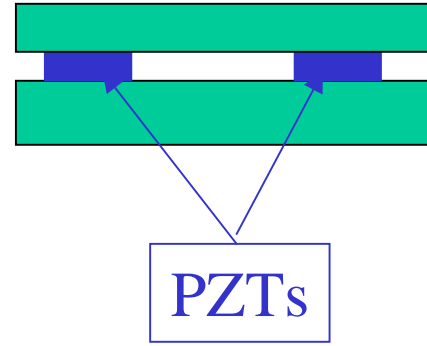
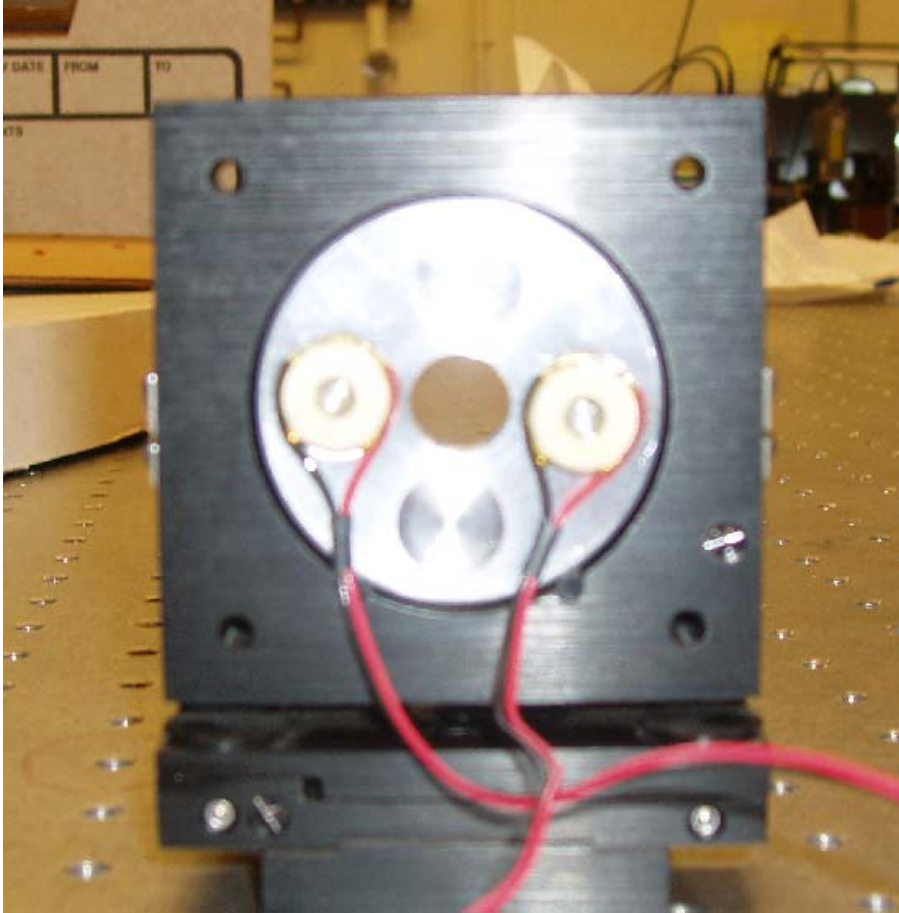


# Recent Grating Angular Sensing Experiment with Two Detectors



- Simple construction
- No extra optics
- No other uncertainty and noise

# Angular Motion Control



Excursion:  $\sim 0.5 \mu\text{m}/100\text{V}$

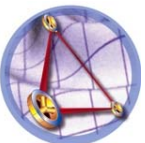
# Signal Spectrum for 10 nm, 0.5 $\mu$ rad Angular Drive



- Differential drive of two PZTs with oscillatory voltages of opposite phase ( $\sim 2$ V)
- PZT displacement 10 nm
- Grating rotation 0.5  $\mu$ rad
- SNR  $\sim 42$  dB
- Noise floor level  $\sim 4$  nrad
- Estimate of 3 dB SNR sensitivity: 8 nrad/Hz<sup>1/2</sup>

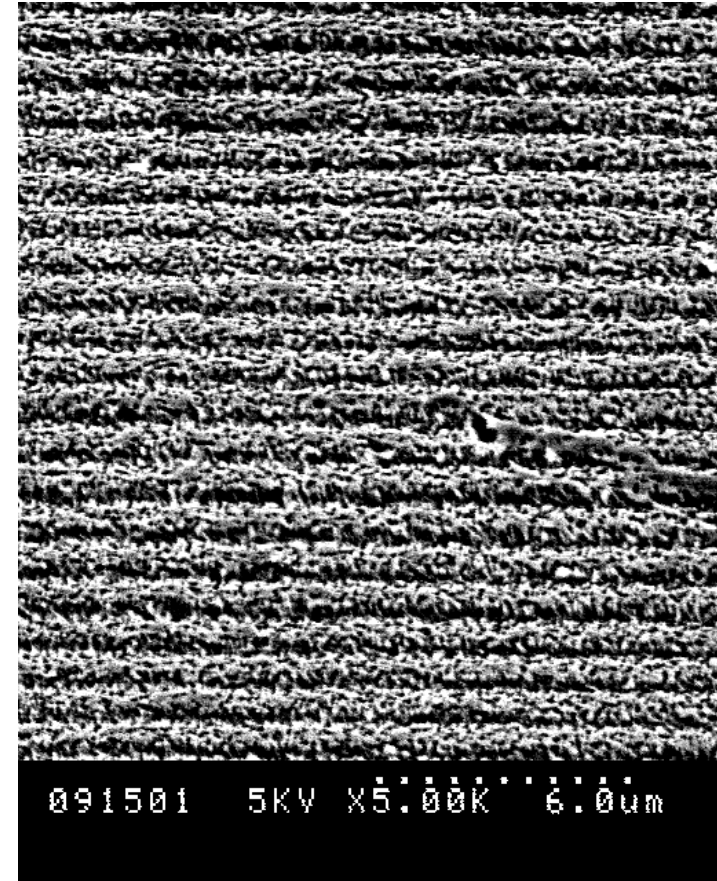
# Grating Fabrication Approaches

- Electron-beam lithographic techniques for dielectric gratings
- Trans-Imprinting for metallic gratings
  - Transference of pattern from dielectric to gold coatings via imprinting
- Focused Ion Beam
  - Using  $\text{Ga}^+$  ions to mill gold or dielectric directly
- Ion etcher (Collaboration with LLNL)
- Laser machining



# Dielectric grating fabrication (initial attempt)

- Similar to recipe on last slide, except that chrome is patterned with lift-off.
- Poor adhesion between resist and quartz lead to inaccurate liftoff
- Surface roughness from non-optimized gas concentrations





# Dielectric grating fabrication

- Approach: fabricate gratings in dielectrics first, then transfer them to the proof mass materials.
- Use e-beam litho because of its flexibility compared to other methods
  - Flexibility needed when making 2d patterns

Quartz wafer



Cr evap



ZEP spin



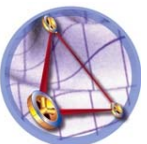
Pattern ZEP



RIE Cr

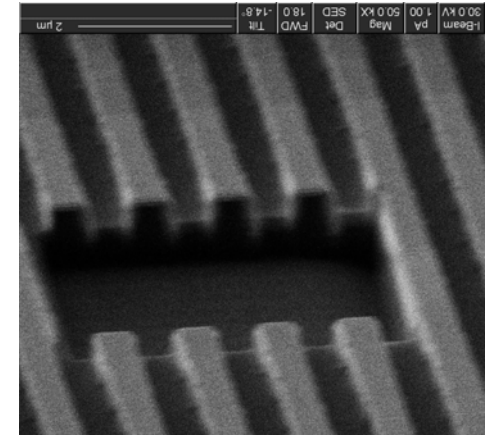
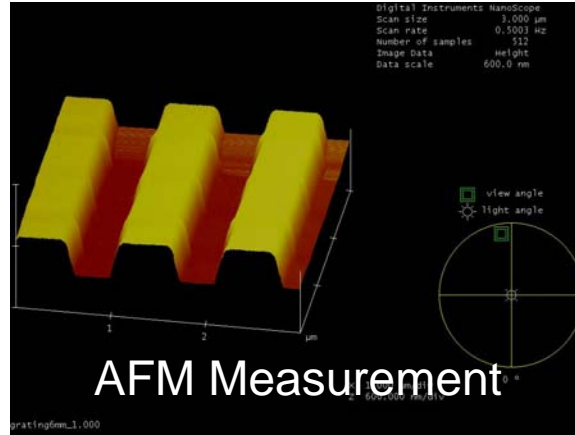
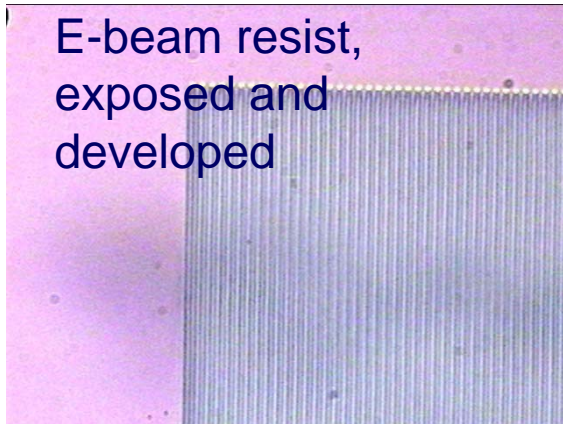


RIE quartz

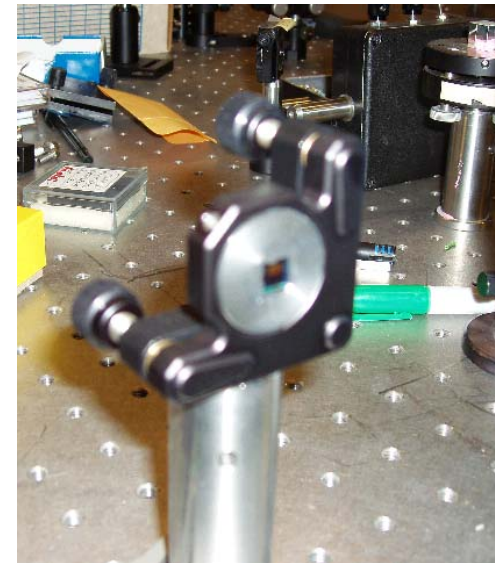


# Dielectric Grating Fabrication

## - improved results -



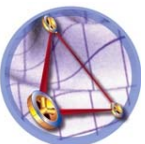
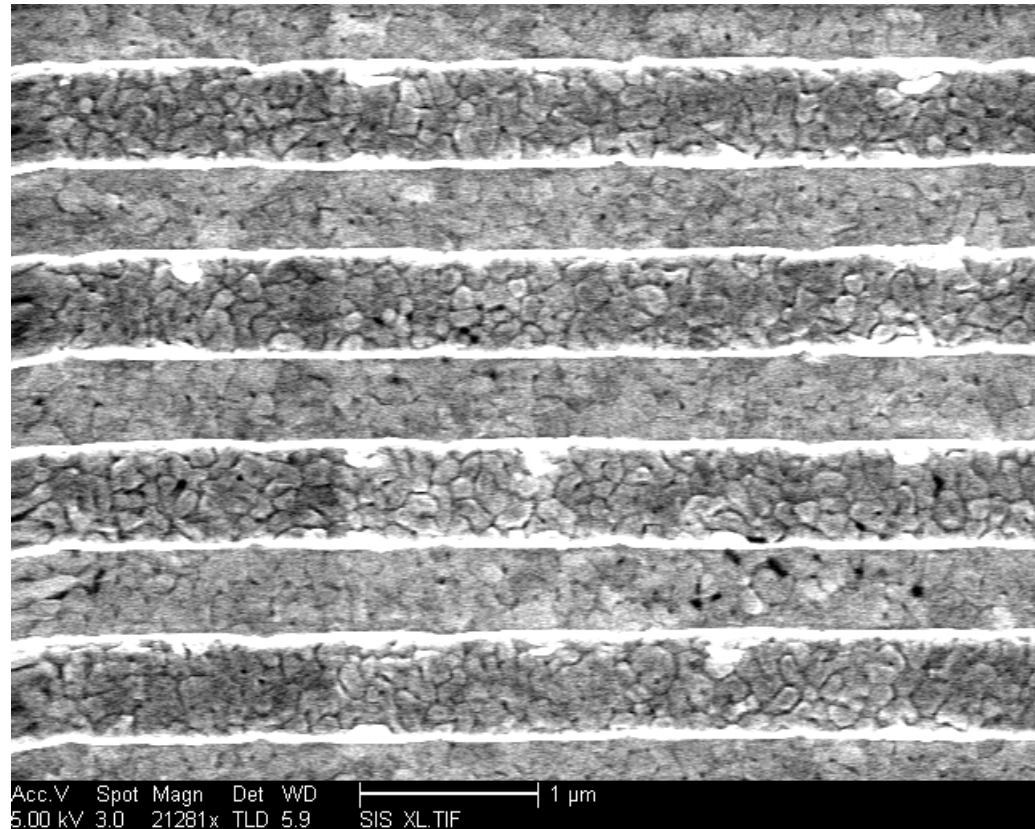
- High quality dielectric grating fabricated with proper height (as confirmed by AFM and SEM inspection).
- Cross-sectional view confirms rectangular profile.





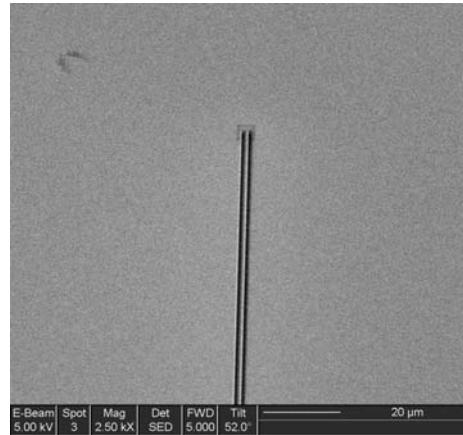
# Trans-Imprinting Trial Successful

- Initial trial succeeded in making a grating pattern in gold.
- Performed at 1 GPa
- Using cited numbers of 250 MPa yield stress, required force for 2mmx2mm grating is 113 lbs.
- SEM shows the grain boundaries of the gold.
- Still remains to be determined how much force proof mass can sustain.

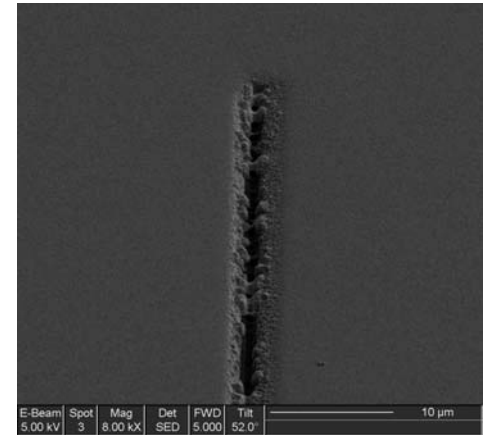


# Focused Ion Beam

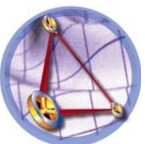
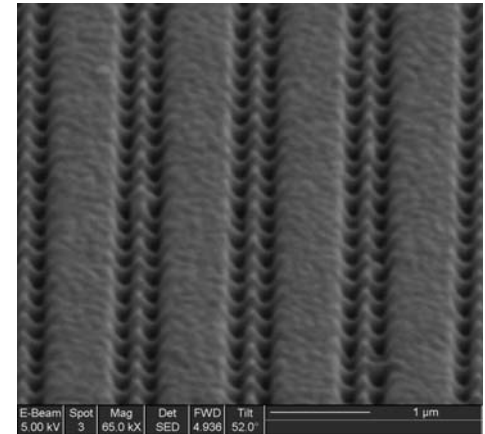
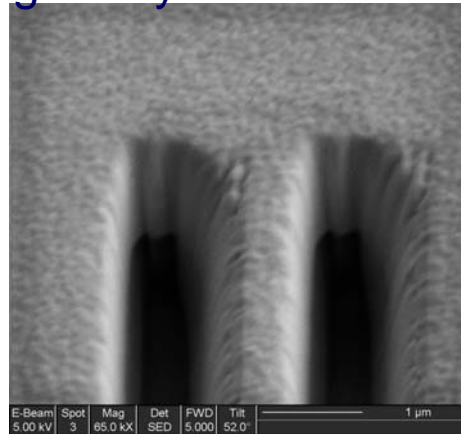
- As proof of principle, milled  $1\mu\text{m}$  lines with  $\text{Ga}^+$  ions
- Used FEI Strata 235DB dual-beam FIB/SEM
- 3000pA and 20,000pA apertures used.
- Smaller current produced more accurate lines
- An estimated 5.6 hours for  $1\text{mm} \times 1\text{mm}$  grating
- Improvements in the future:
  - Dose optimization for depth control
  - Finer steering of ion beam



3000 pA, punched completely through gold layer

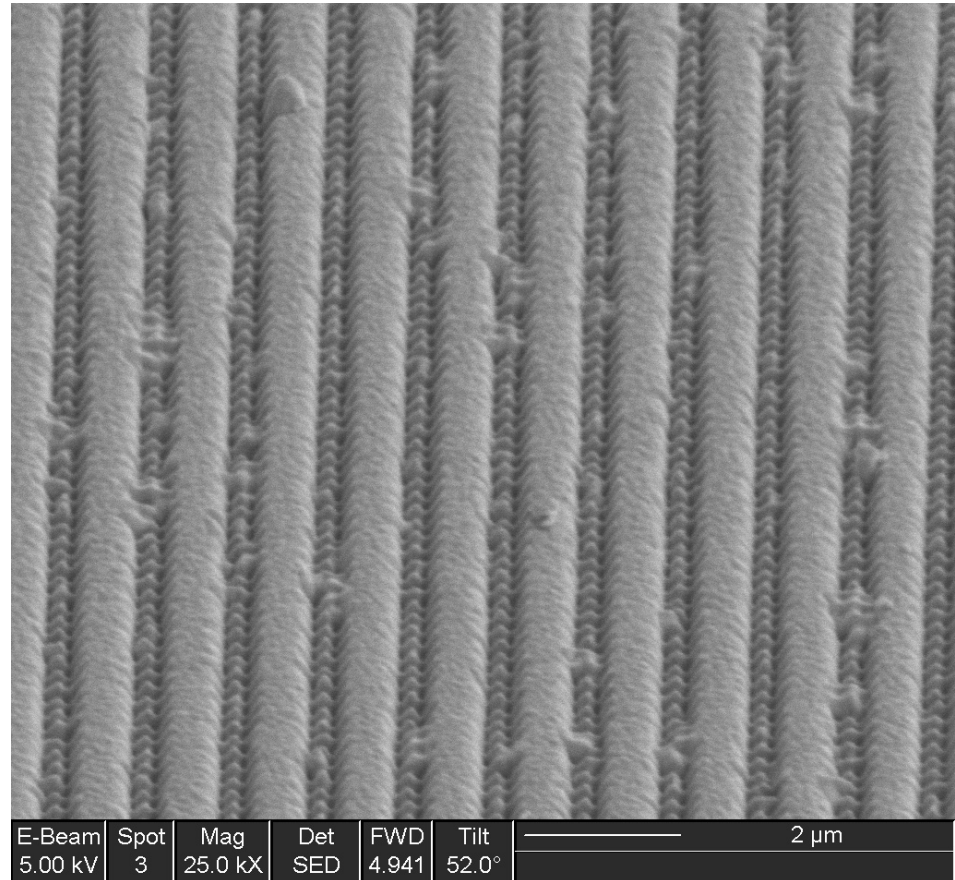


20,000 pA, jagged edges



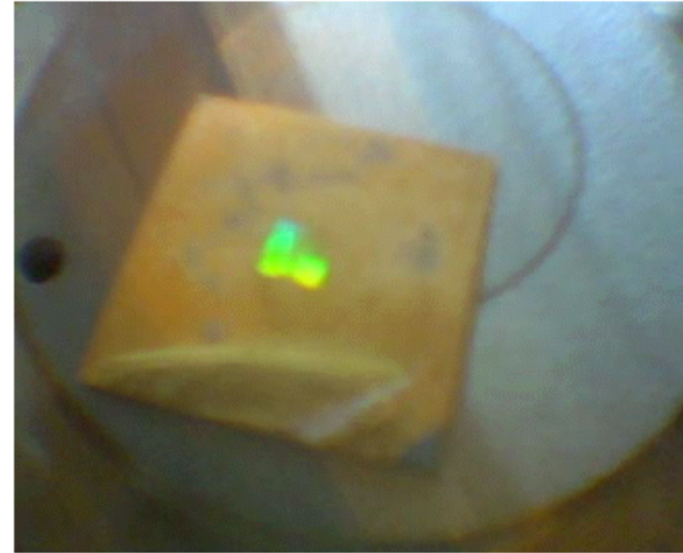
# Focused Ion Beam Etching Getting Real

- Optimizations in
  - Beam current
  - Pixel size
  - Etching time
- Has a hope to be a viable way of grating fabrication for sensor applications





# Grating by Trans-Imprinting



- Grating on Au can be directly imprinted using quartz dielectric grating

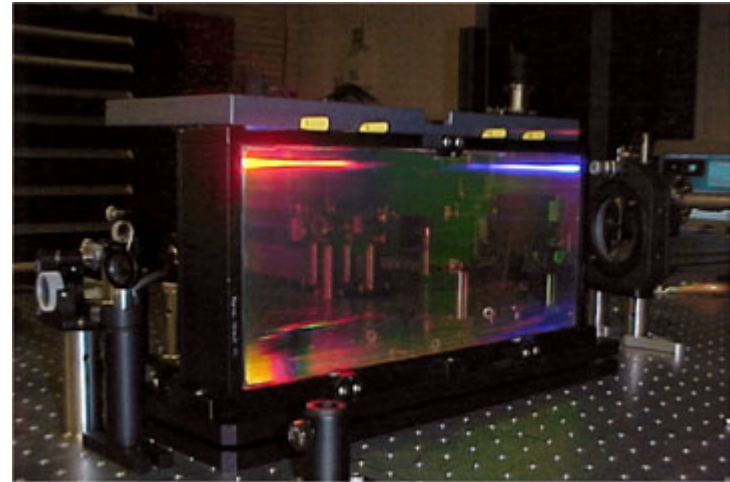
- Grating on Au coated W substrate (may have LISA applications)



# Collaboration on Diffractive Optics with Lawrence Livermore National Laboratory

## Collaborative Research Highlight

- LLNL is the primary center of design and fabrication of high quality dielectric gratings due to NIF application
- The Stanford/LLNL collaboration strongly favors Stanford research
  - LLNL will supply high quality dielectric gratings to Stanford LIGO and LISA programs
  - LLNL sponsors a Stanford graduate student
  - Stanford will characterize gratings for LLNL, LIGO and LISA applications, and provide data to LLNL



# JPL DRDF Program

## Sponsored Research Highlight

- Grating angular sensor is the subject, supporting a full time grad student
- Program execution
  - Majority of the deliverables made within only six months
  - Spending rate is on target
- Excellent progresses in achieving deliverables
  - Diffraction orders at large diffraction angle demonstrated
  - Specialty 935 lines/mm gratings design verified
  - Angular sensitivity reaches  $4 \text{ nrad/Hz}^{1/2}$ , far better than requirement of  $100 \text{ nrad/Hz}^{1/2}$
  - Dielectric grating fabrication succeeded
  - Feasibility of grating marks on Au surface demonstrated with a variety of methods
- Publications
  - First paper accepted for publication at JPCS
    - “Grating angle magnification enhanced angular sensor”
  - Submissions scheduled for LISA 6<sup>th</sup> Symposium



# Conclusion

- Compact angular sensors for possible LIGO interferometer control applications
- Two-sided detection scheme will provide pure rotation measurement
- Lithographic Techniques for dielectric gratings
  - High quality dielectric gratings fabricated
- Imprinting
  - Demonstrated viable grating transfer process
- Focused Ion Beam
  - Proved feasibility of patterning grating on gold surface





# Acknowledgements

- Support for this project comes from
  - NSF LIGO for gravitational wave detection
  - JPL DRDF for precision angular sensing

