



HAM Seismic Attenuation System for LIGO and ad-LIGO

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HAM SAS BASIC CHARACTERISTICS

- Simplest possible seismic attenuation system.
- One single stage of passive attenuation
- Broadband attenuation performance ~60 dB
- Satisfying OMC requirements in present LIGO and Adv-LIGO seismic isolation requirements for all HAM chambers
- Earthquake immunity (1 cm excursion)
- Tidal correction and $\ll \mu\text{rad}$ dynamic alignment
- Thermal stability

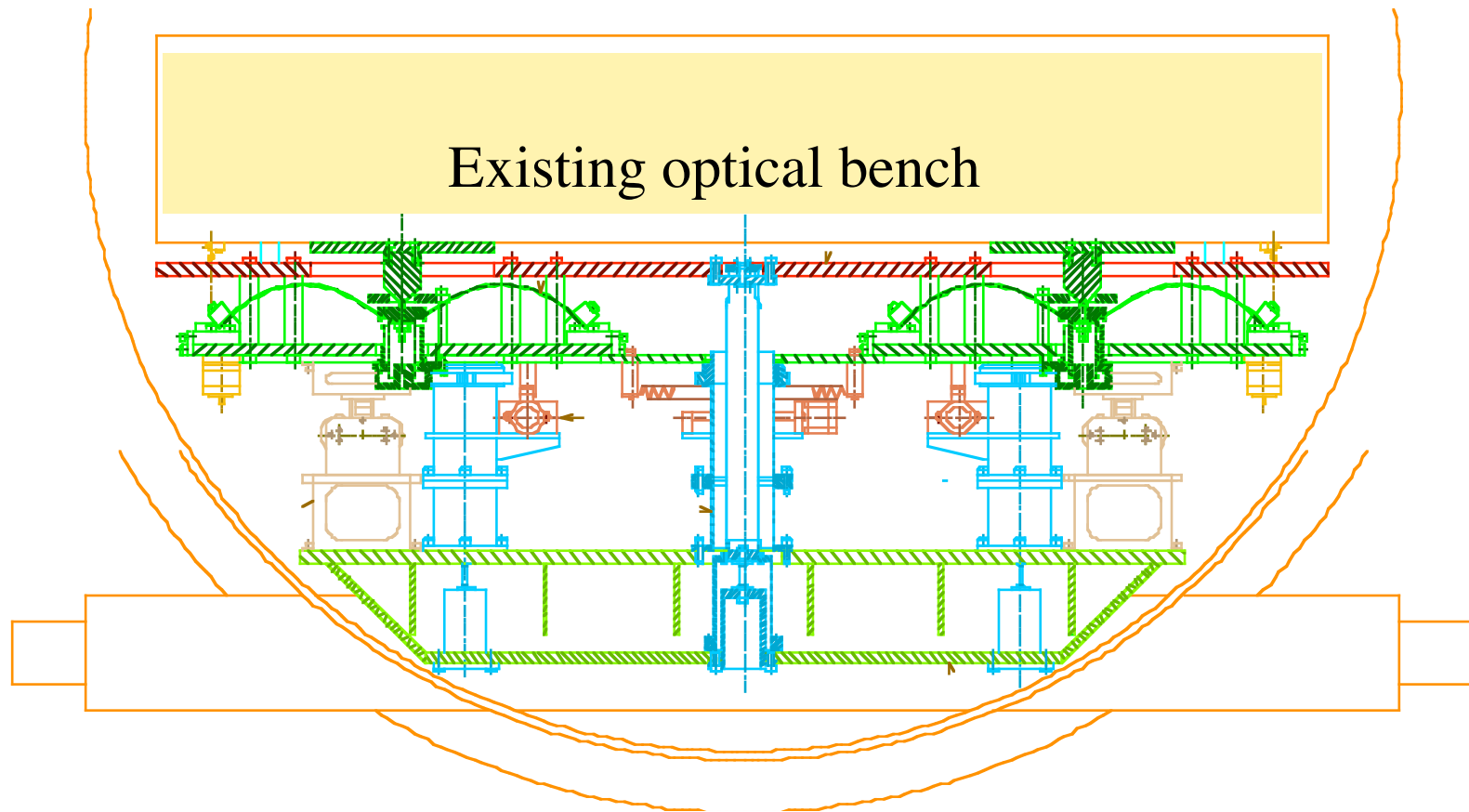


HAM SAS BASIC CHARACTERISTICS

- **As inexpensive as possible**
 - $\sim 1/3$ of active baseline adv-LIGO SEI cost
 - less control complexity
 - Can replace stacks without replacing present optical tables
- Upgradeable to active attenuation as reserve of attenuation power
- HAM SAS technology is homologous to the multiple pendulum suspension's forming
 - more homogeneous seismic attenuation and mirror suspension system
- Can be implemented in either HAMs and BSCs



HAM implementation



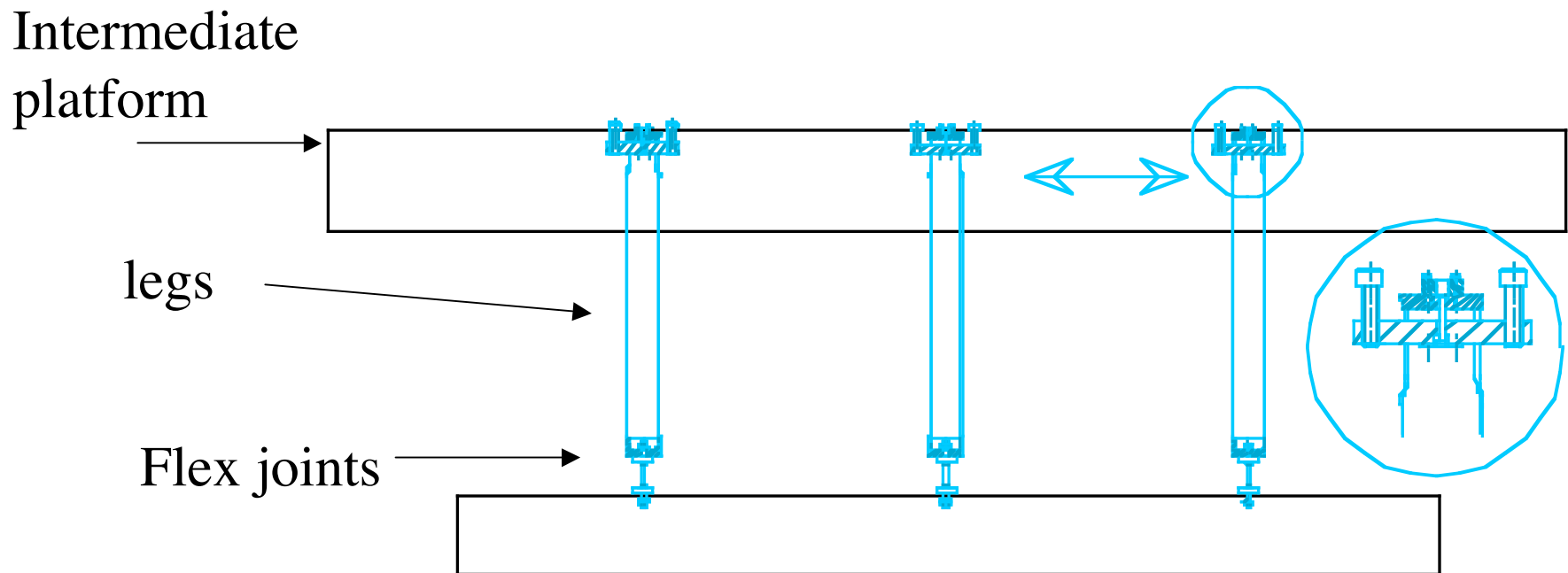


The three components of HAM-SAS

- **Horizontal attenuation**
Inverted pendula
- **Vertical attenuation**
GAS springs
- **Positioning/pointing**
LVDT and actuators



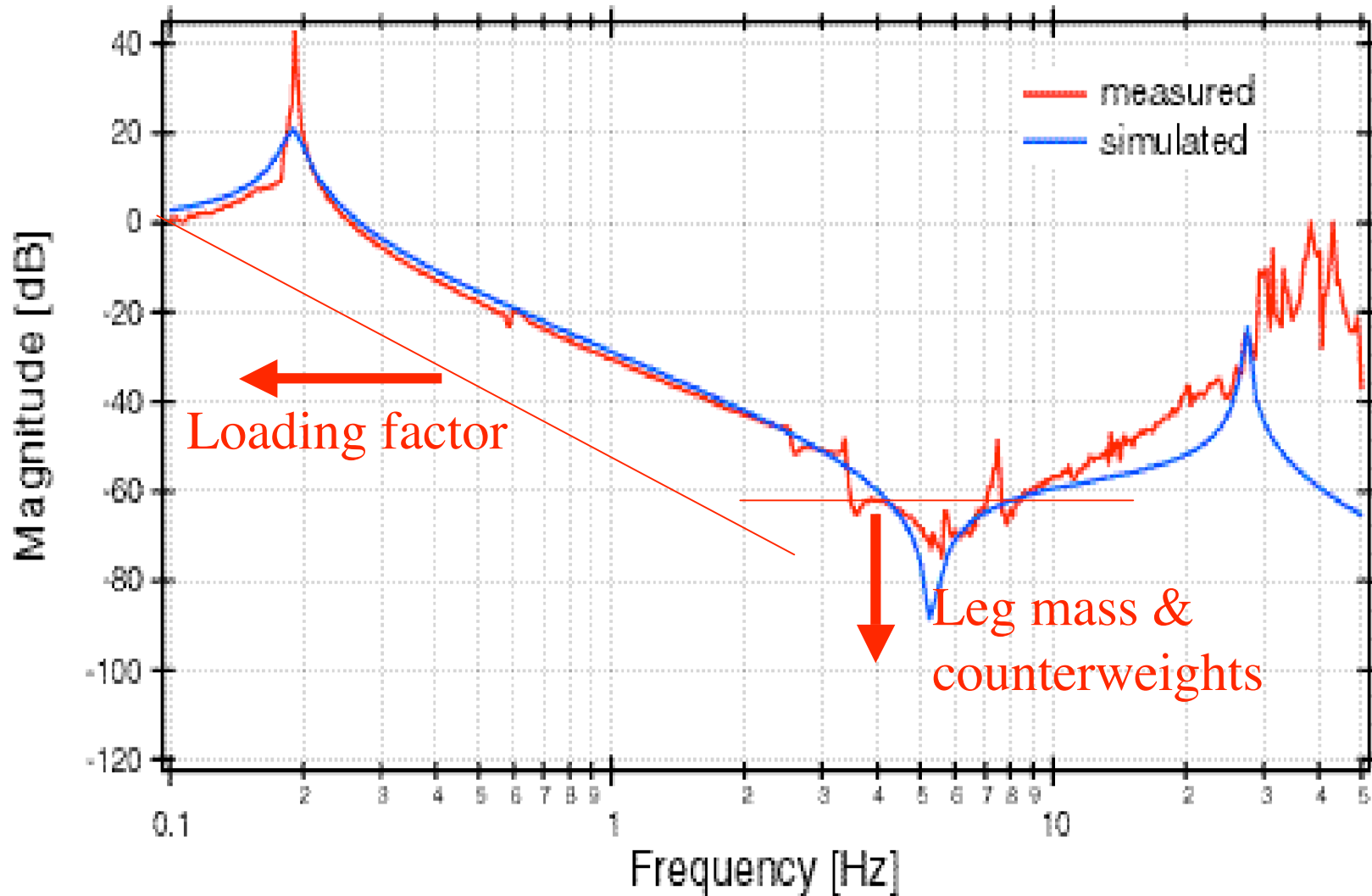
Horizontal direction, x, y, phi the IPs





Typical IP

Horizontal performance





Shaker shaking tower



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LIGO-G050405-00-R

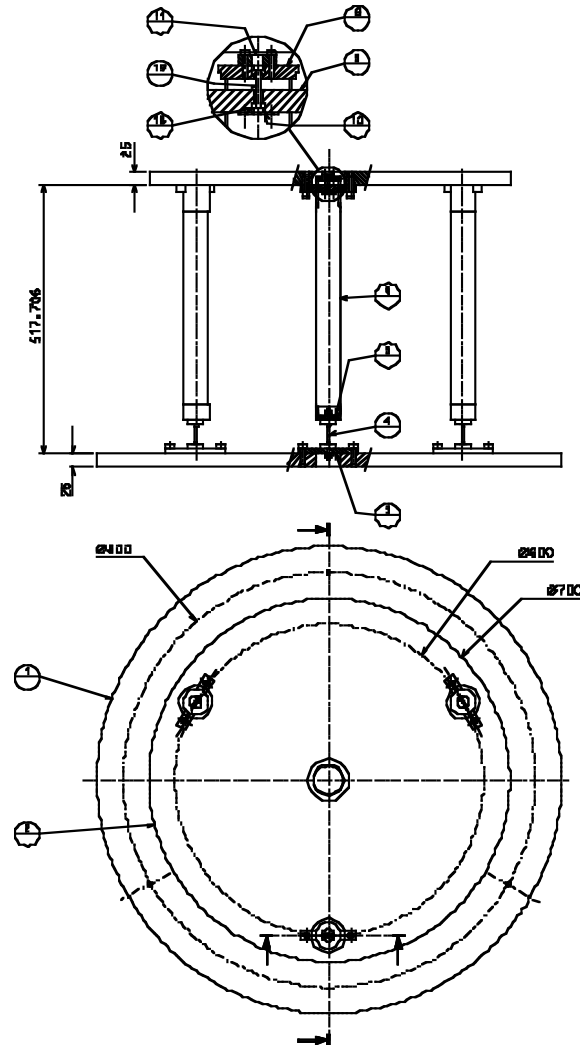


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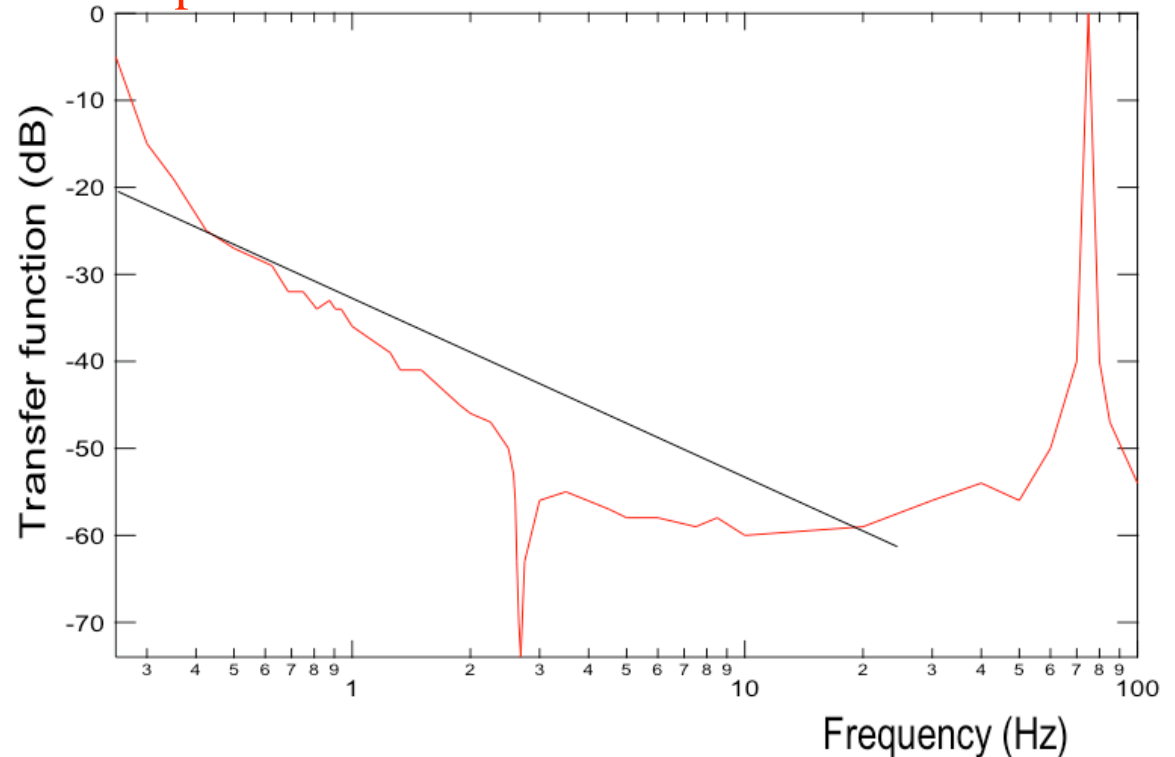
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HAM IP prototype tests



- Preliminary test results
- 60 dB achieved **without CounterWeight**
- 1/8 payload (8 times better at full payload)
- Further improvement with CW
- **>80 dB potential!**

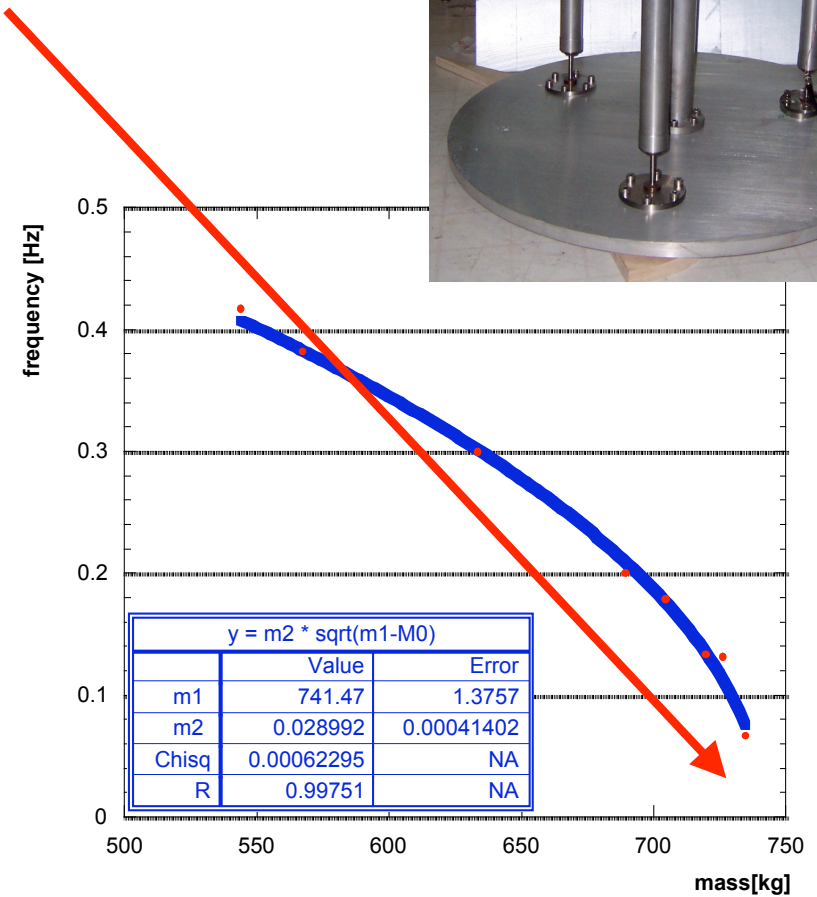
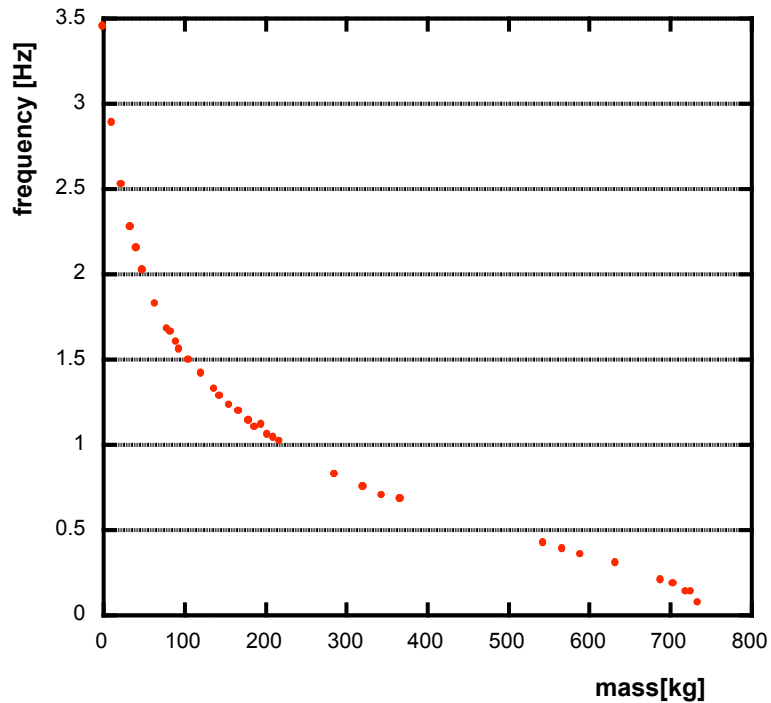


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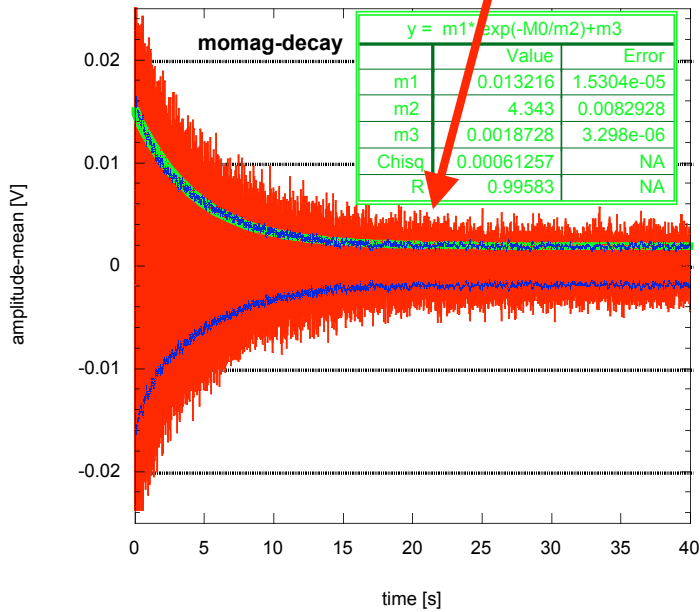
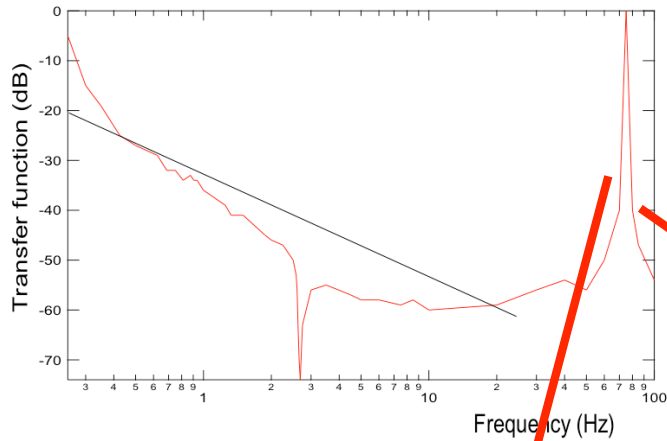
Frequency/Load curve

<30 mHz tune on stable ground



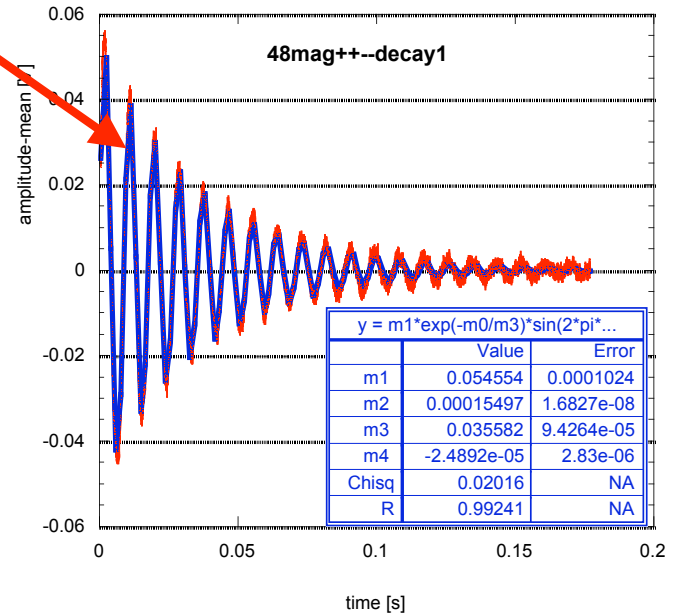


Eddy current resonance dampers



← Without
 $\tau = 4.3 \text{ s}$

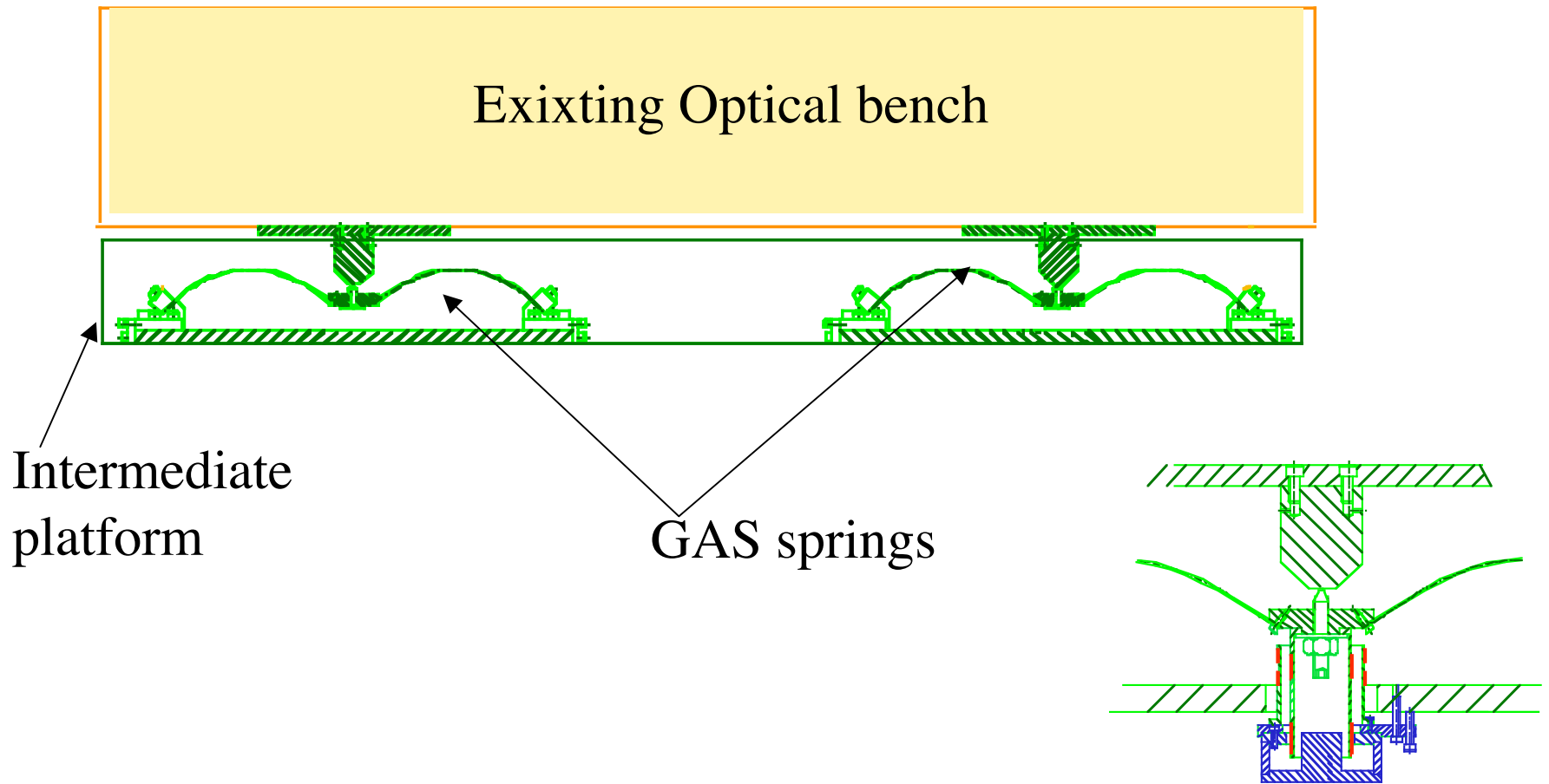
With -->
 $\tau = 35 \text{ ms}$



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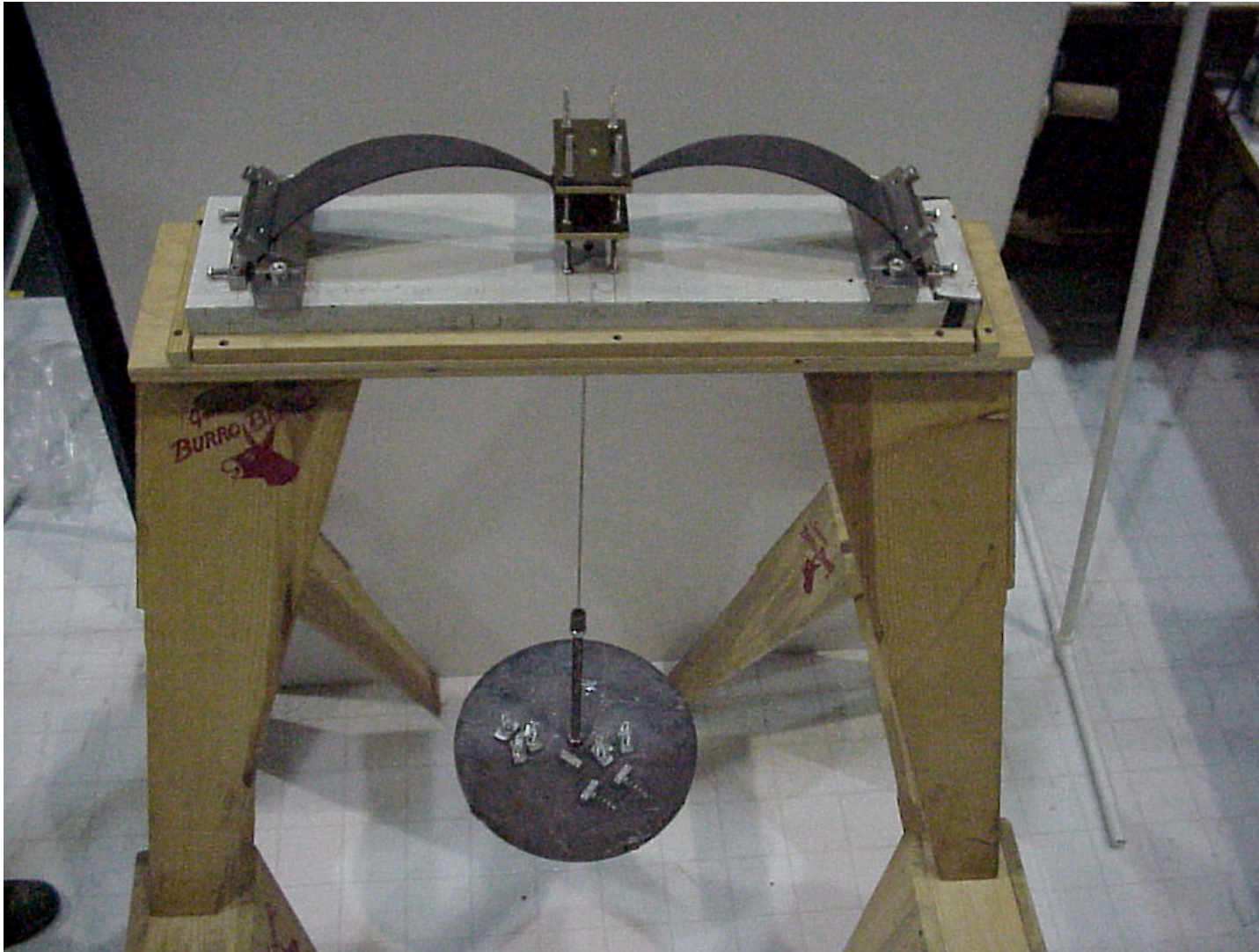


Vertical direction, the GAS springs





Vertical direction SAS



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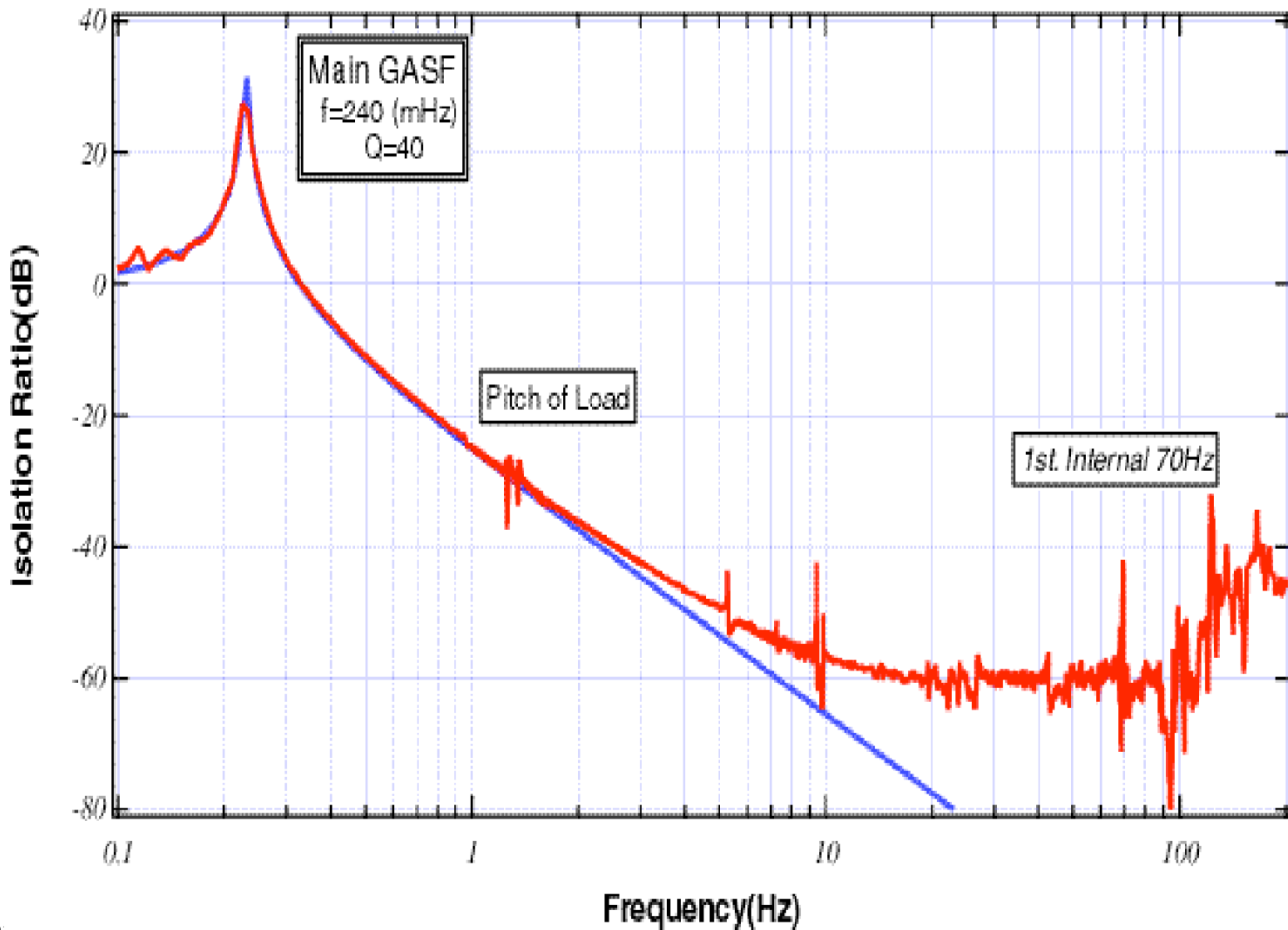


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LIGO Passive vertical performance



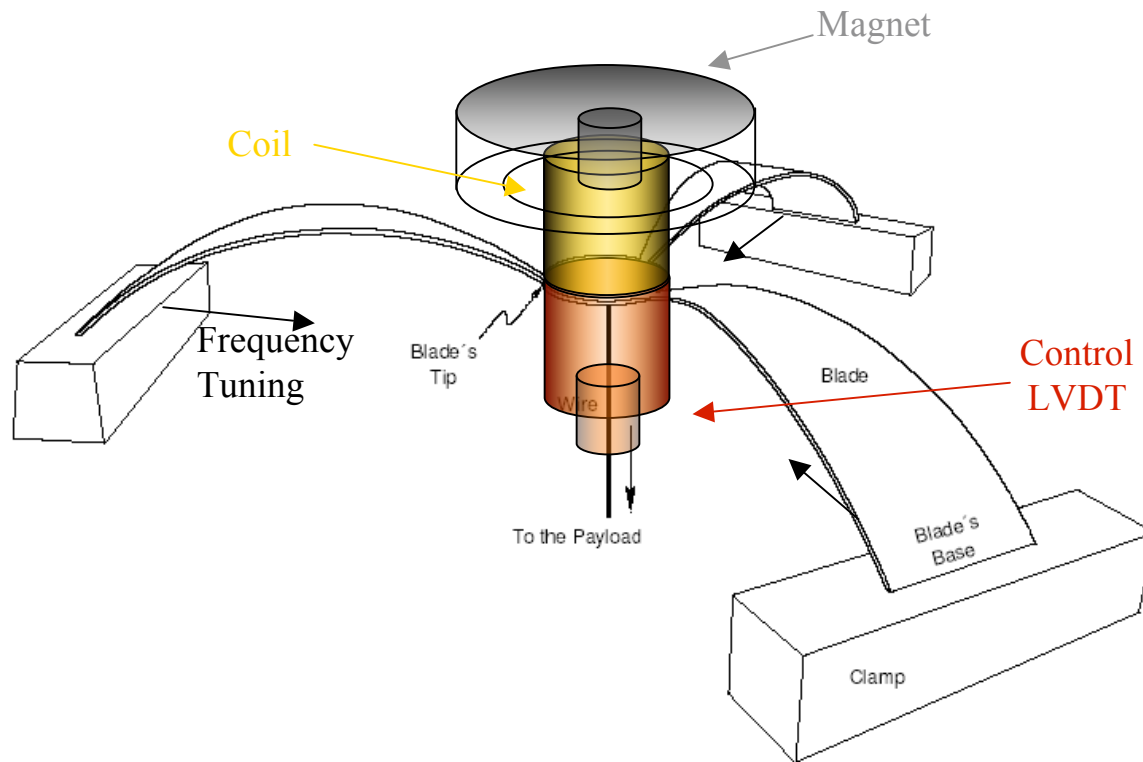


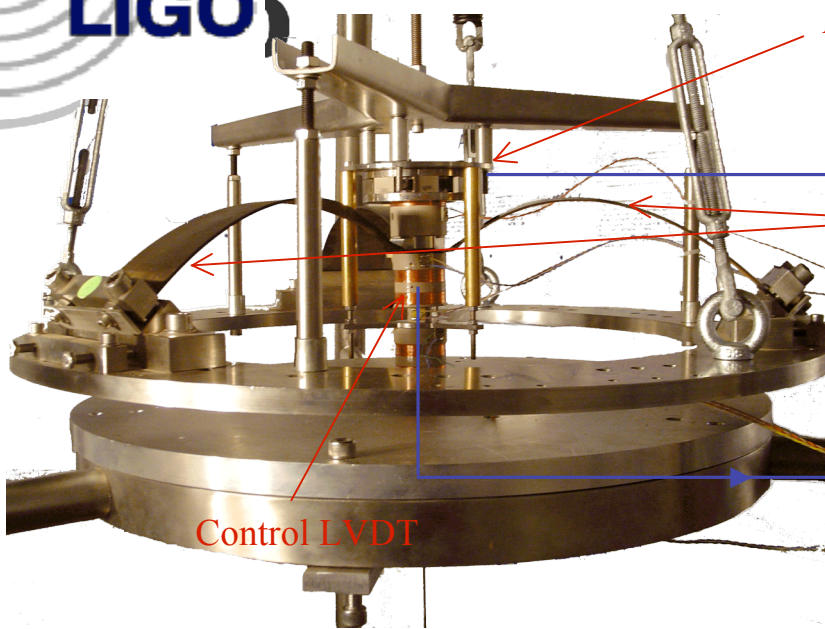
Passive vertical performance

- There is a practical low frequency limit (~ 200 mHz) for purely mechanical GAS spring resonance due to material properties (hysteresis)
- The limit is ≥ 0.1 Hz resonance frequency
- < 30 mHz resonance with E.M. springs



Existing MGAS Spring



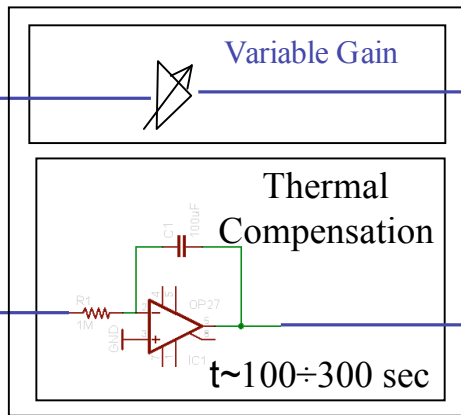


Actuator

MGAS Blade

Control LVDT


Control Circuit



- LVDT
- Variable Gain
- Amplificator-Voice Coil



Tunable spring in parallel with MGAS spring

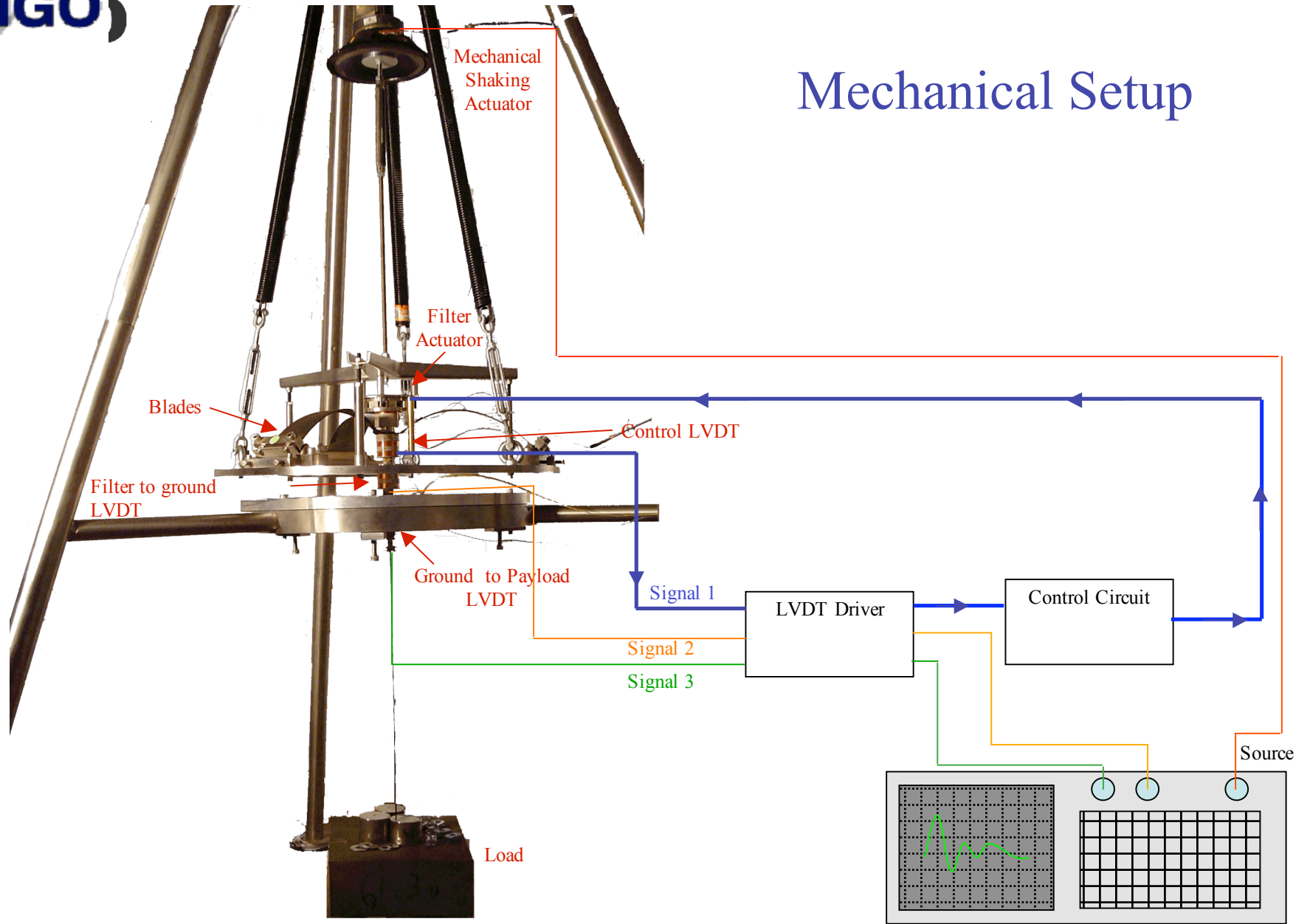
(Set Point Integrator  Thermal Drift Correction)

MGAS already neutralize > 90% of cantilever spring stiffness

Circuit corrects the last few per cent of stiffness and stabilizes performance



Mechanical Setup



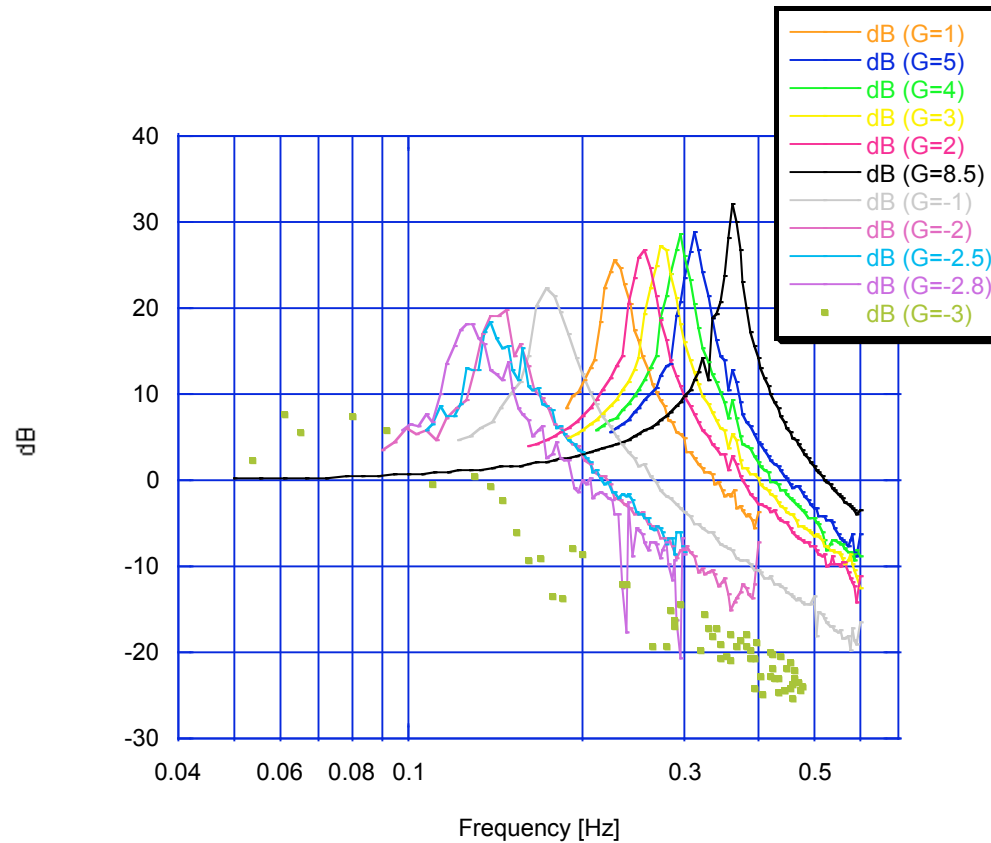
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Spectrum Analyzer



Transfer Function with Different Gain values



Lowering the system stiffness

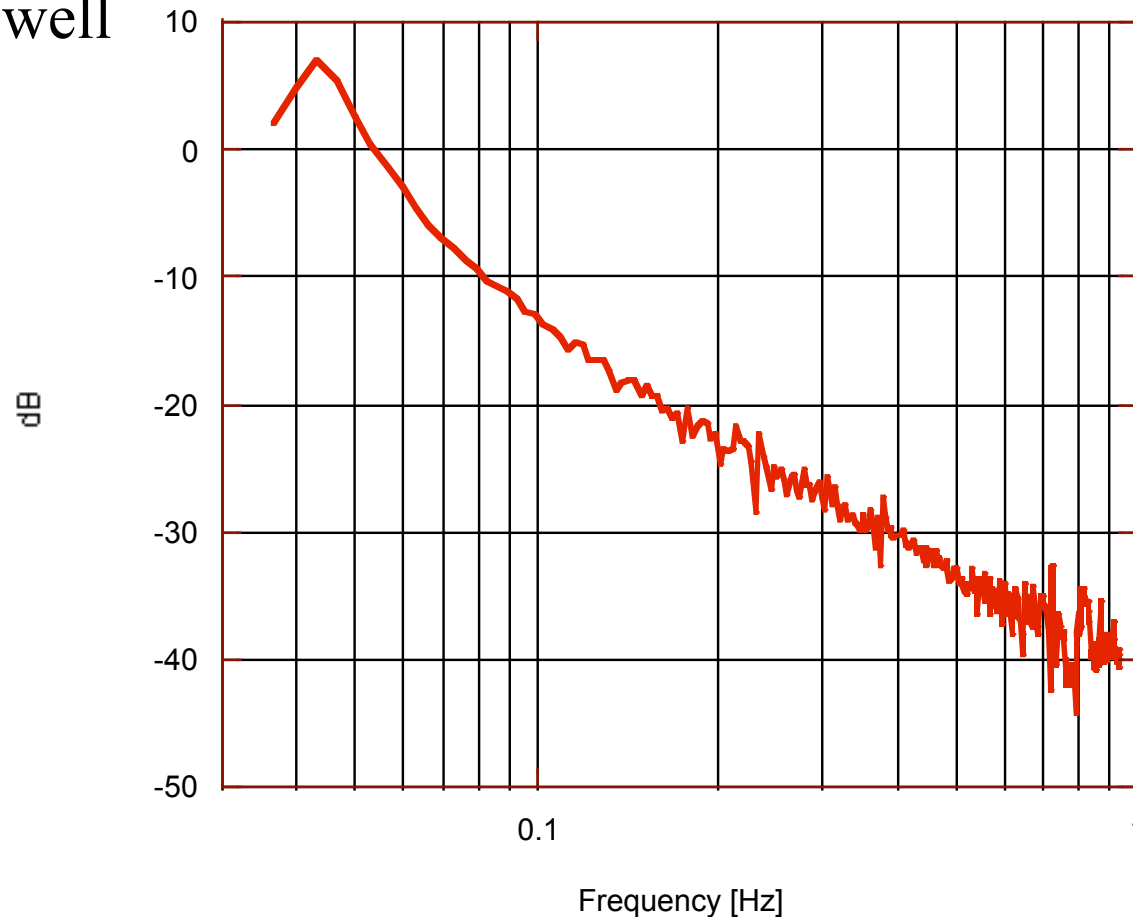
As the Transfer Function is shifted to lower frequencies,

The Q factor decreases



Vertical attenuation

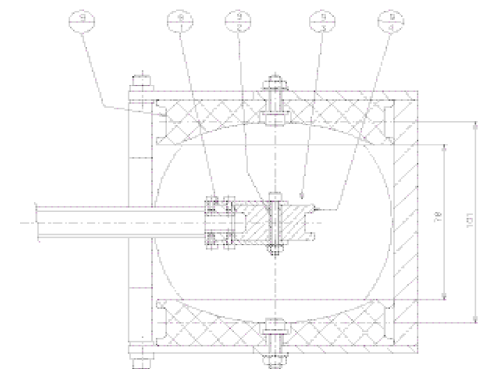
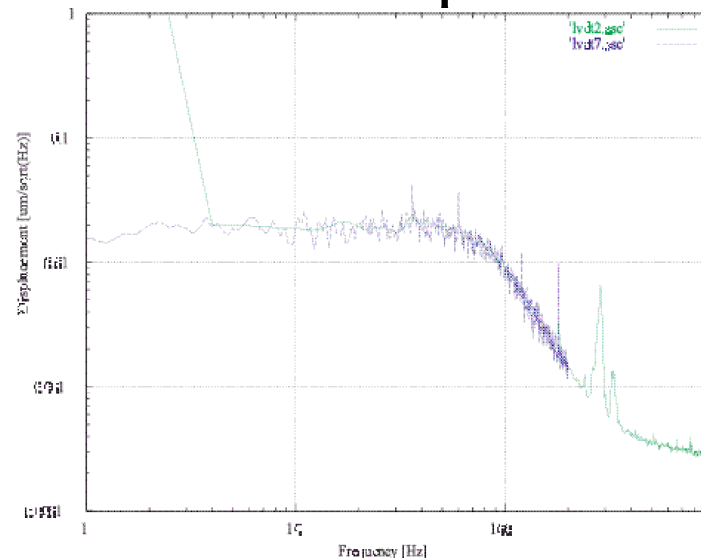
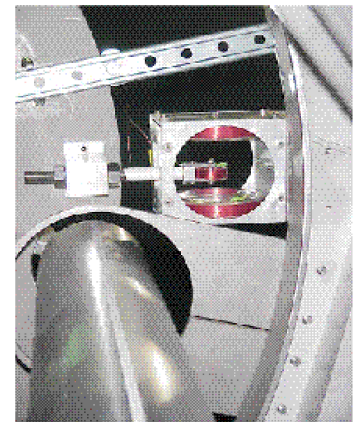
- This technology allows the introduction of attenuation factors as large as one thousand for frequencies above 1 Hertz for LF-GW-ID
- Sizeable attenuation at the micro seismic peak at 150 mHz can be obtained as well





Static and dynamic MICRO POSITIONING AND POINTING

- LVDT for local nanometer positioning memory
- Voice coil actuator dynamic controls
- Position and alignment controls < 30 mHz
- Remotely actuated Parasitic springs
null standing currents in actuators
- Micro/milli Watt in-vacuum power
dissipation



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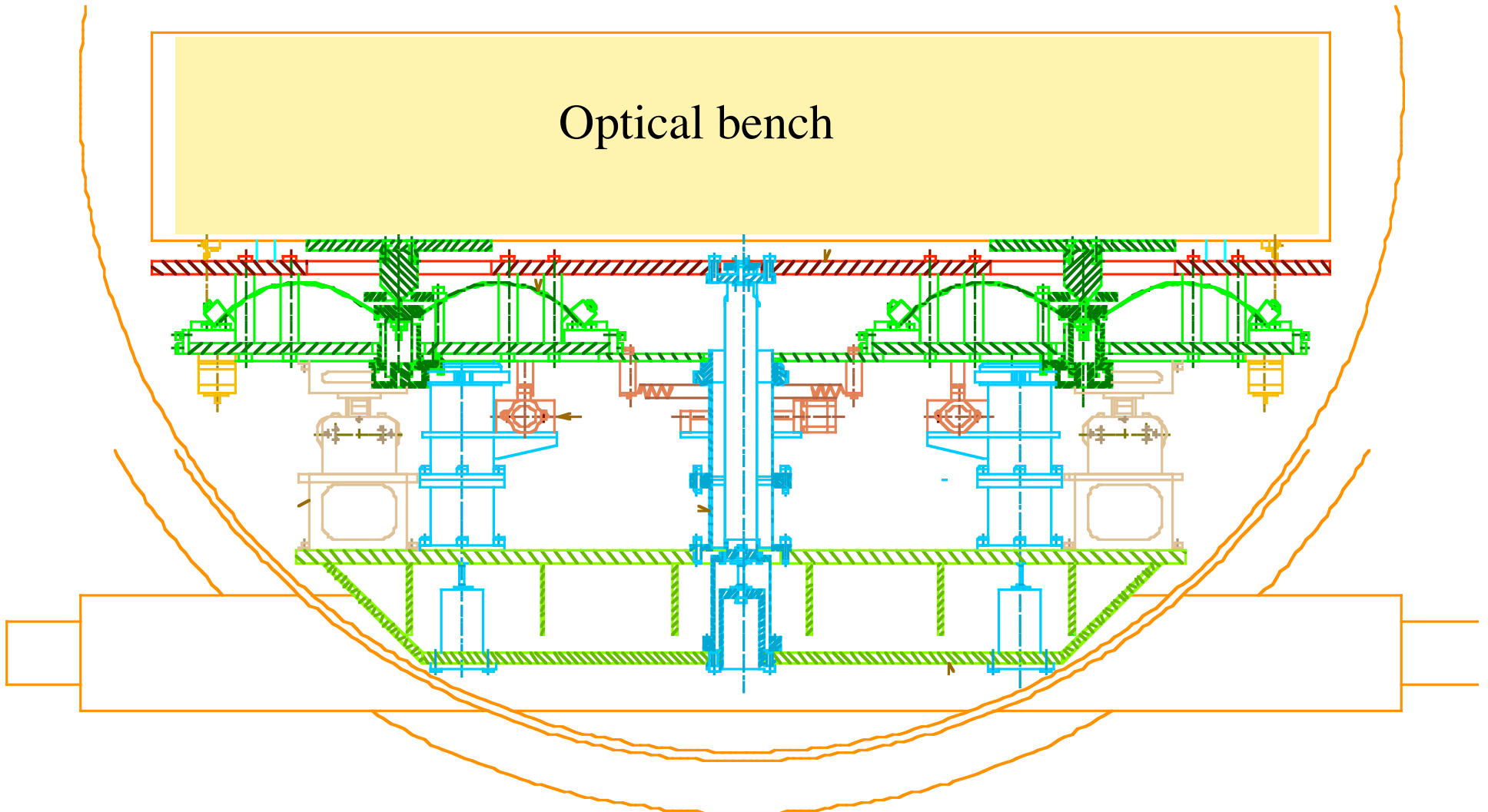


Positioning and pointing

- **LVDT, nanometer resolution position sensors, read position and orientation**
 - or suggest changes of ballast to regenerate the previous balance after interventions
- Low power, UHV compatible voice coils are suitable actuators to deal with tidal and thermal position changes
- **Position controls of the actuators to maintain the table alignment limited below 30 mHz**
 - sensors and actuators are available for active attenuation if deemed necessary



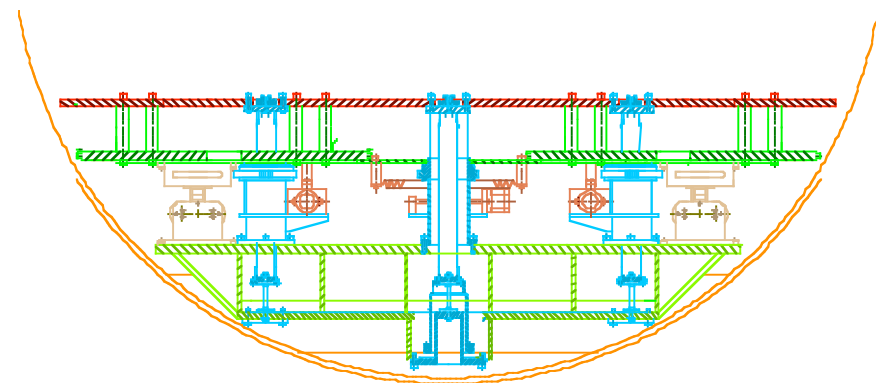
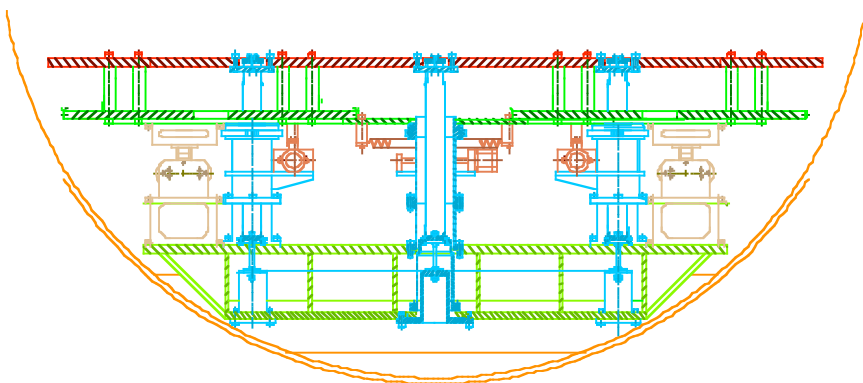
Complete HAM SAS design





Transition from LIGO-I to Adv-LIGO

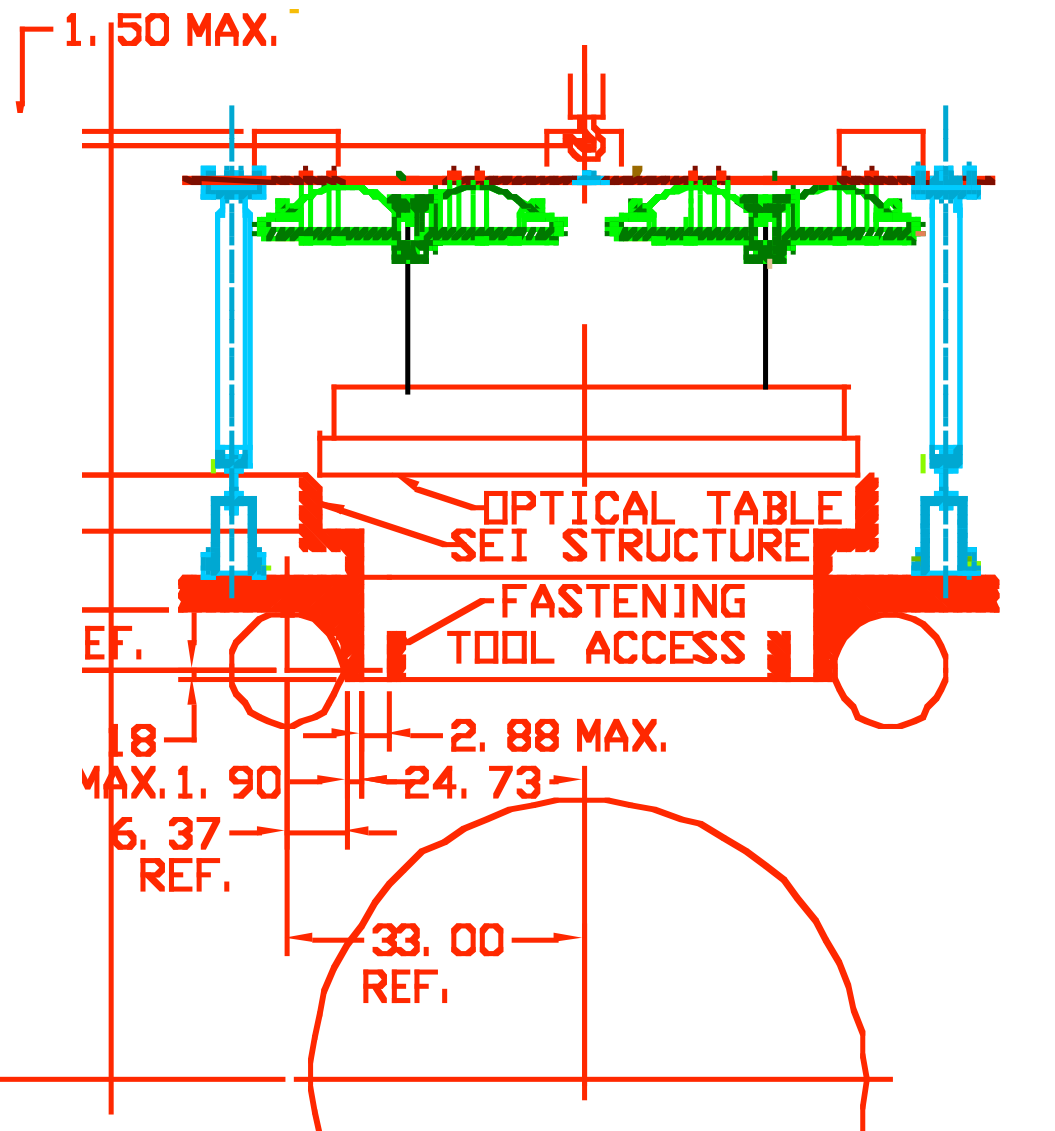
- The transition between LIGO and Advanced LIGO is obtained by **simply eliminating a number of spacers**





SAS compatibility with BSCs

- Move IP legs to larger diameter
- Hang optical bench below the spring box



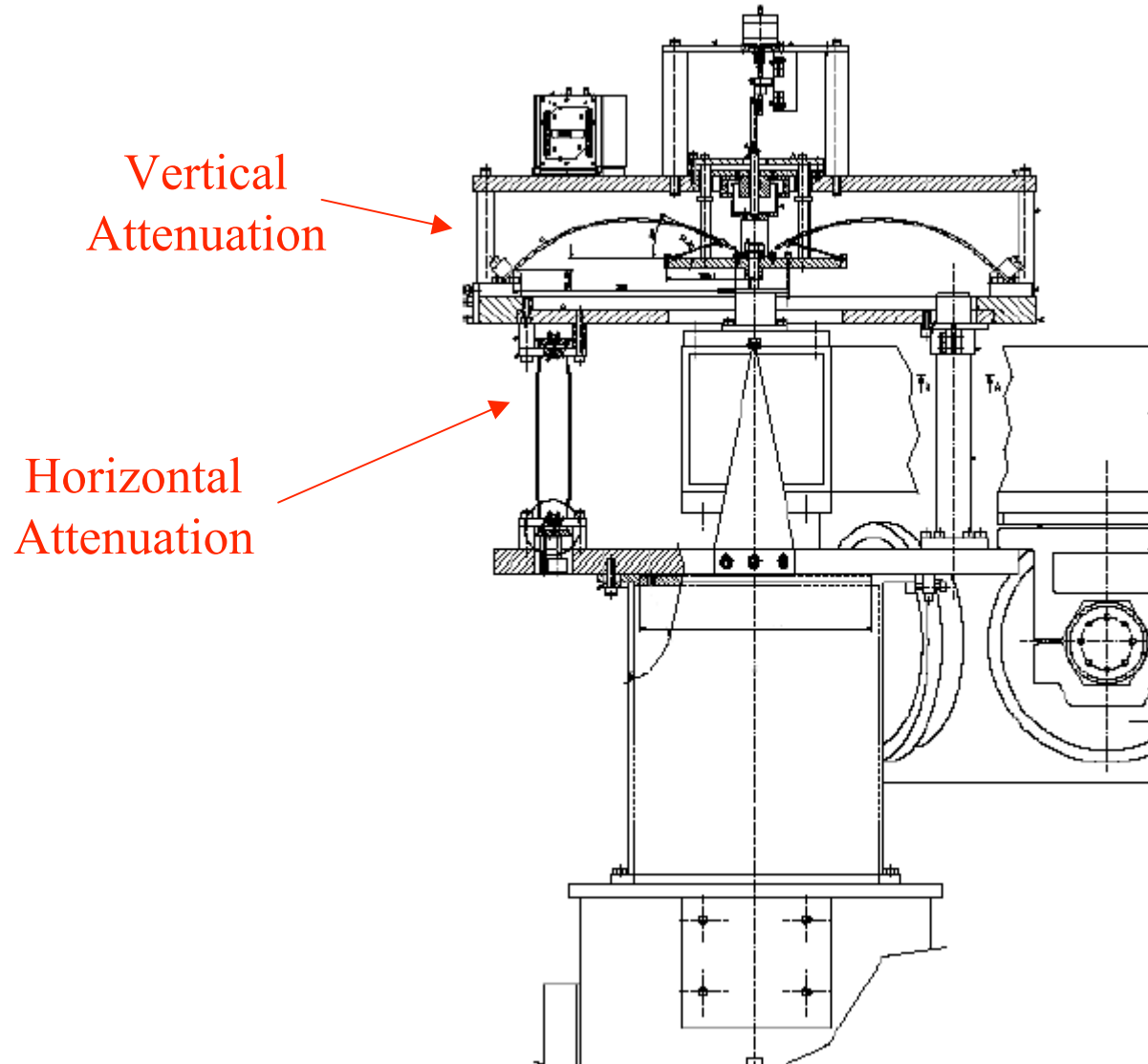


BSC SAS

- The SAS design fits in the BSC and satisfy its requirements
- An additional pendulum stage, needed to reach the (lower) level required by the quad suspensions, gives a redundant safety factor in horizontal isolation



LIGO Possible improvements: external pre-isolator



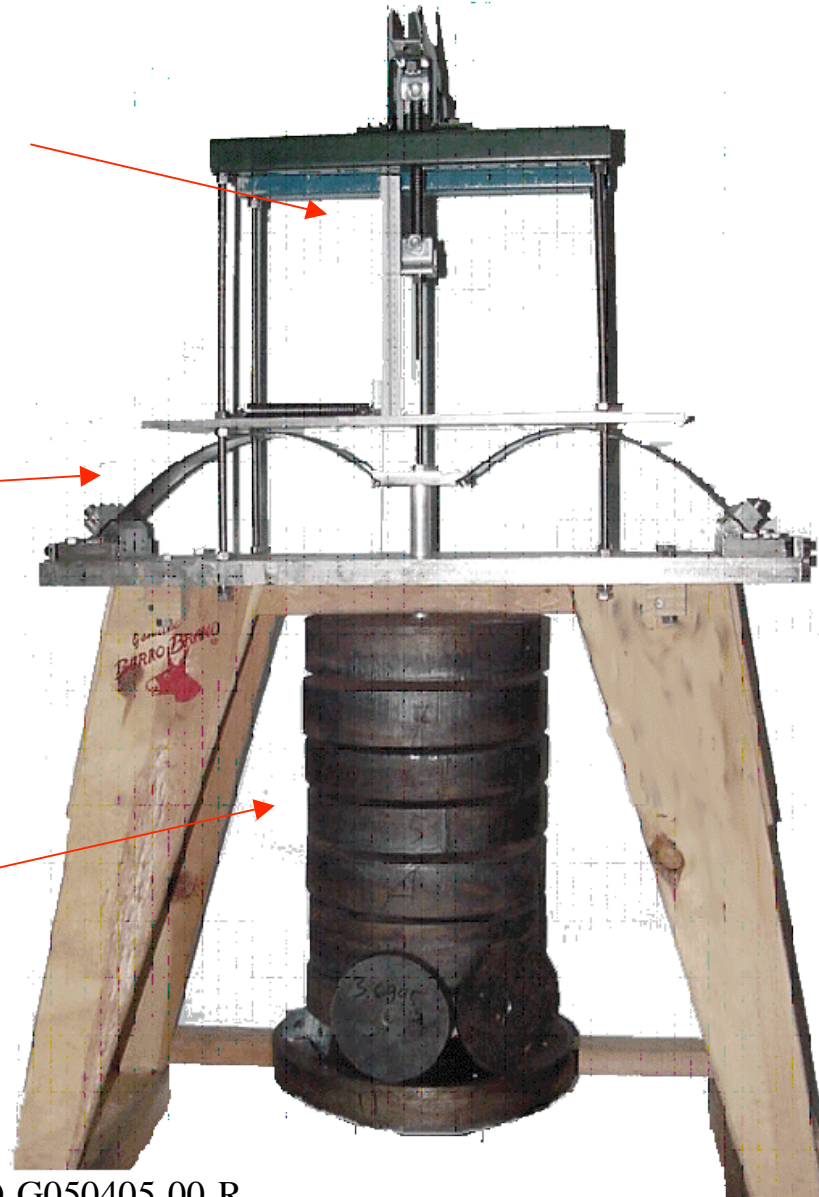


DFBS prototype

Bellow equivalent springs
(neutralized by GAS)

Cantilevers
GAS springs

350 Kg Payload





HAM SAS features

- The expected **passive** attenuation performance should exceed 60 dB above 1 Hz
 - (Vertical 40 dB above 1 Hz and 60dB above 5 Hz)
- The performance of HAM-SAS can be complemented with one stage of active attenuation, if necessary, thus providing a reserve of attenuation power



HAM SAS features

- SAS is a viable, simple and inexpensive in-vacuum seismic attenuation system for the LIGO OMC and all Adv-LIGO HAMs
- Can replace all three stages of stiff SEI
- fully compatible with the SUS system
- Scaling of the design is possible for BSC



Ham SAS features

- In case of attenuation shortfalls or additional requirements **can implement a supplementary external pre-isolator**



HAM SAS design status

- A complete HAM SAS design is ready for production LIGO D050100 to D050199
<http://www.ligo.caltech.edu/~desalvo/HAM-SAS.doc>
- Cost estimations indicate a mechanical components cost of < 200K\$ and production times of the order of three months
- Ready for immediate production
- **Prototype for LASTI in 9 months**
- Production of first units for OMC installation in sites after S5