

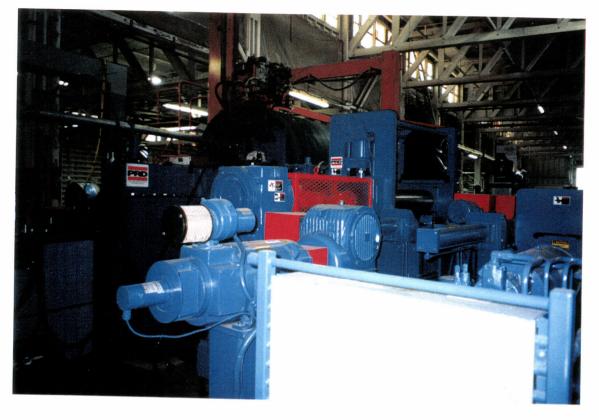
G960169- 01 - O-P

45- The control panel to the spiral mill.

08/16/96

46- The spiral mill from the other side.

G960169- 02 - O-P





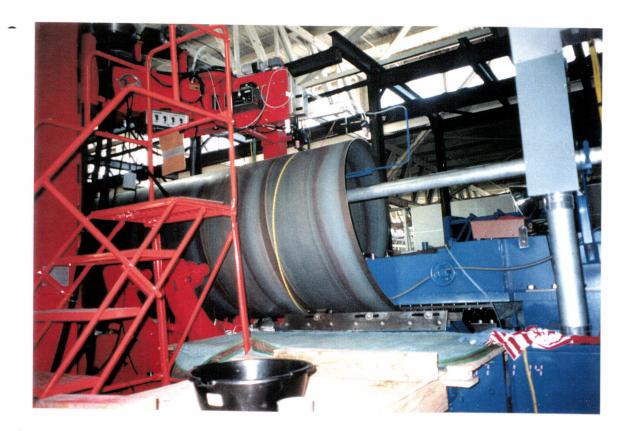
G960169-03 - O-PV

47- Forming the coil material into the spiral.

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G960169-04 - O-PY

48- A view from the other side.



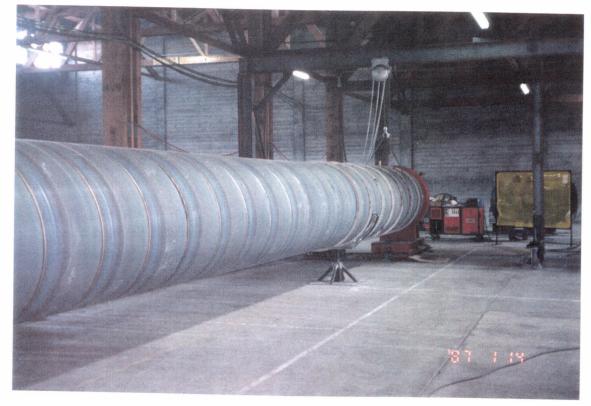


G960169-05-0-P

49- Where the spiral tube is cut while still moving down the mill.

08/16/96

50- Mounting the beam tube on the machine where it will be expanded, and uniformly cut for welding. G960169-06 - O-PV





G960169-07-O-P

51- Close up view of the beam tube after being expanded and cut.

08/16/96

G960169-08-0-PV

52- A typical bellow expansion joint for the beam tubes.





G960169-09-O-P

53- Leak test coffins.

G960169- 10 - O-P

54- Excavation at the corner station.



08/23/96



G960169-11 - O-P

55- A view of the corner station with the field offices in the background

08/23/96

G960169-12-0-P

56- Another view of the corner station, looking down the SW arm.





G960169-13 - OP

57- A view of the water trucks doing their part in dust control!

08/23/96

G960169-14 - OP

58- Fill for the overpass ramp is being compacted some more.





G960169-15 - OP

59- Grubbing for chiller pads at the corner station.

60- Overlooking the corner station and field offices from the NW arm overpass ramp. G960169- 60- O-P



08/29/96



G960169-17 - O-P

61- Another view from "the hill".

08/29/96

G960169- \8 - O-P

62- CB & I crew set up at the NW mid station.





G960169- \9 - O₽

08/29/96

63- CB & I welding activities preparing for the beam tube placement.

64- At Acme Pre cast yard - Otto is verifying the squareness of the enclosures before being accepted. **G960169-20 - O-P**

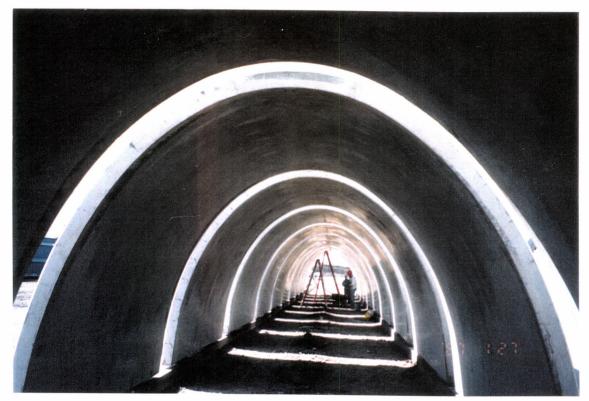




G960169-21-0-P

65-66 Close up of the equipment being used for the verification of the Beam Tube Enclosures. G960169-22-U-P





G960169-23 - U-P

08/30/96

67- An inside view of the Type 'C' enclosures at the Pre cast yard - The workers are doing remedial work.

G960169-24 - O-P

68- Pouring beam tube enclosures at the Pre cast yard.





G960169-25-0-P

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69- The top of the BTE, prior to finishing the domed top.

09/07/96

G960169-26 - O-P

70- Doming the top of the BTE.





G960169-27-0-P

71- Another view of the domed tops of the Type 'C' enclosures.

09/07/96

G960169-28 - OP

72- BTE's staged at the pre cast yard.





G960169- 29- OP

73-74 An overview of the BTE's.

G960169-30 - CLP





G960169-31 - O-P

75

An overview of the BTE's.