

ALIGNMENT SENSING/CONTROL DESIGN REQUIREMENTS REVIEW

29 August 1996

- I. Introduction (P Fritschel)
- II. Requirements: Initial and Acquisition Modes (PF)
- III. Conceptual Design: Initial and Acq. Modes (M Zucker)
- IV. Requirements: Detection and Diagnostic Modes (PF)
- V. Conceptual Design: Detection Mode (D Sigg)
- VI. Alignment & Servo Modeling (G González)
- VII. Diagnostics, Interfaces & Open Issues (M Zucker)



ASC: SCOPE AND RESPONSIBILITIES

- Installation Support:
 - ›› determination of interferometer optical axes
 - ›› provide readout of alignment of suspended optics (IOO, COC, COS)
- Beam Centering:
 - ›› hardware and algorithms for sensing and controlling the beam position on the suspended optics
- Angular Alignment:
 - ›› sensors and controls for maintaining the mode cleaner and interferometer (COC) angular alignment
- Support commissioning, test and diagnostics of the Detector subsystems

ASC: MODES OF OPERATION

- Initial Alignment Mode

- ›› INSTALLATION: provide a readout (referenced to the beam axes) of the initial pitch and yaw orientation of each suspended optic

- ›› Establish input beam direction: adjust input beam direction (& beamsplitter angle) so that it is down the tubes and on the mirrors

- ›› Adjust the alignment of the COC optics such that they are within the Acquisition Alignment tolerance (degree of alignment which enables length locking - by LSC - of the interferometer)

- Acquisition Alignment Mode

- ›› Holding mode: COC optics are held within the Acquisition Alignment tolerance continuously over the lock acquisition procedure

- ›› Mode cleaner alignment is controlled

ASC: MODES OF OPERATION

- Detection Mode
 - ›› sense and control alignment of the mode cleaner
 - ›› sense and control alignment of the interferometer (COC)
 - ›› sense and control the centering of the beams on the COC optics
 - ›› provide a measure of the alignment and centering
- Diagnostic/Calibration Mode(s)
 - ›› provide diagnostic capability of ASC performance
 - ›› calibration procedures within the ASC
 - ›› provide a measure of the mode matching of the IOO beam to the intererometer
 - ›› support diagnosis of other subsystems

ORIENTATION DEGREES-OF-FREEDOM AND COORDINATES

Pitch = θ (Θ normalized)

Div. angle =

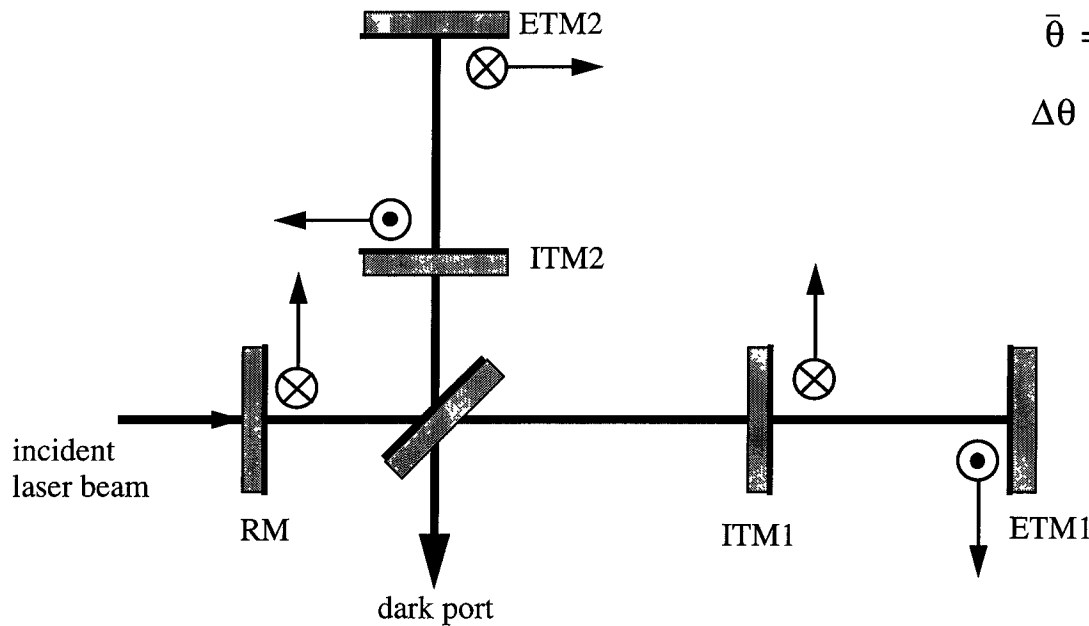
Yaw = ϕ (Φ normalized)

9.65 μ rad

Common/Differential Basis:

$$\bar{\theta} = (\theta_1 + \theta_2)/\sqrt{2}$$

$$\Delta\theta = (\theta_1 - \theta_2)/\sqrt{2}$$



ASSUMPTIONS & DEPENDENCIES FOR DERIVING REQUIREMENTS

- **Systems:** each noise mechanism - no more than 0.5% degradation of SRD curve
- **LSC:** alignment deviation at which length acquisition is possible: $0.5 \mu\text{radian}$ per degree-of-freedom per optic
- **IOO:** Input beam direction fluctuations - figure in determining Detection mode alignment requirement
- **SUS:**
 - ›› angular control range
 - ›› controller angular noise
 - ›› thermal noise of pitch/yaw modes
- **COC:**
 - ›› mirror radii of curvature
 - ›› apertures of optics

ASC REQUIREMENTS

Initial and Acquisition Alignment Modes



ASC REQ'S: INITIAL ALIGNMENT - INTERFEROMETER INSTALLATION

- During installation of interferometer optics, the ASC is required to provide the following position information:
 - ›› information for locating an optical component transverse to the beam axis, within ~1 mm of the desired position
 - ›› orientation information, allowing the normal of the coated surface to be aligned with the beam axis to within 10% of the SUS actuator angular dynamic range
 - current SUS range is 2 mrad p-p in pitch and yaw
 - ASC read-out thus must be accurate to within ± 0.1 mrad of the beam axis

ASC REQ'S: IA - TRANSITION TO ACQUISITION ALIGNMENT

- Mode cleaner - attain alignment which enables length locking
 - ›› to allow unambiguous locking on TEM_{00} mode, we require that the MC angles be adjusted to within (1/5 x cavity divergence angle) of ideal alignment
- IFO - adjust alignment of COC and input beam to achieve the LSC Acquisition Alignment tolerance
 - ›› alignment tolerance is taken to be $0.5 \mu\text{radian}$ per angular degree-of-freedom (1/20 of the beam divergence angle in the arm cavity)
 - ›› modeling work in progress will examine this issue

ASC REQ'S: ACQUISITION ALIGNMENT MODE

- Mode Cleaner is locked and aligned at its final alignment
 - ›› the MC must be aligned such that the TEM_{00} power transmission is no less than 99% of the perfectly aligned case
 - ›› this degree of alignment must be reached within 5 sec of length lock
- COC are maintained within the LSC Acquisition Alignment tolerance
 - ›› Acquisition Alignment is a holding mode for the COC
 - ›› alignment must be held for a time adequate to permit LSC acquisition

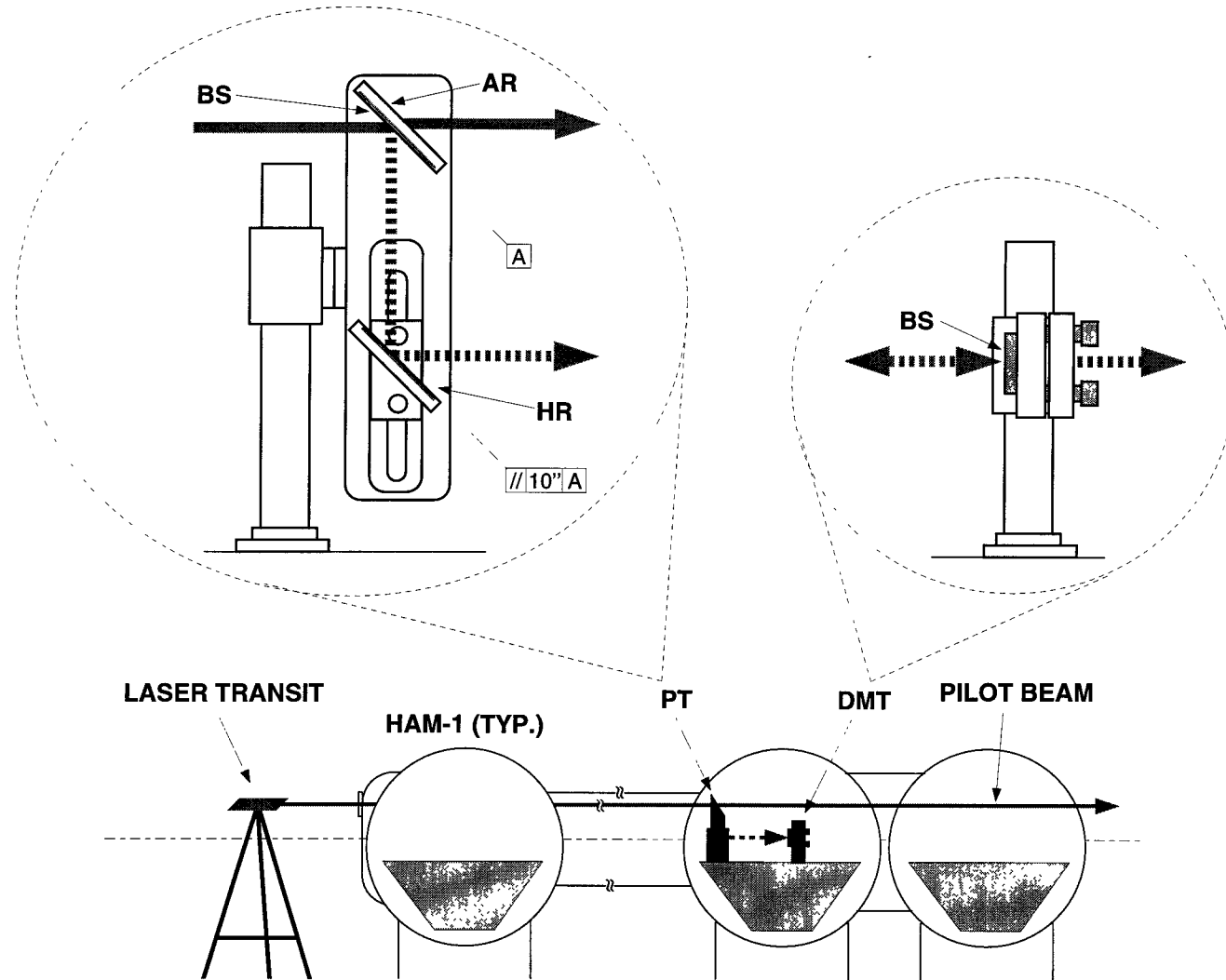
CONCEPTUAL DESIGN: INITIAL AND ACQUISITION ALIGNMENT

- Initial alignment: 3-step procedure
 - ›› Support SUS installation setup to ~ 0.1 mrad before pumpdown
 - Surveying tool kit
 - ›› Set up “flywheel” references to maintain this accuracy through pumpdown
 - Optical lever systems
 - ›› Lock RMI subset interferometer & iterate angles to achieve $0.5 \mu\text{rad}$
 - Beam centering video and QPD systems
- Acquisition alignment: hold for LSC to acquire
 - ›› Local SUS damping adequate over relevant timescales
 - ›› Backup: use optical lever readouts to hold some or all DOF

INITIAL ALIGNMENT: SUS INSTALLATION SUPPORT

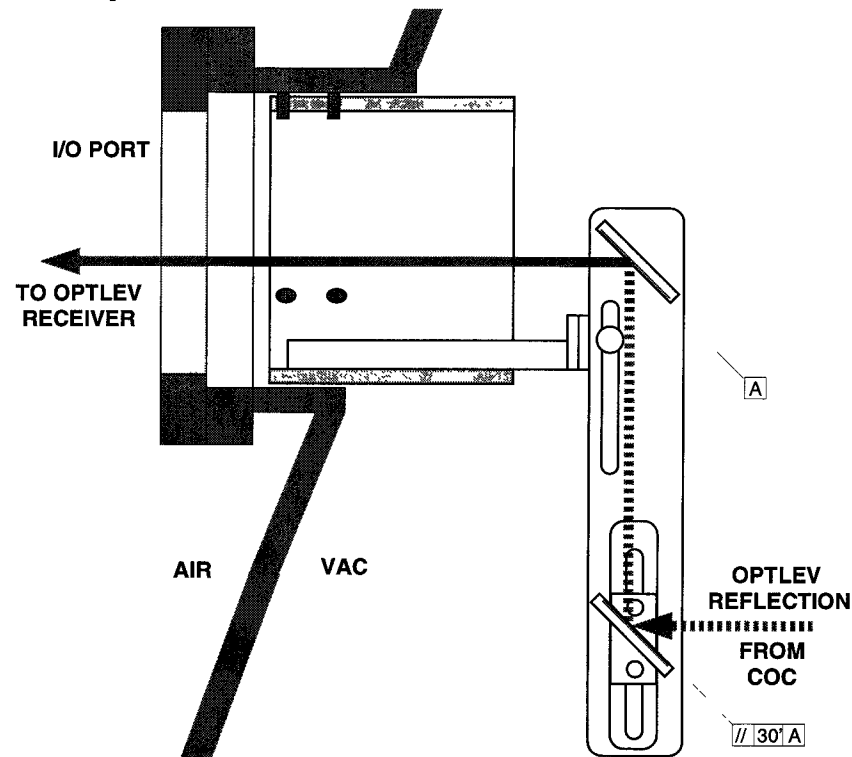
- Starting point: facility monuments (previously used by PSI)
 - ›› Monument layout & specs TBD, but PSI requirements (+/- 2 mm transverse WRT BT axes) reasonably consistent with ours
- Conventional surveying to set up “Pilot Beams” || BT axes
 - ›› Commercial tooling usable or readily adaptable
- Lateral transfer optics (*periscope tools*) give pilot beam samples at component locations
- Stunt-mirrors (*dummy mirror tools*) to set up & null optical levers
- Install COC using optical lever readouts
- (*check optical levers after pumpdown*)

INITIAL ALIGNMENT: SETUP AND TOOLING

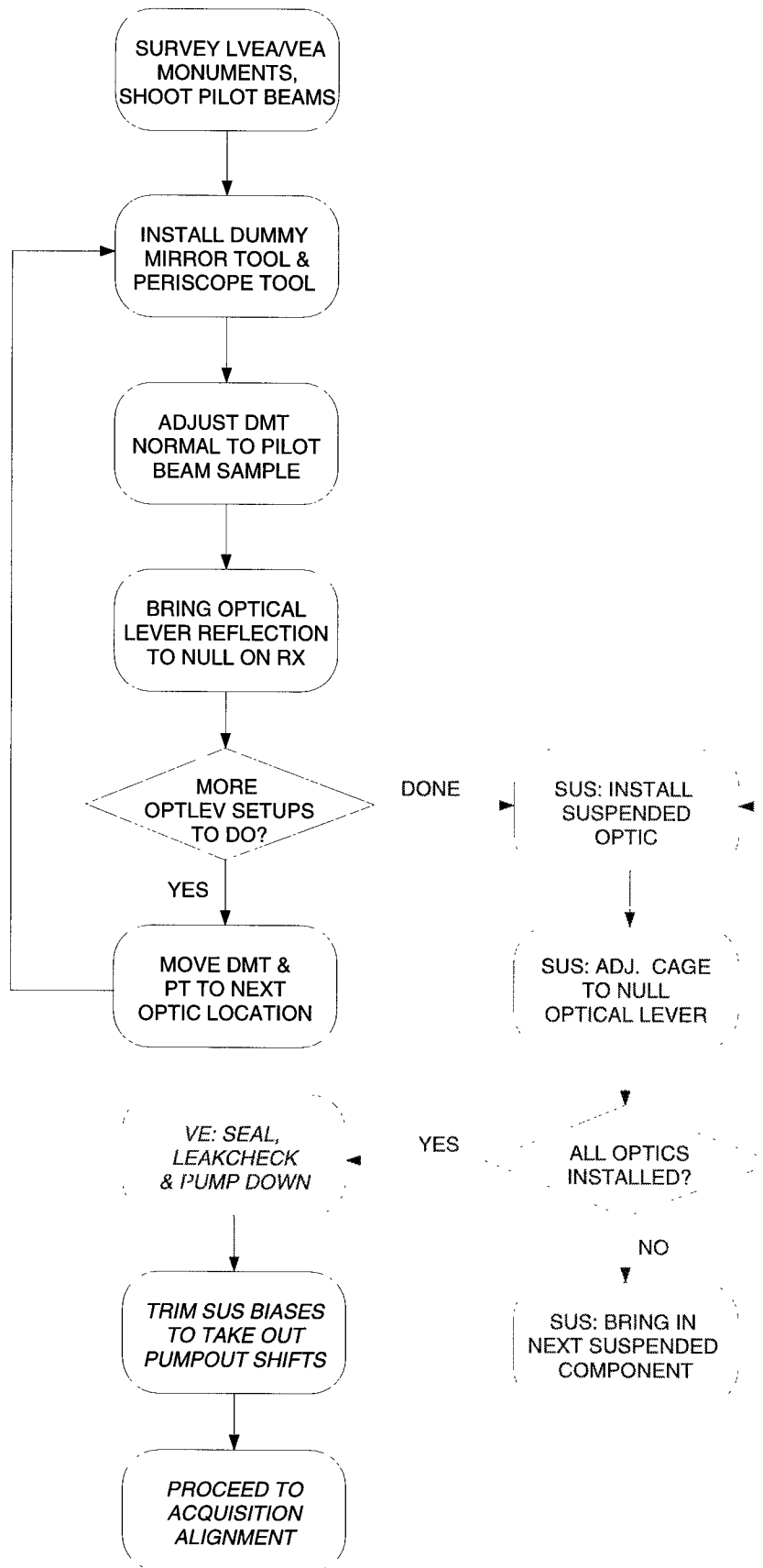


INITIAL ALIGNMENT: OPTICAL LEVERS

- Short-arm ($\sim 2\text{-}4\text{ m}$) “local” systems; fiber-coupled LD Tx, QPD Rx, mounted to external demountable pedestals
- Port-mounted internal “reach” periscopes grab output beams where req’d.



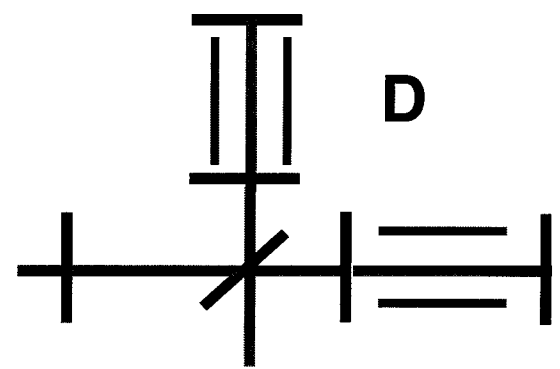
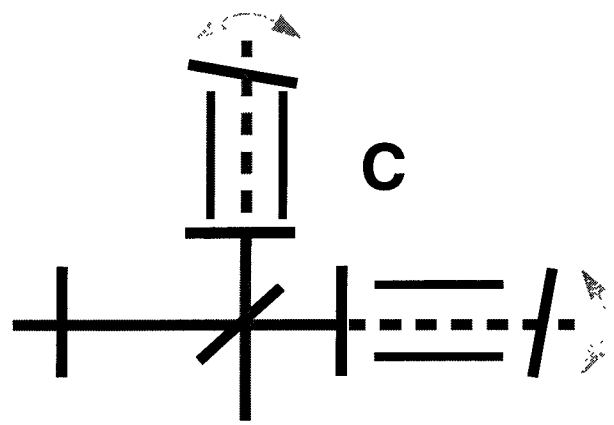
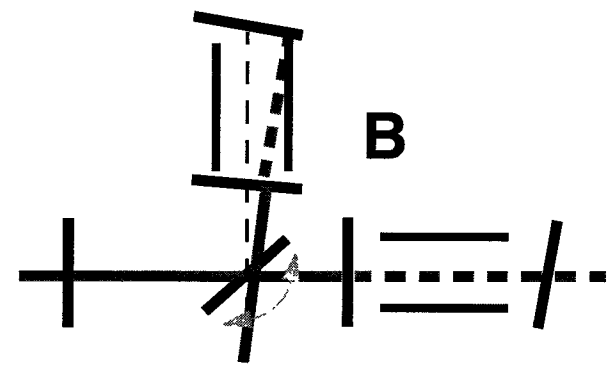
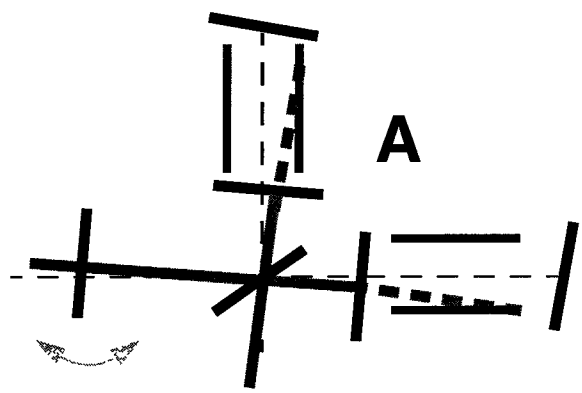
INITIAL ALIGNMENT: INSTALLATION PROCEDURE



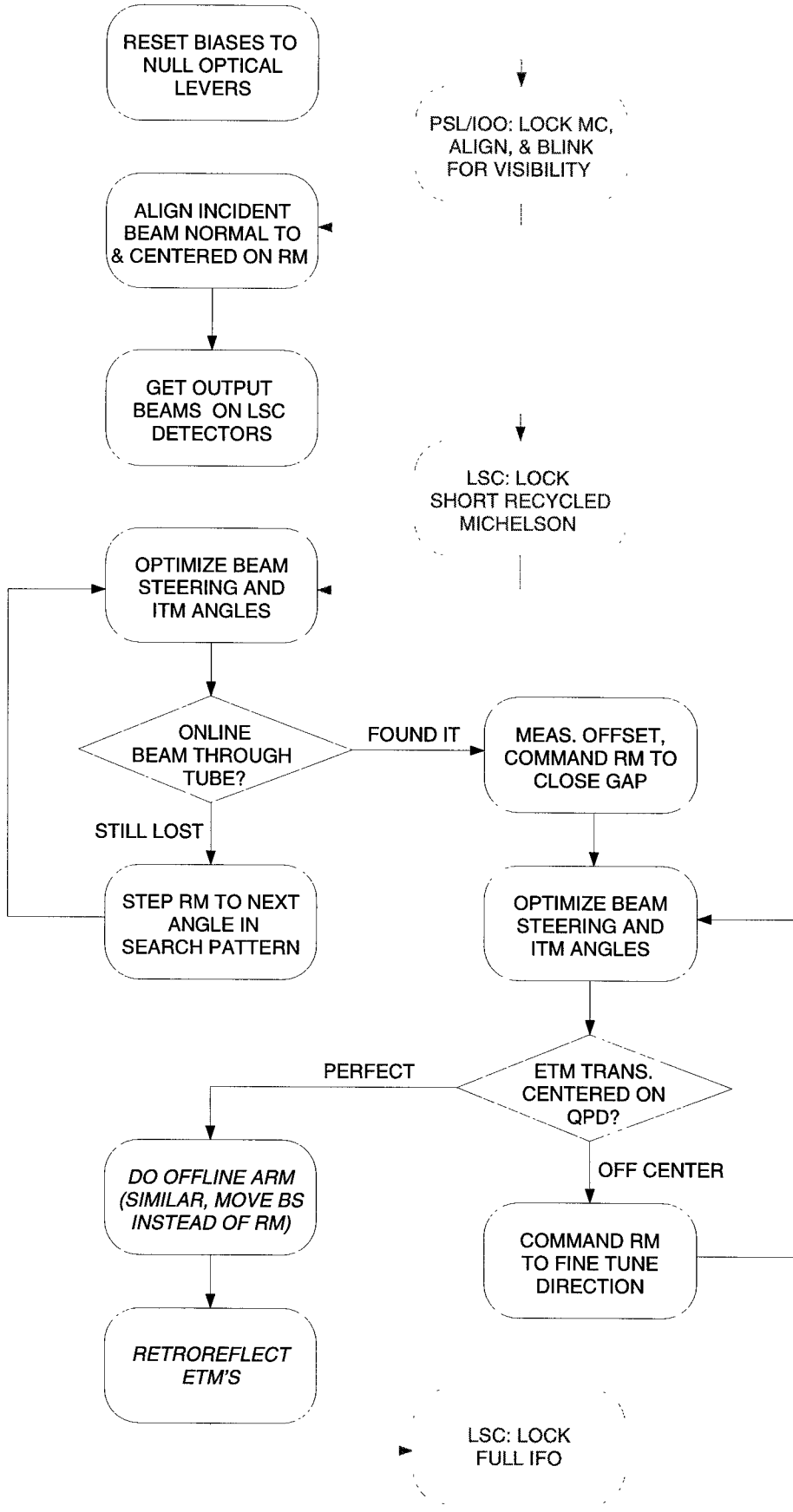
INITIAL ALIGNMENT: THREADING THE BEAM TUBES

- Lock up the recycled short Michelson (like the PNI)
 - Engage WFS control on short RMI after locking to hold relative alignment
- Seek transmitted/scattered light (watts!) at ETM locations
 - Video cameras monitor interior wall of ETM chamber
- Iterate whole RMI to repoint beams (search pattern if req'd)
 - tube clear aperture dia. = 0.25 mrad, odds not bad for hole-in-one
- When through beams detected, measure positions & reckon/goto ETM center
 - Bring to null on ETM transmission QPD
- Rotate ETM's to retroreflection
- Engage LSC...

INITIAL ALIGNMENT: THREADING THE BEAM TUBES (CONT'D)



INITIAL ALIGNMENT: ACQUISITION PROCEDURE



ASC REQUIREMENTS

Detection & Diagnostic Mode Requirements



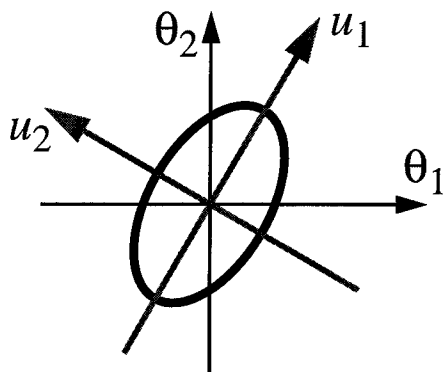
NOISE BUDGET ALLOCATION

SUMMARY OF 0.5% DEGRADATION MECHANISMS

- **ASC.** Mode cleaner misalignment \Rightarrow power loss
- **ASC.** COC misalignment \Rightarrow power loss
- **ASC.** Allotment of anti-symmetric port light for ASC detection \Rightarrow power loss in GW detection
- **ASC & IOO.** COC misalignment + input beam direction fluctuations \Rightarrow phase noise
- **ASC & SUS.** Beam de-centering + angular noise \Rightarrow displacement noise
- **ASC & SUS.** ASC control system noise + SUS controller cross-coupling \Rightarrow displacement noise

ASC REQ'S: DETECTION MODE ALIGNMENT REQUIREMENTS

- **Mode Cleaner** - no more than 1% power transmission loss due to misalignment (div. angle $\approx 180 \mu\text{rad} \Rightarrow \text{req.} \sim 10 \mu\text{rad/d.o.f.}$)
- **Core Optics Components** - two main effects:
 - ›› *Beam pointing sensitivity.* Misalignments create a first order sensitivity to fluctuations of the input beam direction.
 - ›› *Shot noise limited sensitivity.* Misalignments reduce the power in the cavities, quadratically with each d.o.f.



u_i , basis of ellipsoid axes

ψ_i , angles in u_i basis

σ_i , lengths (variances) of ellipsoid axes, norm. units

$$\frac{SNR_{\text{misaligned}}}{SNR_{\text{aligned}}} = 1 - 2 \sum_{i=1}^5 \left(\frac{\psi_i}{\sigma_i} \right)^2$$

COC ALIGNMENT REQ. – VARIANCE ELLIPSOID

	variance σ_i^2	ellipsoid axis					u_i
		$\Delta\theta_{ETM}$	$\Delta\theta_{ITM}$	$\overline{\theta}_{ETM}$	$\overline{\theta}_{ITM}$	RM	
signal-to-noise	6.34	0	0	0.39	-0.74	-0.54	u_5
	0.790	0.014	-0.030	0.92	0.32	0.23	u_4
	0.160	0.41	-0.91	-0.03	0	-0.01	u_3
	0.00107	0.91	0.41	0	0	0	u_2
	0.00074	0	0	0	-0.59	0.81	u_1

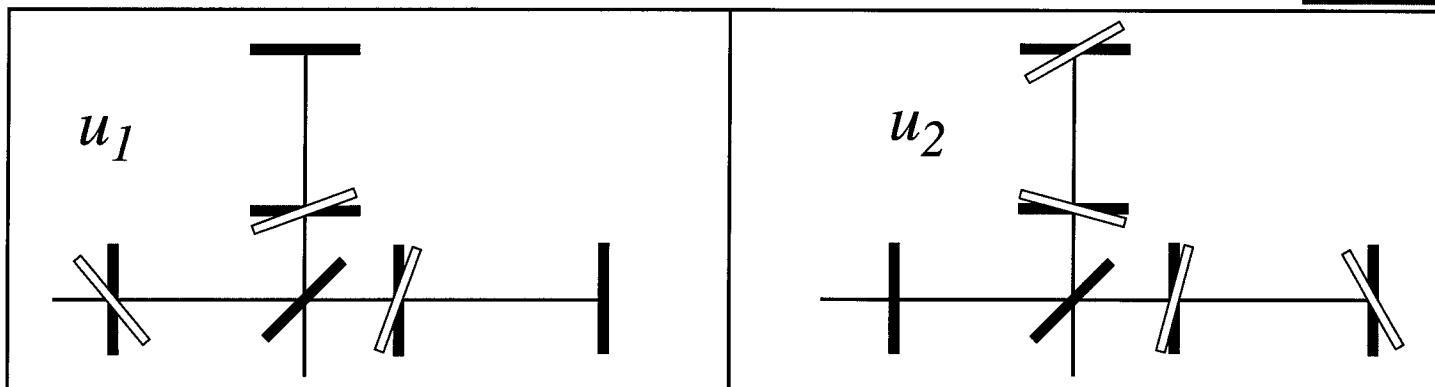
Requirement:

$$2 \sum_{i=1}^5 \left(\frac{\psi_i}{\sigma_i} \right)^2 \leq 0.5\%$$

if all angles have same rms misalignment,

$$\Delta\theta \leq \sqrt{\frac{0.005}{2 \sum (1/\sigma_i^2)}}$$

or can distribute pain according to variance



ALIGNMENT REQUIREMENT – BEAM JITTER COUPLING

- Misalignment + beam jitter = phase noise < SRD/10
- Effect has been computed with modal model, including an audio sideband model of the input beam jitter
- Result is expressed as the equivalent displacement signal:

$$\delta L_- \approx 7.1 \times 10^{-21} \left(\frac{\psi_2}{10^{-8} \text{ rad}} \right) \left(\frac{\alpha + 0.16x}{4 \times 10^{-9} / \sqrt{\text{Hz}}} \right) \frac{\text{m}}{\sqrt{\text{Hz}}}$$

α = input beam tilt, units of beam divergence angle
 x = input beam translation, units of waist size

- Approach is to keep ψ_2 at the level driven by shot noise (10^{-8} rad), and require beam jitter to satisfy above

SUMMARY OF ALIGNMENT REQUIREMENTS

<i>Degree of freedom</i>	<i>Allowed misalignment, rms</i>	<i>Degradation of shot noise sensitivity</i>	<i>Beam jitter - Misalignment noise at 150 Hz</i>
$\Delta\theta_{\text{ETM}}, \Delta\phi_{\text{ETM}}$	1.0×10^{-8} rad (each d.o.f.)	0.5% (sum over all d.o.f.)	$\delta L_- = 1 \times 10^{-20}$ m/ $\sqrt{\text{Hz}}$
$\bar{\theta}_{\text{ETM}}, \bar{\phi}_{\text{ETM}}$			—
$\Delta\theta_{\text{ITM}}, \Delta\phi_{\text{ITM}}$			$\delta L_- = 1.6 \times 10^{-21}$ m/ $\sqrt{\text{Hz}}$
$\bar{\theta}_{\text{ITM}}, \bar{\phi}_{\text{ITM}}$			—
$\theta_{\text{RM}}, \phi_{\text{RM}}$			—
u_1	1.0×10^{-8} rad	0.14%	—
u_2	1.0×10^{-8} rad	0.1%	$\delta L_- = 1 \times 10^{-20}$ m/ $\sqrt{\text{Hz}}$
u_3	3.0×10^{-8} rad	0.007%	—
u_4	5.0×10^{-8} rad	0.003%	—
u_5	1.0×10^{-7} rad	0.002%	—

BEAM CENTERING REQUIREMENTS

- *Lever arm effect*: angle noise + beam offset from c.o.r. = displacement noise < SRD/10
 - ›› Thermal noise of pitch and yaw modes
 - ›› Coil driver noise
 - ›› Seismic noise
- *Diffraction*: increased diffraction loss for a de-centered beam
- **COC: Test Masses.** Lever arm effect is the driver –
 - ›› at 40 Hz: thermal noise + coil driver = 3.6×10^{-17} rad/ $\sqrt{\text{Hz}}$ (SUS DRD)
 - ›› angle noise x offset < 5×10^{-20} m/ $\sqrt{\text{Hz}}$ (40 Hz)
 - ›› offset from center of rotation (d) < 1.4 mm

⇒ take requirement to be $d \leq 1.0$ mm for test masses

CENTERING REQUIREMENTS CONT'D

- **Beamsplitter & Recycling mirror.** Diffraction is the driver (displacement noise can be much higher than for TMs).

- ›› BS aperture loss is below 100 ppm (COC req) for offset up to 1 cm from minimum loss position (COC DRD)

- ›› FFT tests of aperture shifts – no significant effects seen for an offset of 1cm

⇒ **take requirement to be $d \leq 5.0$ mm for the BS and RM**

- **Mode Cleaner mirrors.** Lever arm effect.

- ›› ASC/SUS lever arm noise is allotted 20% for pitch and 10% for yaw of the displacement noise leading to $10^{-4} \text{ Hz}/\sqrt{\text{Hz}}$ stability requirement

- ›› given the SUS thermal noise reqs. for the MC mirrors:

⇒ **requirement is $d \leq 3.0$ mm for mode cleaner mirrors**

CONTROL SYSTEM NOISE ALLOCATION

- Displacement noise in GW band
 - ›› **test masses & BS:** (ASC angle noise + SUS x-coupling) – no greater than SRD/10
 - ›› **recycling mirror & steering mirrors:** no greater than thermal noise req.
- Angular noise in GW band
 - ›› small enough that centering tolerance is not affected
 - ›› < 50% of thermal/coil driver/seismic angle noise
- Analogous requirements for mode cleaner control signals
- Power allocation
 - ›› ASC can take no more than 1% of the anti-symmetric port power

DIAGNOSTIC & COMMISSIONING REQUIREMENTS

- Provide a measure of the mode matching of the input beam to the interferometer
- Determine offsets from lock-points from optimal alignment
- Determine GW band noise produced by control systems
- Monitor applied feedback torques
- Determine closed loop control loop transfer functions
- Capability to produce controlled misalignments of all degrees-of-freedom

ASC CONCEPTUAL DESIGN DETECTION MODE

ASC DRD II — August 29, 1996

Daniel Sigg

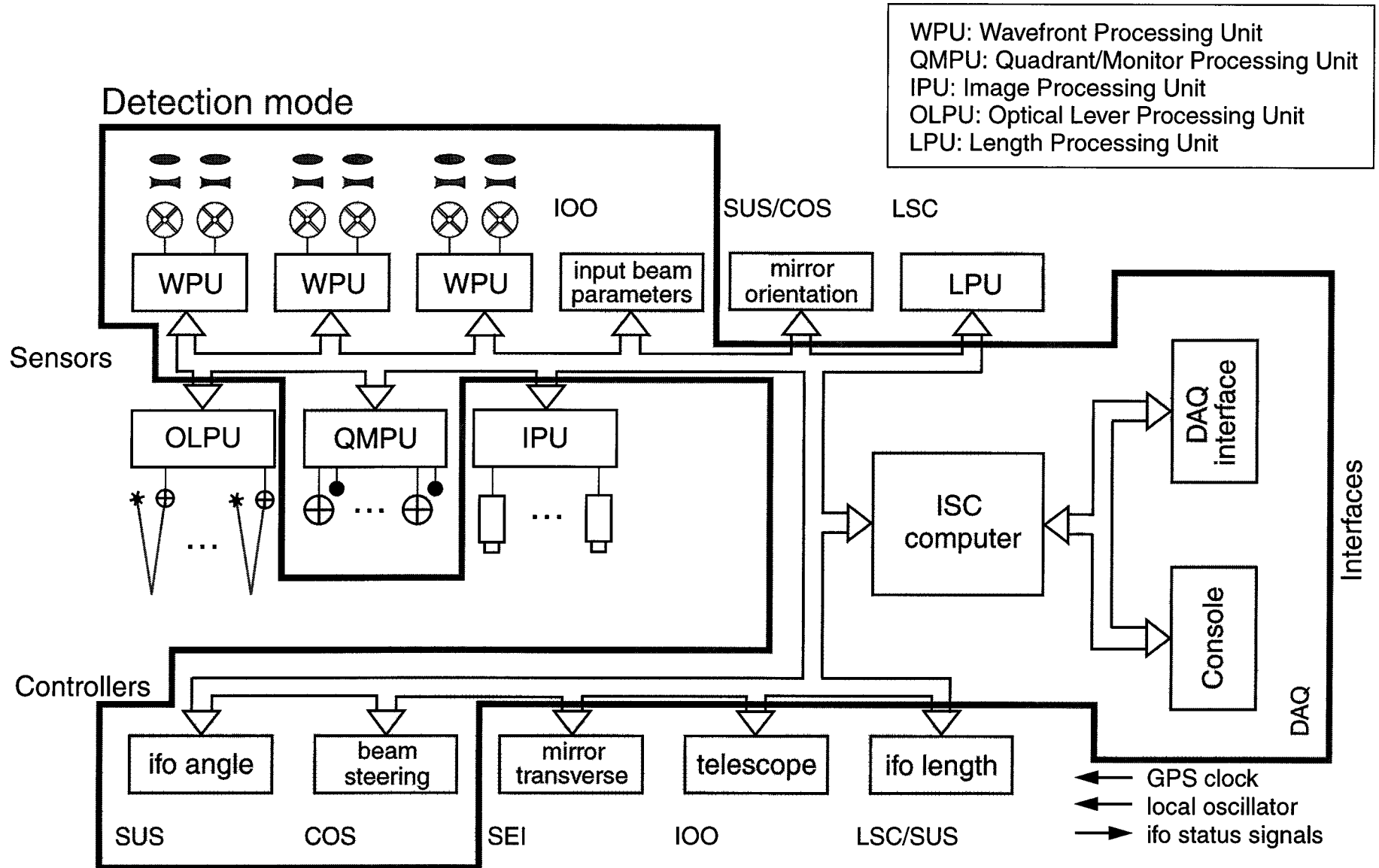
□ Part 1: Design Overview

- Description/features of the ASC detection mode
- Detectors (sensors), data links and data processing

□ Part 2: Modeling

- Alignment matrix
- Beam direction

ASC SYSTEM OVERVIEW



DESCRIPTION/FEATURES OF ASC DETECTION MODE

Angular (mis)alignment

- Wavefront sensing: measuring TEM_{10}/TEM_{01} excitation in the ifo
- Adjust RM, ITM and ETM relative to the input beam direction

Beam direction

- Quadrant sensors at arm cavity transmission and ifo reflection
- Adjust input beam direction and beamsplitter orientation.

Not used for control during detection mode

- Optical lever data / local suspension sensors
- Beam centering on ITM and BS
- Mode matching of the input beam

DESCRIPTION/FEATURES OF ASC DETECTION MODE (CONTINUED)

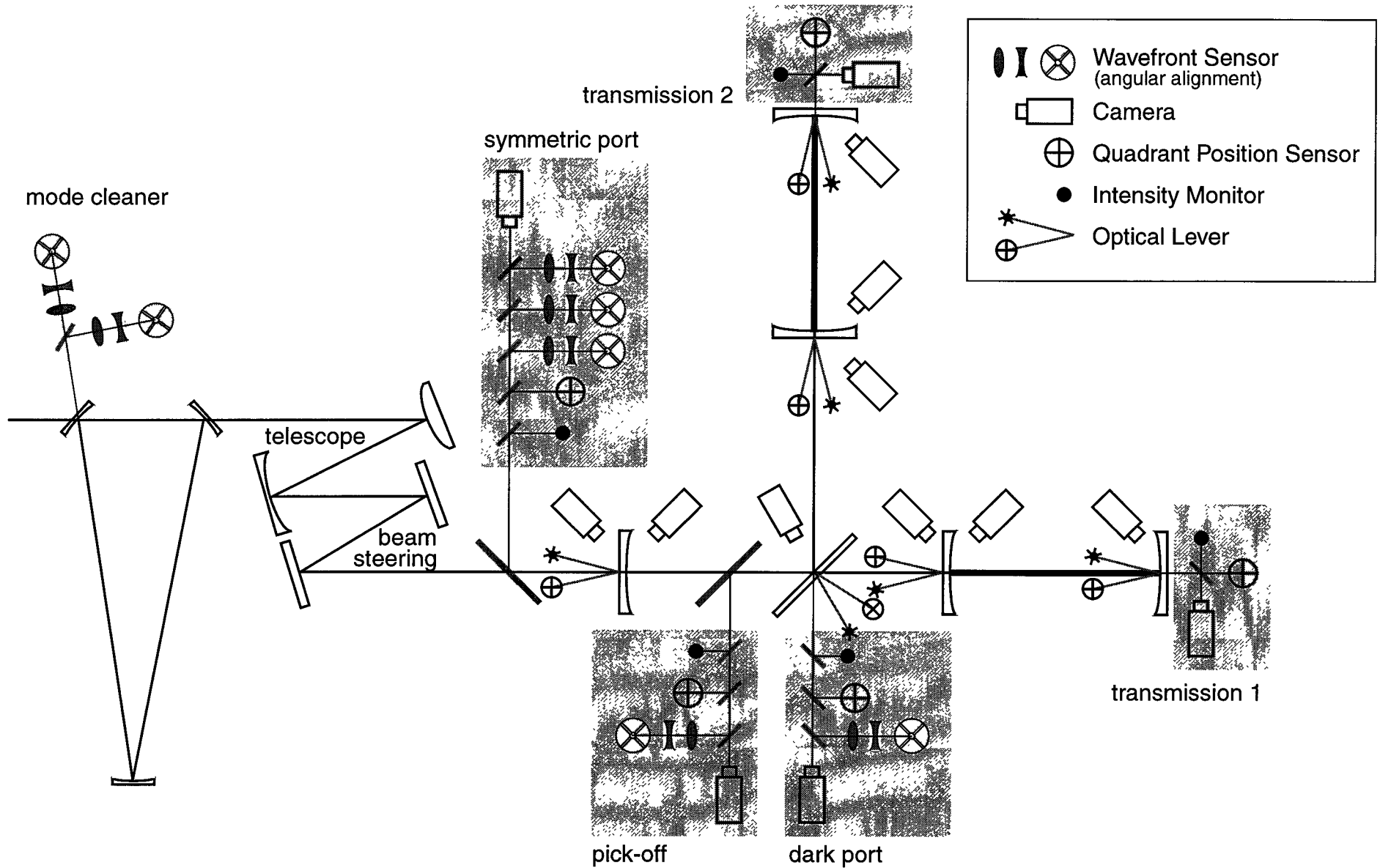
Ifo layout and optical configuration

- Ifo lengths must be locked for wavefront sensing
- needs non-resonant sidebands to separate RM and common ITM
- uses existing ports

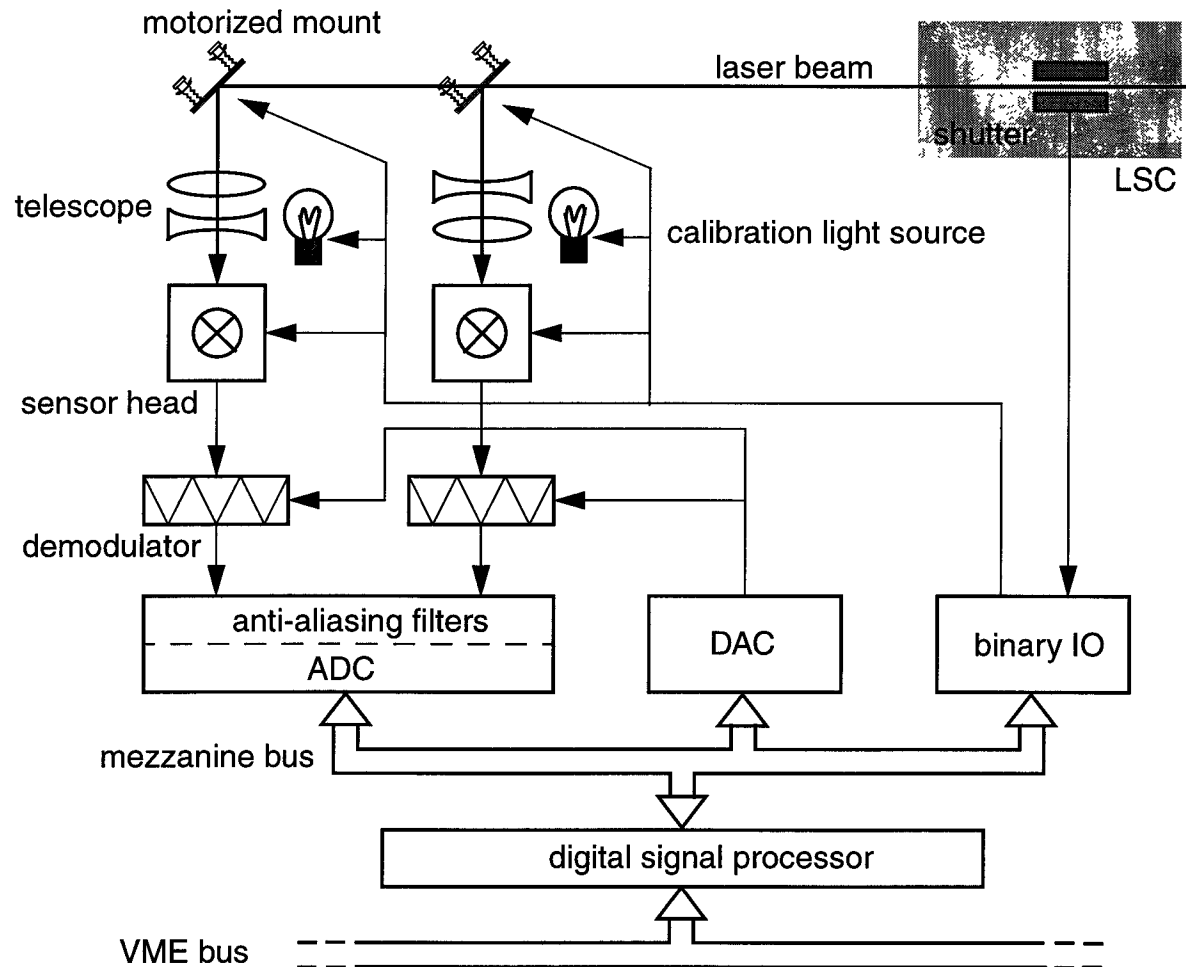
Digital servo system

- Complicated enough to make a digital implementation highly desirable
- Data acquisition for alignment is then part of the ASC subsystem

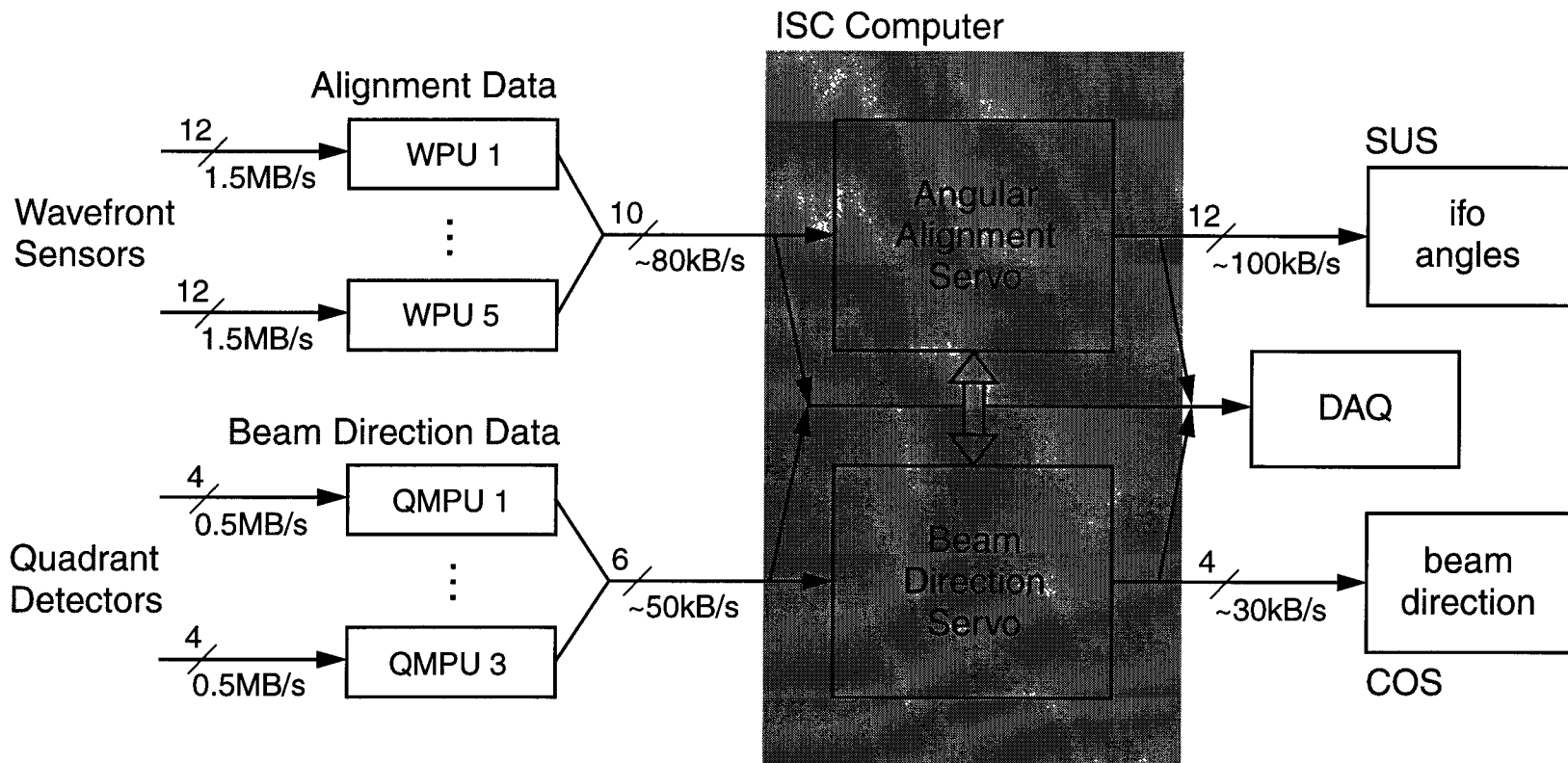
DETECTORS AND SENSORS FOR THE ASC



WAVEFRONT SENSOR SCHEMATICS



DATA LINKS AND PROCESSING



ALIGNMENT MATRIX

<i>port</i>		<i>Power split</i>	<i>Angular Degree-of-Freedom</i>				
			ΔETM	ΔITM	<i>ETM</i>	<i>ITM</i>	<i>RM</i>
1	dark port	1%	-0.33	-0.15	0	0	0
2	reflection	1%	5.7×10^{-4}	-0.034	0	0.0034	-0.0048
3		1%	0	0	0	0.19	-0.27
4	non-resonant sideband	2%	0	0	-5.8×10^{-4}	-2.6×10^{-4}	6.1×10^{-3}
5		2%	0	0	-6.6×10^{-3}	-3.0×10^{-3}	5.3×10^{-4}
6	pick-off	30%	-5.0×10^{-5}	-2.9×10^{-3}	0	2.9×10^{-4}	-4.0×10^{-4}

Units are Watts per normalized angle.

FEATURES OF ALIGNMENT MATRIX

- ❑ Non-resonant sidebands separate RM and common ITM
- ❑ WFS 1 and 3 are parallel to the most sensitive degree-of-freedom for gravitational-wave degradation
- ❑ Non-resonant sidebands improve common ETM detection
- ❑ Dark port needed for differential ETM
- ❑ Dark port has no carrier TEM_{00}
 - no separation between differential ITM and ETM
- ❑ WFS in reflection need carrier TEM_{00}
 - ifo must not be too close to critically matched!
- ❑ WFS at pick-off is insensitive to ifo matching

ALIGNMENT ERRORS

- ❑ Shot noise $\leq 10^{-14}$ rad/ $\sqrt{\text{Hz}}$
 - Unimportant for alignment requirements at low frequencies
 - Is larger than thermal noise at 100 Hz \rightarrow filter for controller signals
- ❑ Offset Errors (should be smaller than 10^{-8} rad)
 - Residual length signals: $< \sim 10^{-9}$ rad (30dB CMRR)
 - RF pickup: $< \sim 10^{-10}$ rad
 - Electronic offsets: $< \sim 10^{-9}$ rad

BEAM DIRECTION

❑ Dependent degree-of-freedoms

- WFS adjusts the mirrors relative to the input beam direction
- Input beam tilt (shift) and the beam splitter orientation have to be controlled by other means

❑ Quadrant position sensor in transmission of the arm cavity

❑ Beam direction matrix

<i>port</i>	<i>BS</i>	<i>IB_{tilt}</i>	<i>IB_{shift}</i>
reflection	-0.033	-0.011	1.02
transmission ETM ₁	0.019	-1.12	1.33
transmission ETM ₂	2.46	-1.12	1.33

Units are waist size per divergence angle (for BS and IB_{tilt}) or per waist size (IB_{shift}).

Alignment Fluctuations Modeling

Goal: get a baseline for design of servos that satisfy requirements.
or: how far are we from requirements when we begin?

Tools: Flow diagram (next VG)
Matlab-Simulink dynamical modeling

Inputs to the flow diagram (borrowed from various sources)

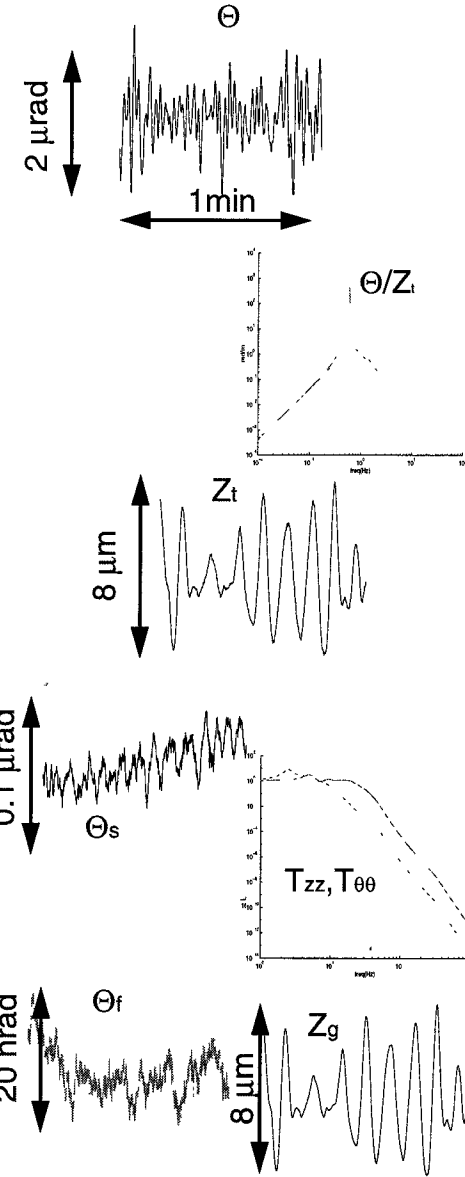
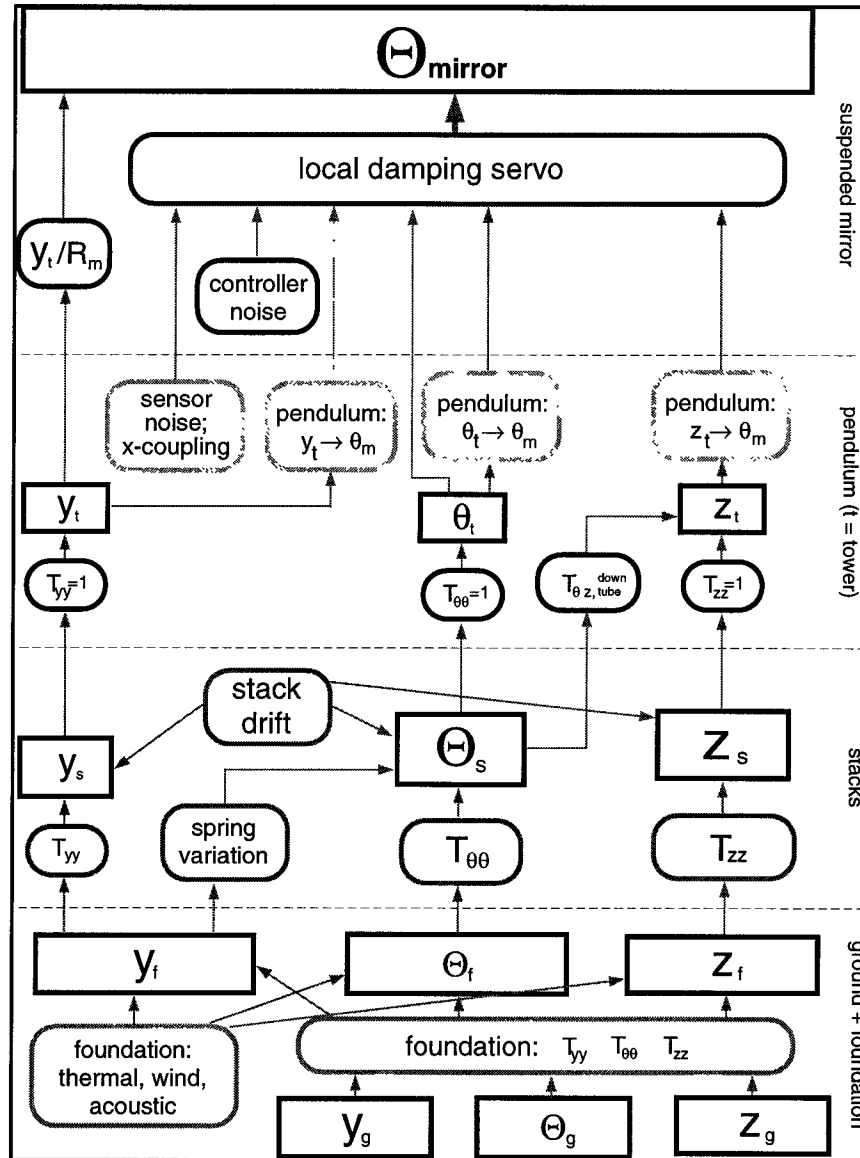
- ›› measured ground noise (A. Rohay)
- ›› modeled stack transfer functions (E. Ponslet, Hytec)
- ›› SUS DRR and PDR
- ›› etc...

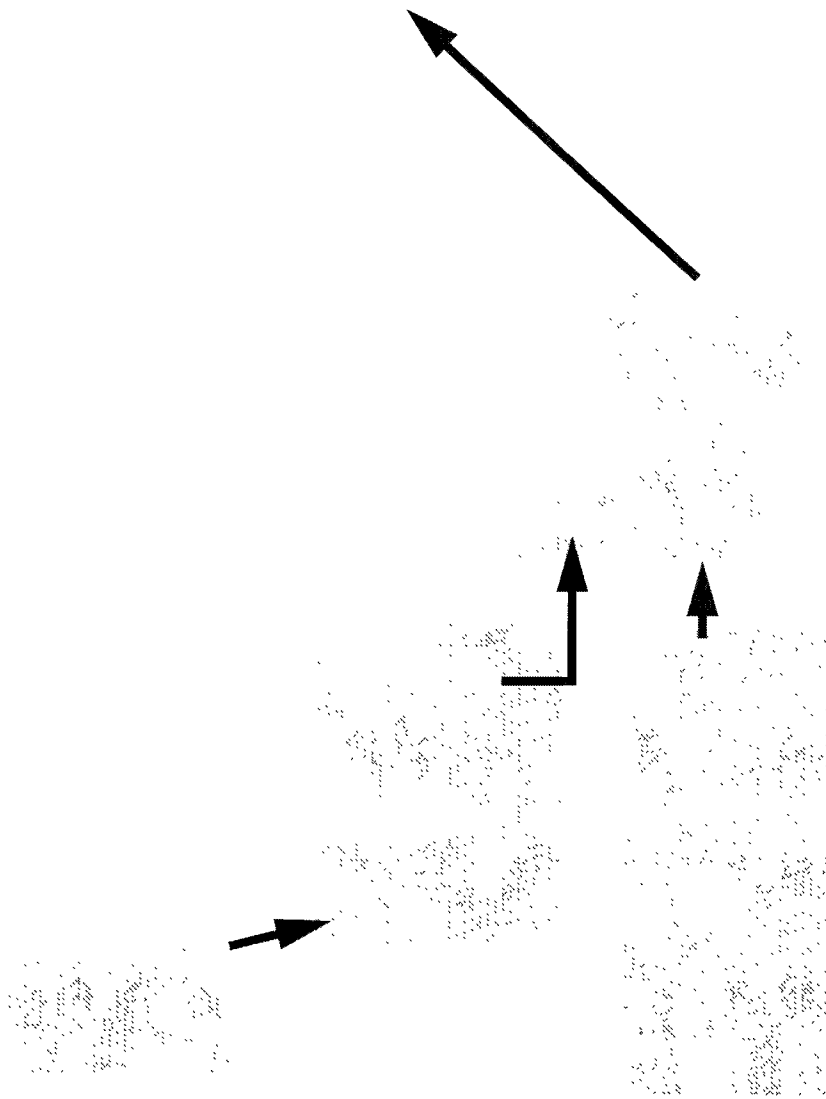
Requirements:

$5 \cdot 10^{-7}$ rad rms (A)

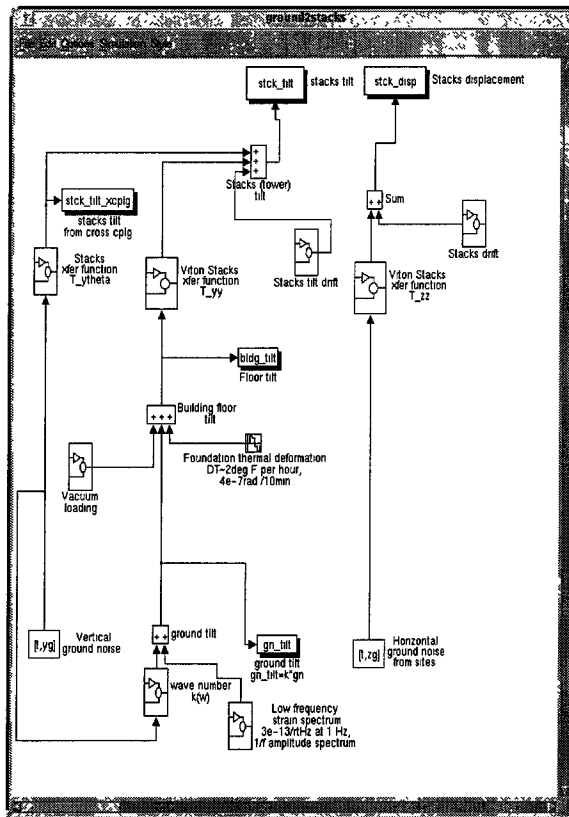
10^{-8} rad rms (D)

$< (\text{pend. thermal noise}) / (10 \cdot \text{off centering distance})$

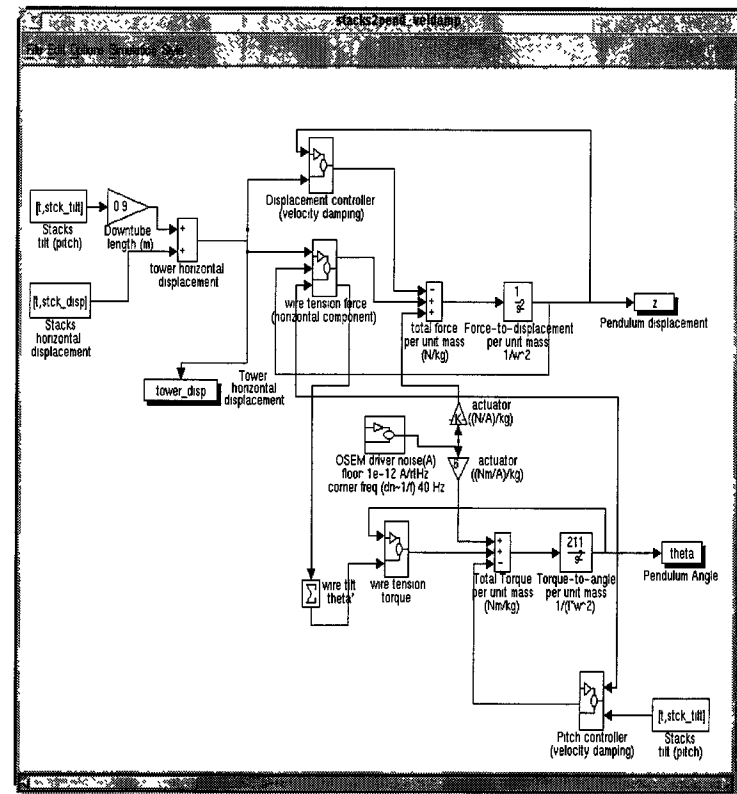




Matlab-Simulink model



ground to stacks



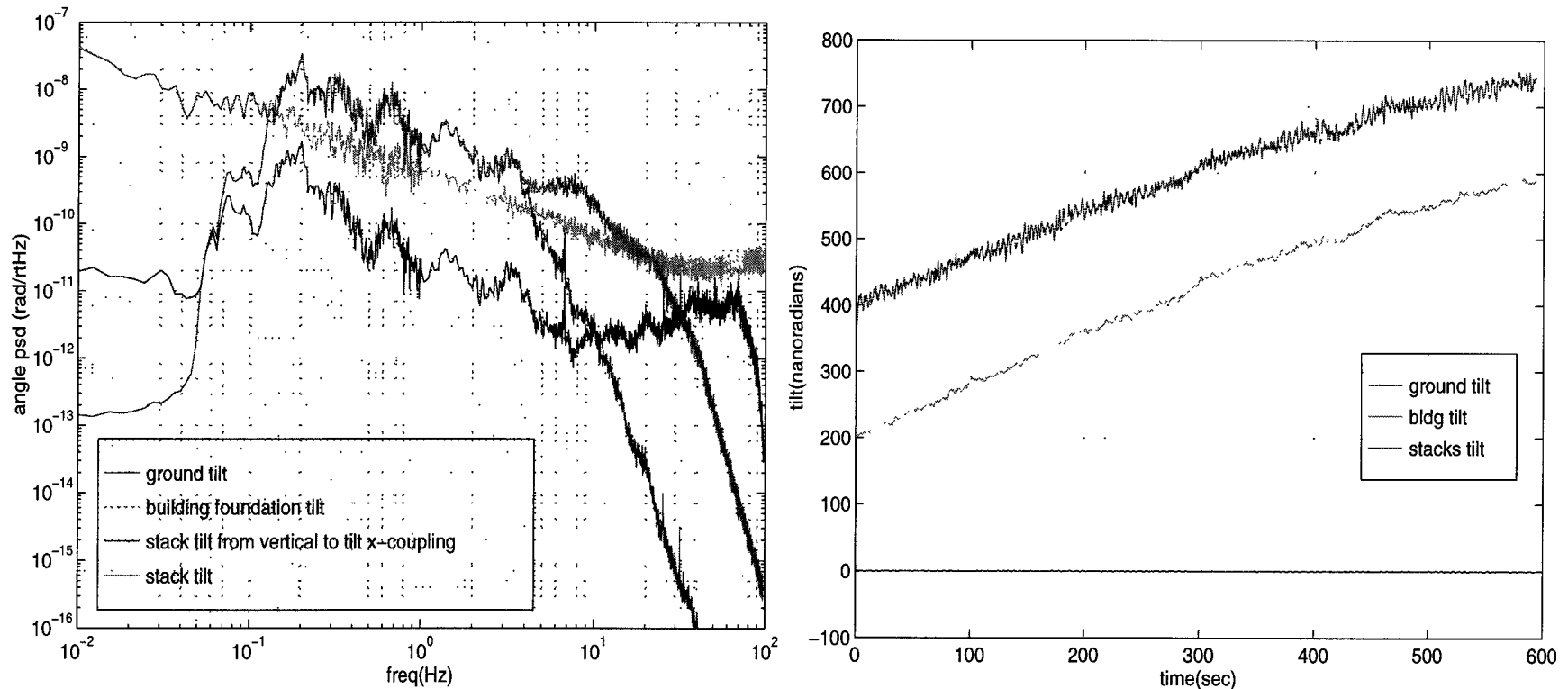
stacks to pendulum

Matlab model: relevant inputs

- ›› ground noise: A. Rohay measurements at the sites.
rms noise: ~2 microns at LA, ~0.5 micron at WA
rms due to microseismic peak
- ›› building tilts: air pressure fluctuations (*J.Geophys.Res.* **85** 3339, 1980) + vacuum loading
typical air pressure-induced rms tilts ~5 nanoradians (~0.1-1 sec)
- ›› drifts in building tilts due to temperature response of foundations (Parsons)
tilt drifts ~ 400 nanoradians in 10 minutes
- ›› stacks transfer functions: from E. Ponslet modeling (Hytec)
Different stack springs produce big differences, in rms and in spectra.
Stacks tilts x downtube length ~ stack displacements
- ›› pendulum equations: based in Seiji Kawamura T960040-00-D,
Pendulum pitch is excited by displacement of suspension point.

(FLUCTUATING)
AIR PRESSURE

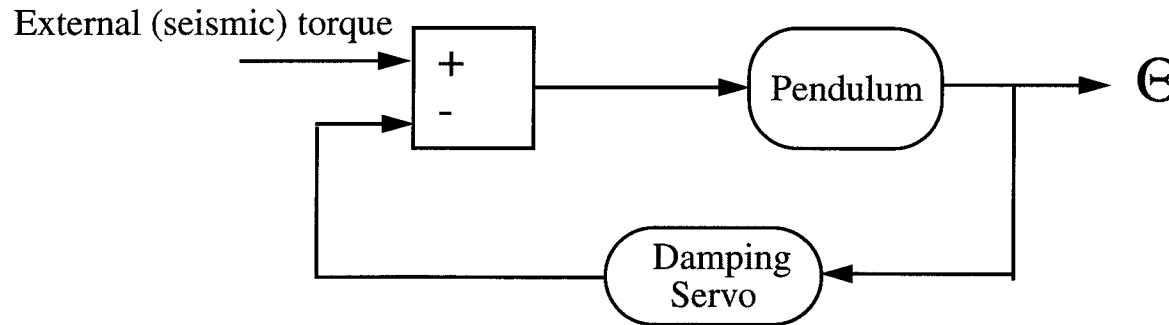
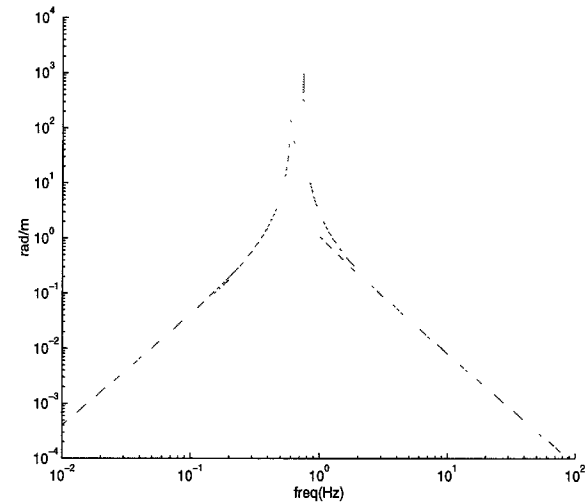
Ground to stacks: results with LA ground noise and viton spring stacks.



Tilts at different points between ground and top of stacks.

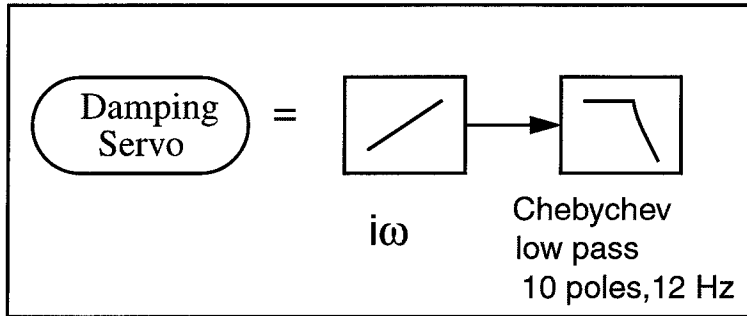
Stacks to pendulum: mechanical pendulum and servos.

Free and damped response to seismic input:



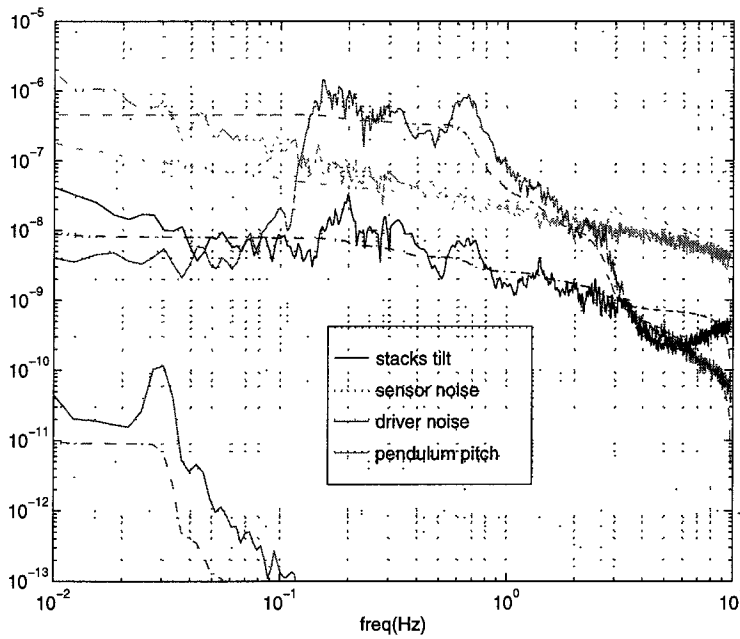
Servos I: Velocity damping servo.

Notice:



- Pendulum pitch rms is $> 10^{-7}$ rad for $t > 2$ sec.
- Sensor noise is larger than stack tilt.
- Summary:

Velocity damping servo	rad rms	rad pp
viton spring stacks (LA)	$4.4 \cdot 10^{-7}$	$3.1 \cdot 10^{-6}$
viton spring stacks (WA)	$9.0 \cdot 10^{-8}$	$6.4 \cdot 10^{-7}$
leaf spring stacks (LA)	$5.9 \cdot 10^{-7}$	$4.3 \cdot 10^{-6}$
leaf spring stacks (WA)	$1.1 \cdot 10^{-7}$	$8.2 \cdot 10^{-7}$

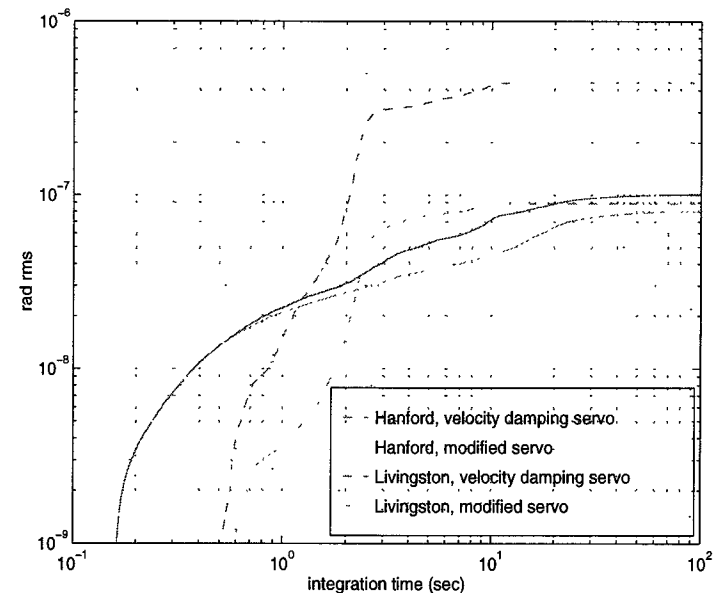
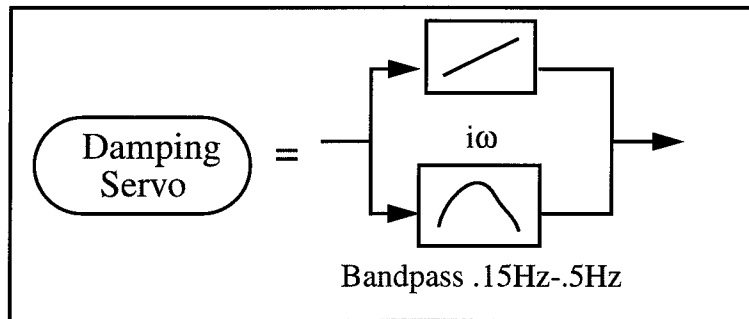


residual rms might be too large for length lock acquisition

← LA site, viton stacks

Servos II: “Modified” servo

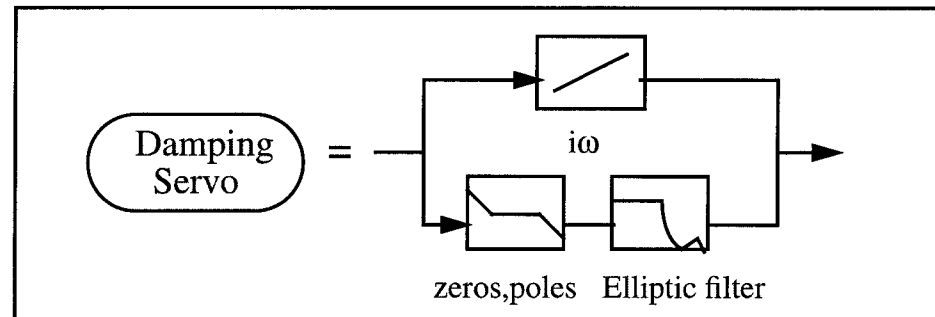
- If we use the suspension towers as tilt references, we might do better than just damping the resonances.
- Since this servo is to be used in acquisition mode, we do not need low spectral density in gw band: do not use low pass filters.
- Tilt reference is dominated by *sensor noise*.
- Residual pitch rms is $\sim 10^{-7}$ rad or smaller in all cases.



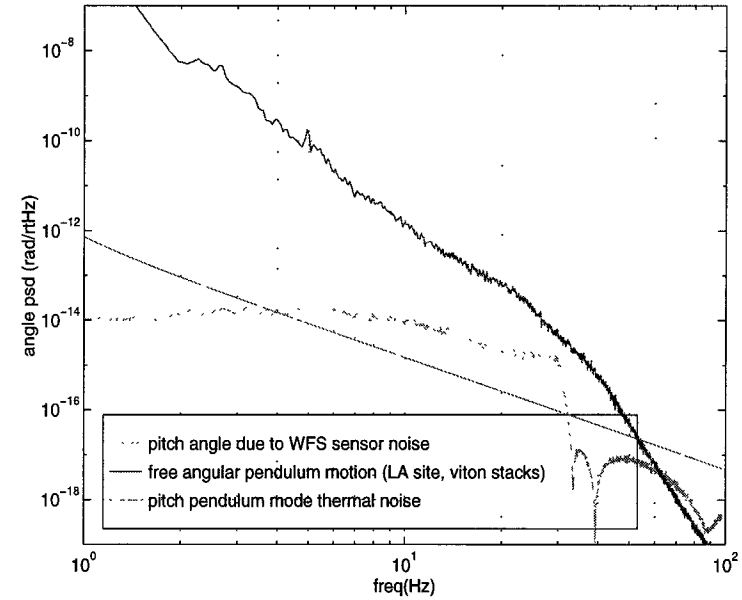
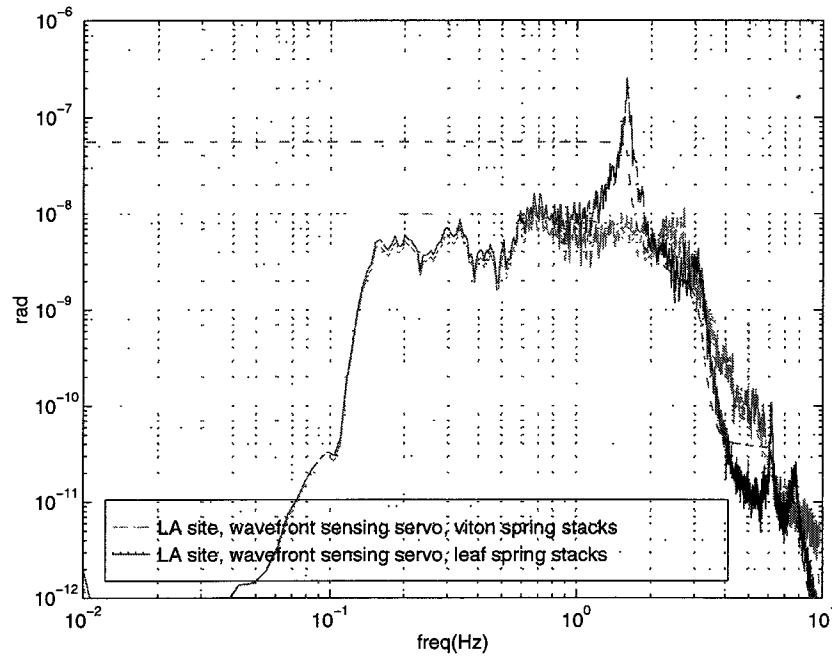
Servos III: WFS servos

- In detection mode, we need residual rms $<10^{-8}$ rad and low noise in gw band=> servo needs noise filtering.
- Angular reference is interferometric, from WFS (not local)=> stack tilts, OSEM sensor noise are not important.
- Servo might need customizing to the stack resonances.

Unity gain frequency	4.5 Hz
(In band) Loop response	2 poles at 0 Hz, 1 zero at 1.5 Hz
High frequency filtering	6th order elliptic, 1 dB passband ripple, 40 dB stopband attenuation, 30 Hz cut off frequency
Phase margin	45°
Gain margin	8 dB



Servos III: WFS servo (cont.)



WFS servo	rad rms	rad pp
viton spring stacks (LA)	$9.8 \cdot 10^{-9}$	$1.1 \cdot 10^{-7}$
viton spring stacks (WA)	$2.1 \cdot 10^{-7}$	$1.5 \cdot 10^{-6}$
leaf spring stacks (LA)	$5.4 \cdot 10^{-8}$	$4.0 \cdot 10^{-7}$
leaf spring stacks (WA)	$4.2 \cdot 10^{-9}$	$3.1 \cdot 10^{-8}$

Conclusions

›› **The requirements can be met (at least conceptually), both for acquisition and detection mode.**

›› We may need to “customize” servos to sites and/or stacks.

›› We need to:

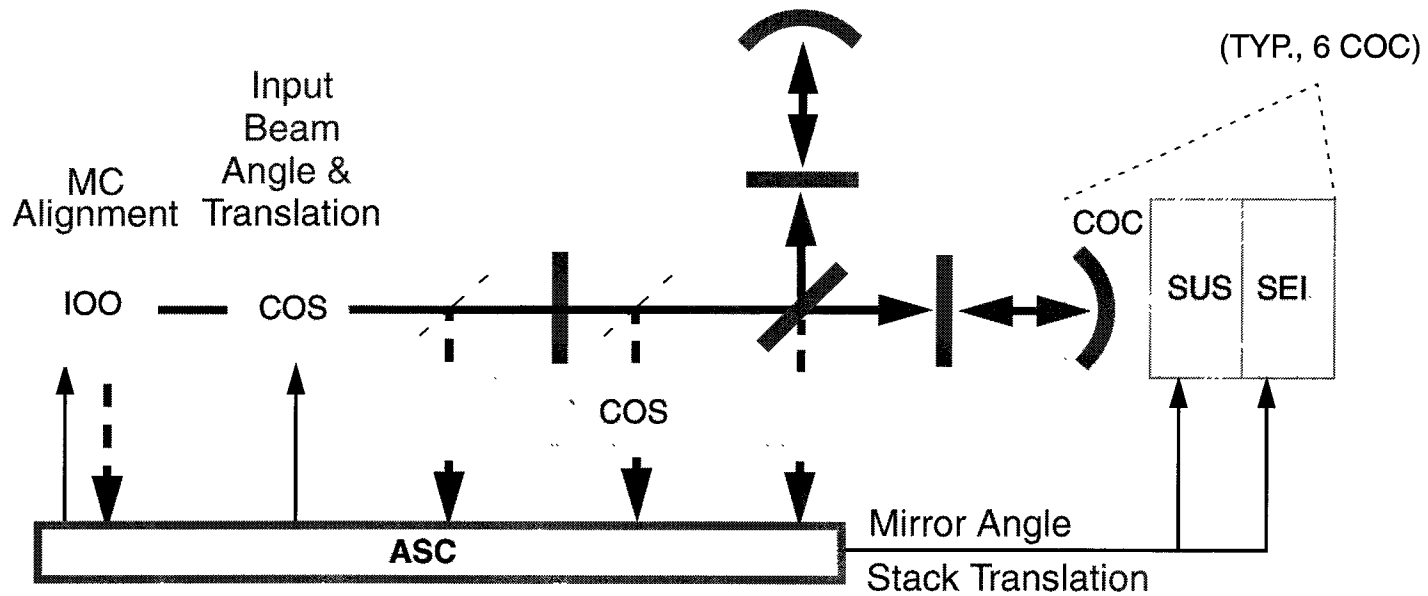
- have experimental model validation
- incorporate latest Hytec modeling results
- study remaining noise paths (mechanical and electronic cross couplings, etc.)
- have a noise model for YAW
- have a multiple input, multiple output model for WFS servo
- use length locking servos for displacement controllers

but we don't foresee surprises (!)...

ASC DIAGNOSTICS

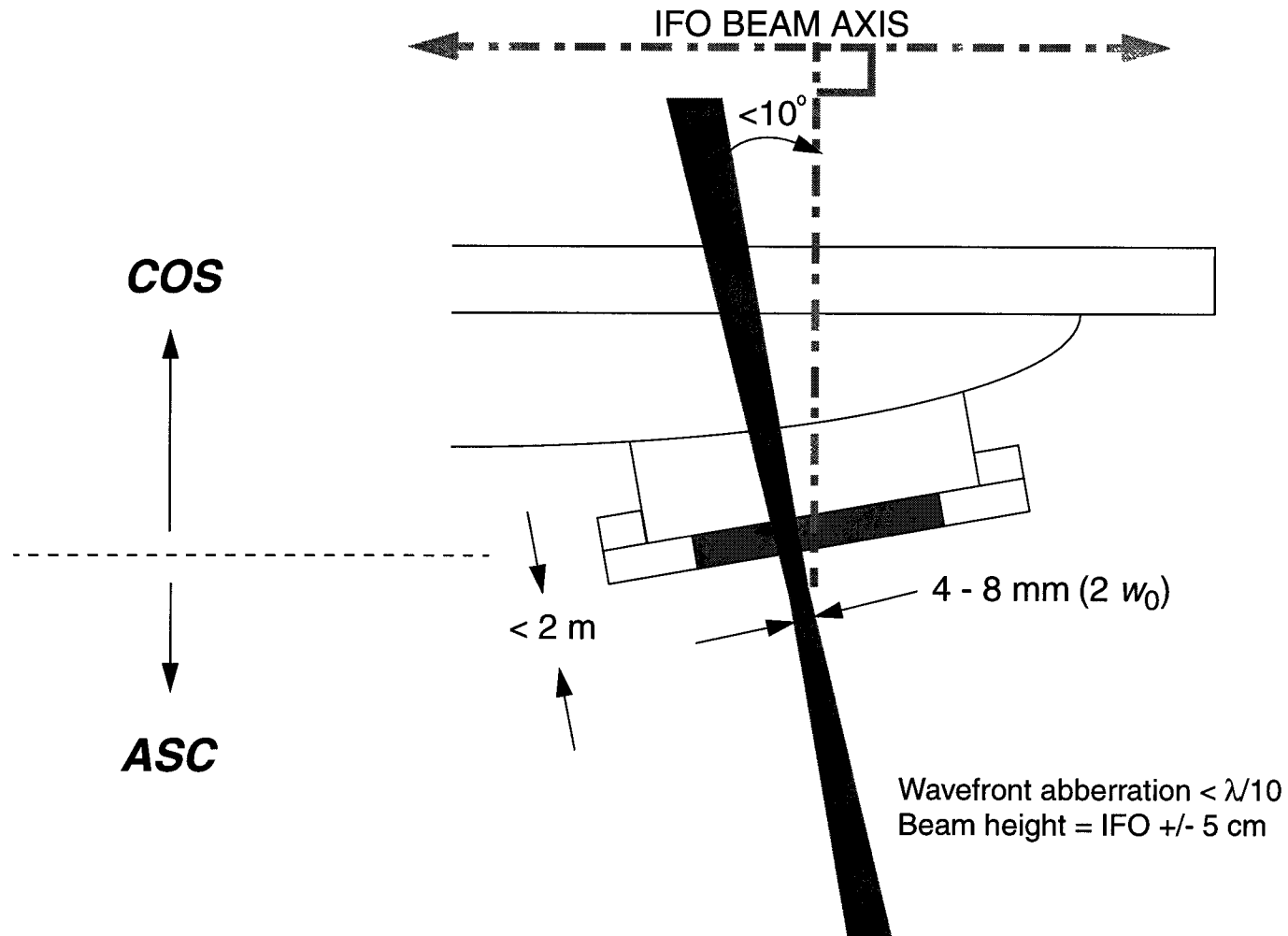
- **Alternate control sensing & feedback**
 - optical levers for some DOF in Detection mode
 - alternate WFS sensors/matrix elements
 - CM feedback to mirrors vs. input beam
- **Nonstandard optical configurations**
 - want WFS operable for short recycled Michelson (for ASC alignment procedure)
 - other variants for interferometer diagnostics (single cavity, etc.); some w/out WFS
- **Mode matching readout**
 - quasi-static spatial mode decomposition of reflected & dark port patterns
 - use controlled optic movements to resolve phase ambiguity
- **WFS calibration & matrix diagonalization**
 - similar to beam centering procedure

INTERFACES: CONTROL SIGNAL

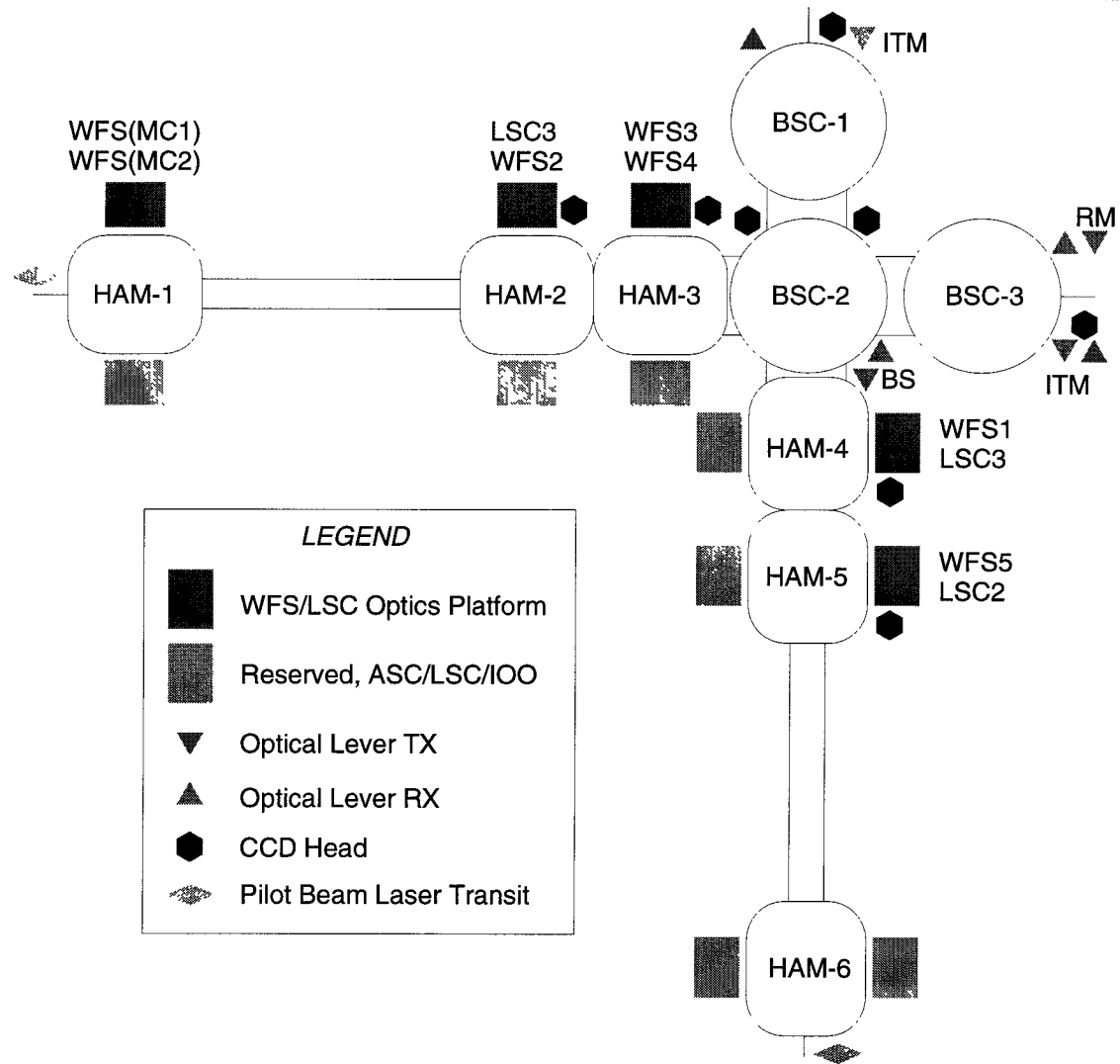


ASC SIGNAL FLOW

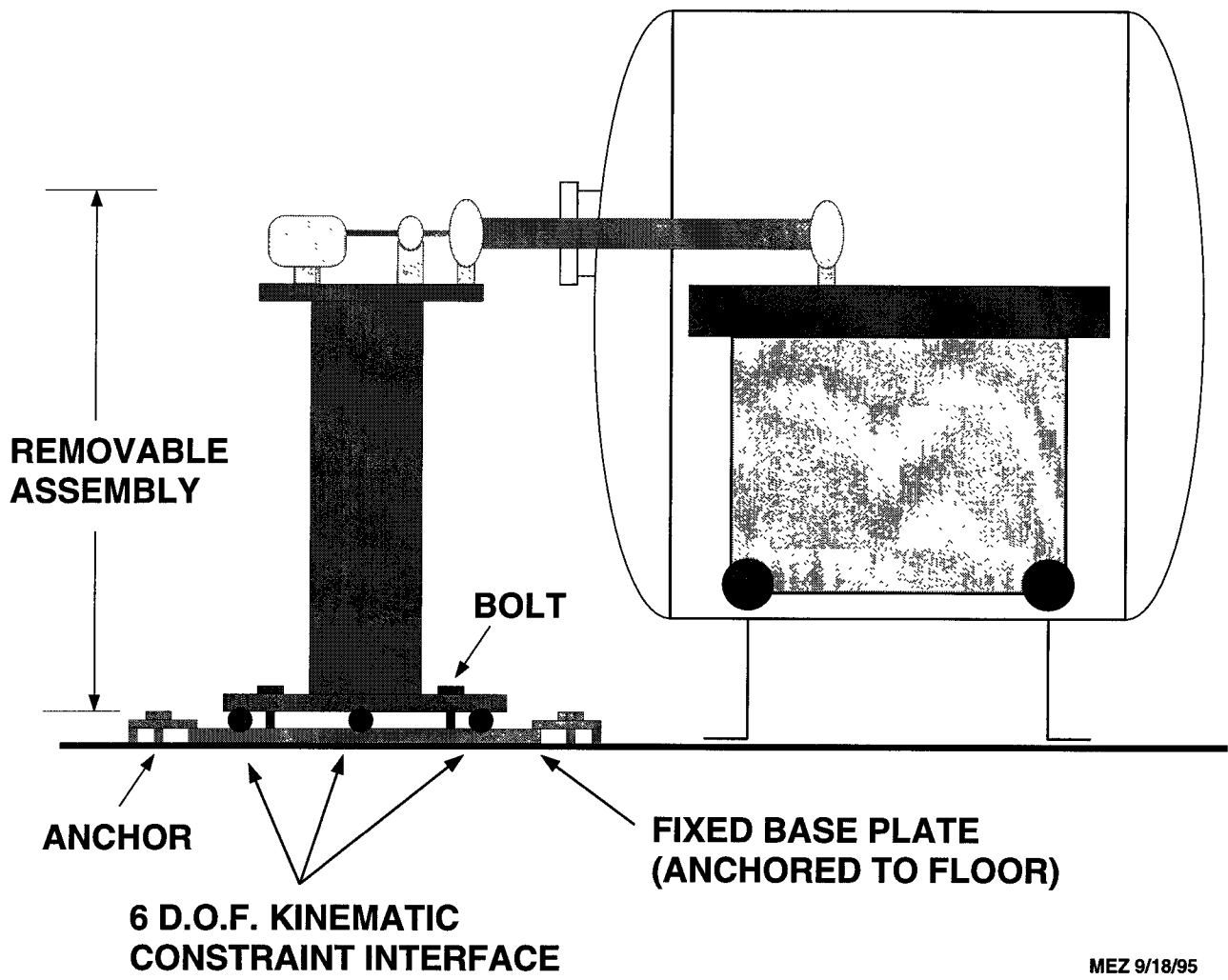
INTERFACES: COS OPTICAL (PROPOSED)



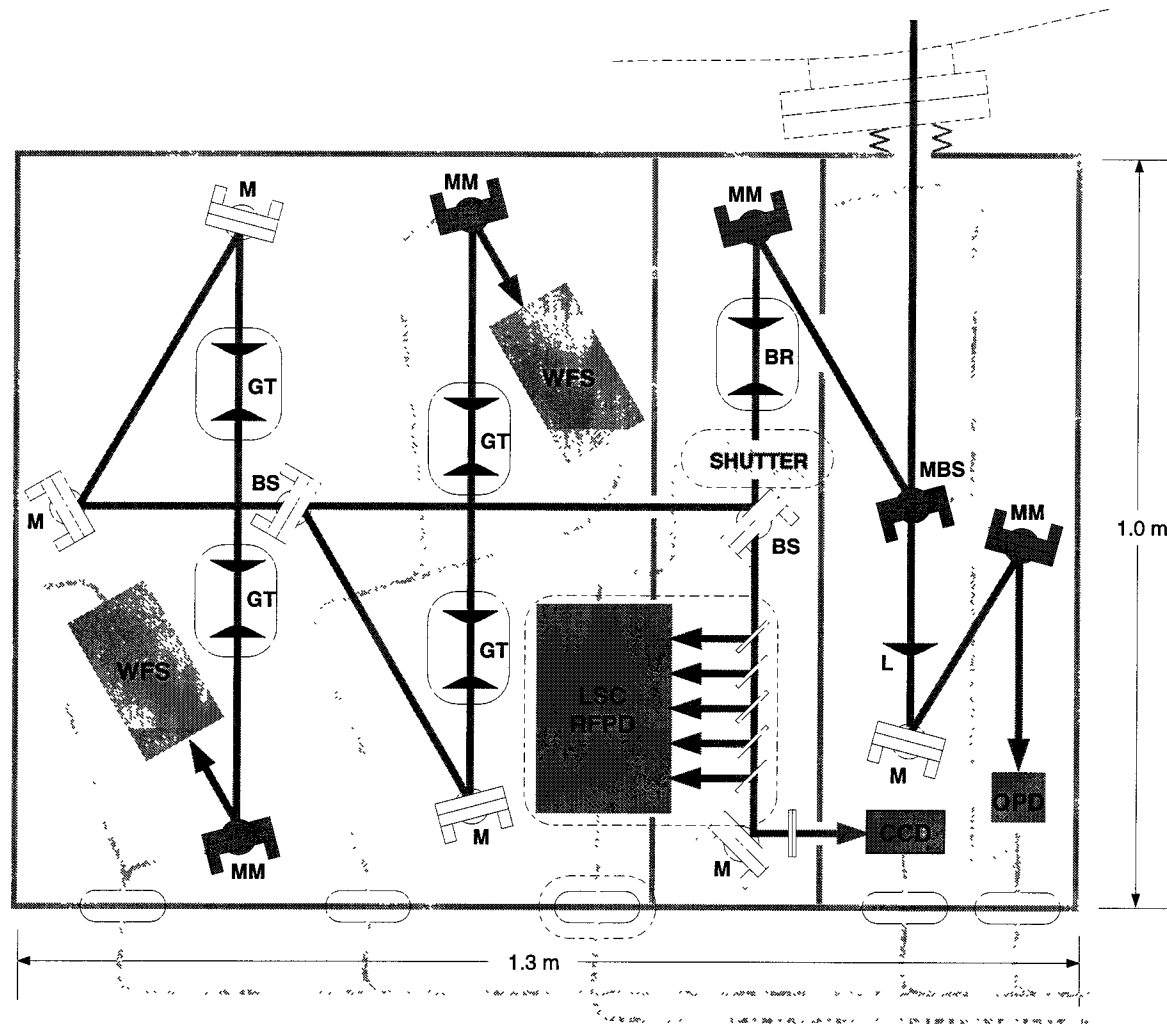
INTERFACES: FACILITY/VE MECHANICAL



INTERFACES: FACILITY/VE MECHANICAL (CONT'D)



INTERFACES: LSC OPTICAL/MECHANICAL



TOP OPEN ISSUES FOR PRELIMINARY DESIGN PHASE

- Control sensor choice for Acquisition mode
- Stack yaw (“corkscrew”) drift
- WFS optical “plant” frequency response
- *Real* Acquisition Alignment tolerance for length lock