

Advanced LIGO High-Power Photodiodes

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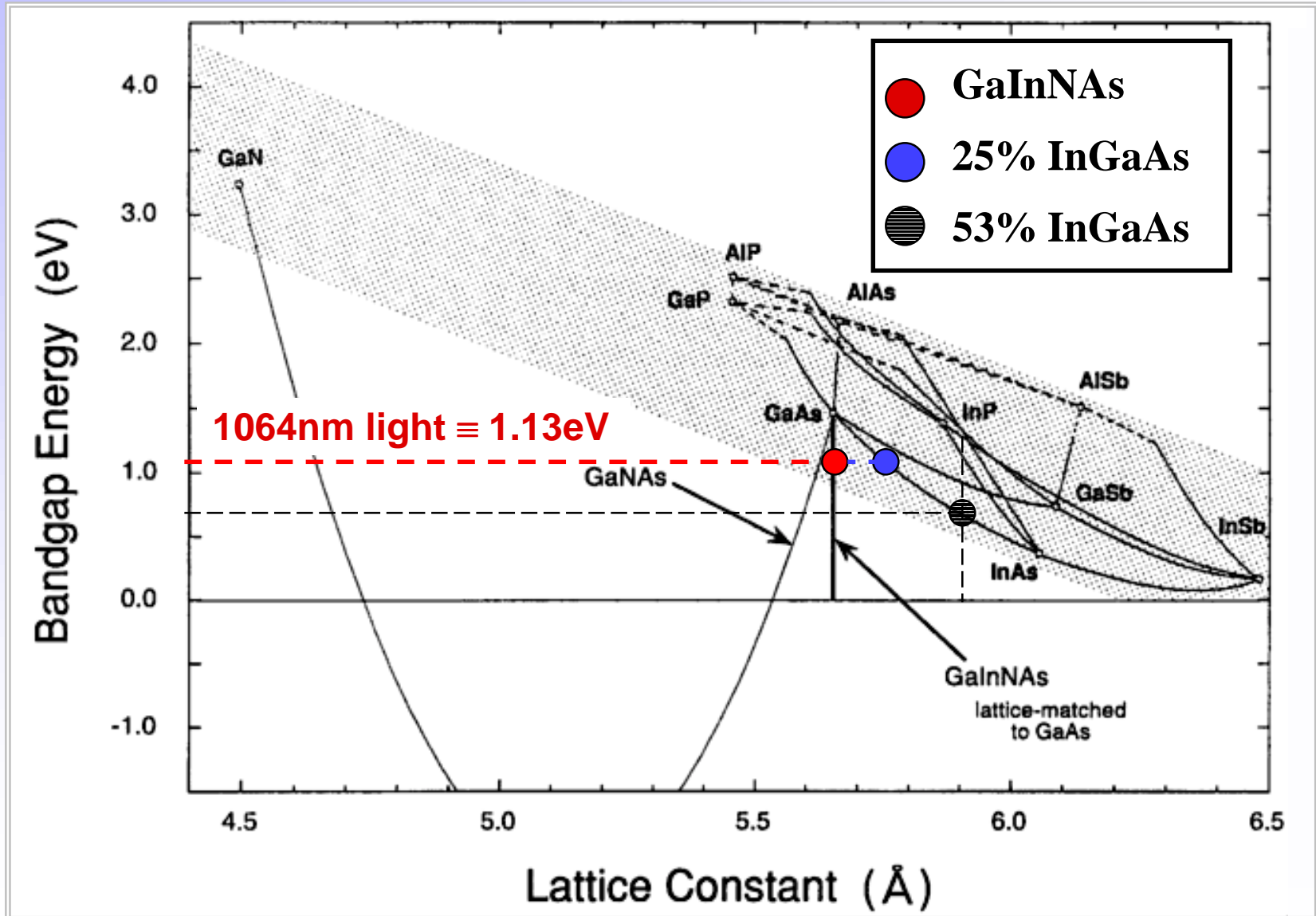
LSC Conference, LLO
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- **Introduction**
- **High-Power Results**
- **High Efficiency Process**
- **Predictions**

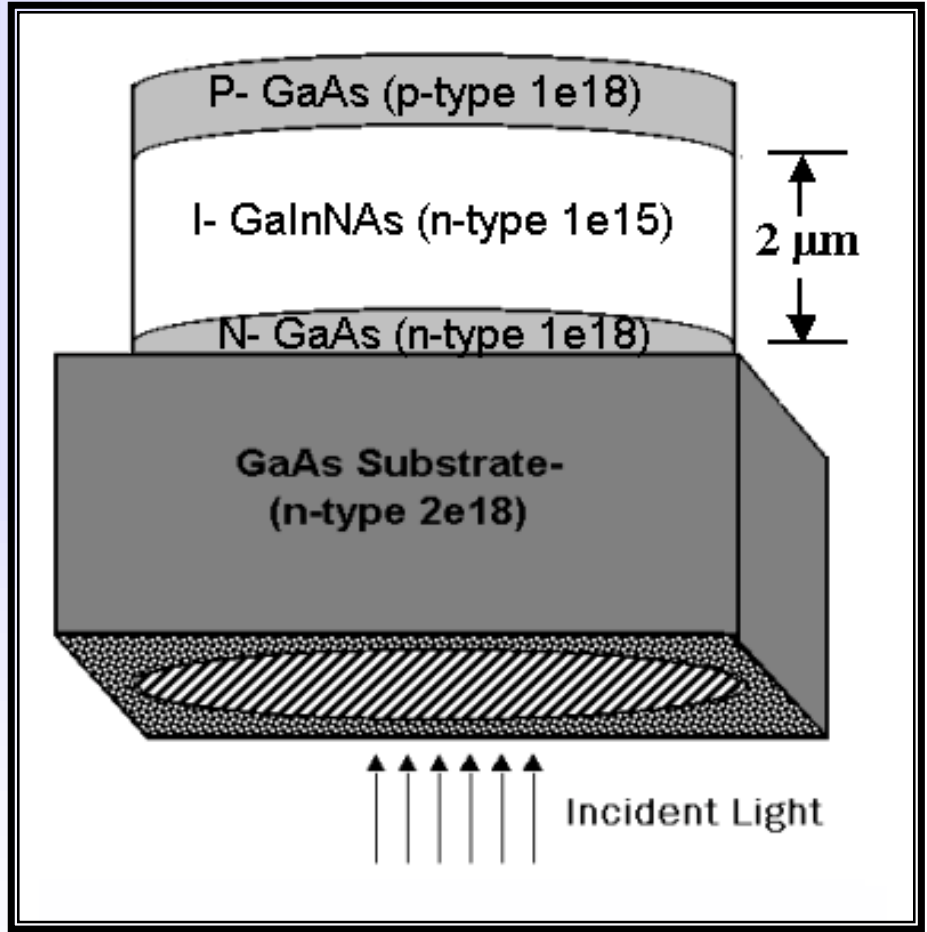
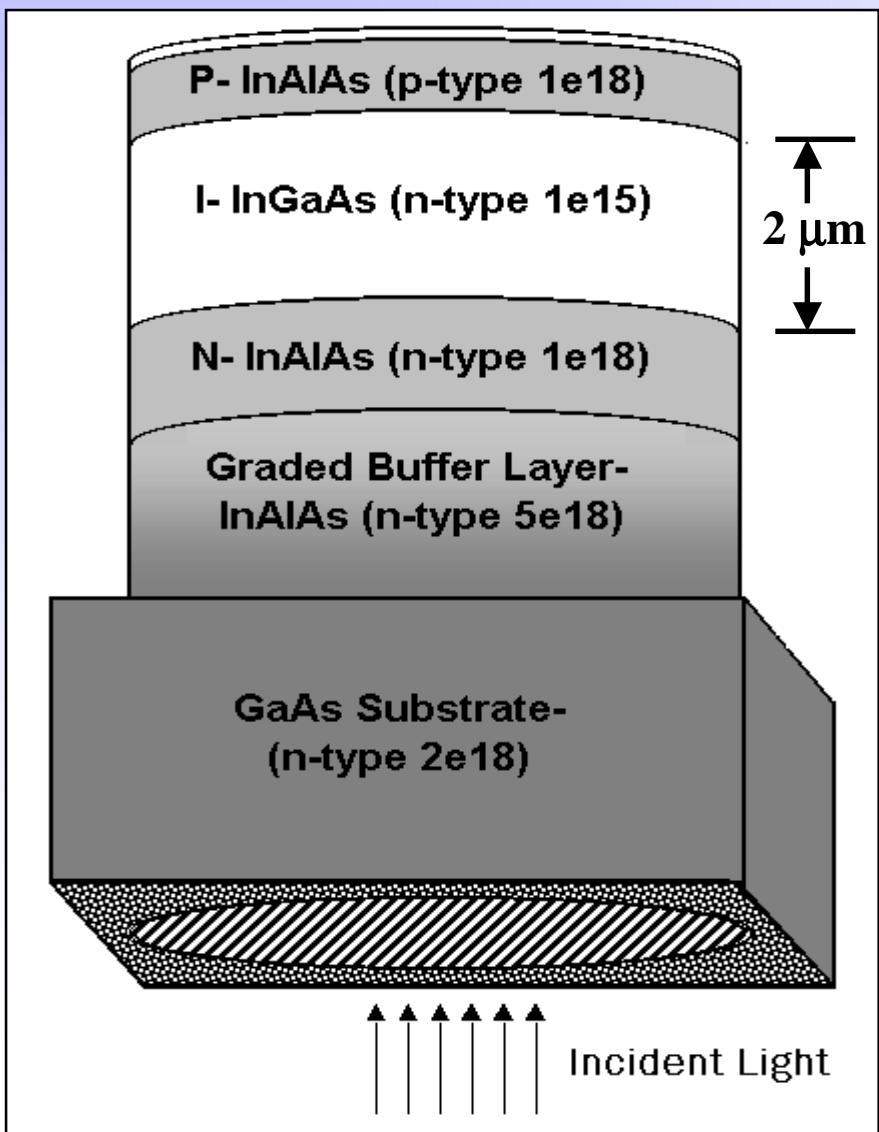
Photodiode Specifications

Parameter	LIGO I	Advanced LIGO
Steady-State Power	0.6 W	~1 W
Operating Frequency	< 29 MHz	100 kHz ~ 180 MHz
Quantum Efficiency	> 80%	> 90%
Detector Design	Bank of 6(+) PDs	1 PD

GaInNAs vs. InGaAs



InGaAs vs. GaInNAs PD Designs

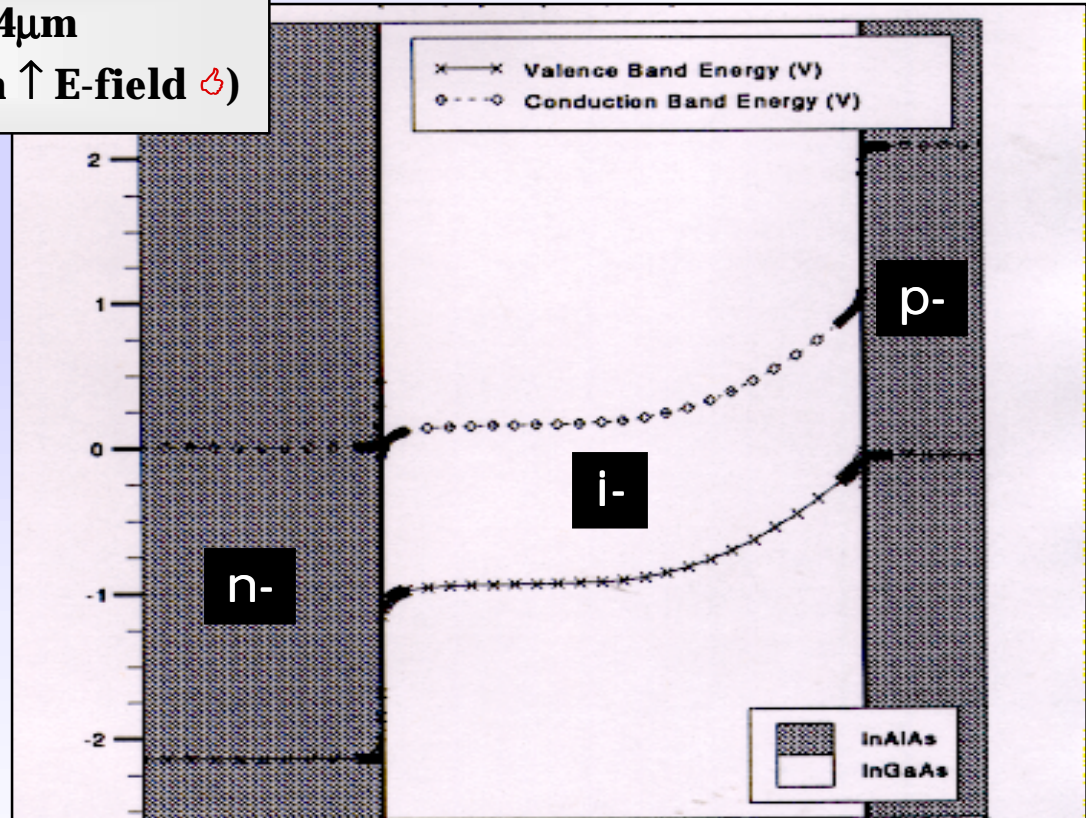
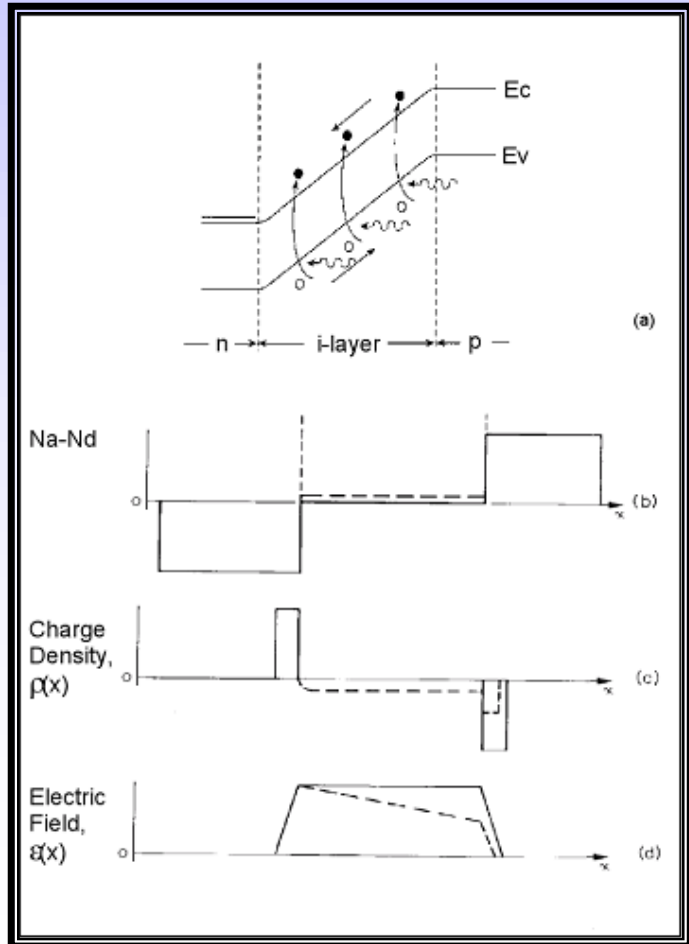


**GaInNAs lattice-matched
to GaAs!**

Heterojunction Band Gap Diagram



InAlAs and GaAs transparent at 1.064 μ m
→ Absorption occurs in I-region (in \uparrow E-field \rightarrow)

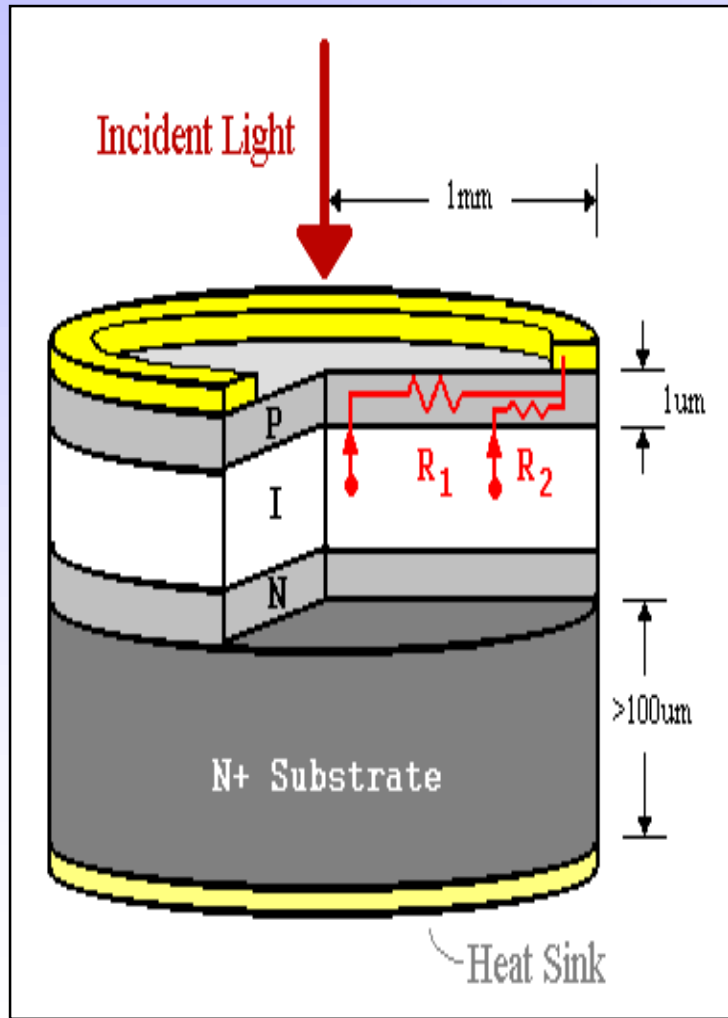


N-layer:
 $\text{In}_{.22}\text{Al}_{.78}\text{As}$
 or GaAs
 $E_{g2} = 2.0 - 1.4\text{eV}$

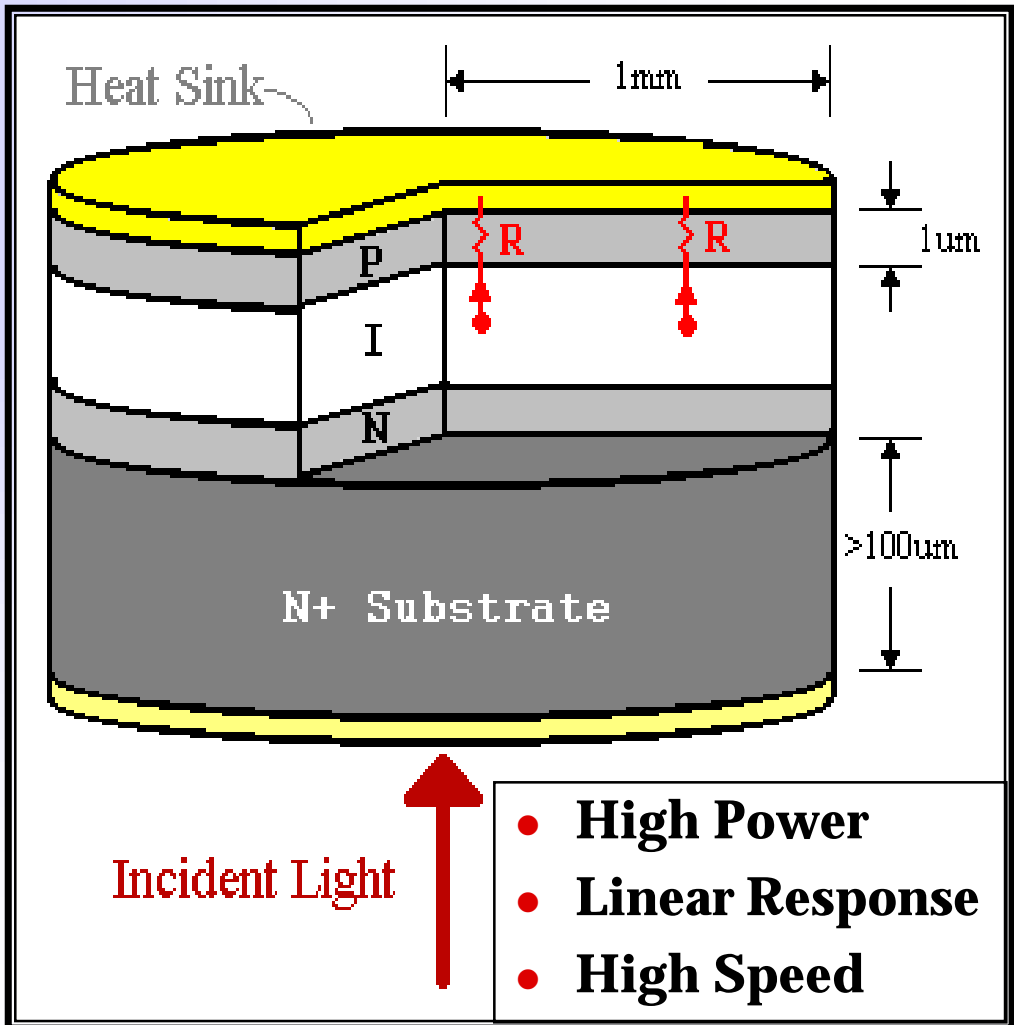
I-layer:
 $\text{In}_{.22}\text{Ga}_{.78}\text{As}$, or
 $\text{Ga}_{.88}\text{In}_{.12}\text{N}_{.01}\text{As}_{.99}$
 $E_{g1} = 1.1\text{eV}$

P-layer:
 $\text{In}_{.22}\text{Al}_{.78}\text{As}$
 or GaAs
 $E_{g2} = 2.0 - 1.4\text{eV}$

Rear-Illuminated PD Advantages



Conventional PD



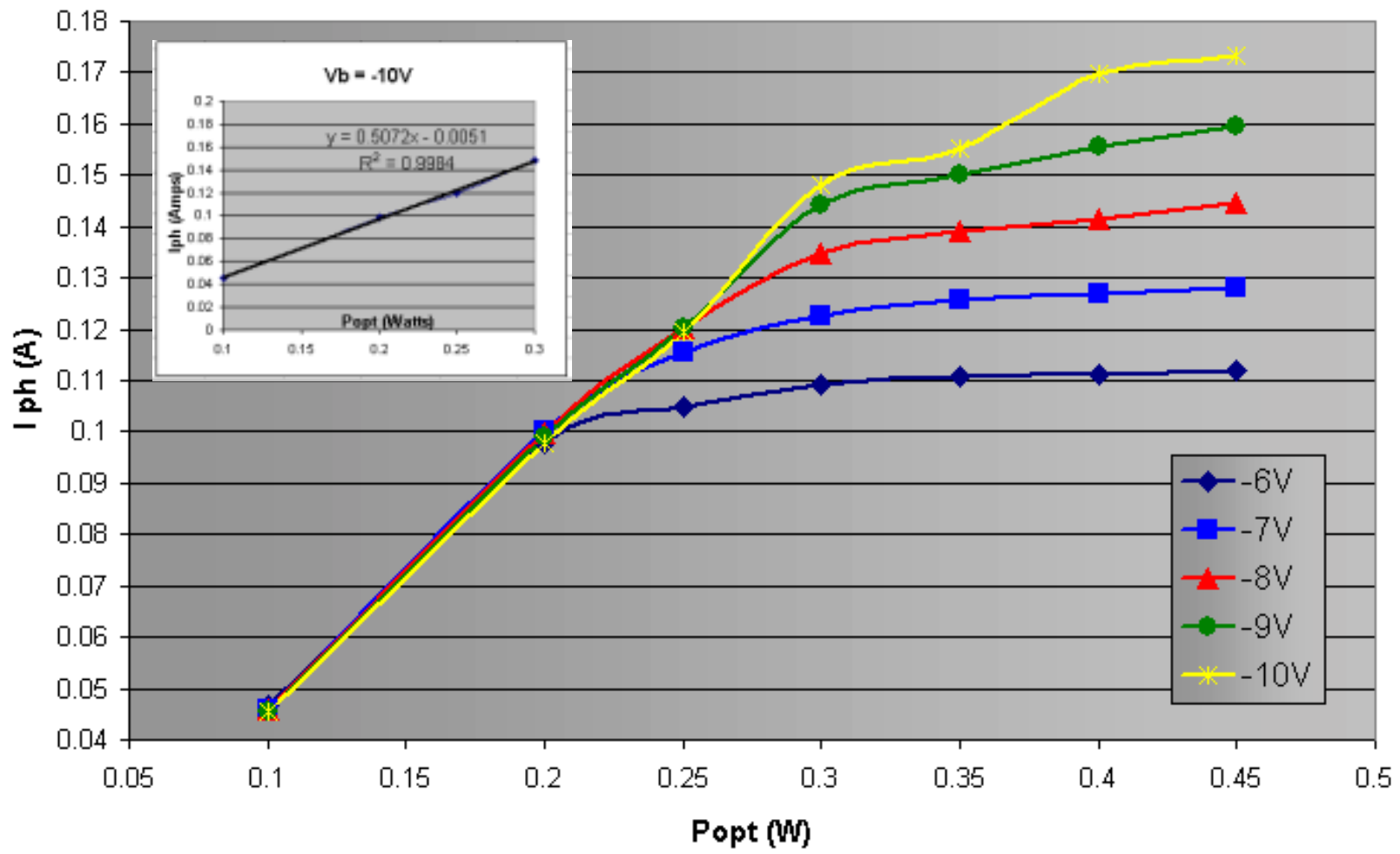
Adv. LIGO Rear-Illuminated PD

- High Power
- Linear Response
- High Speed

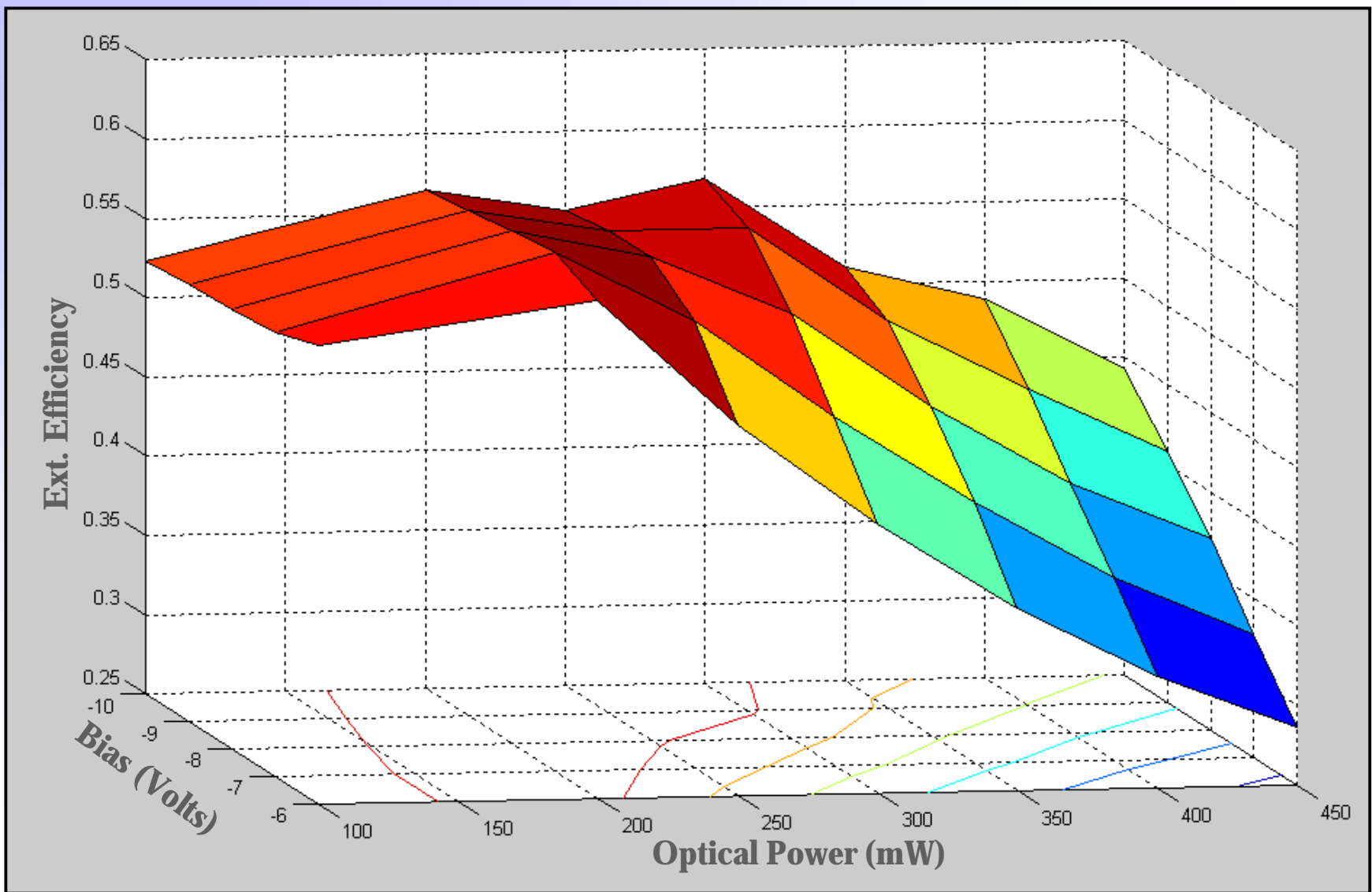
DC Device Response



**Photocurrent vs. Optical Power vs. Bias
InGaAs Device**



DC Device Efficiency

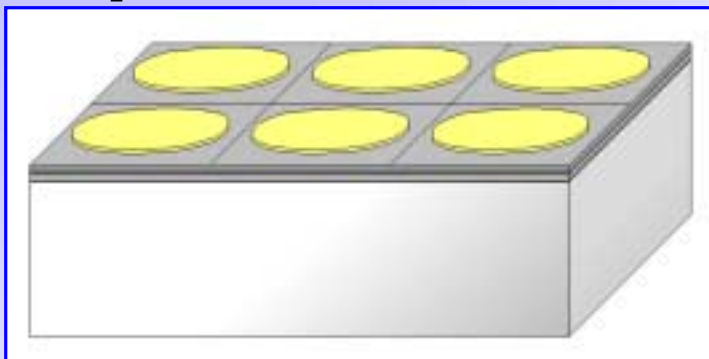


High Efficiency Detector Process (1)



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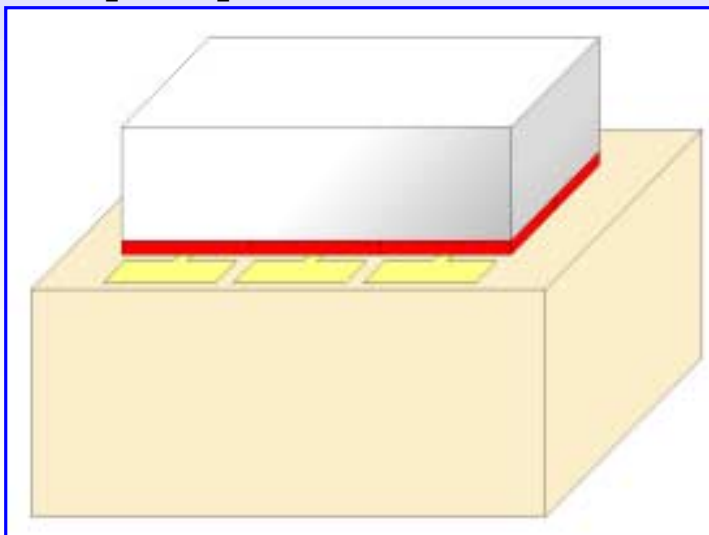
1. Deposit and Pattern P-Contact



2. Etch Mesa - $H_2SO_4:H_2O_2:H_2O$ and Passivate in $(NH_4)_2S+$



4. Flip-Chip Bond



3. Encapsulate Exposed Junction



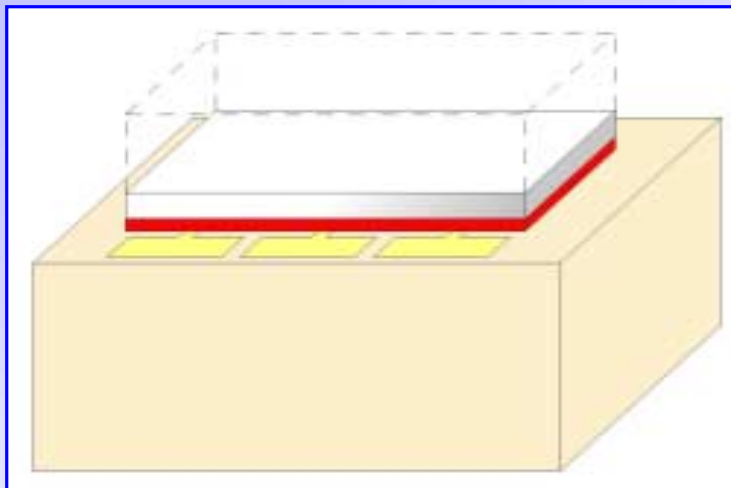
- N+ GaAs Substrate
 - Epitaxial Layers
 - Au Contacts
 - Polyimide Insulator
 - SiN_x AR Coating
 - AlN Ceramic

High Efficiency Detector Process (2)

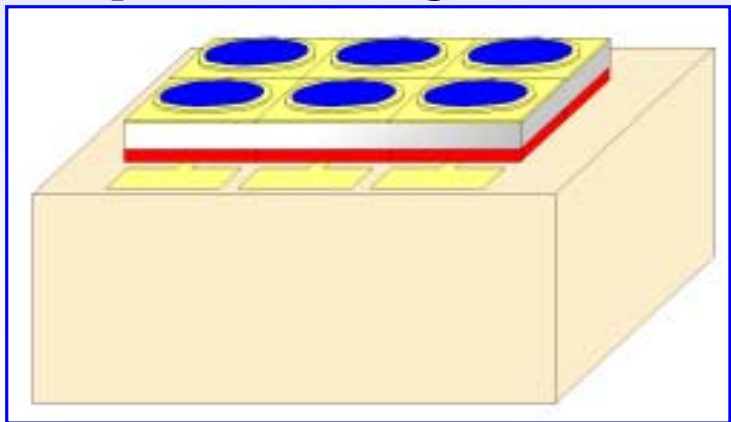


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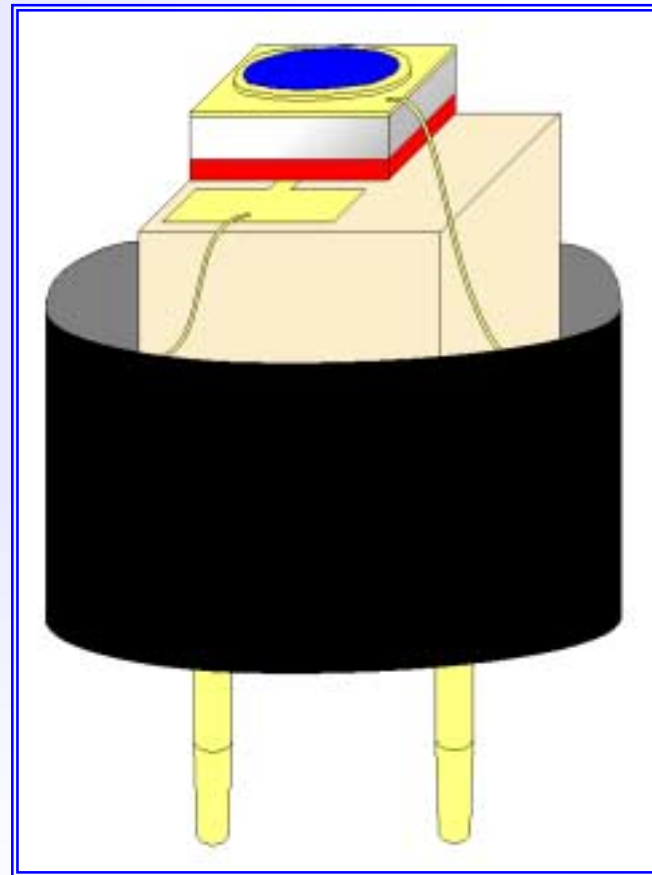
5. Thin N+ GaAs Substrate





6. Deposit AR Coating & N-Contact

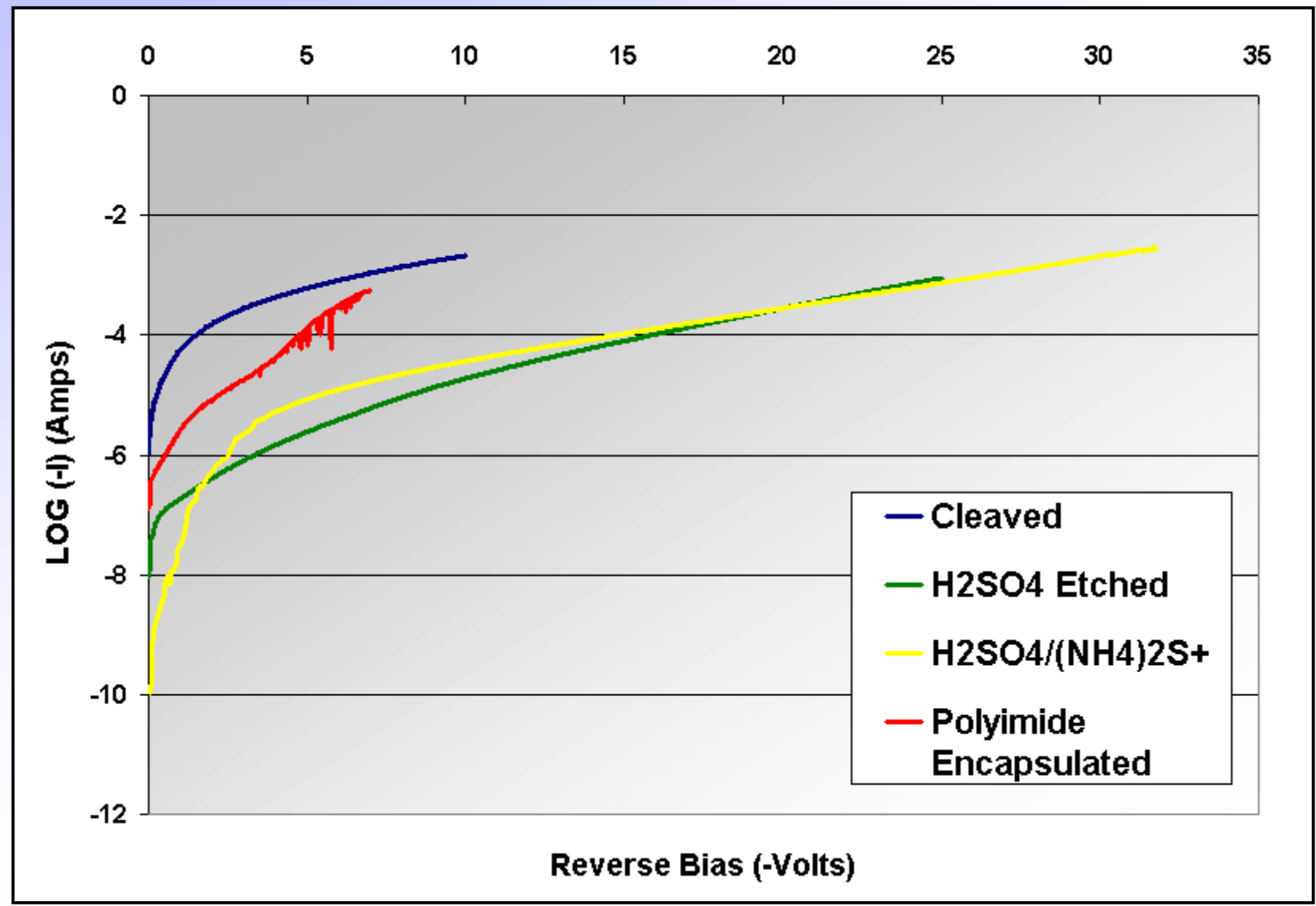


7. Saw, Package and Wire-Bond



	- N+ GaAs Substrate		- Epitaxial Layers		- Au Contacts		- Polyimide Insulator		- SiN _x AR Coating		- AlN Ceramic
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Surface Passivation Results

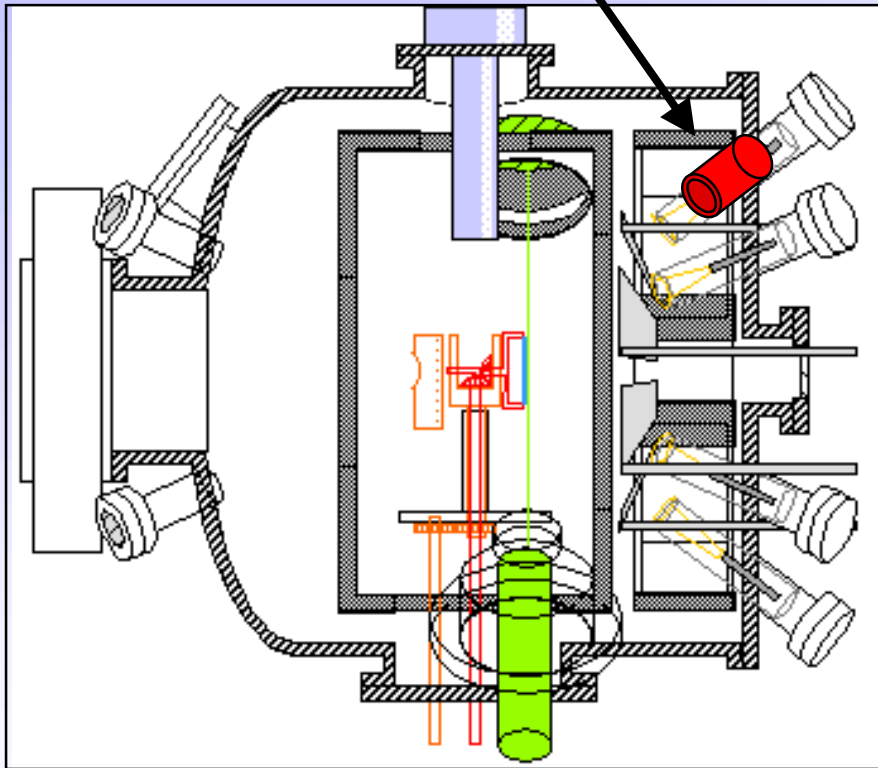


Diameters	3mm	4.5mm	150um
Saturation Power			
Devices	Old	New	New
	300mW	~1W	~2mW
Bandwidth			
Devices	Old	New	New
	3MHz	~1MHz	~1GHz

- **High-Power Results**
 - **300mW (@ 3MHz B.W.)**
 - **60% External Efficiency**
- **High-Efficiency Process**
 - **< -30 Volts realized (on un-mounted devices)**
 - **Working out processing**
- **Predictions (by Next LSC...)**
 - **1 Watt (@ 1MHz B.W.)**
 - **90% External Efficiency**

MBE Crystal Growth

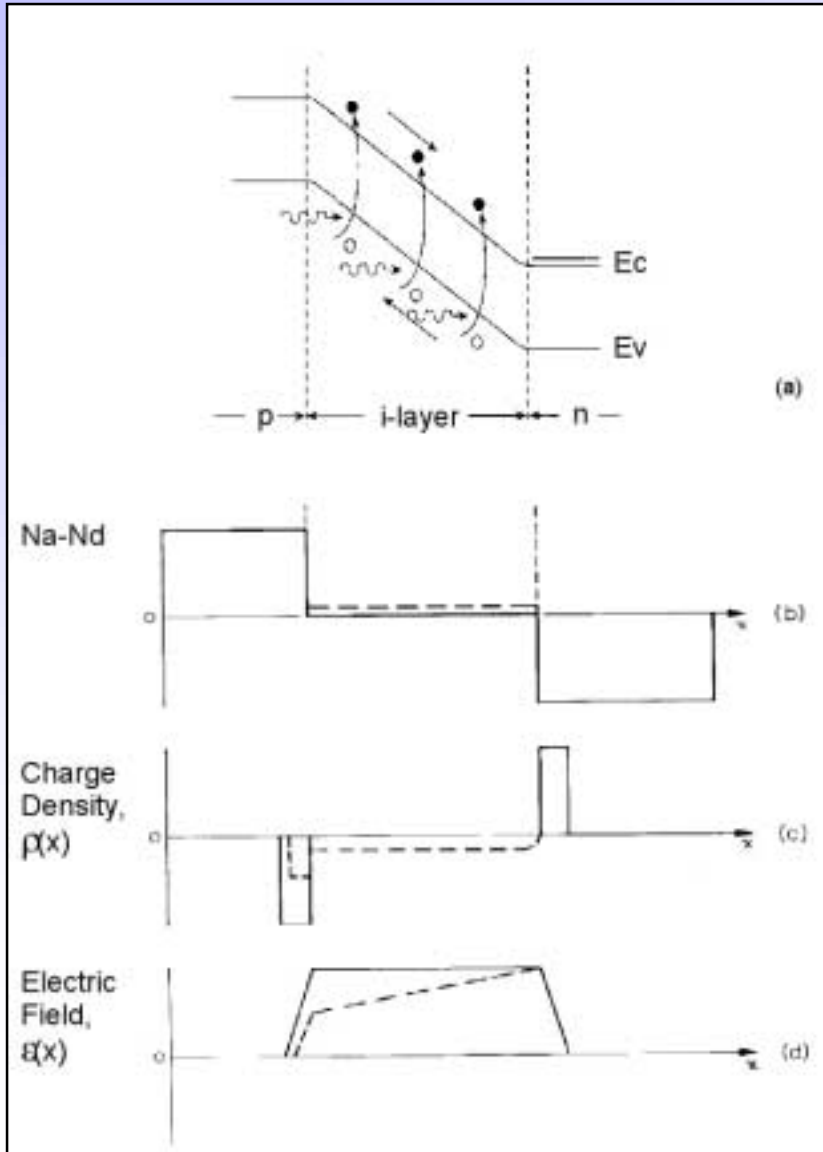
N Plasma Source



- Effusion cells for In, Ga, Al
- Cracking cell for As
- Abrupt interfaces
- Chamber is under UHV conditions to avoid incorporating contaminants
- RHEED can be used to analyze crystal growth *in situ* due to UHV environment
- $T=450-600^{\circ}\text{C}$

**Atomic source of nitrogen needed
→ Plasma Source!**

P-I-N Device Characteristics



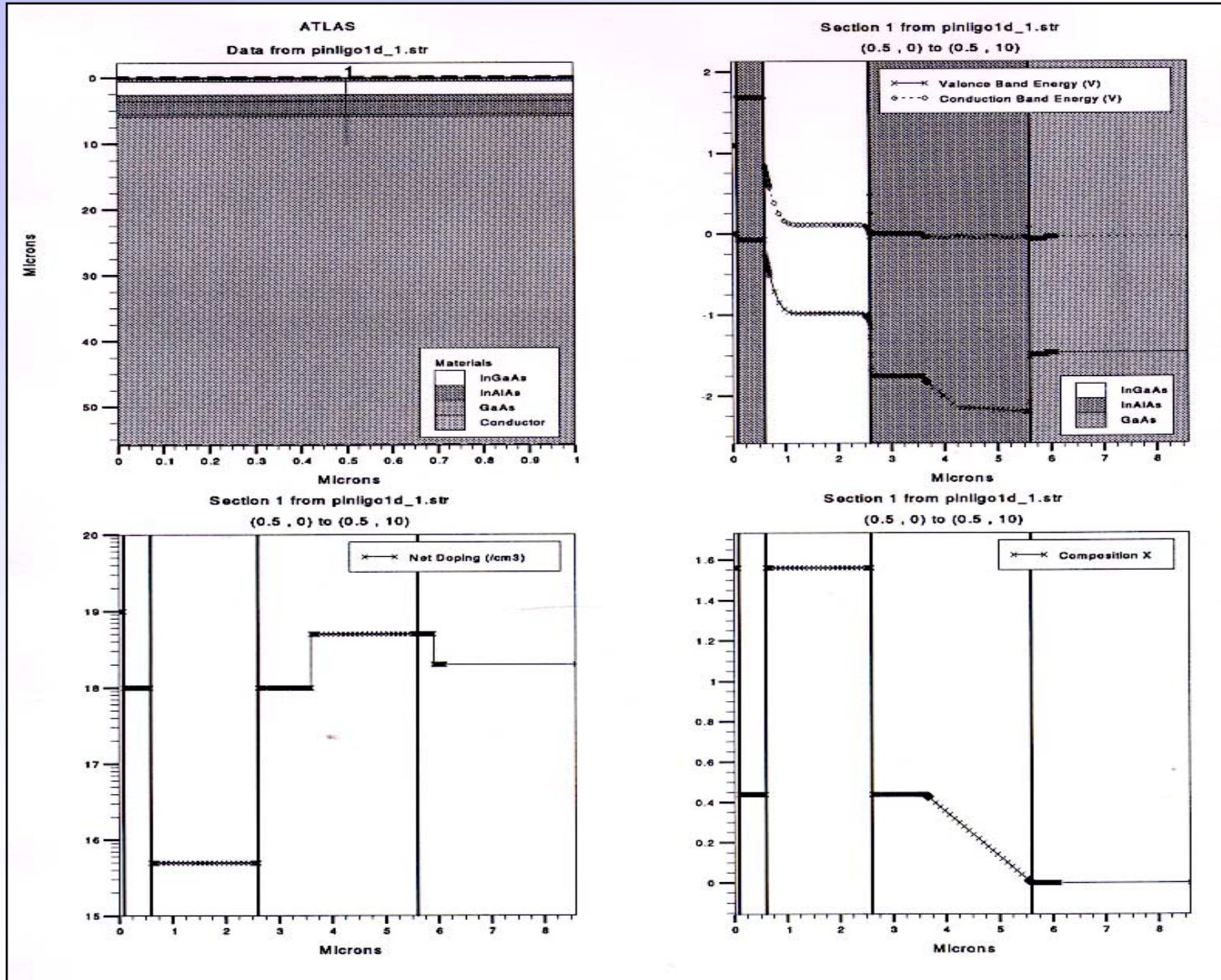
- **Large E-field in I-region**
- **Depletion Width \approx Width of I- region**
 - **RC time constant**

$$\approx R_s C_J$$

$$C_J = K_s \epsilon_0 A / W_I$$
 - **Absorbs a specific λ**

$$W_I \gg \frac{1}{\alpha}$$

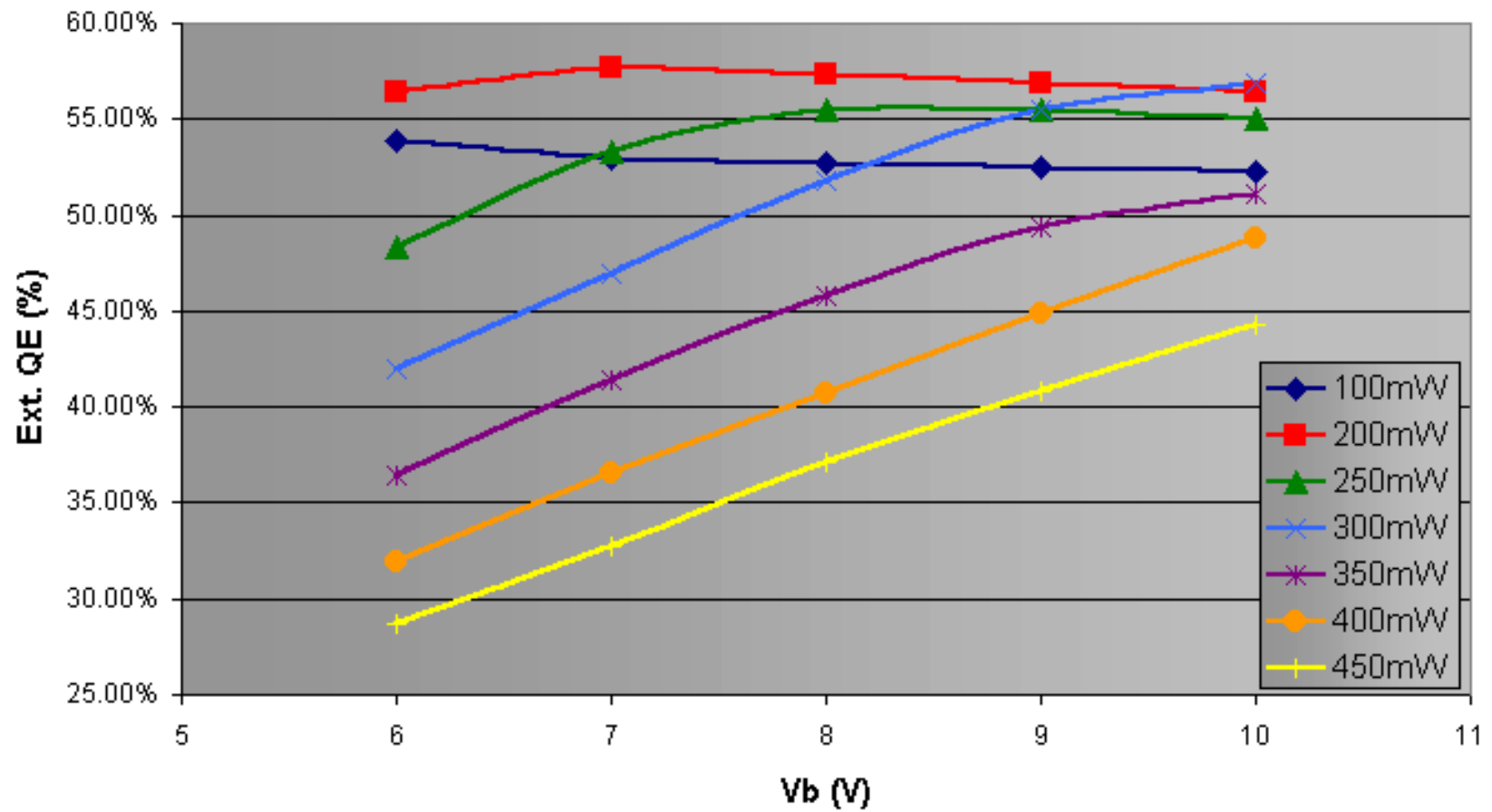
Full Structure Simulated by ATLAS



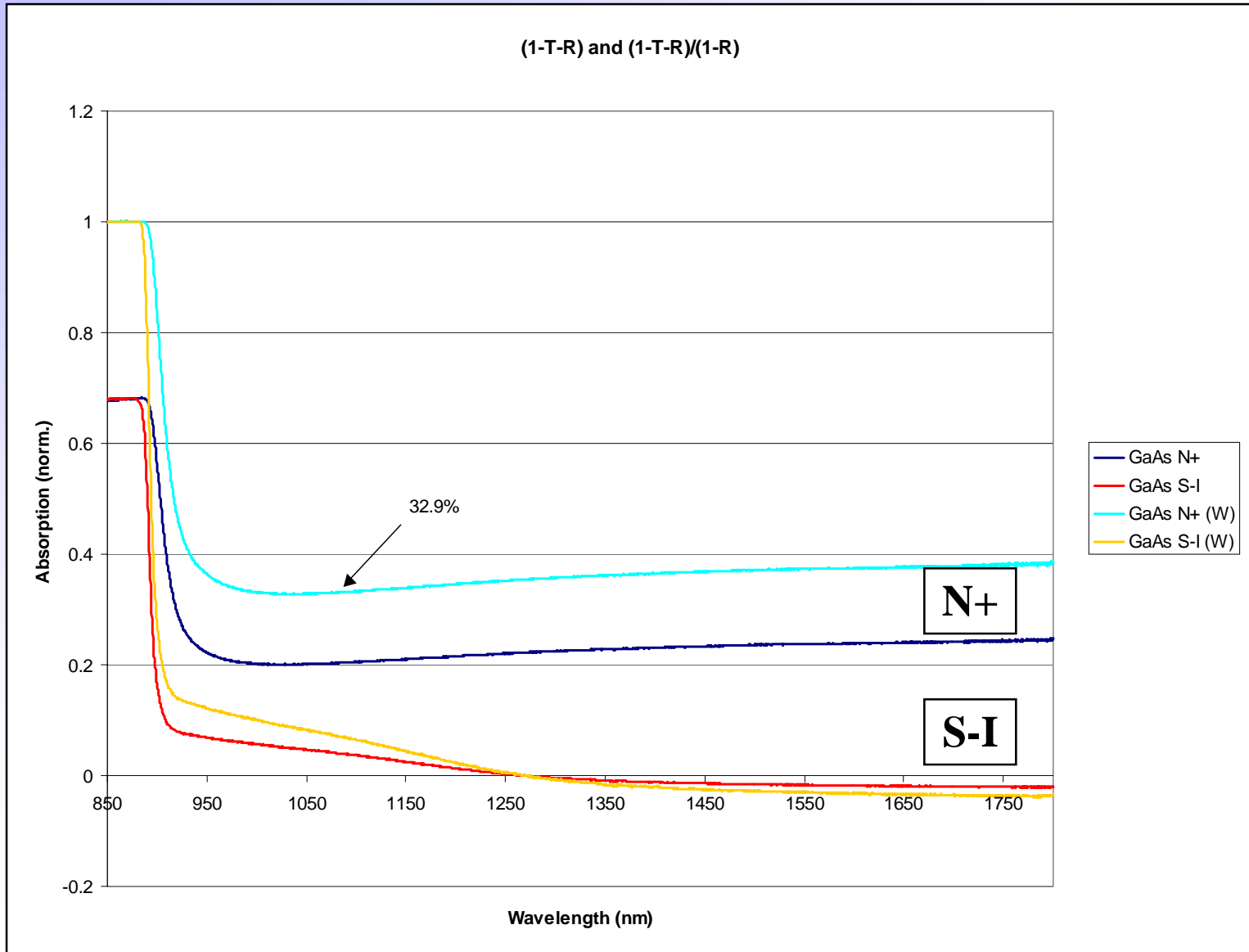
DC Device Efficiency



Quantum Efficiency vs. Bias vs. Optical Power Unfocused Beam, InGaAs Device



Free-Carrier Absorption

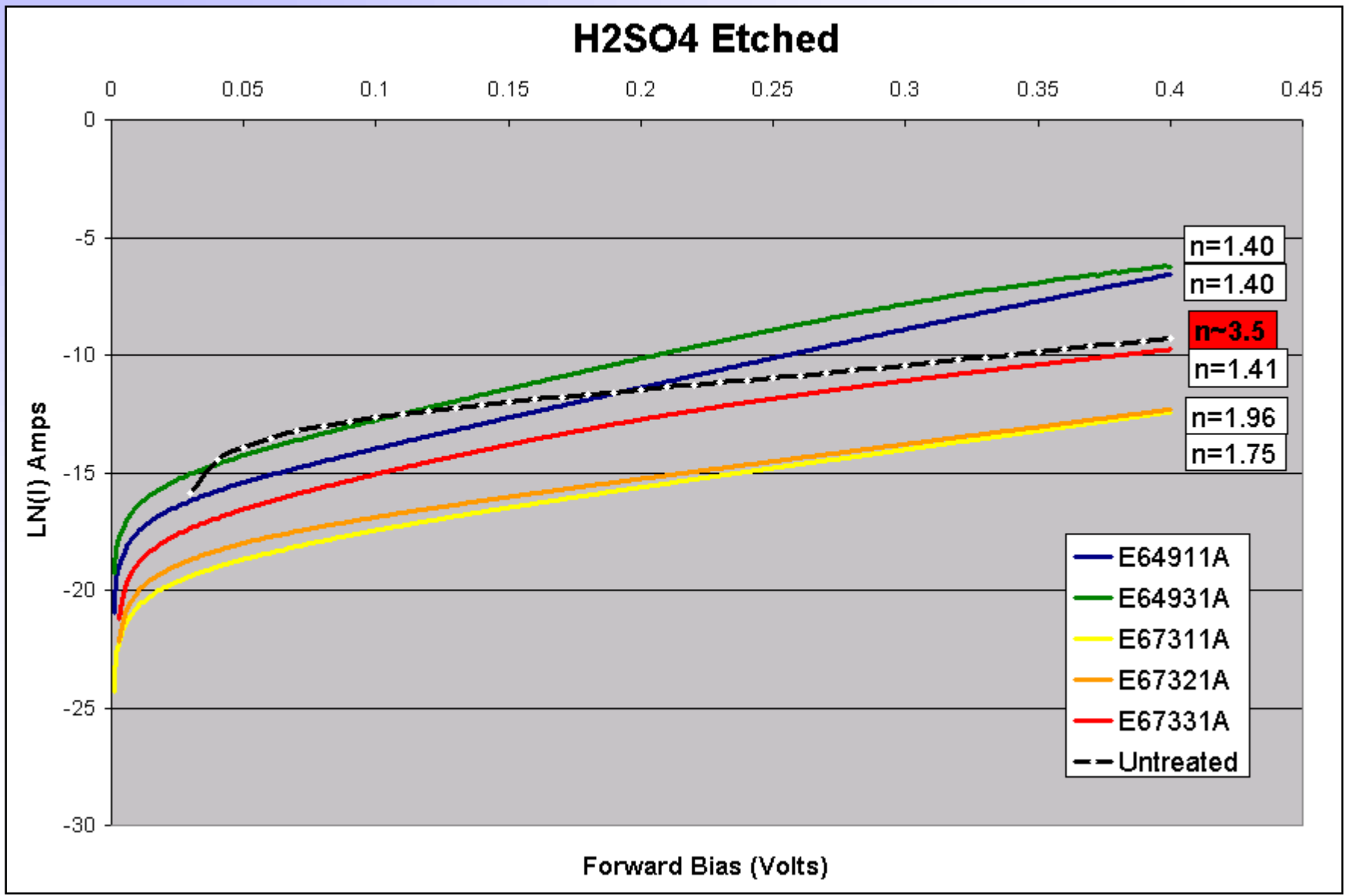


Surface Passivation Results (2)

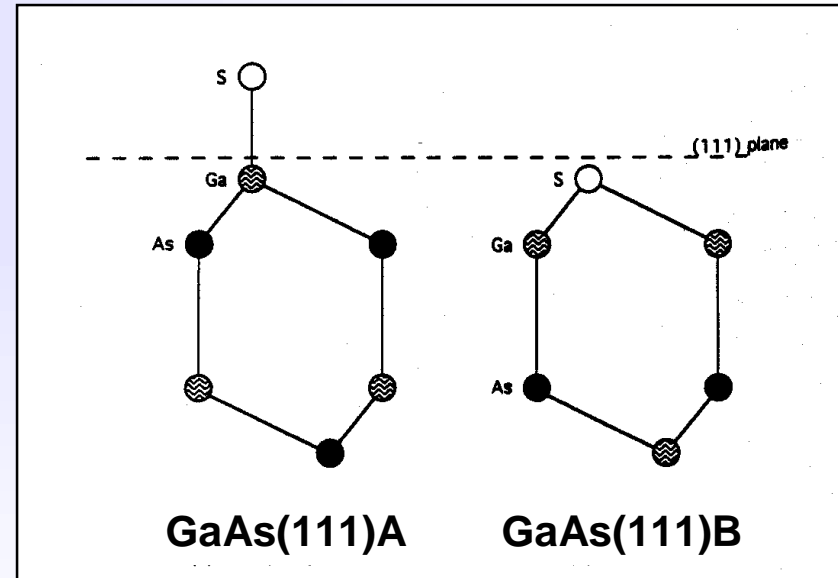
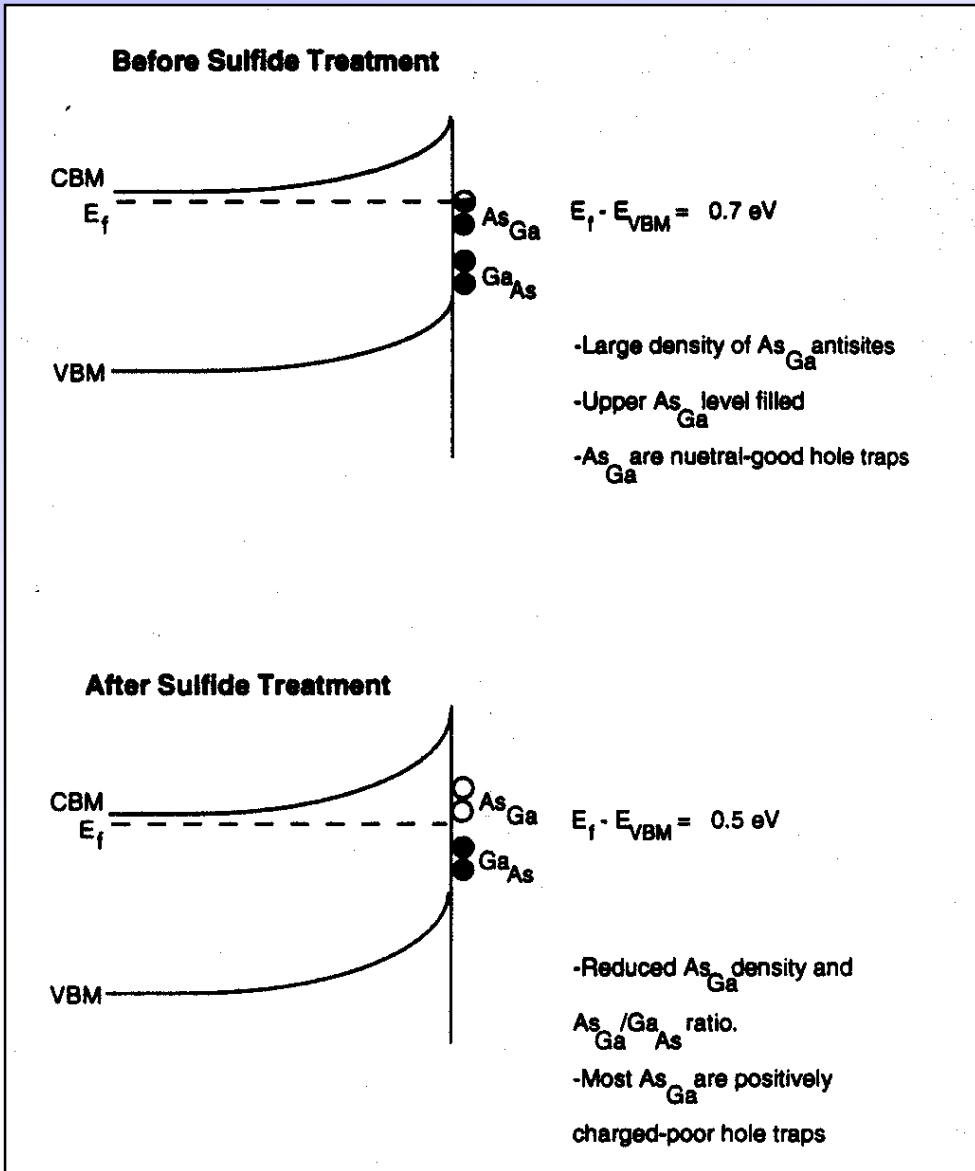


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H2SO4 Etched



$(\text{NH}_4)_2\text{S}$ + Surface States



(Green and Spicer, 1993)