NOTES CONTINUED:
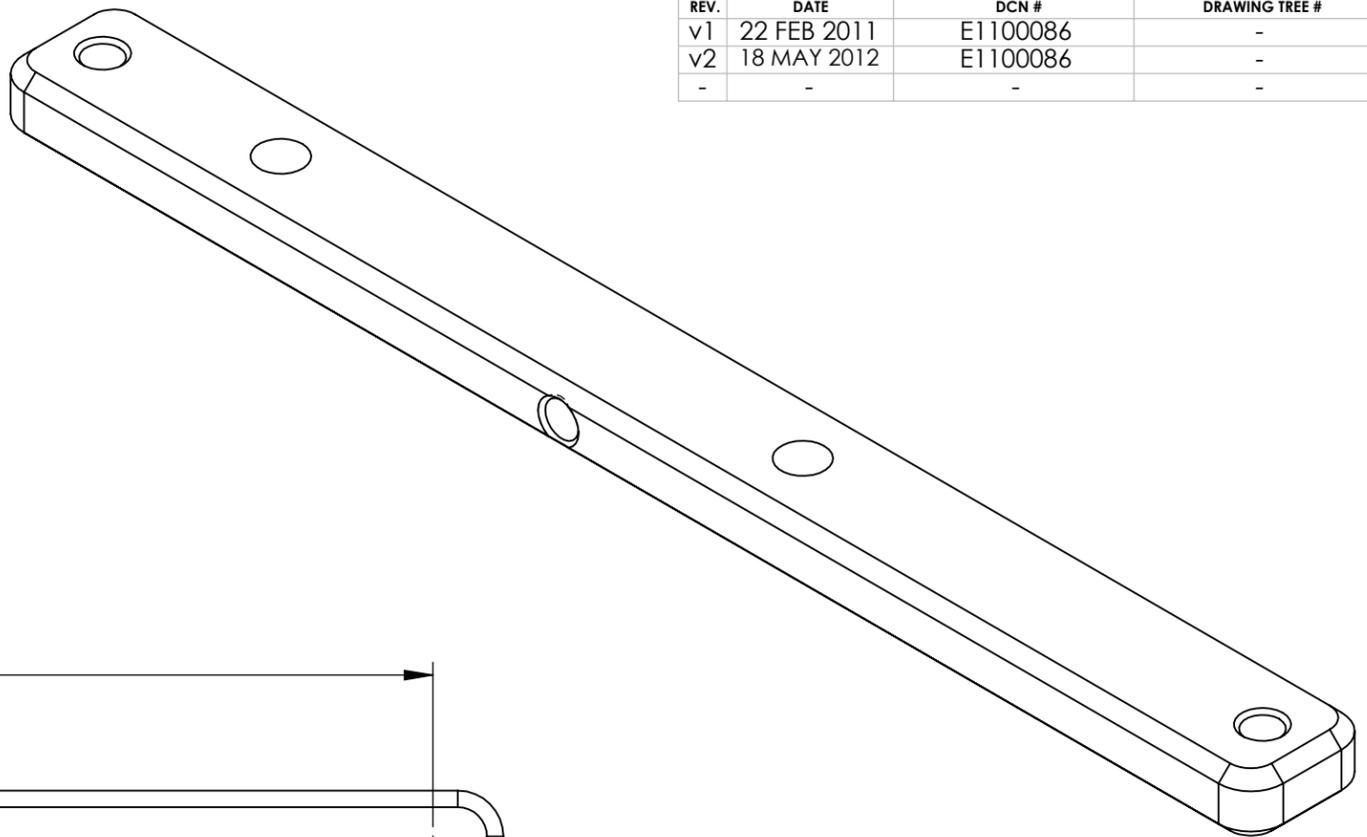
⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE: DXXXXXXX-VY, TYPE-XX, S/N XXX
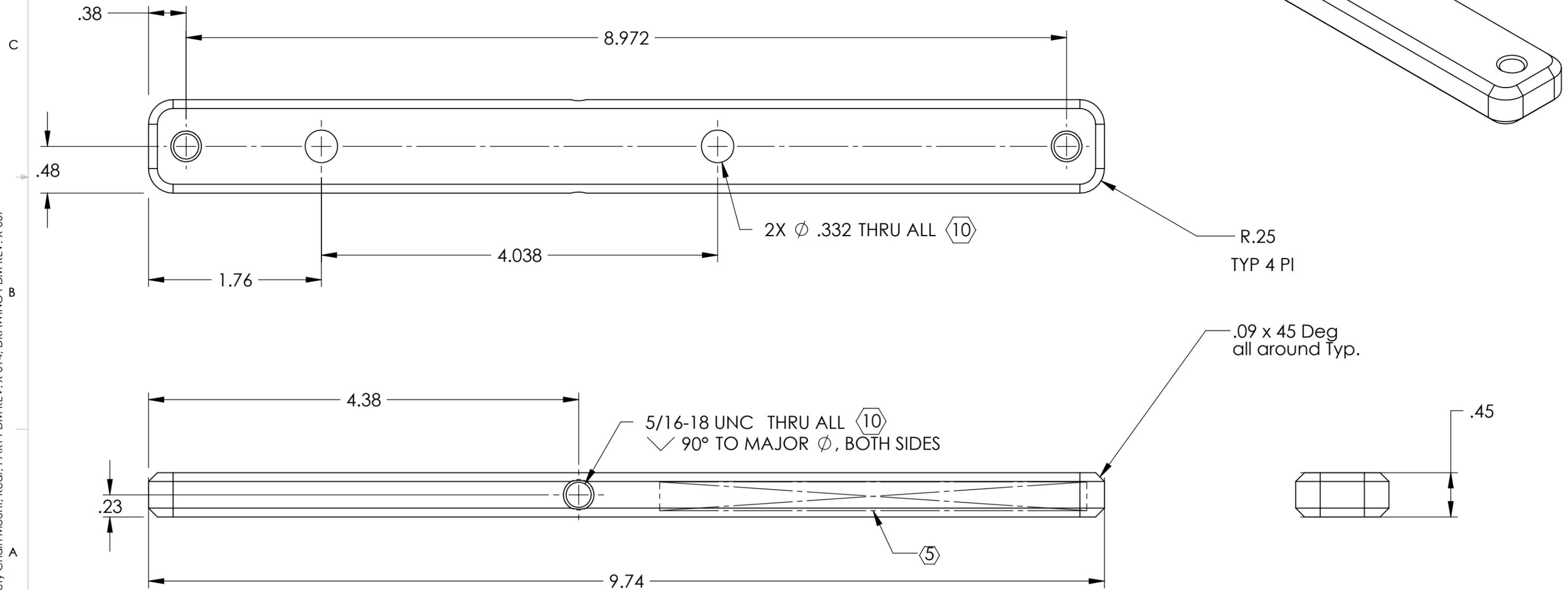
6. APPROXIMATE WEIGHT = .39 LB [.18 KG].

7. MACHINE ALL SURFACES TO REMOVE OXIDES AND MILL FINISH, USE OF ABRASIVE REMOVAL TECHNIQUES IS NOT ALLOWED. REFER TO LIGO-E0900364.

8. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.

9. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.

⑩ ALL TAPPED HOLES: OVERSIZE .005", BOTH DRILL & TAP.

.38

8.972

.48

2X ⌀ .332 THRU ALL ⟨10⟩

4.038

1.76

R.25
TYP 4 PI

.09 x 45 Deg
all around Typ.

4.38

5/16-18 UNC THRU ALL ⟨10⟩
⌵ 90° TO MAJOR ⌀, BOTH SIDES

.23

⟨5⟩

9.74

.45

REV.	DATE	DCN #	DRAWING TREE #
v1	22 FEB 2011	E1100086	-
v2	18 MAY 2012	E1100086	-
-	-	-	-