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# Mechanical Loss in Silica and Silica/Alumina Coatings

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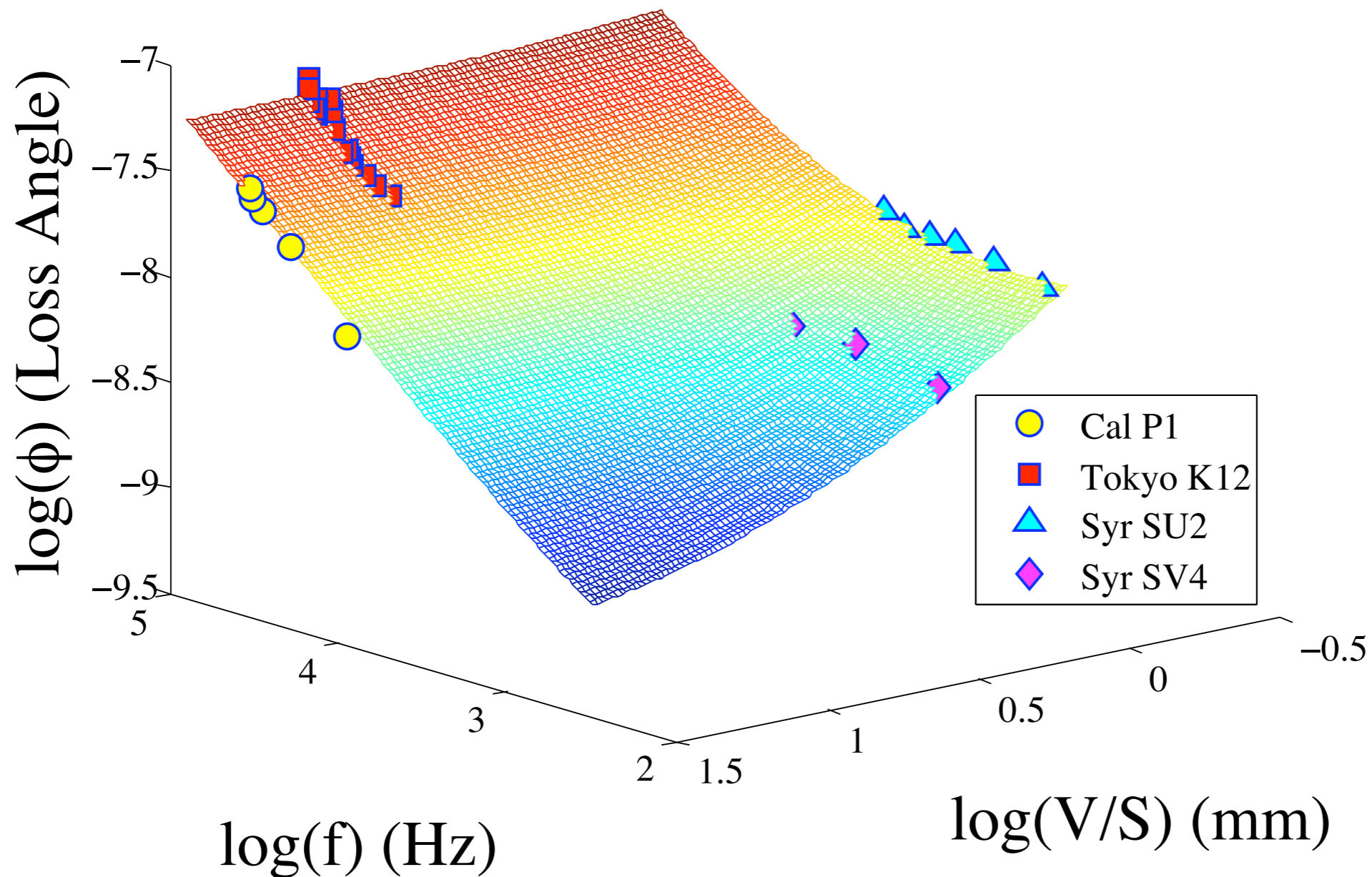
# *The Experiment*

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- Silica is the LIGO low-index coating material.
  - Excellent optical properties.
  - Low Mechanical Loss that is well understood for *bulk* samples.
- Determining the loss in silica coatings allows:
  - Separation of mechanical losses of the materials in a composite coating
  - Optimization of the silica/tantala (doped) coatings
  - Test if the loss model for the *bulk* applies to thin films
- Measured a 1 micron silica coating
  - Annealed at 600 C by the coater (CSIRO)
  - Annealed by HWS at 800 C, 1025 C (Suprasil stress temp) , and 1150 C (Suprasil anneal temp).
  - Checked vs silica loss model and other results
- Measured a Silica/Alumina coating
  - Used the silica loss to extract the alumina loss.
  - Measured coating change with annealing temperature.

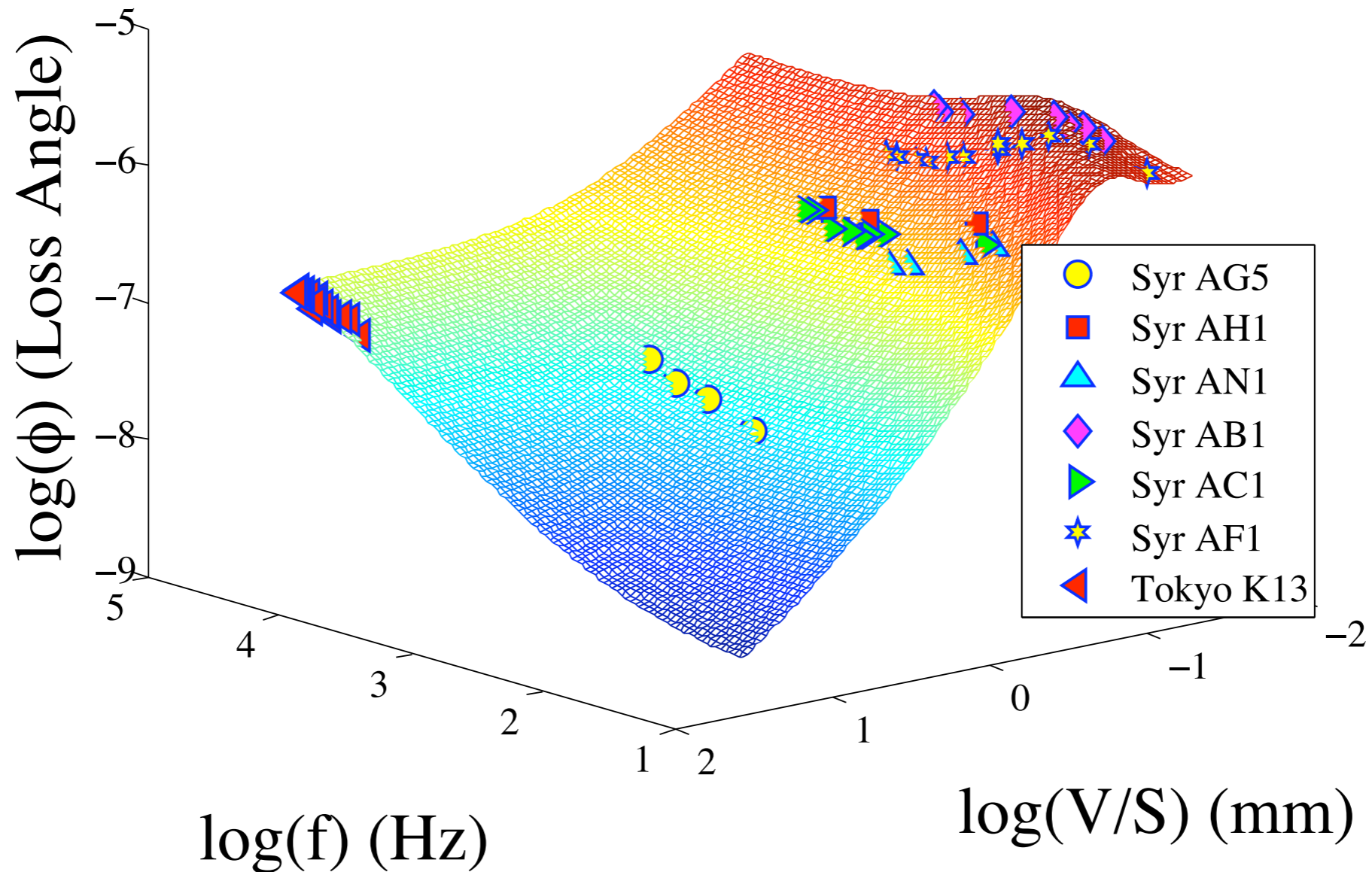
# Fused Silica Loss Model

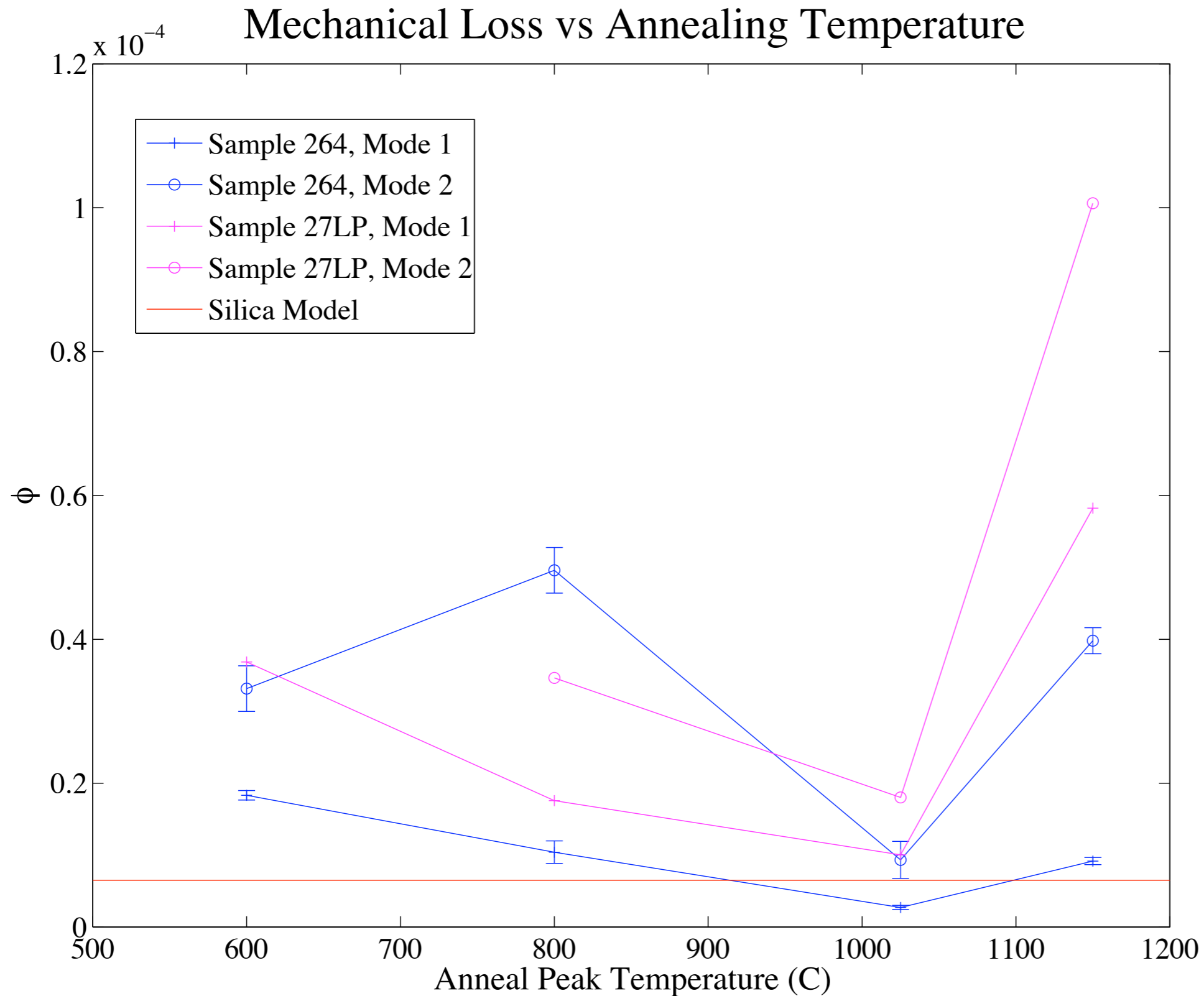
$$\phi = (6.52e-09 \text{ S/V } f^0 + 7.64e-12 f^{0.77} + 1 \phi_{\text{th}})$$

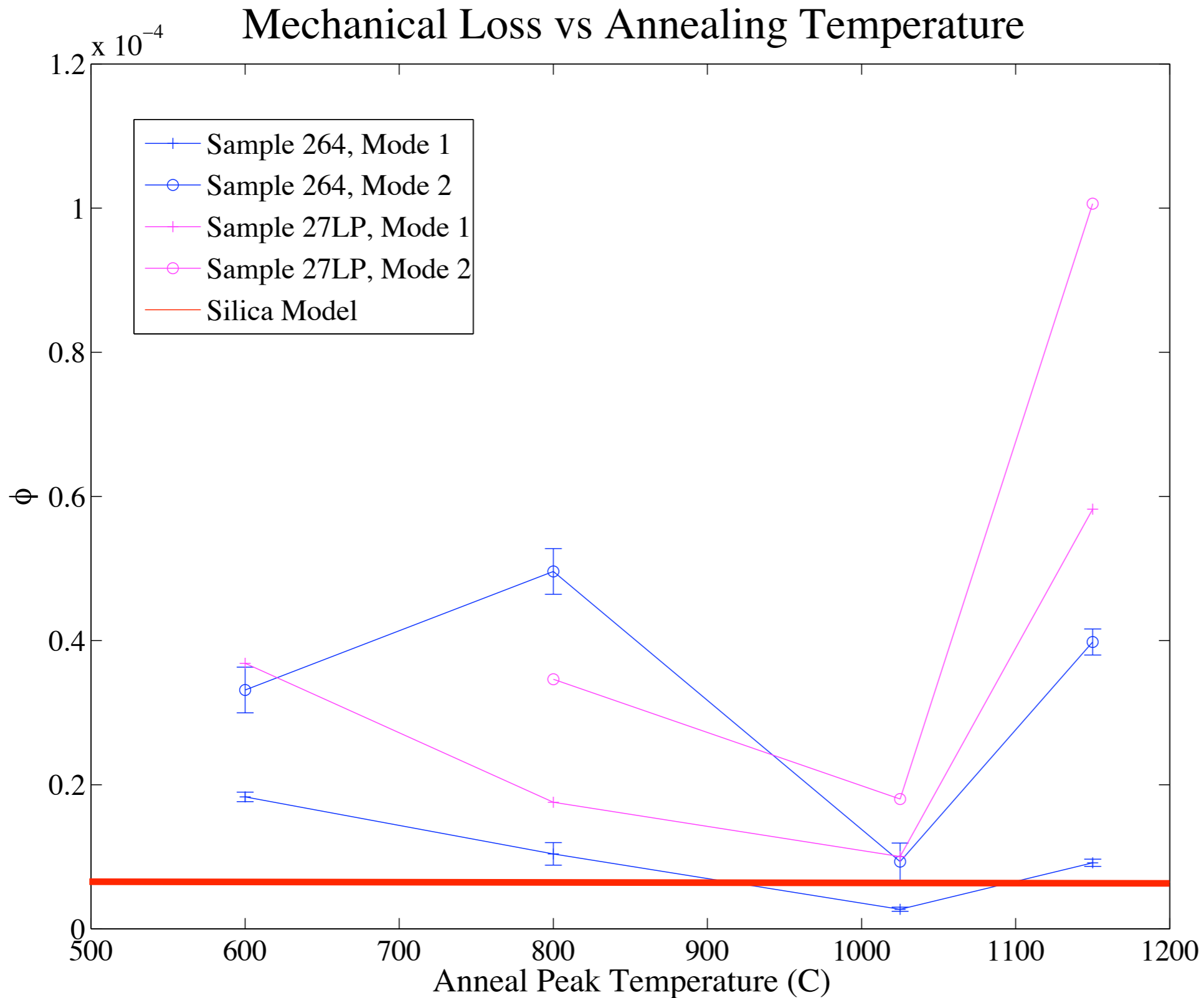


# Fused Silica Loss Model

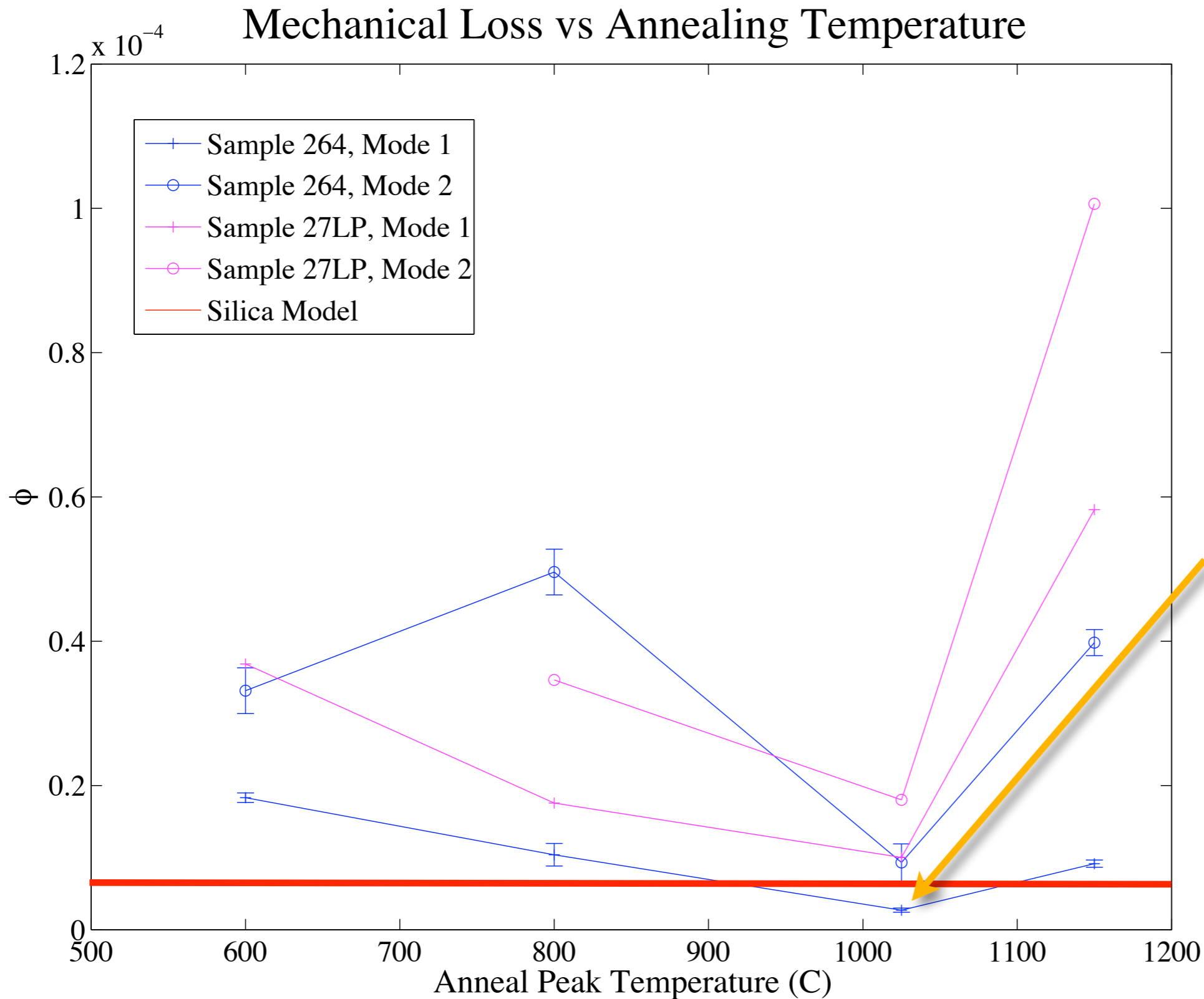
$$\phi = (1.21e-08 \text{ S/V } f^0 + 1.18e-11 f^{0.77} + 0.614 \phi_{\text{th}})$$







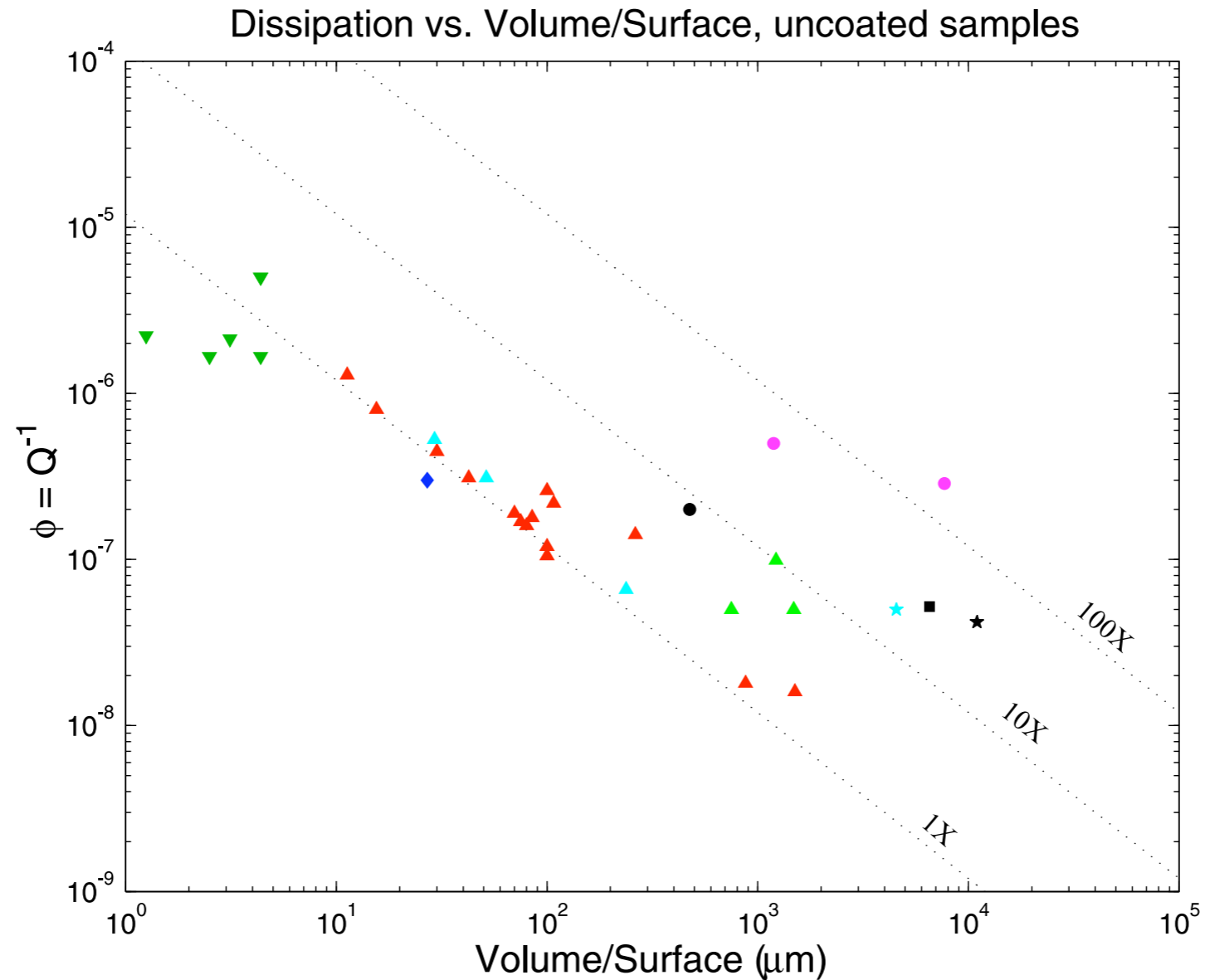
# Fused Silica Coating Loss



$\phi = 2.7 \times 10^{-6}$   
 Does this sample violate the silica model?



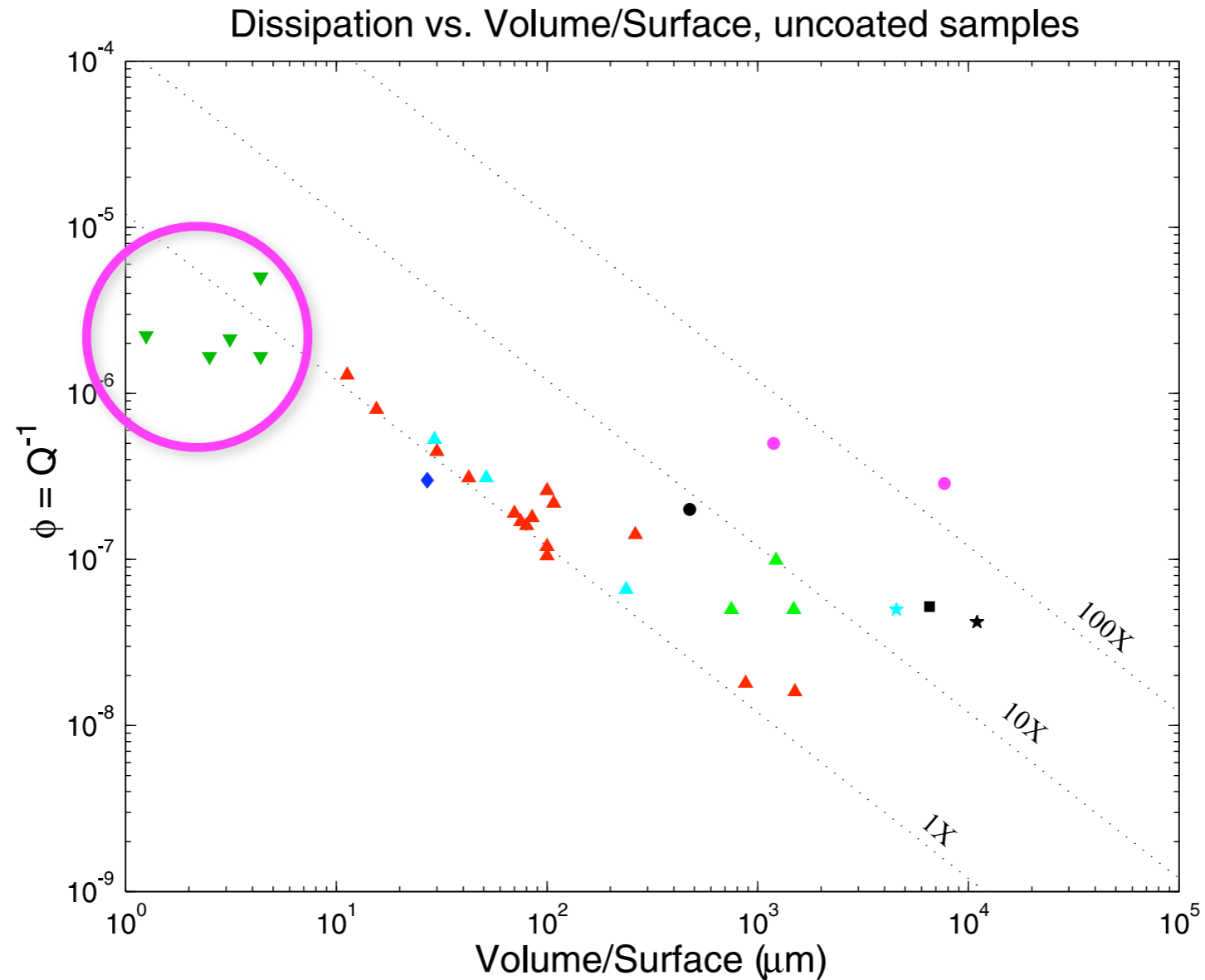
# Fused Silica Surface Loss



- ▲ flame-drawn fibers -- (Cagnoli, Gretarsson, Harry, Penn, Schiller)
- ▲ extruded fibers -- (Gretarsson, Harry, Penn)
- ▲ HF-etched fibers -- (Gretarsson, Shiller)
- ★ chemically treated cylinder -- (Lunin)
- Microscope slide, commercial polish -- (Harry)
- block, commercial polish -- (Startin)
- ★ cylinder, commercial polish -- (Cagnoli)
- disk, superpolished -- (Harry)
- ◆ RF oven-drawn fiber -- (Rowan)
- ▼  $\text{CO}_2$  laser drawn cantilever beam -- (Gorodetski)

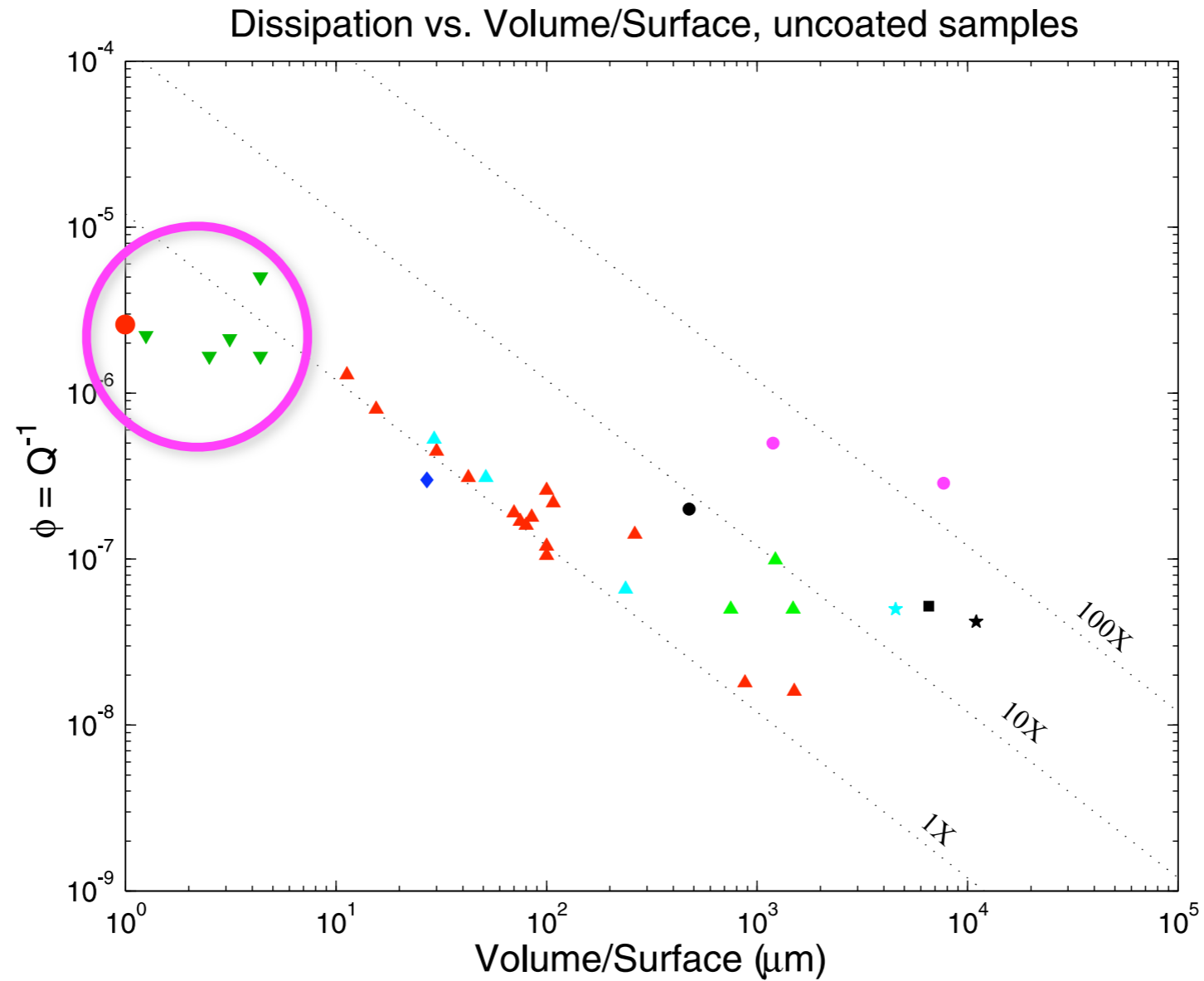


# Fused Silica Surface Loss



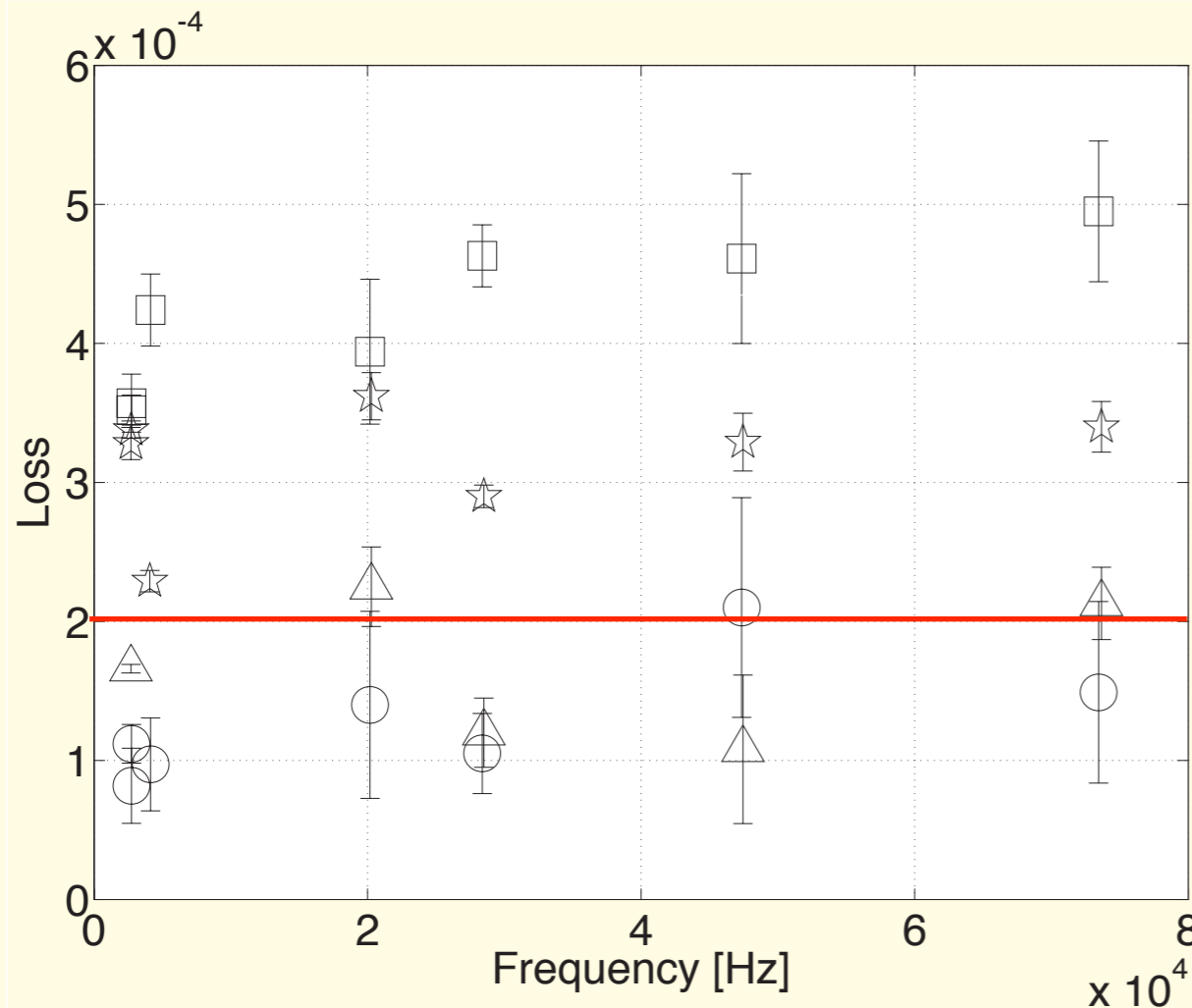
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# Fused Silica Surface Loss

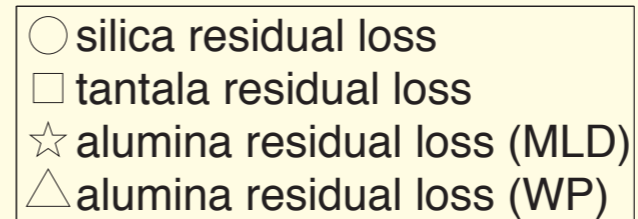


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- Silica/Alumina Coating:
  - Choice of two low-index, low-mechanical loss materials
  - Additional  $\approx 3x$  layers required for high reflectivity coating
  - Total loss could be lower if material losses sufficiently low
  - Both Materials may be annealed at high temperature.
  - Difference in CTE causes coating breakdown when annealing above 600 C.
- Loss Measurements
  - From vendor:  $\phi = 6 \times 10^{-4}$
  - Annealed at 400 C:  $\phi_{400^\circ\text{C}} = 2.7 \times 10^{-4}$
  - Annealed at 600 C:  $\phi_{600^\circ\text{C}} = 1.7 \times 10^{-4}$
  - Silica coating after 600 C anneal:  $\phi_{\text{Silica}} = 1.7 \times 10^{-5}$
  - $(Y s)_{\text{total}}\phi_{\text{total}} = (Y s)_{\text{silica}}\phi_{\text{silica}} + (Y s)_{\text{alumina}}\phi_{\text{alumina}}$
  - Calculated Alumina Loss  $\phi_{\text{Alumina}} = 2.0 \times 10^{-4}$



D.R.M. Crooks, et al.,  
 Class. Quantum Grav. 23 (2006)  
 4953-4965



**Figure 4.** Residual losses for  $\text{SiO}_2$  ( $\phi_{\text{SiO}_2}$ ),  $\text{Ta}_2\text{O}_5$  ( $\phi_{\text{Ta}_2\text{O}_5}$ ) and  $\text{Al}_2\text{O}_3$  ( $\phi_{\text{Al}_2\text{O}_3}$ ) as a function of frequency. Note that for the  $\text{Al}_2\text{O}_3$ , losses are quoted for both the sample obtained from MLD and that obtained from Wave Precision.

- Calculated Alumina Loss  $\phi_{\text{Alumina}} = 2.0 \times 10^{-4}$

# ***New Directions***

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- Additional tests of silica with coating thickness
- Explore doping of small atoms (boron) into Alumina to lower CTE. Preserve coating at higher anneal T.