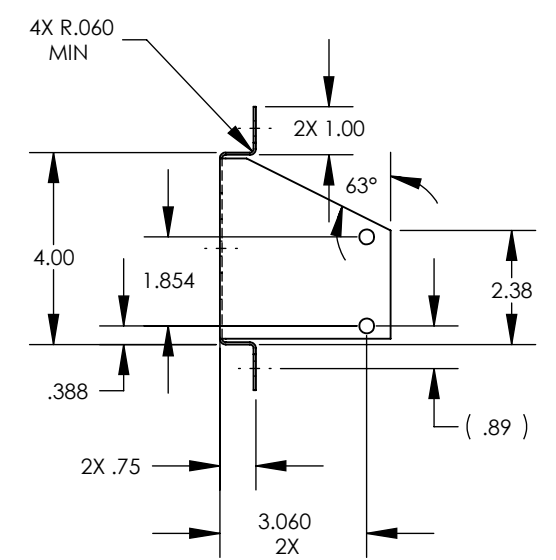
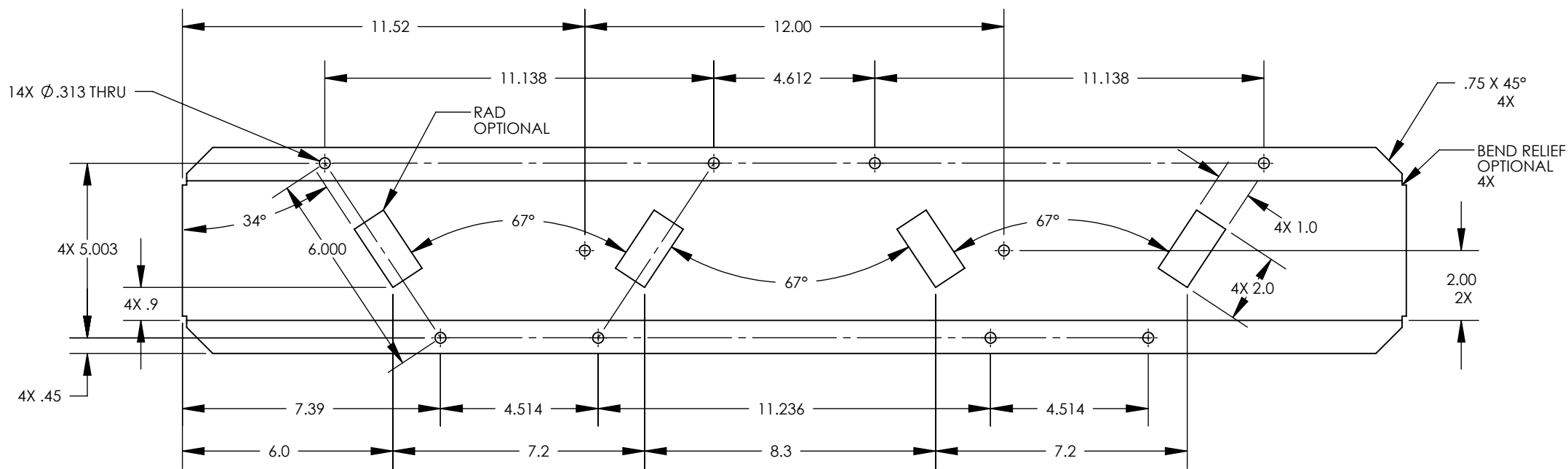
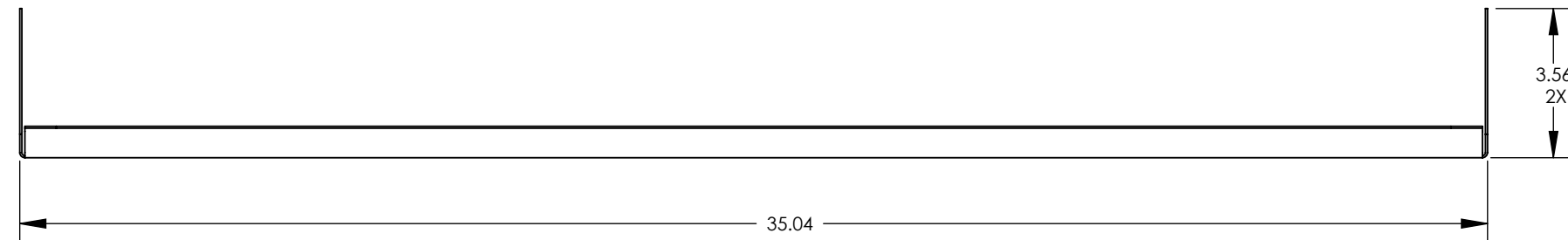


NOTES CONTINUED:

5. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), LASER MARK OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM 0.12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPE-XX, S/N XXX

- 6. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
- 7. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NO WELD REPAIRS, PLUGS OR RECYCLED MATERIAL). NO REPAIRS SHALL BE MADE UNLESS APPROVED IN ADVANCE, AND IN WRITING, BY LIGO LABORATORY. REFER TO LIGO-E0900364.

REV.	DATE	DCN #	DRAWING TREE #
v1	18 JAN 2011	E1100500	-
-	-	-	-
-	-	-	-

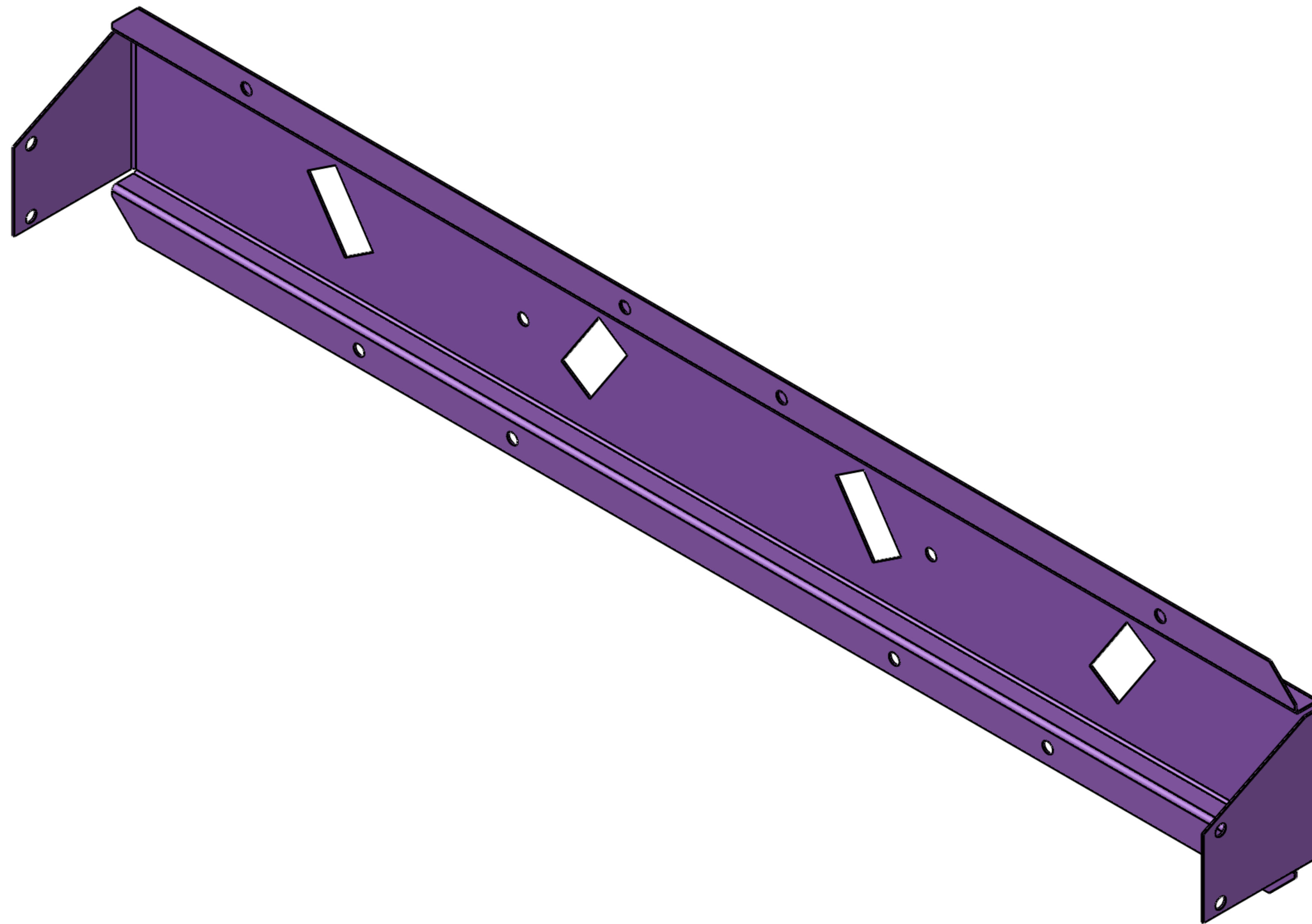
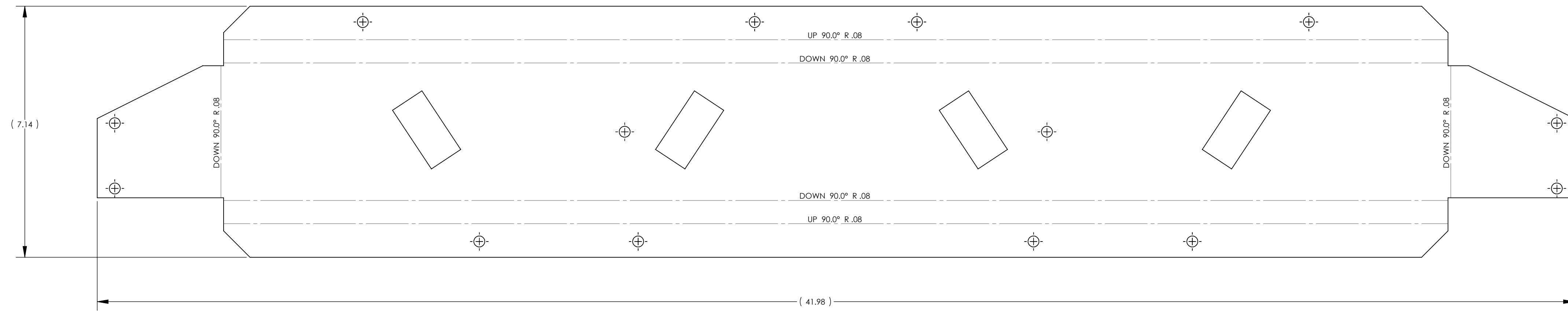


NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
DIMENSIONS ARE IN INCHES	
TOLERANCES: .XX ± .03 .XXX ± .015	
ANGULAR ± 1.0°	
MATERIAL	FINISH
18 GA Enamel Steel A424 Type I	μinch

CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
SYSTEM	SUB-SYSTEM
ADVANCED LIGO	AOS
NEXT ASSY	D1100075

PART NAME			
ACB INNER SKIN PORCELAIN HANGING FIXTURE			
DESIGNER	N. Nguyen	12 Jan 2011	SIZE DWG. NO.
DRAFTER	N. Kilpatrick	18 Jan 2011	B D1100074
CHECKER	M. Smith	21 Mar 2011	REV.
APPROVAL	D. Coyne	25 Mar 2011	v1
SCALE: 1:4		PROJECTION:	
SHEET 1 OF 2			

D1100074_AdlIGO_AOS_ACB Inner Skin Porcelain Hanging Fixture, PART PDM REV: X-004, DRAWING PDM REV: X-004



 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		REV.
SIZE	DWG. NO.	REV.
D	D1100074	v1
SCALE: 1:4	PROJECTION:	SHEET 2 OF 2

D:\10074_Adu\GO_ACS_ACS_Inner_Skin_Parcel\In_Hanging_Fixture_PART_FDM_REV.X:004_DRAWING_FDM_REV.X:004