

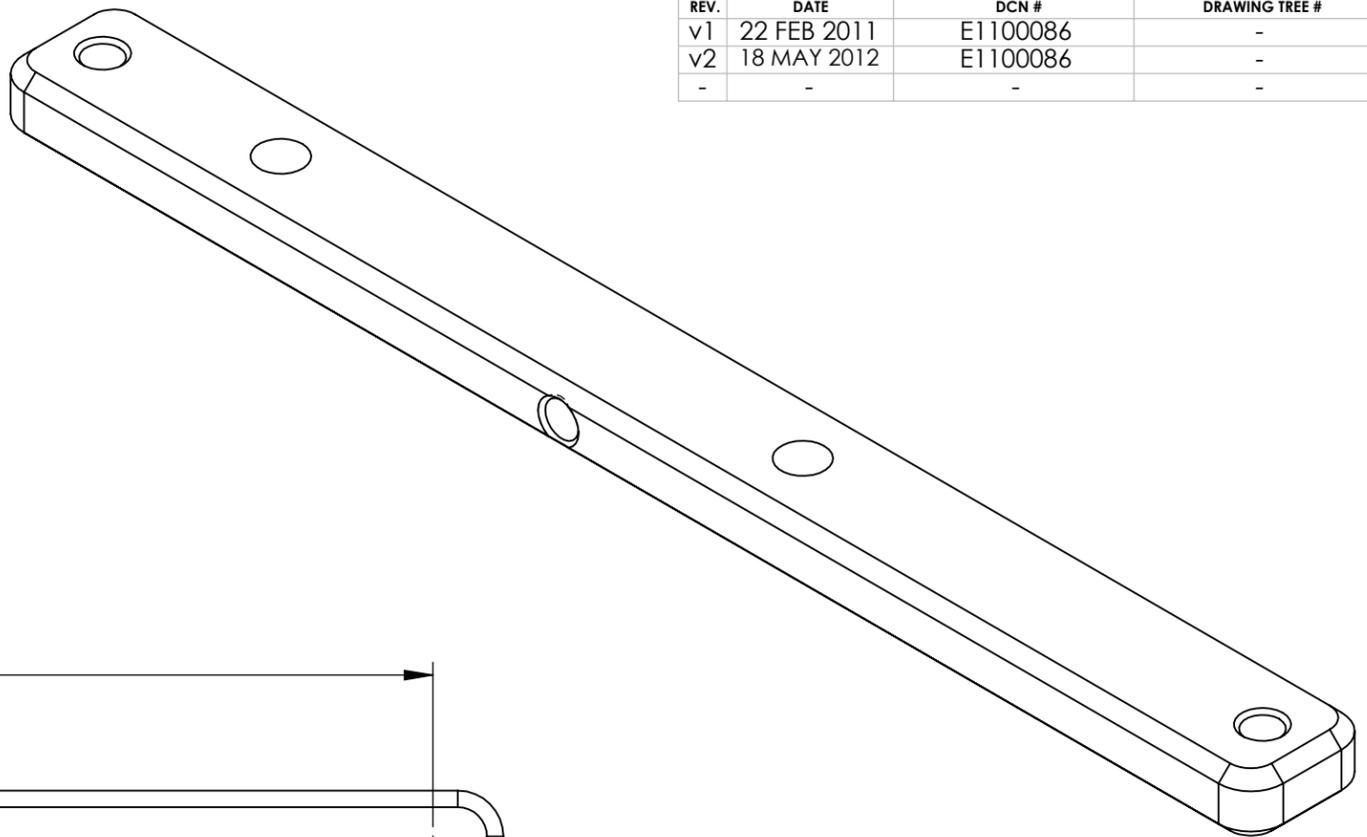
8 7 6 5 4 3 2 1

NOTES CONTINUED:
 5. SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED.
 EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

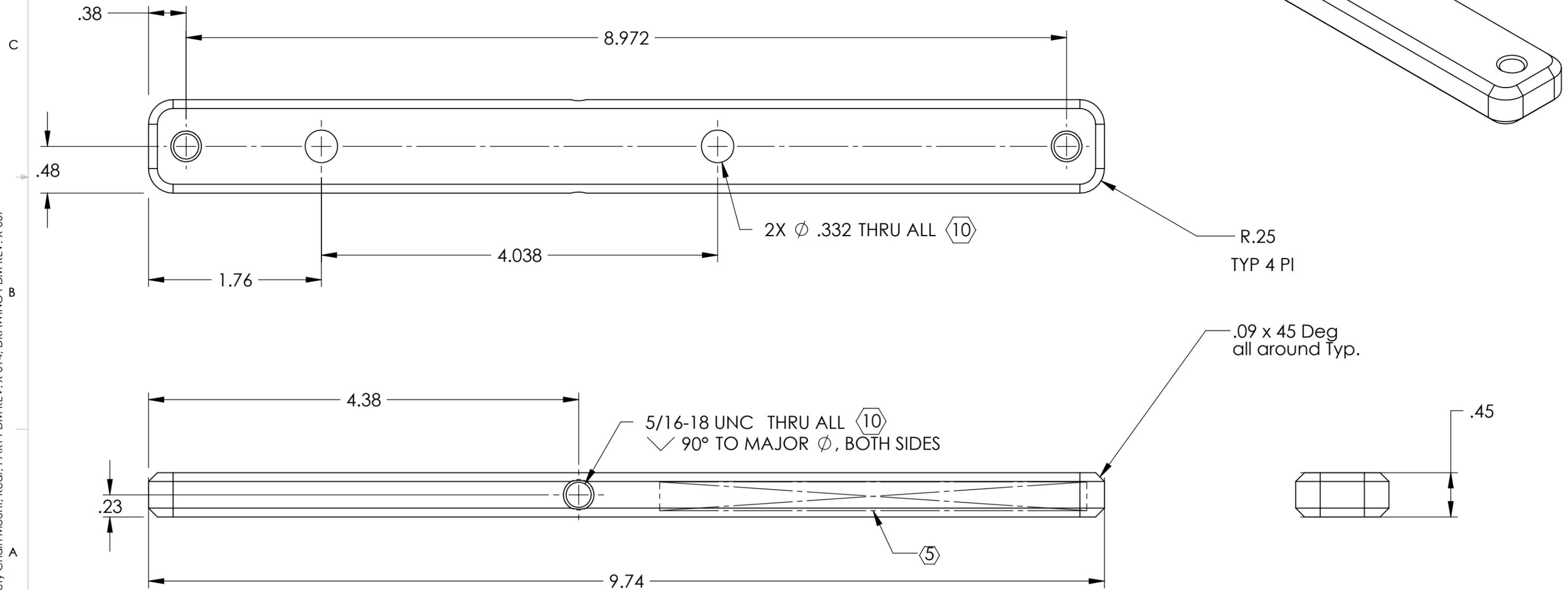
- 6. APPROXIMATE WEIGHT = .39 LB [.18 KG].
- 7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH. USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED. REFER TO LIGO-E0900364.
- 8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
- 9. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.

10. ALL TAPPED HOLES: OVERSIZE .005", BOTH DRILL & TAP.

| REV. | DATE | DCN # | DRAWING TREE # |
|------|-------------|----------|----------------|
| v1 | 22 FEB 2011 | E1100086 | - |
| v2 | 18 MAY 2012 | E1100086 | - |
| - | - | - | - |



D1100281 TMS Safety Chain Mount, Rear, PART PDM REV: X-014, DRAWING PDM REV: X-007



| NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED) | | | | LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY | | PART NAME | |
|---|--|------------------------------|--|---|--|-------------------------------------|--|
| DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5° | | | | 1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, .005-.015, FOR MACHINED PARTS. ROUND ALL EDGES APPROXIMATELY R.02 FOR SHEET METAL PARTS. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE. | | TMS SAFETY CHAIN MOUNT, REAR | |
| MATERIAL 6061-T6 Al | | FINISH 63 μinch Ra | | SYSTEM ADVANCED LIGO | | SUB-SYSTEM AOS | |
| NEXT ASSY D1101130 | | | | DESIGNER C. CONLEY | | DATE 04 FEB 2011 | |
| APPROVAL SEE DCN | | | | DRAFTER C. CONLEY | | DATE 22 FEB 2011 | |
| APPROVAL SEE DCN | | | | CHECKER SEE DCN | | REV. v2 | |
| SCALE: NONE | | | | PROJECTION: | | SIZE DWG. NO. B D1100281 | |
| | | | | | | SHEET 1 OF 1 | |

8 7 6 5 4 3 2 1