



Fused Silica Research at University of Tokyo

Kenji Numata, Hidehiko Ishimoto, Shigemi Otsuka, Kazuhiro Yamamoto,
Keita Kawabe, Masaki Ando, Kimio Tsubono

University of Tokyo

Giuseppe Bertolotto Bianc

National Metrology Institute of Japan

LSC meeting, Hanford

August 13-16, 2001

LIGO-G010365-00-Z



Abstract

■ Activity at Univ. of Tokyo

- Direct investigation of the intrinsic loss in bulk fused silica

■ Experimental Procedure

- Nodal support technique

■ Results

- Systematic comparison of mechanical losses
- High Q measured : $Q_{Max} = 4.3 \times 10^7$
- Reduction of loss by annealing
- Information about sources of loss



Contents

1. Introduction

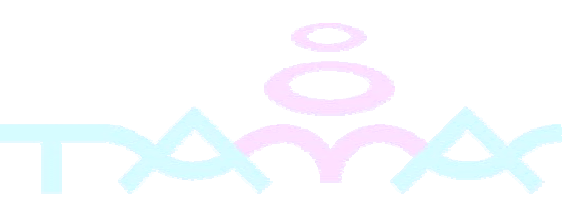
2. Procedure

- Principle of nodal support technique
- 13 kinds of fused silica samples

3. Results

- Qs of Heraeus, Corning, Tosoh and Shin-etsu silica
- Annealing in vacuum
- Frequency dependence of measured loss

4. Summary



1. Introduction

■ What should be investigated for mirror thermal noise

● If you want to estimate thermal noise at mirror resonance...

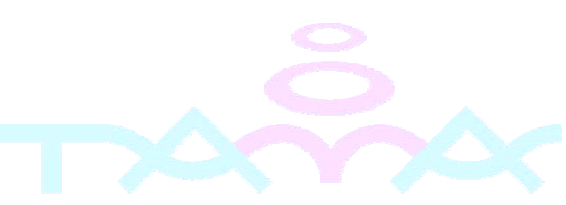
➡ Measure quality factor of *suspended mirror* in GW detector

Source of dissipation at resonance : loss occurring at whole volume including loss due to suspension and attached mechanics

● If you want to estimate thermal noise in the **observation band**...

➡ Measure intrinsic loss of *bulk mirror substrate* & coating

Source of dissipation in observation band: loss occurring near beam spot



Our Approach

■ Most likely choices for test masses

- *Fused silica* (for room temperature)
- Sapphire (for cryogenic temperature)

■ Direct evaluation of intrinsic loss in fused silica

This is what we should have done.

- Use of reliable measurement system
- Elimination of external losses that obscure intrinsic loss
- Active development of new fused silica in the future



2. Procedure

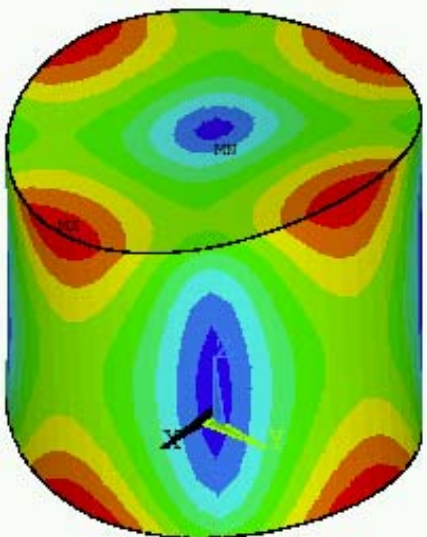
■ Principle of experiment to measure intrinsic loss

Support at the nodes of the vibrational mode by point contacts

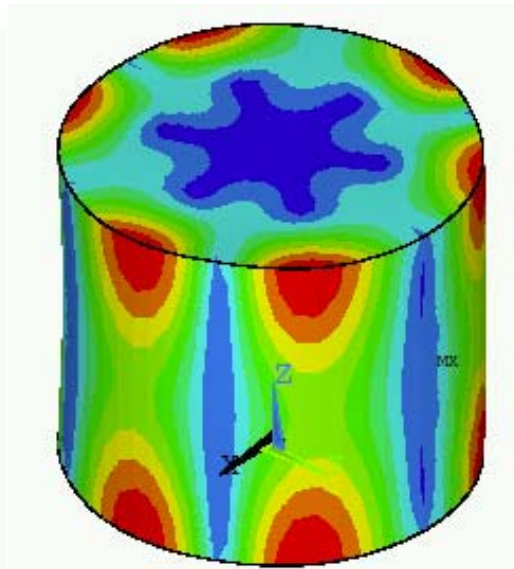


Elimination of external support loss

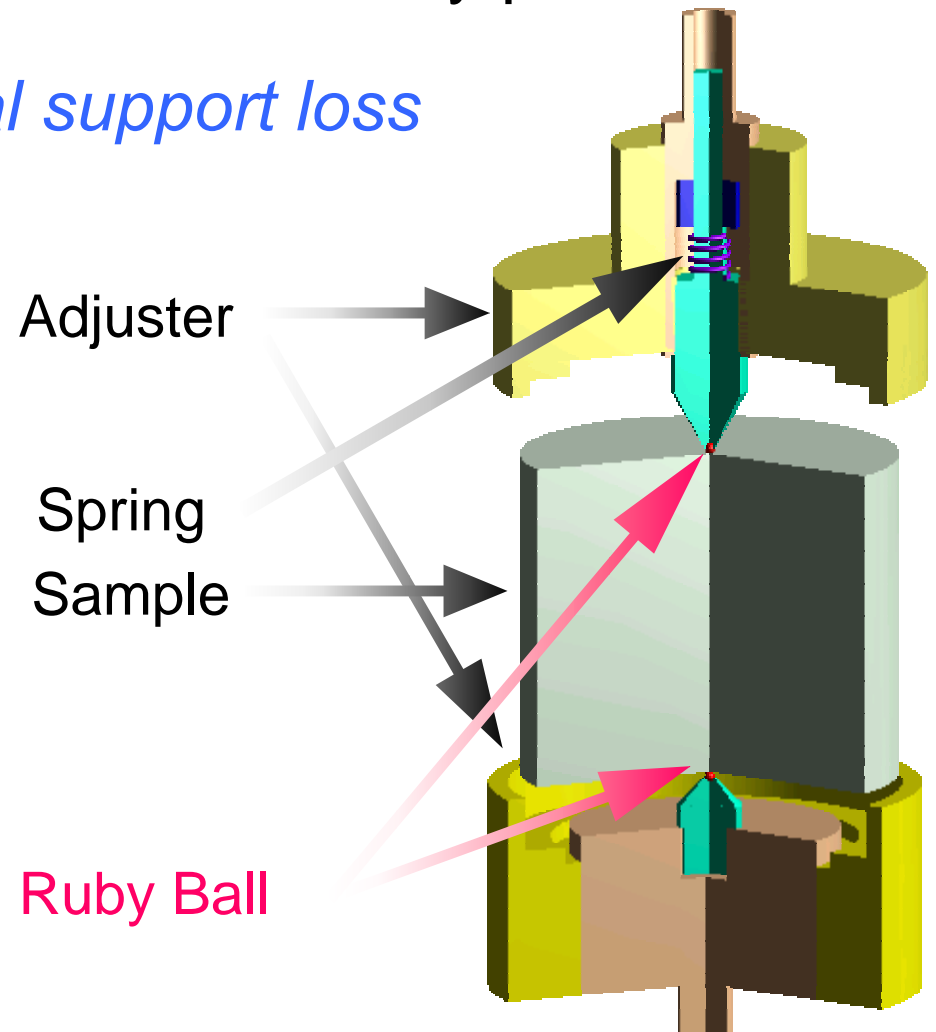
- Bulk cylindrical sample
- Higher order ($n > 1$) mode



$n=2$, odd



$n=3$, even



Fused Silica Samples

Commercial products

Company	Trade name	Type	Bubble class	Striae grade	Direction of homogeneity	Homogeneity of refraction index($\times 10^{-6}$)	OH content (ppm)	Project
<i>Heraeus</i>	Suprasil 1	III	0	A	3D	5	1000	GEO(NM,EM)
	Suprasil 2	III	0	A	1D	5	1000	GEO(RM)
	Suprasil 311	III	0	A	3D	3	200	VIRGO,GEO(BS)
	Suprasil 312	III	0	A	1D	4	200	VIRGO(NM,RM)
	Herasil 1	II	0	A	1D	4	150	VIRGO(EM)
<i>Corning</i>	7980 0A	III	0	A	1D	1	800-1000	LIGO
	7980 0F	III	0	A	1D	5	800-1000	
	7980 5F	III	5	A	1D	5	800-1000	
<i>Tosoh</i>	ES	III	-	A	1D	-	1300	
	ED-A	V	-	A	3D	-	100	
	ED-C	V	-	A	3D	-	1	
<i>Shin-etsu</i>	Suprasil P-10	III	0	A	3D	2	1200	TAMA
	Suprasil P-30	III	0	C-D	3D	20	1200	

*VIRGO and GEO use custom made Suprasil called SV grade.

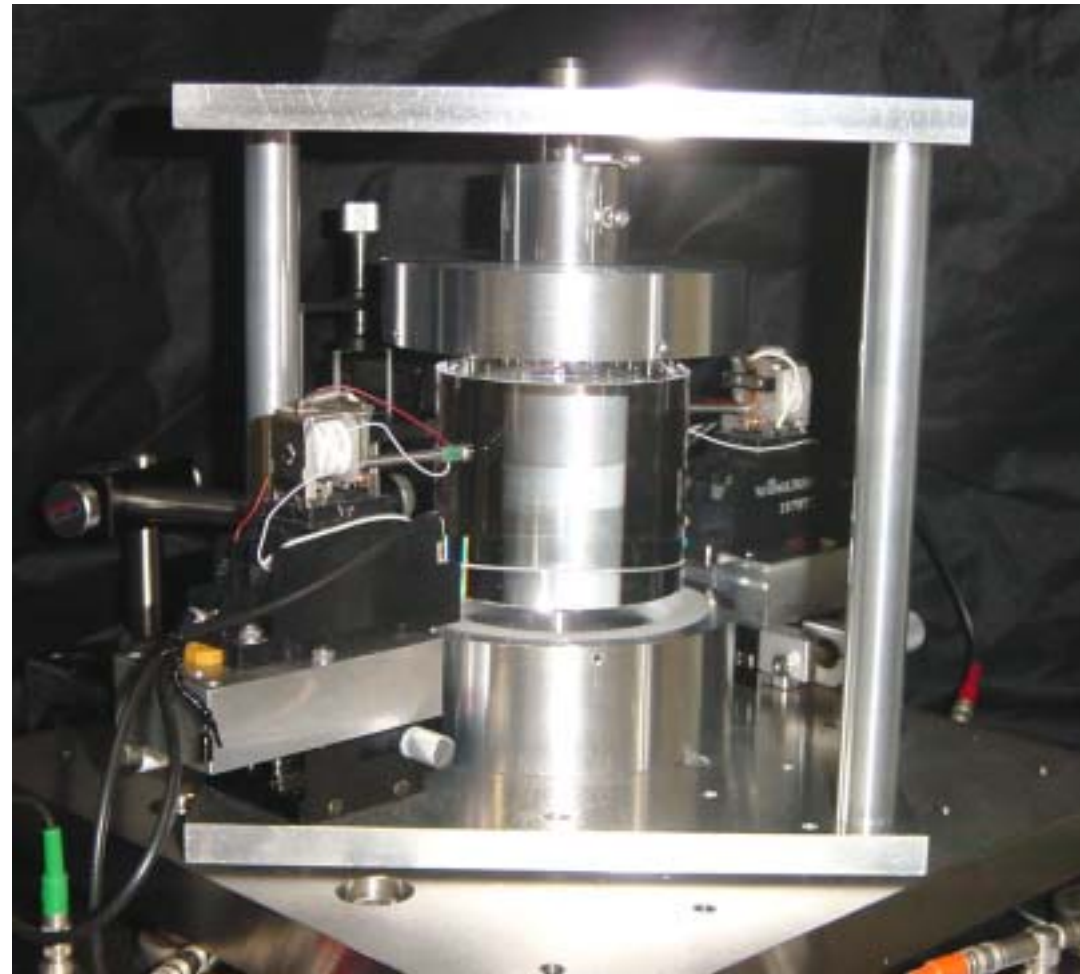
- Intrinsic Qs of 13 kinds of fused silica were measured.
- Each of them has different properties.
- 5 samples of them were annealed in vacuum.



Photograph – Setup

■ Nodal support system

- 2-mm ruby balls
- Simple system
- High precision in machining
- Vacuum
- PZT for excitation
- Interferometer for readout



Photograph – Sample

■ Measured sample

- Cylindrical samples*
- Height : 6cm, Diameter : 7cm
- Commercially polished
by the same company
- 50 resonances below 100kHz
- 25 higher order modes
- 45-deg. beveling



*We have also tried a block sample. Cylindrical shape is not a necessary condition for our support system.



3. Results

- Heraeus
 - Corning
 - Tosoh Quartz
 - Shin-etsu Quartz Products
-
- Annealing in vacuum
 - Comparison with each other
 - Origin of measured frequency dependence



Heraeus

World highest Qs among bulk fused silica

- Suprasil-311, -312

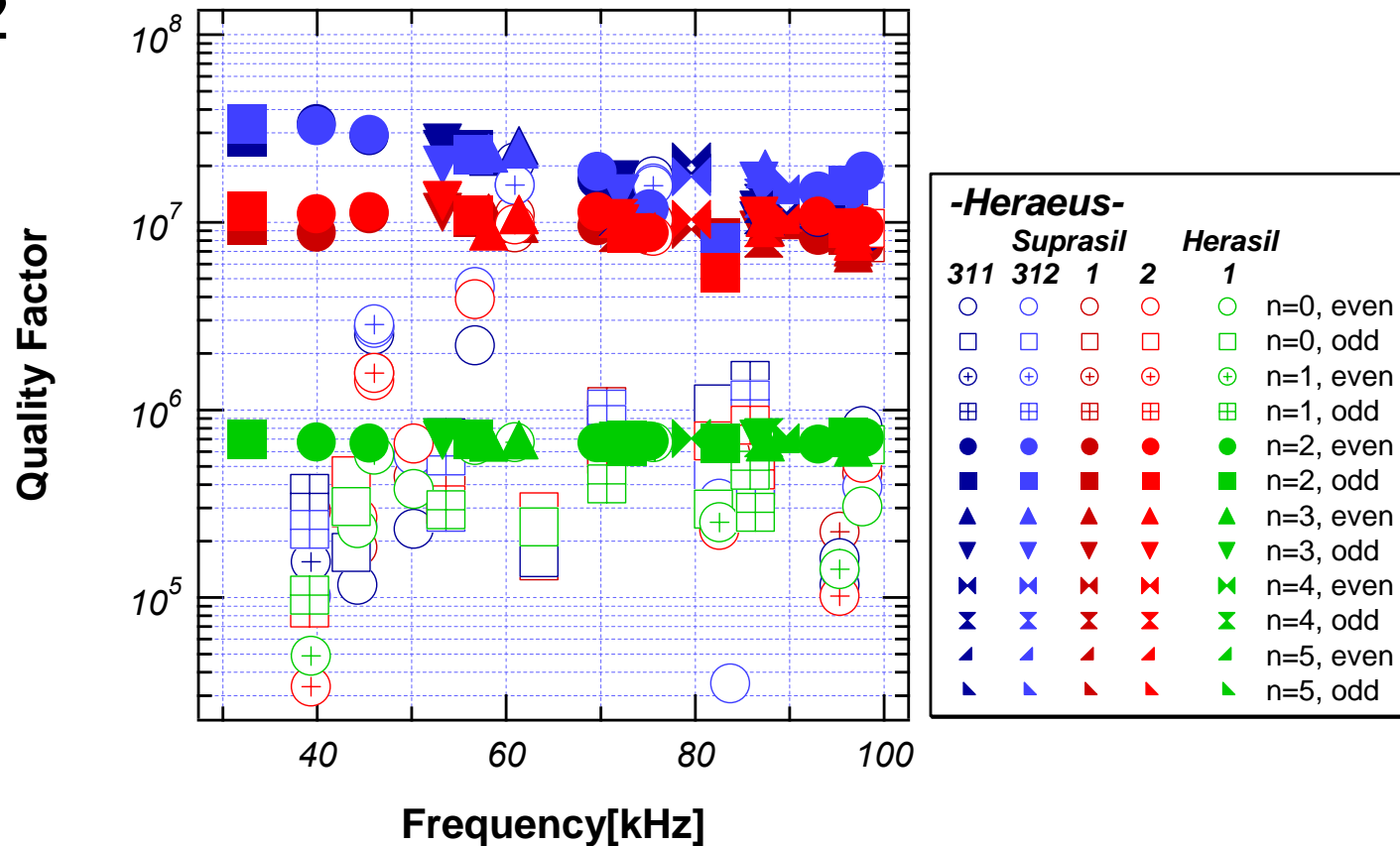
$$Q_{Max} = 3.4 \times 10^7$$

- Suprasil-1, -2

$$Q_{Max} \approx 1 \times 10^7$$

- Herasil-1

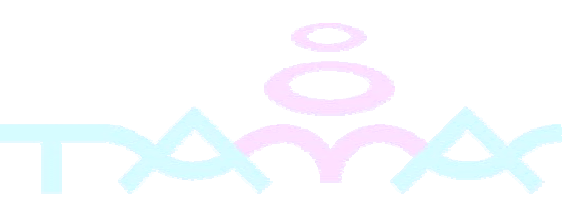
$$Q_{Max} = 7.2 \times 10^5$$



(Except for Herasil)



The Qs were observed to be lower at higher frequency.



Corning

Similar mechanical-losses in different grades

● 7980-0A*

● 7980-0F

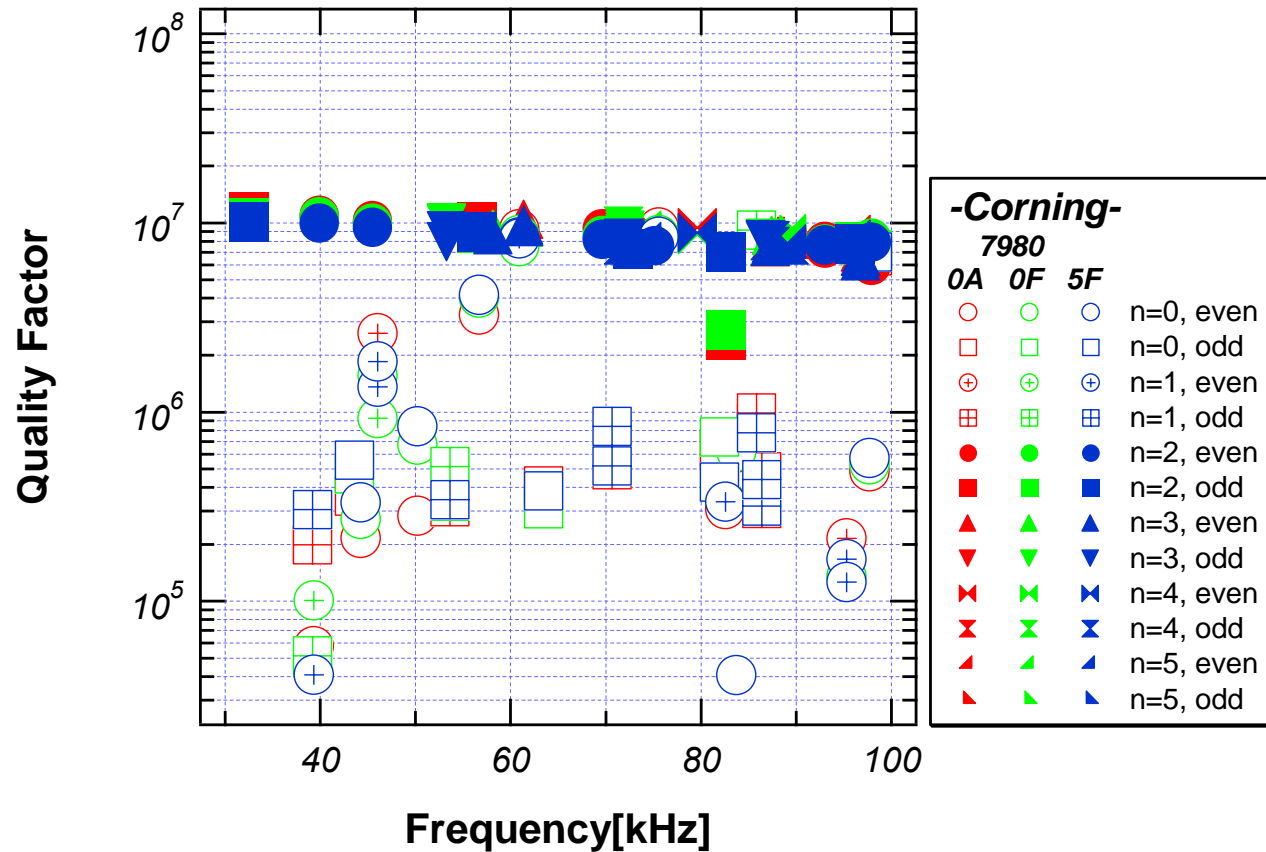
● 7980-5F

✓ TYPE III, OH 800-1000ppm

✓ Same chemical contents

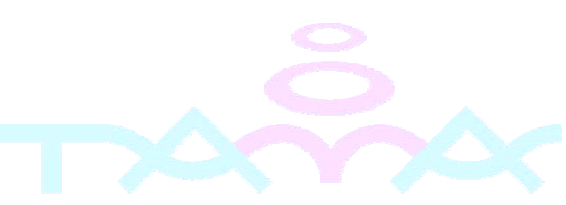
✓ Different homogeneity of refraction index and bubble class

$$Q_{Max} \approx 1 \times 10^7$$



Degraded with increase in frequency

*All of them are standard grade.



Tosoh Quartz



Different quality factors obtained

● ED-A (VAD*: OH 100ppm)

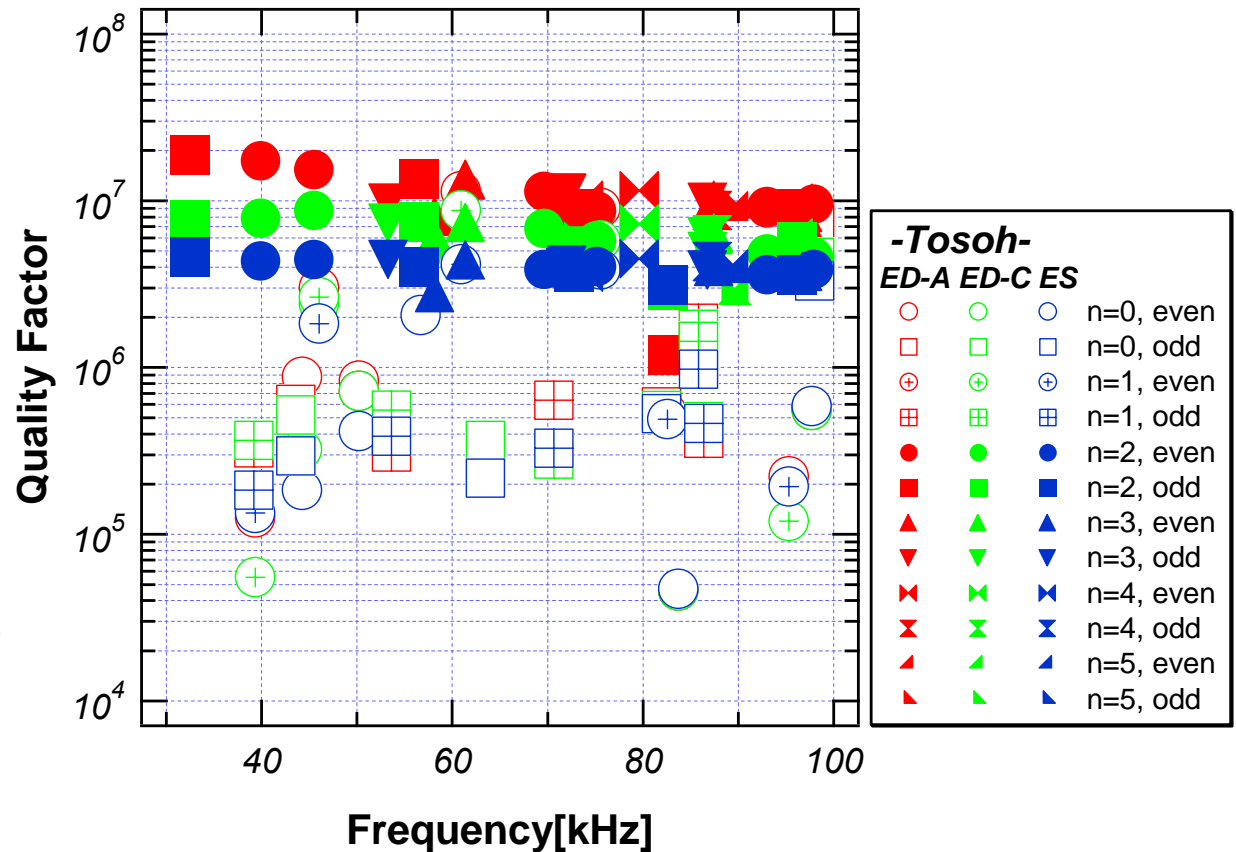
$$Q_{Max} = 1.9 \times 10^7$$

● ED-C (VAD*: OH 1ppm)

$$Q_{Max} = 8.8 \times 10^6$$

● ES (TYPE III: OH 1300ppm)

$$Q_{Max} = 4.6 \times 10^6$$



Amount of OH is not a only factor that dominates intrinsic loss

*Vapor-phase Axial Deposition method

Shin-etsu Quartz Products

■ Lower quality factors observed than other samples

● Suprasil P-10

✓TYPE III, OH 1200ppm

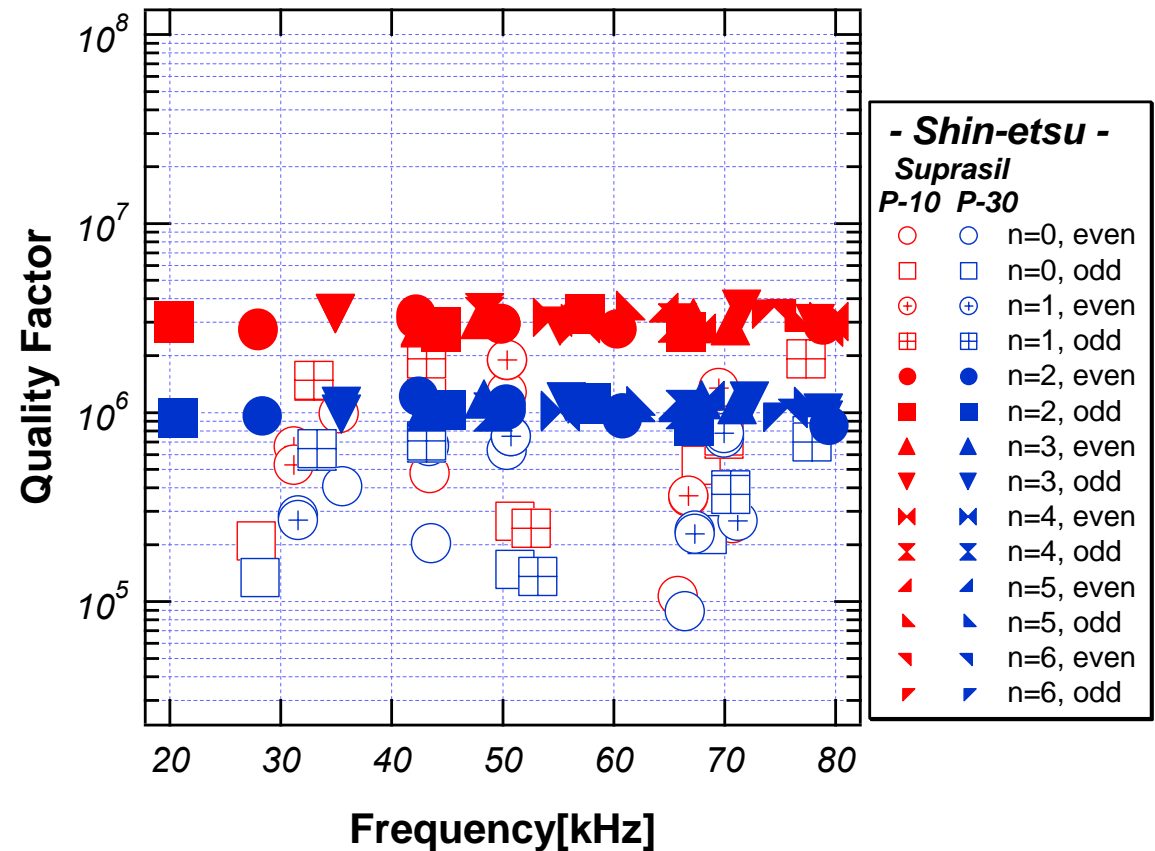
$$Q_{Avg} = 3.0 \times 10^6$$

● Suprasil P-30

✓TYPE III, OH 1200ppm

✓Glass with most striae

$$Q_{Avg} = 1.0 \times 10^6$$



(Diameter : 10cm, Height : 6cm)



Qs of TYPE III silica ranged from 10⁶ to over 10⁷

Annealing in Vacuum

■ Increase in Qs observed in every annealed sample

● 7980-5F

$$Q_{\text{Before}} = 1.0 \times 10^7$$

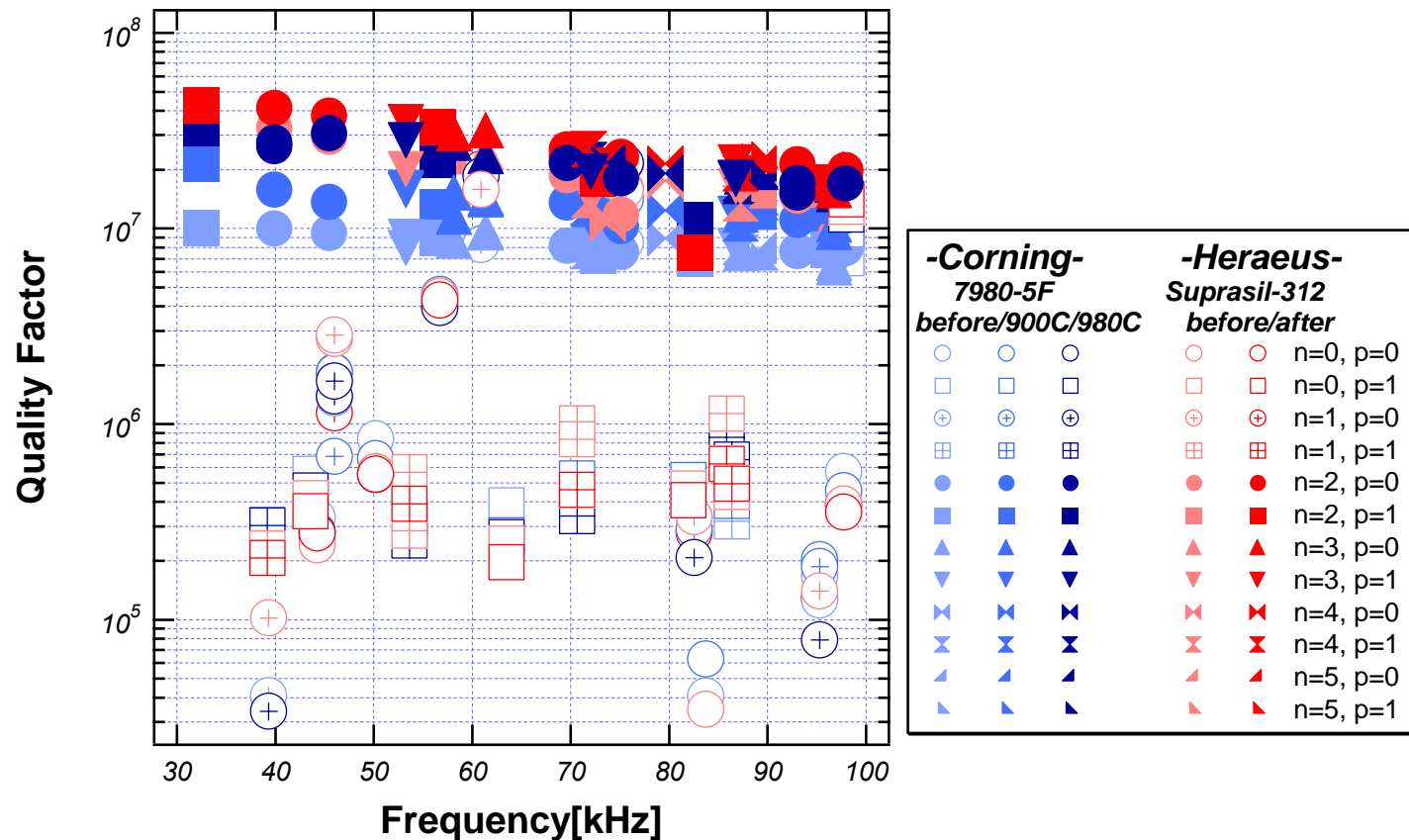
900°C → $Q_{\text{After}} = 2.1 \times 10^7$

980°C → $Q_{\text{After}} = 3.3 \times 10^7$

● Suprasil-312

$$Q_{\text{Before}} = 3.4 \times 10^7$$

980°C → $Q_{\text{After}} = 4.3 \times 10^7$



Thermal treatment is important and promising.

Comparison with Each Other

■ Intrinsic loss and optical properties

Company	Trade name	Type	Bubble class	Striae grade	Direction of homogeneity	Homogeneity of refraction index($\times 10^{-6}$)	OH content (ppm)	Maximum Q	
								(before anneal)	(after anneal)
<i>Heraeus</i>	Suprasil 1	III	0	A	3D	5	1000	1.1×10^7	$2.1 \times 10^7 / 3.3 \times 10^7$
	Suprasil 2	III	0	A	1D	5	1000	1.3×10^7	
	Suprasil 311	III	0	A	3D	3	200	3.4×10^7	4.1×10^7
	Suprasil 312	III	0	A	1D	4	200	3.4×10^7	4.3×10^7
	Herasil 1	II	0	A	1D	4	150	7.2×10^5	9.7×10^5
<i>Corning</i>	7980 0A	III	0	A	1D	1	800-1000	1.1×10^7	2.1×10^7
	7980 0F	III	0	A	1D	5	800-1000	1.1×10^7	
	7980 5F	III	5	A	1D	5	800-1000	1.0×10^7	
<i>Tosoh</i>	ES	III	-	A	1D	-	1300	4.6×10^6	
	ED-A	V	-	A	3D	-	100	1.9×10^7	
	ED-C	V	-	A	3D	-	1	8.8×10^6	
<i>Shin-etsu</i>	Suprasil P-10	III	0	A	3D	2	1200	3.0×10^6	
	Suprasil P-30	III	0	C-D	3D	20	1200	1.0×10^6	

- Difference of TYPE (raw material, manufacturing process, etc.) is crucial.
- TYPE III tend to show higher Qs, if OH content is less.
- Bubble class, direction of homogeneity do not affect Qs.
- Homogeneity of refraction index doesn't affect Qs.
- Qs could be degraded by the amount of striae.

Origin of Frequency Dependence

■ Several possibilities

● Loss due to support

- ✓ We have measured Qs of 1×10^8 in silicon, 6×10^7 in sapphire.
- ✓ No frequency dependence of support loss has been observed in lower order modes.

● Loss due to surface

- ✓ This effect is strongly dependent on each modal shape, not on resonant frequency.
- ✓ The polish for curved surface was good enough. (next slide)

● Loss due to beveled edge

- ✓ This effect is also dependent on each modal shape rather than the resonant frequency.
- ✓ Beveled block gave the same results as the edge-rounded cylinder (next slide)

● Frequency-dependent material intrinsic loss

- ✓ Possible, because no one has observed directly real intrinsic loss in material.

Loss due to Beveled Edge

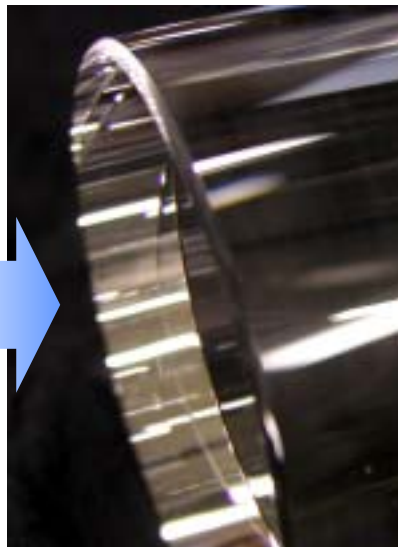
■ Removal of beveling

- No significant change observed



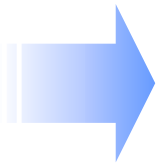
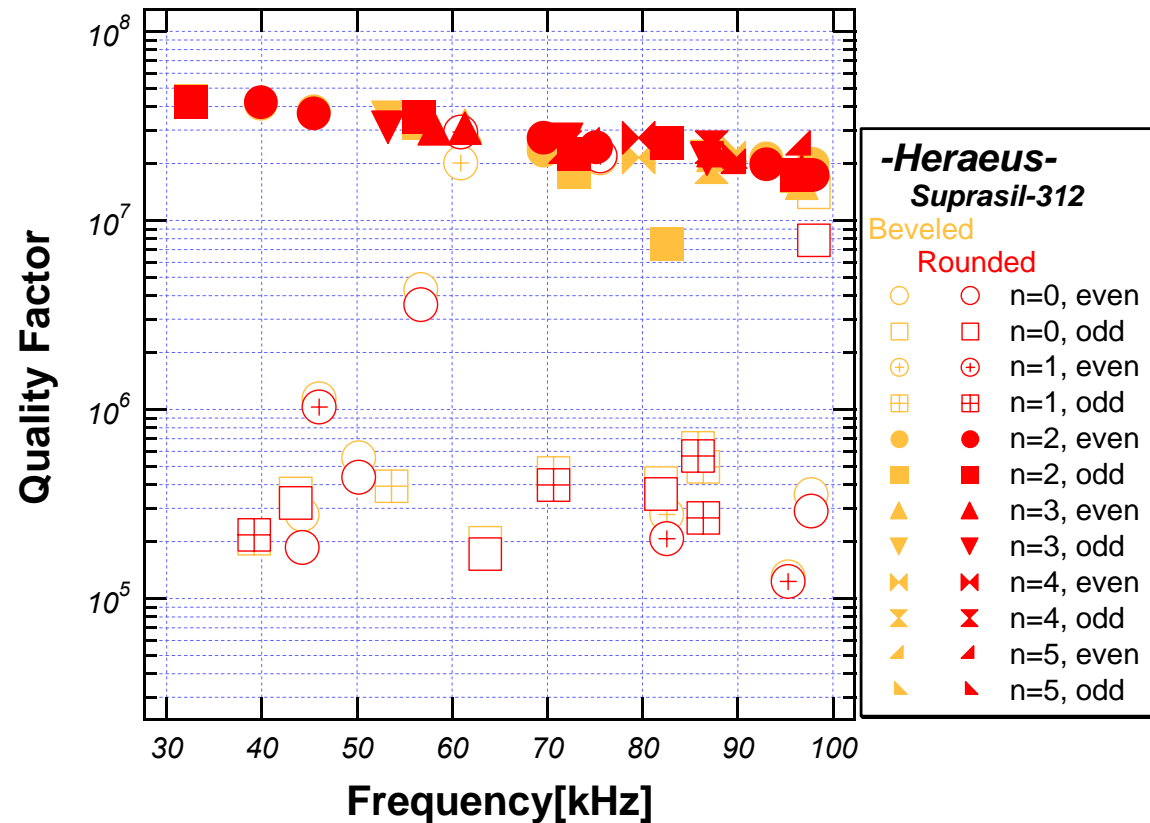
✓ Before

(beveled edge)



✓ After

(rounded edge)



Existence of edge is considered unimportant.

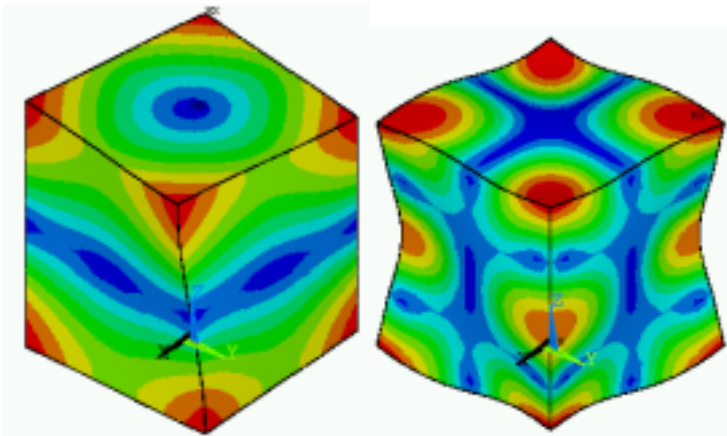
Effect of Edge & Curved Surface

■ Comparison with block sample*

- Virtually no difference observed

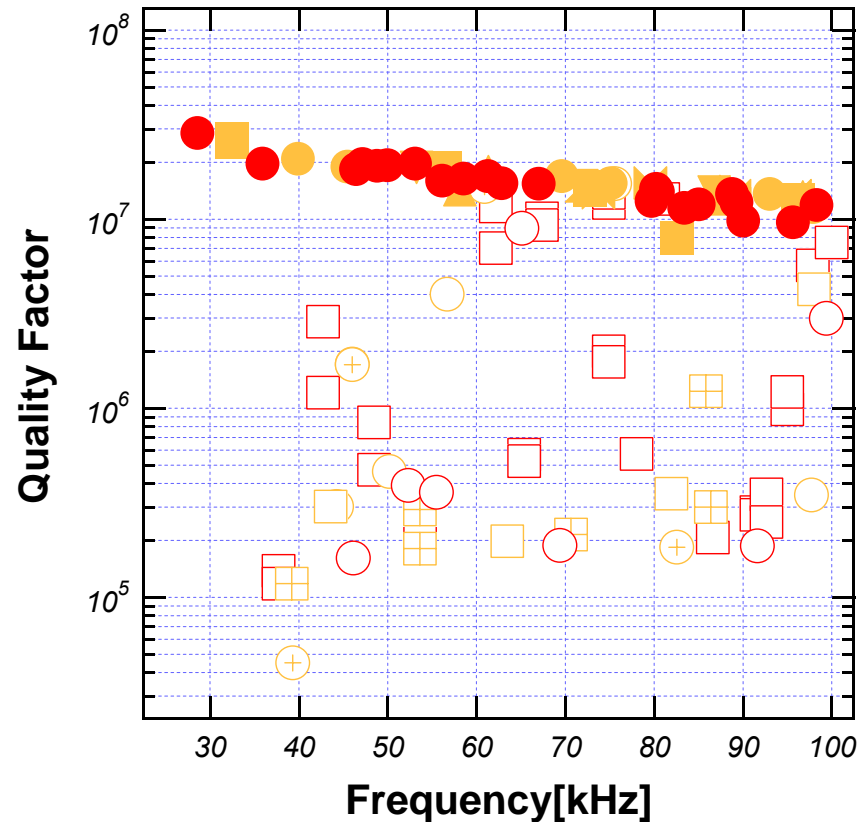
*5cmx5cmx6cm

✓ Non-degenerate modes



28.6kHz

80.2kHz



Tosoh ED-A

-Edge-rounded Cylinder-

- n=0, even
- n=0, odd
- ⊕ n=1, even
- ⊞ n=1, odd
- n=2, even
- n=2, odd
- ▲ n=3, even
- ▼ n=3, odd
- ⊗ n=4, even
- ⊘ n=4, odd
- ▲ n=5, even
- ▼ n=5, odd

-Edge-beveled Block-

- Non-degenerate Mode
- Longitudinal Mode
- Degenerate Mode



Curved surface is not a limiting factor.

Freq-dependent intrinsic loss is the most convincing.



4. Summary

■ Our approach

- Resultant Q does not matter for mirror thermal noise.
- Our prime concern should be an intrinsic loss in material.
- Fused silica is the most promising at room temperature.

■ Nodal support technique

- The best way to measure intrinsic loss by now
- Removal of support loss that has been a serious problem
- Reliable measurement based on a simple principle
- Measured Qs distributed on a straight line



Conclusion & Future Work

■ Measurement of 13 kinds of bulk fused silica

- First systematic comparison of various kinds of fused silica
- Clear differences were observed in different grades.
- Maximum Q reached 4.3×10^7 after vacuum annealing.
- Knowledge about sources of loss was expanded.
- Circumstantial evidences support freq-dependent intrinsic loss.

■ Future work

- Identification of sources of loss (use of spectroscopy etc.)
- Thermal treatment, expansion of measurement band...
- Active development of new fused silica