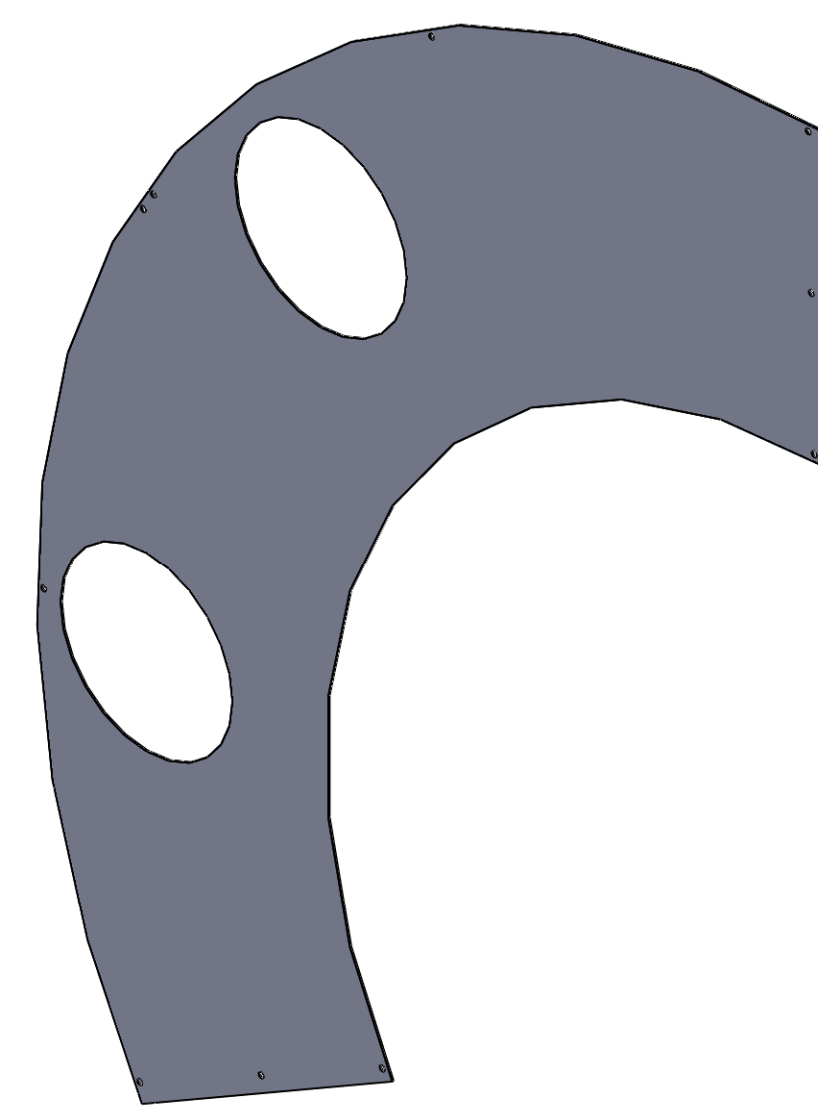
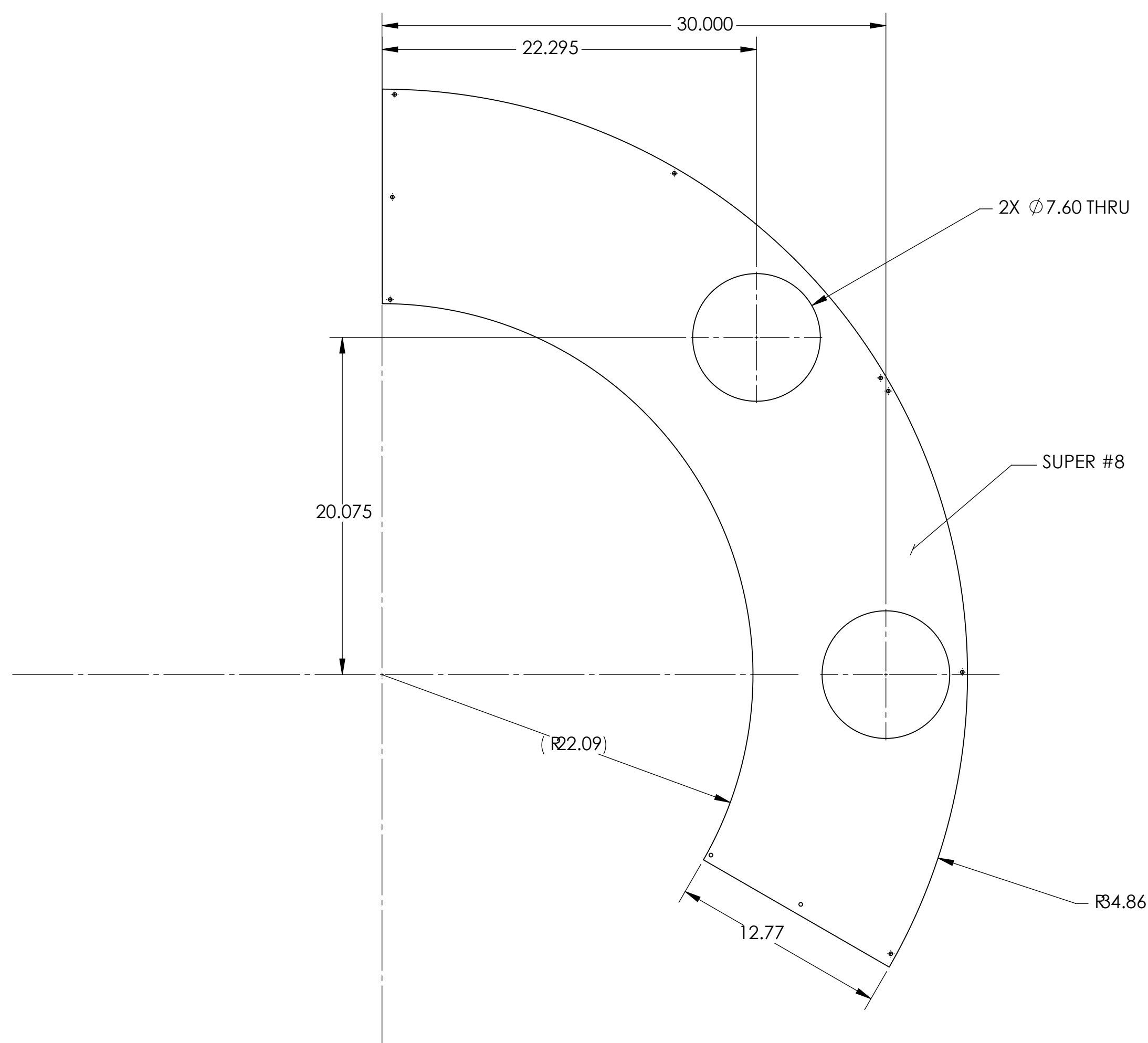
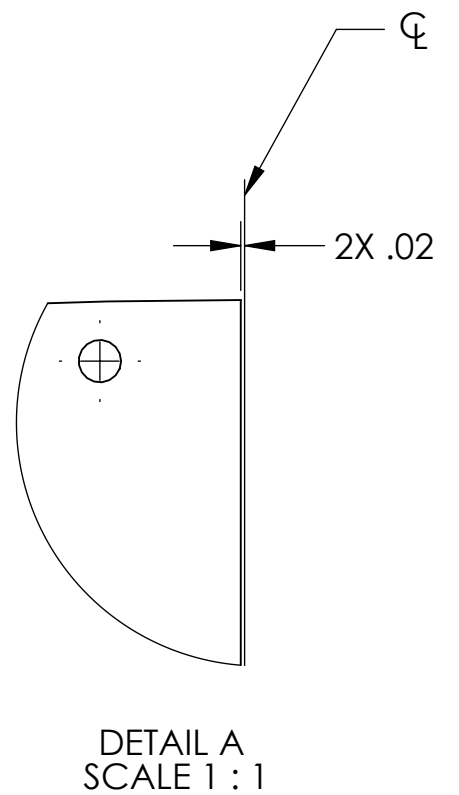
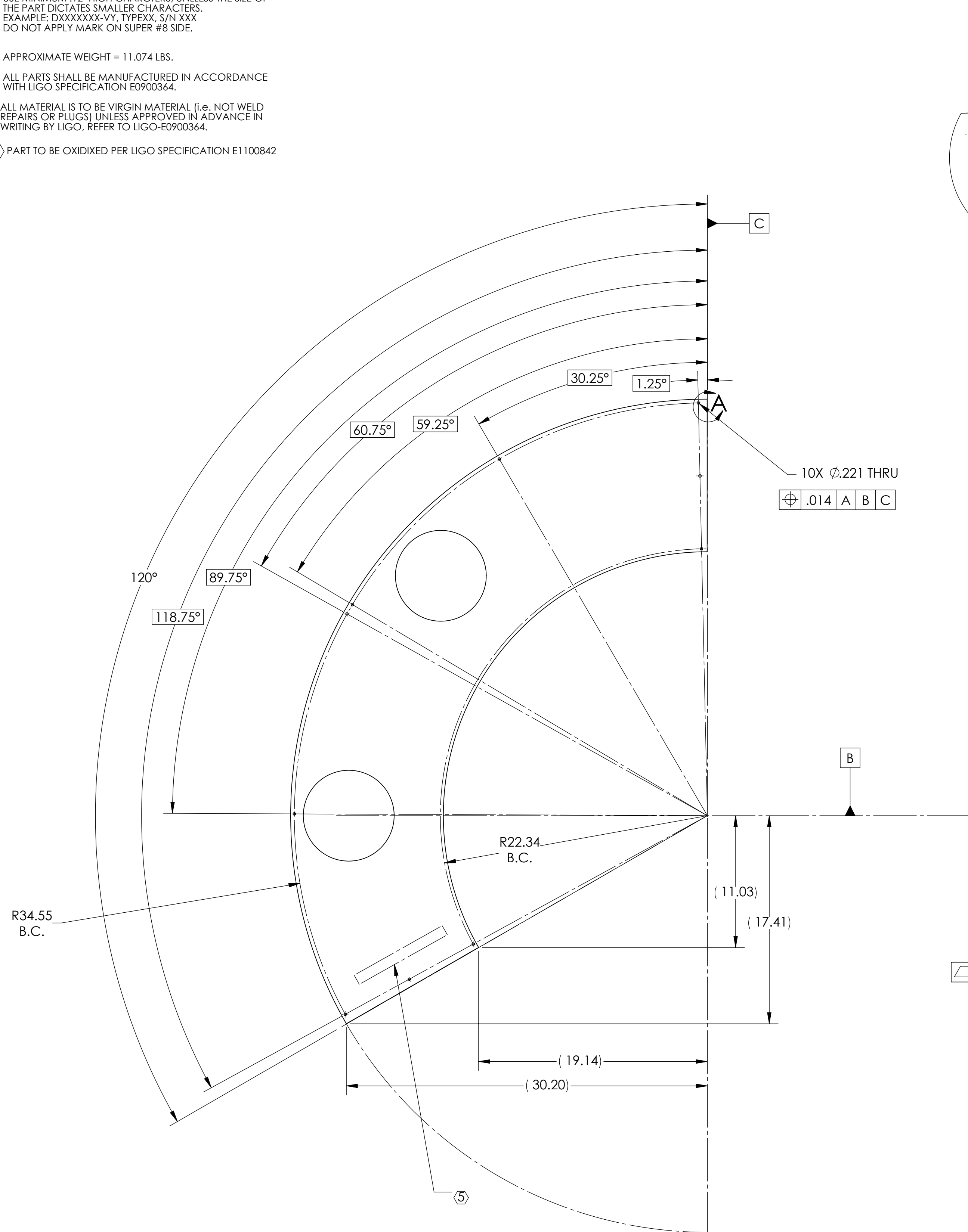


**NOTES CONTINUED:**  
 3. SCRIBE, ENGRAVE (A VIBRATORY TOOL MAY BE USED), DO NOT STAMP OR LASER MARK (NO INKS OR DYES) DRAWING PART NUMBERS, REVISION (AND VARIANT OR "TYPE" IF APPLICABLE) ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBERS. SERIAL NUMBERS START AT 001 FOR FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE MINIMUM .12" HIGH CHARCTERS, UNLESS THE SIZE OF THE PART DICTATES SMALLER CHARACTERS. EXAMPLE: DXXXXXX-VY, TYPEXX, S/N XXX DO NOT APPLY MARK ON SUPER #8 SIDE.

- 6. APPROXIMATE WEIGHT = 11.074 LBS.
- 7. ALL PARTS SHALL BE MANUFACTURED IN ACCORDANCE WITH LIGO SPECIFICATION E0900364.
- 8. ALL MATERIAL IS TO BE VIRGIN MATERIAL (i.e. NOT WELD REPAIRS OR PLUGS) UNLESS APPROVED IN ADVANCE IN WRITING BY LIGO. REFER TO LIGO-E0900364.
- 9. PART TO BE OXIDIZED PER LIGO SPECIFICATION E1100842

REV.	DATE	DCN #	DRAWING TREE #
v1	17 MAY 2011	E1000360	-
v2	30 OCT 2012	-	-
-	-	-	-



GENERAL VIEW FOR REFERENCE ONLY NO SCALE

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY		PART NAME				
DIMENSIONS ARE IN INCHES TOLERANCES: .XX ± .03 .XXX ± .010 ANGULAR ± 0.5°				1. INTERPRET DRAWING PER ASME Y14.5-1994. 2. REMOVE ALL SHARP EDGES, R.02 MIN. 3. DO NOT SCALE FROM DRAWING. 4. ALL MACHINING FLUIDS MUST BE FULLY SYNTHETIC, FULLY WATER SOLUBLE AND FREE OF SULFUR, SILICONE, AND CHLORINE.		<b>LEFT FACE PLATE, ETM X</b>		<b>SIZE DWG. NO.</b> <b>D D1003203</b>		<b>REV.</b> <b>v2</b>
						<b>MATERIAL</b> 18 GAUGE 304 SSTL		<b>FINISH</b> SUPER #8 9		<b>SYSTEM</b> ADVANCED LIGO
				<b>NEXT ASSY</b> D1003183		<b>CHECKER</b> M. SMITH		<b>APPROVAL</b> D. COYNE		<b>SCALE:</b> 1:6
						<b>PROJECTION:</b>		<b>SHEET 1 OF 1</b>		

D:\003203.dwg\_MonField\_Coyne\_Bralley\_Lefl\_Hall\_Face\_Plate\_ETM\_X.H1L PART PDM REV: X029 DRAWING PDM REV: X025